

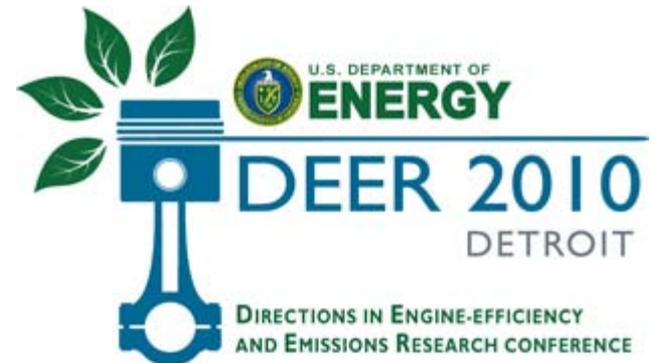
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Increased Engine Efficiency via Advancements in Engine Combustion Systems

September 29, 2010

Kevin Sicken, Marc Allain, Rakesh Aneja, Jason Barton

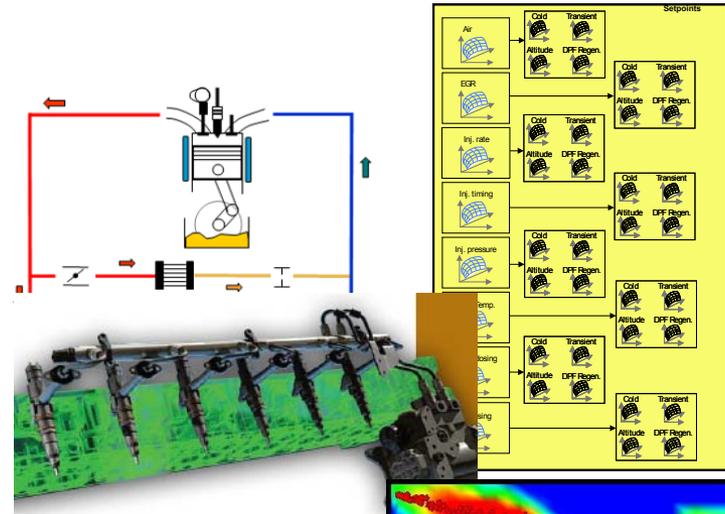




NZ-50 and SuperTruck

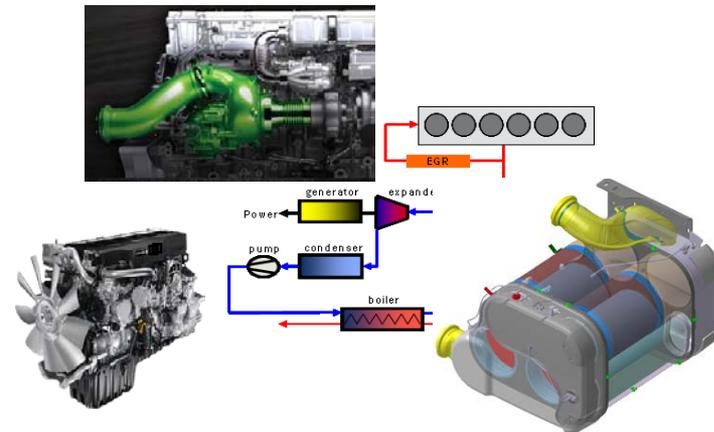
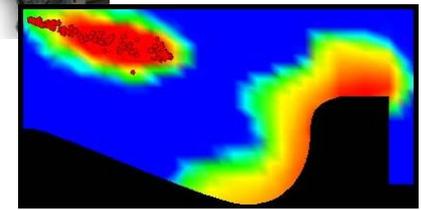
NZ-50 Recent Efforts

- Advanced Combustion System
- Advanced Flexible Fuel Injection
- Air/ EGR Handling System
- Next Generation Controls



SuperTruck Takes NZ-50 Advancements Plus:

