

Risk Workshop Overview

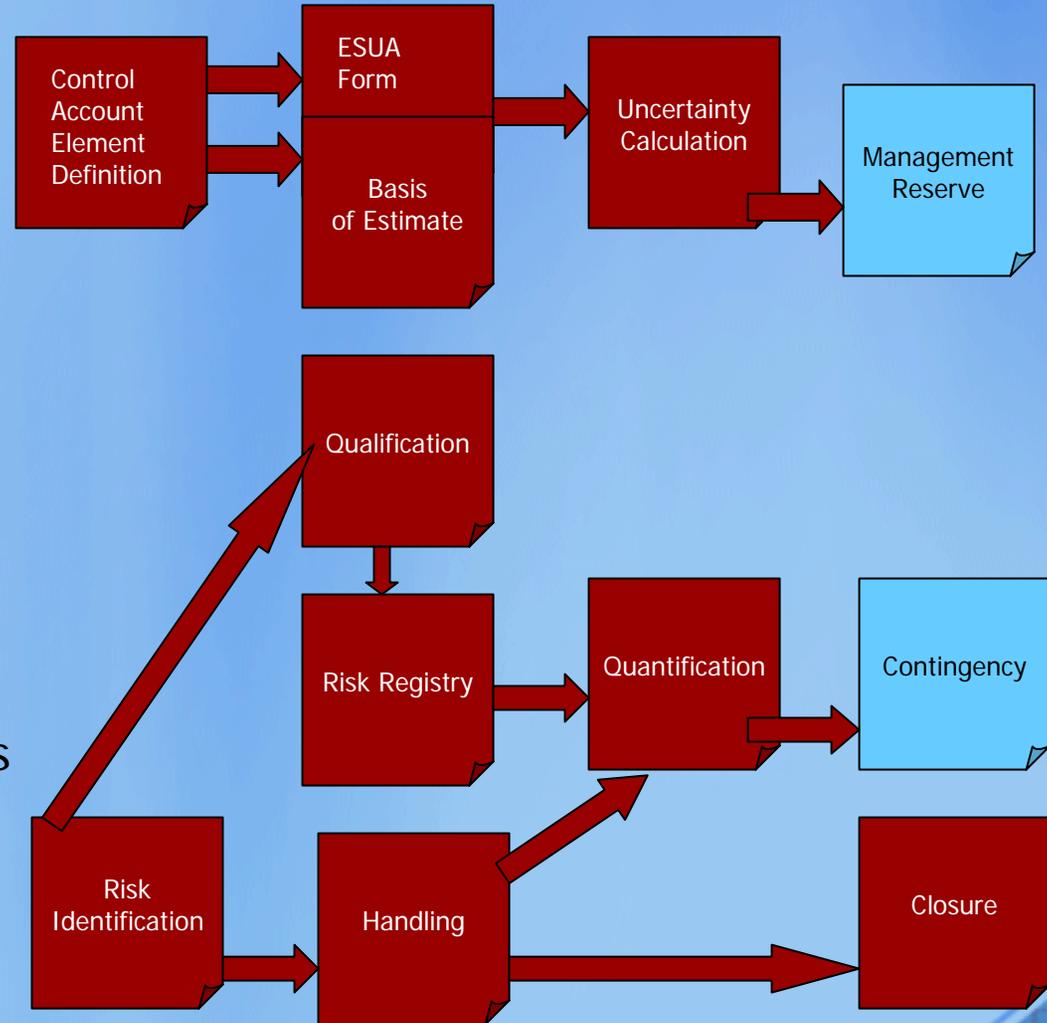


MOX Safety Fuels the Future

RISK MANAGEMENT PROGRAM SUMMARY

CONTENTS:

1. Overview
2. ESUA
3. TPRA
4. Risk Item Identification and Management Process



MFFF Risk Program

Three Related Programs

1. Estimate and Schedule Uncertainty Analysis - documents the project planners' and estimators' degree of uncertainty with the estimate and schedule. This report also establishes a recommendation for Management Reserve at the 85% confidence level for the MOX Project Manager to mitigate cost and schedule issues during project execution that could not be precisely defined during the planning and estimated phase.
2. Technical and Programmatic Risk Analysis - evaluates potential project risks (both cost and schedule), factoring in the likelihood and consequence of each potential risk event, and suggests a contingency budget at the 85% confidence level.
3. Risk Management - manages identified Risk Events throughout the project lifecycle so that there is a minimal and acceptable impact on the cost, schedule, construction, engineering, and operational performance.

Management Reserve and T&PRA Contingency

**DCS Management Reserve
for Estimate/Schedule Uncertainty**

Impacts due to Uncertainties in
Estimating/Scheduling Defined Work Scope

Evaluation of uncertain issues effect on **Integrated
Project Schedule (IPS) & Option 1 Contract
Budget Base (CBB) Estimate**

Monte Carlo analysis of
cumulative
**Cost Impact
to CBB**

Monte Carlo analysis of
cumulative
**Schedule Impact
to IPS**

Uncertainty Impacts added to **CBB Estimate** and
IPS to achieve 85% LOC in **CBB/IPS**

**DOE Contingency Allowance
for Technical & Programmatic Risk Analysis
(T&PRA)**

Impacts due to Potential Discrete Risk Events

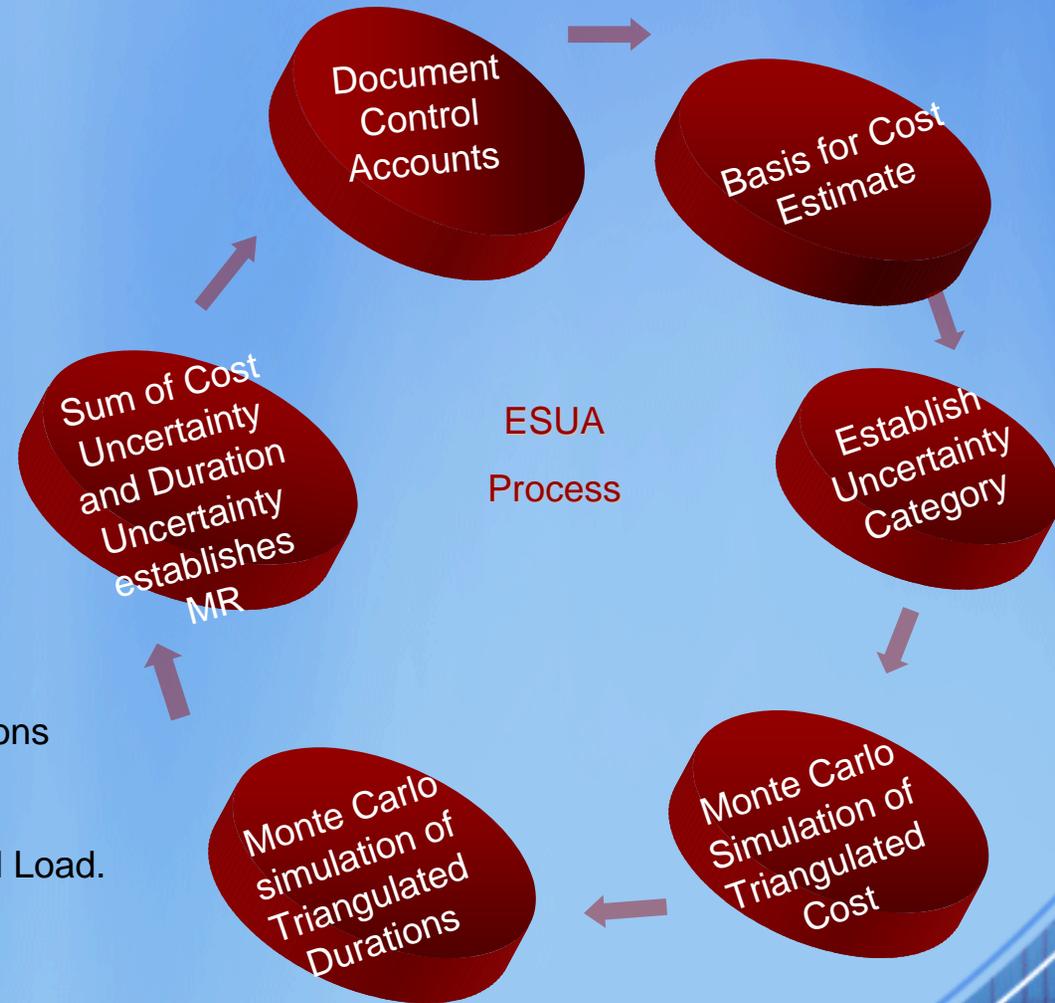
Evaluation of discrete risk events to **determine
individual Cost and Schedule Impact**