- Waste Heat Recovery
- Engine Down Sizing
- Parasitic Loss Reduction
- Hybrids

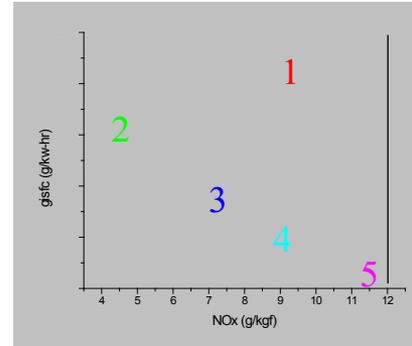


Advanced Combustion – PCCI

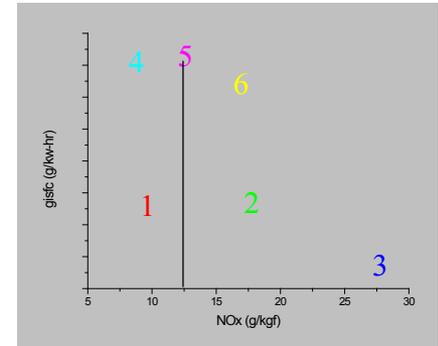
Simulation Studies

- Evaluated Over a Design Matrix
- At A25; Up to 3% ISFC Improvement
- At B50; ISFC Suffers

Low Speed & Load



High Speed & Load



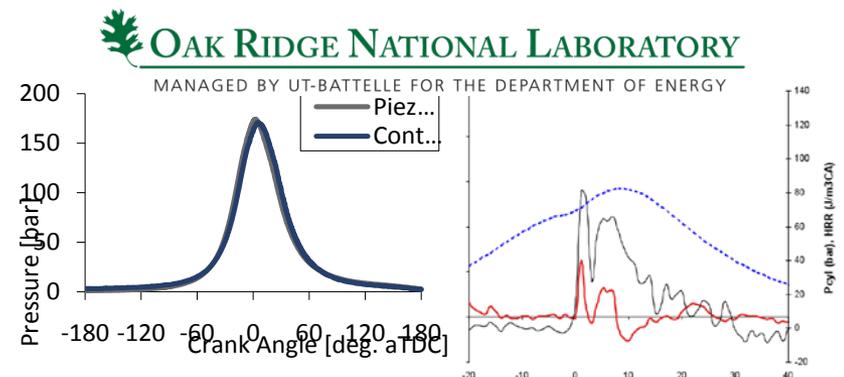
Fuel Injector Development

- Dual Mode Injector Functional
- 2nd Generation Hardware Required



Real Time Combustion Feedback

- Evaluated Two Pressure Feedback Devices
- Each Had Unique Challenges
- With Significant Effort, Could Work





Advanced Combustion – Conventional Approach

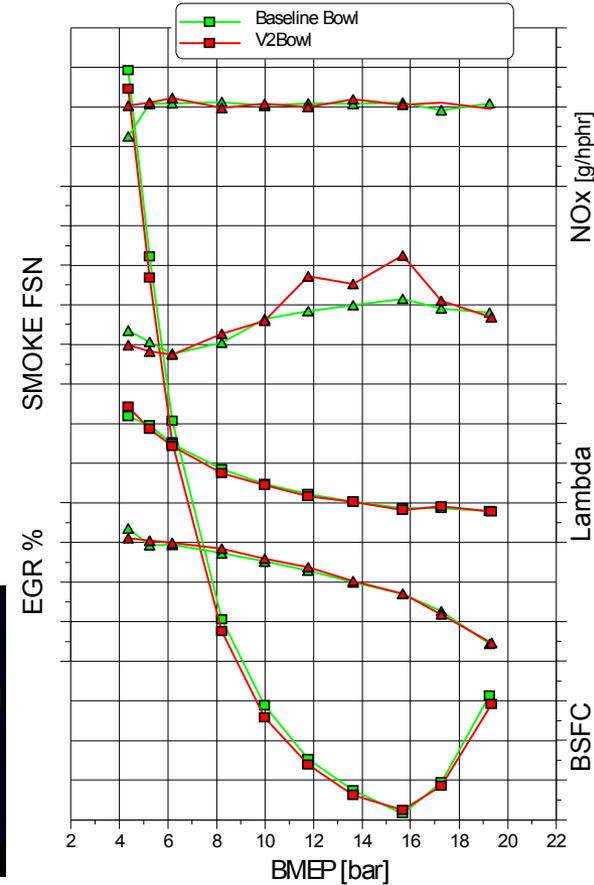
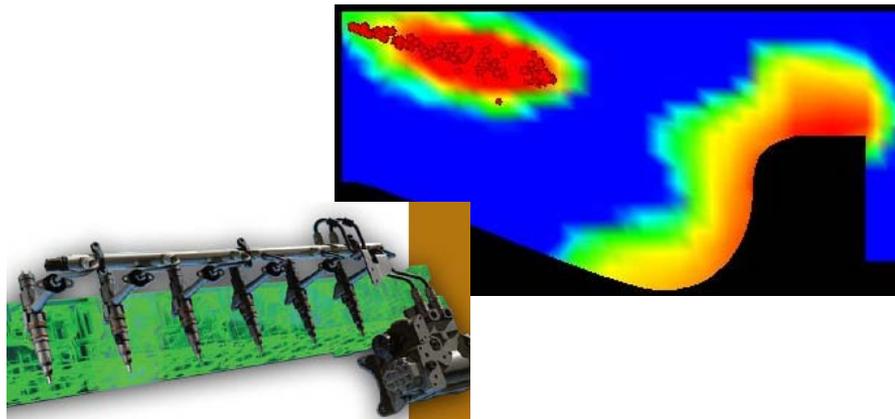
Improvements Being Seen