Monte Carlo analysis of
cumulative
**Cost impact to Total
Project Costs (TPC)**

Monte Carlo analysis of
cumulative
**Schedule Impact
to IPS**

Recommendation to DOE on **T&PRA Contingency
Allowance** to achieve 85% LOC in **TPC / IPS**

- Control Accounts Created for WBS
 - Element Definitions
 - BOEs
- Uncertainty Categories Assigned
 - Justification Forms with BOEs
 - Standard Ranges
- Monte Carlo Cost Simulation
 - Converge at 85% Confidence
 - Record Cost Uncertainty
- Monte Carlo Simulation on Schedule Durations
 - Converge at 85%
 - Convert Duration Uncertainty to Hotel Load.
- Sum Cost Uncertainty and Hotel Load
 - Sum equals MR Recommendation



Document
Control
Accounts

- Control Account Managers create the Element Definitions for the Control Account's Scope of Work.
- Control Accounts may be further detailed to Work Packages if detail is required to clarify levels of uncertainty.



- The Estimate of Cost and Duration is based on Historical Data, Documented Experience, Parametric Calculations, or Vendor Quotes.
- Estimates must be well documented with assumptions to support validations.
- Basis-of-Estimates are attached to the Element Definitions of Scope and are part of the controlled Baseline.

Establish
Uncertainty
Category

- Control Account Managers are responsible for establishing the Uncertainty Category for each Control Account or Work Package.
- Each Control Account is identified as a Definitive (D), Budget (B) or Conceptual (C) estimate. In some cases the uncertainty category may be assigned an "X" classification to allow the CAM to expand the range based on Vendor or supplier data.

Monte Carlo
Simulation of
Triangulated
Cost

- The Uncertainty Data from the Control Account ESUA Forms is analyzed in a Monte Carlo Simulation. Each Estimate categorized for its uncertainty is represented by a triangulated range and calculated to an 85% Confidence level.
- Uncertainty ranges input to the Simulation software are
 - (D) Definitive -5% to + 15%
 - (B) Budget -15% to + 30%
 - (C) Conceptual -30% to + 50%
 - (X) User Defined (Range based on Vendor Quotes)

Monte Carlo
simulation of
Triangulated
Durations

- The Schedule Monte Carlo analysis is loaded in PertMaster from the ESUA database.
- The uncertainties and the associated consequences are logically tied to the baseline activities creating a PertMaster modified model of the Project Schedule.
- The schedule slip is used to calculate the proposed MR for Schedule ESUA

Sum of Cost
Uncertainty
and Duration
Uncertainty
establishes
MR

To establish the overall recommendation for MR value, the @Risk Monte Carlo Cost Value and the PertMaster Monte Carlo 85 % Level of Confidence Schedule Value are summed.

TPRA Analysis using the PertMaster RISK MANAGEMENT PROCESS

- Schedule Review
 - Risk Ready State
 - Review for logic & errors
- Risk Identification
 - Estimate Uncertainty
 - Risk Events: Risk Register
- Develop Preliminary Risk Model
 - Enter Estimate Uncertainty
 - Map Risks to Activities
- Preliminary Analysis & Review
 - Impacted Risk Plan
 - Monte Carlo simulation
- Final Model & Report
 - Risk Event plan
 - Response planning



Based on: PMBOK Chapter 11

Schedule
Review

Schedule Check

- Checks for Schedule Best Practices
- Remember... "Not Everything has to be Perfect"
- Don't delete Problem Activities... Defeats the Purpose!

Pre-Analysis Check

- Not all Schedule Issues will be identified by Schedule Check
- The Pre-Analysis Run will check Duration, Criticality and Relative Duration to Project



Estimate Uncertainties

- Identify “Risky” Areas of the Project
- Focus on the Critical Path and High Risk Activities.
- Decide if risk is based on Project Phase, Area of Work, Contractor.
- Document Assumptions, Corrective Actions, and Mitigations.

Create a Risk Register

- Document Risk and Modify as Necessary.
- Identify Risk Item Owners and a Tracking/Reporting System.



Developing a Risk Model requires an application of the data collected in the previous step run through a calculating tool.

Estimate Schedule Uncertainty Applied from ESUA in PertMaster

- Import Schedule Data.
- Review Task Detail and Correct if Necessary.
- Establish Correlation between Activities or Groups of Activities.

Update Risk Index

- For each Risk, Qualitatively Assess Probability, Schedule Impact, Cost Impact and Performance Impact.
- Map each Risk to specific tasks.
- Triangulate the Cost and Schedule Quantitative Impacts.



Build the Impacted Plan

- Each Risk Item is added to the Model as a “Task”
- Run the Analysis
- View the Results
- Re-work the Plan

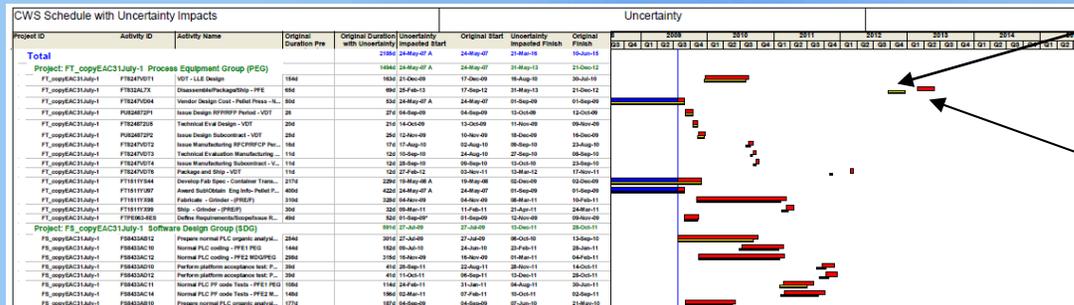
Add Mitigation Plan from Risk Index to Model