- Expectation is 2% to 3%

Alternative Bowl Shapes

High Pressure Fuel System

Integration with High Efficiency Aftertreatment





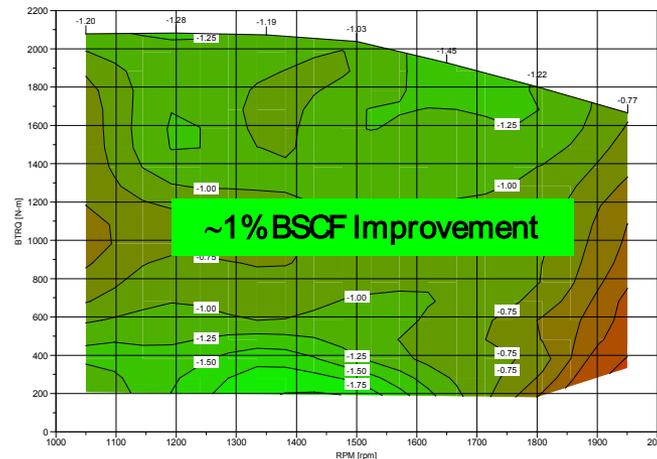
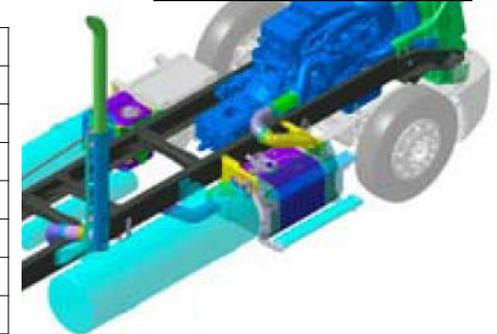
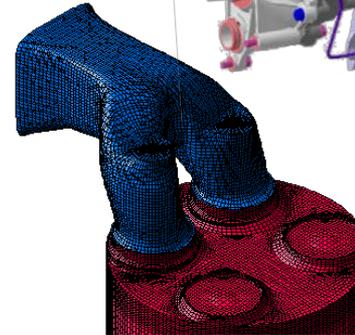
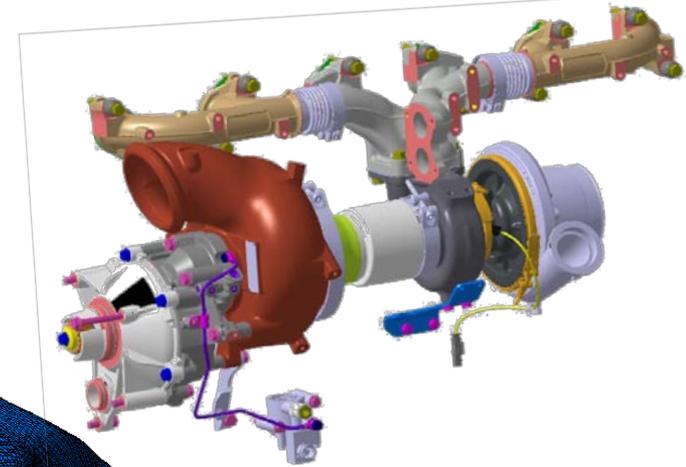
Air/ EGR Advancements