- Re-run the plan
- Save the Pre- and Post-mitigation plans



Options Dependent on Customer

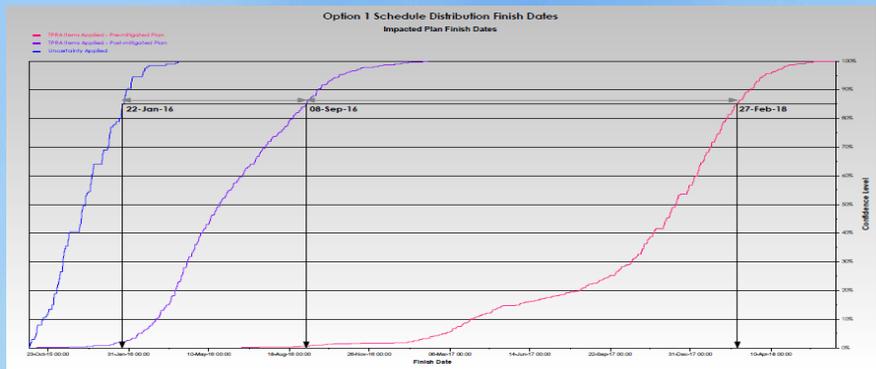
Schedule Comparison



Deterministic Bar

85% Probabilistic

S-Curves



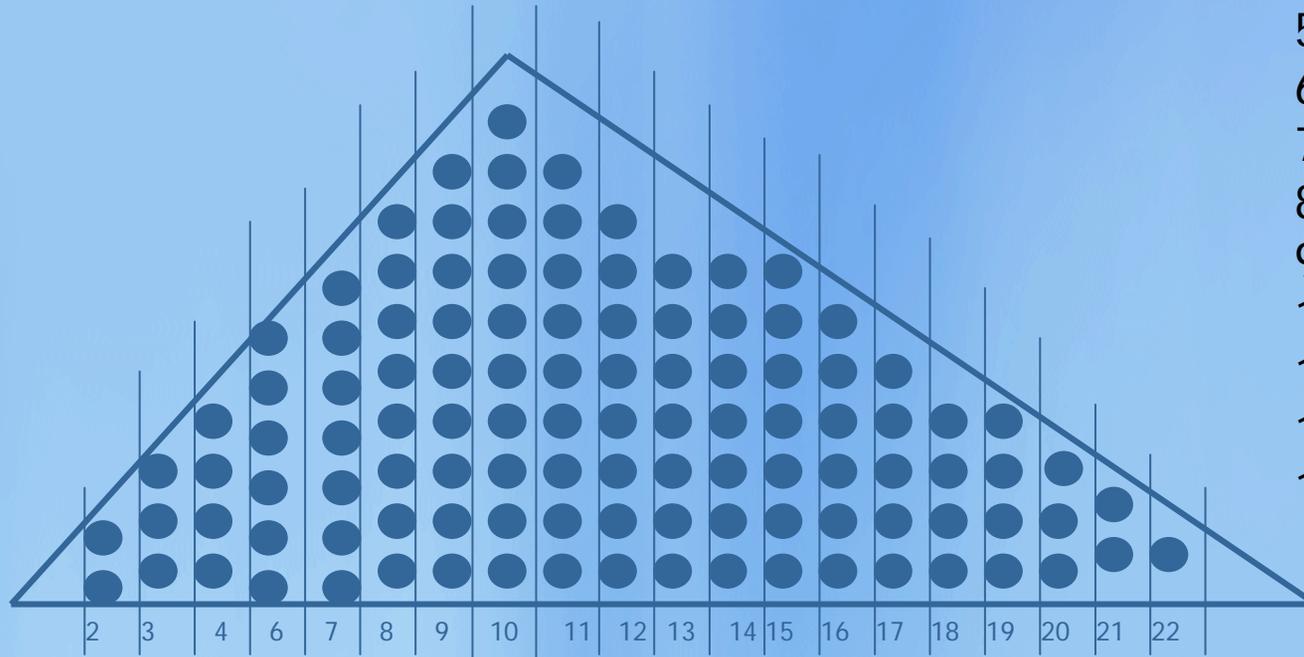
Monte Carlo
Simulation

Monte Carlo

- Range forms an "Envelope"
- One Value each Iteration
- Random Simulation of Durations

Iterations

- 1 10 Days
- 2 9 Days
- 3 14 Days
- 4 17 Days
- 5 10 Days
- 6 14 Days
- 7 21 Days
- 8 13 Days
- 9 3 Days
- 10 7 Days
- 11 18 Days
- 12 20 Days
- 13 etc

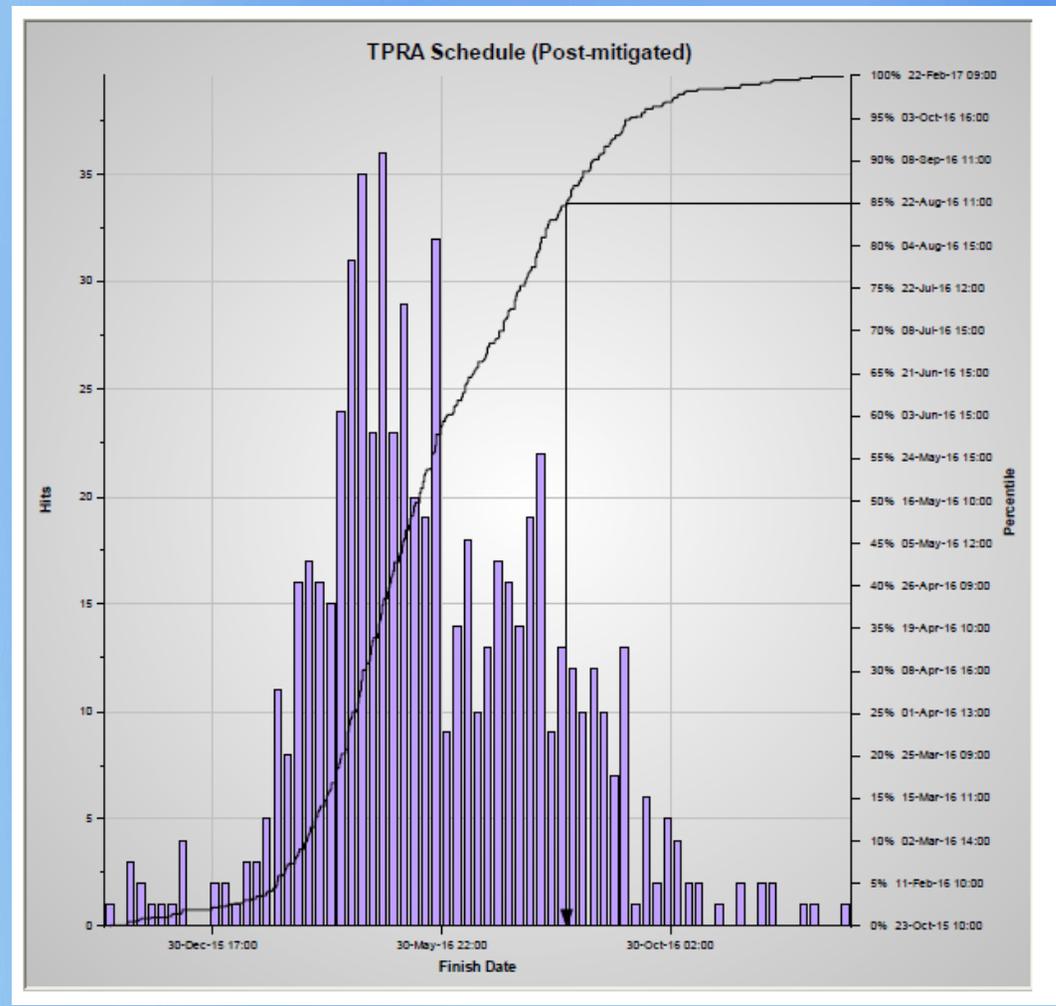


Optimistic

Likely

Pessimistic

Monte Carlo Simulation





Estimate Uncertainty (ESUA)

- Based on a model of "3-Point Estimate"
- Monte Carlo Simulation

Risk Events (TPRA)

- Creates a Registry of Risk Items
- Assign Probability and Impact Values in a Matrix

Risk Mitigation

- Action to reduce the impact of the Risk
- Establishes Contingency

Estimate Uncertainty + Risk Event – Mitigation = Total Risk Exposure

Technical and Programmatic Risk Management Process

Identify Risk

- Brainstorming Sessions with SMEs
- Documenting Risk Items in Database

Analyze Risk

- Evaluate Potential of Risk Occurrence
- Identify Impact Points in Schedule
- Identify Owners and Stakeholders

Qualify Risk (Low, Medium, High)

- Establish Probability of Occurrence
- Establish Cost and Schedule Impact Ranges
- Load Risk into Registry and Calculate Risk Score

Quantify Risk

- Establish Potential Cost of Risk Impact (pre-mitigation)
- Establish Potential Schedule Impact (pre-mitigation)

Decide Handling Strategy

- Accept – Plan as part of PMB
- Avoid – Plan action required an include in PMB
- Mitigate (Reduce) – Decide when to take action and when to include action in PMB.
- Transfer – Concurrence with new Owner
- Re-Quantify Impacts based on Handling Cost and Actions (post-mitigation)

Monitor and status

- Update Quarterly or if action occurs
- Use of Risk Item Change Form
- Quarterly Reporting from IRMC



Risk Item Management Process

Risk Owner

Risk Item Identified

Submit Risk Form to Risk Manager

Complete Qualification

Quantify Risk

Review and Update Registry

Risk Manager

Review Risk Form

Add Risk to Risk Registry

Link Risk to Schedule

Review and Resolve Registry Updates

Delete Closures

Schedule Meeting with Risk Owner

Schedule Meeting with Risk Owner

Build Cost and Duration Profiles

Export Risk Registry

Generate and Export Registry Reports

Re-build Profiles

Integrated Risk Management Committee (IRMC)

Review/Approve Proposed Adds and Closures



**MOX Services
Brainstorming Form**

Date:	Organization: <i>(area affected by the potential risk)</i>
Name of person identifying potential risk:	
Type of risk : external <input type="checkbox"/> commercial <input type="checkbox"/> technical <input type="checkbox"/> management <input type="checkbox"/> project <input type="checkbox"/>	
Threat <input type="checkbox"/> or Opportunity <input type="checkbox"/>	
Title of potential risk:	
What is the normal situation for the element containing the risk? (How should the element function under normal circumstances?):	
What could happen that would adversely or positively affect the normal situation? (What is the potential risk?)	
What impact could the risk have on the normal element operating parameters?	
What can be done to handle the potential risk?	
If this brainstorm item should not be evaluated as a risk, please supply the justification below.	



**MOX Services
Risk Assessment Form**

Submit concurrently with Risk BOE Form PPO-7F

ID:	Responsible Organization:	Last Date Evaluated:
Owner:	Project:	Date Identified:
Category:	<input type="checkbox"/> External <input type="checkbox"/> Commercial <input type="checkbox"/> Technical <input type="checkbox"/> Management <input type="checkbox"/> Project <input type="checkbox"/> Unsure	
Pu Disposition Program Risk? Yes <input type="checkbox"/> No <input type="checkbox"/>	Class: Uniform <input type="checkbox"/> Recurring <input type="checkbox"/>	

Risk Title

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Threat or Opportunity (check the appropriate box)

Threat	Opportunity
<input type="checkbox"/> Avoid - Change the project so the risk is avoided.	<input type="checkbox"/> Exploit - Actively seek out the opportunity.
<input type="checkbox"/> Transfer - Transfer the risk to another party.	<input type="checkbox"/> Facilitate - Help another party increase the likelihood of the opportunity occurring.
<input type="checkbox"/> Reduce - Reduce the probability and/or impact of the risk.	<input type="checkbox"/> Enhance - Increase the probability and/or impact of the opportunity.
<input type="checkbox"/> Accept - Accept the risk and take no mitigation action.	<input type="checkbox"/> Reject - Reject the opportunity and take no action.

Risk Details (provide specific details of the risk)

Risk Description:	
Cause (Specific cause of the risk):	
Effect (Details of the effect of the risk):	
Status (Check one):	<input type="checkbox"/> Proposed <input type="checkbox"/> Open <input type="checkbox"/> Rejected (Closed) <input type="checkbox"/> Managed (Closed) <input type="checkbox"/> Impacted (Closed)
Risk Start Date: (Threat or Opportunity can occur)	
Risk End Date: (Threat or Opportunity has passed)	
Triggers: (Circumstance to invoke risk, risk strategy or risk action):	
Impacted Schedule ID:	

Risk Rating (check the appropriate box)

	High	Medium	Low	N/A	Definition
Probability	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	High 75-99% Medium 30-74% Low 1-29%
Schedule	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	High >6 months Medium 3-5 months Low <3 months
Cost	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	High >\$30M Medium \$1-49M Low <\$1M
Overall Risk Score					(Scale 1 - 10; 10 is the highest risk score)

Total Potential Cost Impact	Total Potential Schedule Impact

Risk Response Plan
Use Risk Item lists of E-Stream 1 form (PPO-7F)

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Post-Response Risk Rating (check the appropriate box)

	High	Medium	Low	N/A	Definition
Probability	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	High 75-99% Medium 30-74% Low 1-29%
Schedule	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	High >6 months Medium 3-5 months Low <3 months
Cost	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	High >\$30M Medium \$1-49M Low <\$1M
Overall Risk Score					(Scale 1 - 10; 10 is the highest risk score)

Expected Cost and Schedule Impact Post Response

	Best Case	Most Likely	Worst Case (both Capital & Operating)
Residual Cost Impact (\$M)			
Residual Schedule Impact (Weeks) (both Capital & Operating)			

Evaluation Comments

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	<h3>Risk Item Basis of Estimate</h3> <p><i>To be included with Risk Assessment Form (PPG 7E)</i></p>
<p>Risk ID: Title: Owner:</p>	<p>Date Prepared:</p>

If no action is taken:

<p>Potential Cost Impact: <i>(provide explanation/breakdown of potential cost impact)</i></p>
<p>Potential Schedule Impact: <i>(provide explanation/breakdown of potential's schedule impact)</i></p>

Risk Response Plan:

<p><i>(details)</i></p>
<p>Cost to implement plan:</p>
<p>Schedule impact to implement plan:</p>

After plan implementation:

<p>Expected Cost Impact: <i>(provide explanation/breakdown of expected impact including best case, most likely and worst case)</i></p>
<p>Expected Schedule Impact: <i>(provide explanation/breakdown of expected impact including best case, most likely and worst case)</i></p>

Risk Comparisons

DOE Risks Characteristics	Non-DOE Risk Characteristics
Identified During Planning Phase and through Implementation	Identified during Early Project Initiation and Definition Phase and through implementation
May include Threats and Opportunities	Only include Threats! Opportunities are BD responsibilities.
Impact must be qualified in pre-mitigation.	If impact is considered “low”, no further action required. Treated as an “Assumption”.
Handling strategies include avoidance, acceptance and mitigation.	Any handling of the risk is for mitigation. Acceptance is considered “paying to mitigate”.
Typical Risk Matrix is 3X3 or 5X5	Matrix may be 9X9 to include impacts on customers or public.
Risk Management is tied to Standard Guidelines.	Risk Programs are developed by the Project Steering Committee based on Project Complexity.

Non-DOE RISK Process



RISK Handling

Risk Identified as:

- **Business (financial, legal, Market, Political)**
- **Process (Procedural)**
- **Project (technical)**

Risks are Ranked by Probability and Impact (Qualified)

- **Only High Scored Risks have Mitigation Plans**
- **All Risk are Periodically Reviewed for Score Changes**

**HIGH RISKS are Classified as
“Unacceptable”
and must be mitigated
to lower score before Project can proceed**

RISK Impact

- Not Calculated against the schedule.
- Consequences not quantified unless they effect the business decision.
- Any Risk that becomes a reality must be mitigated.
- **Acceptance** is considered “mitigation” if it does not delay the project.
- Documented Risks are used to justify “Change Orders”.