Significant Air System Improvements

- Rematch/ Optimization
- Flow Improvements

Moving Forward

- Interface with Vehicle Aero
- Waste Heat Recovery
- Turbo Compounding
- Aftertreatment





Transition to SuperTruck

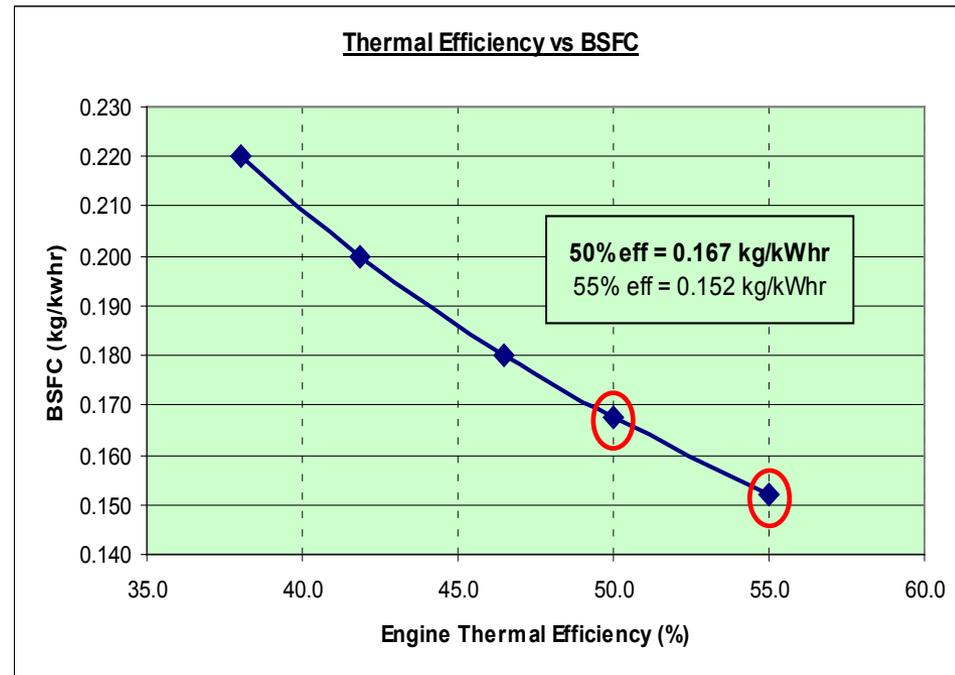
Advance Current State-of-the-Art Engine Technology To Yield 50% Engine Thermal Efficiency On A Dyno

- Optimized For Speed and Load Representing 65,000 lbs GW @65 mph

Analytical Roadmap to 55% Engine Thermal Efficiency

Engine Features Identified

Program Moving Forward



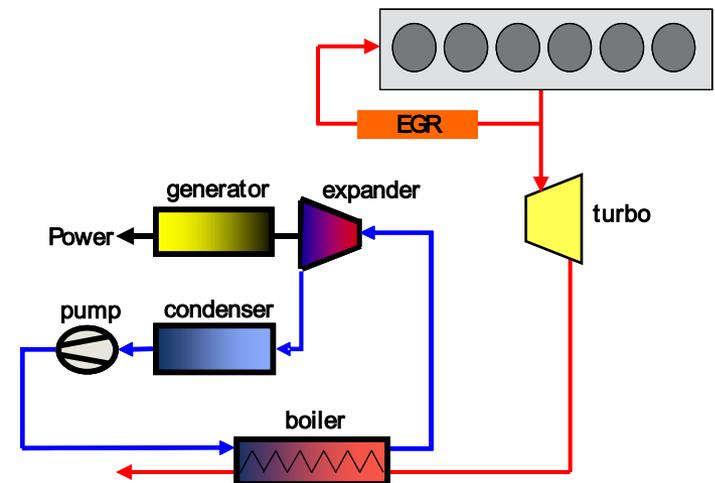


Waste Heat Recovery

Approximately 55% of Fuel Energy is “Waste Heat”

Waste Heat Recovery

- Turbocompound – In Production on DD15
- Rankine Bottoming Cycle – Recover Energy From EGR and/ or Exhaust Gases
 - Works Well With Hybrid System
 - 5%BSFC Improvement Expected
 - Significant Technical Challenges
 - Heat Exchangers, Expander, Compressor, Packaging, Engine Integration, etc



Engine Down Sizing

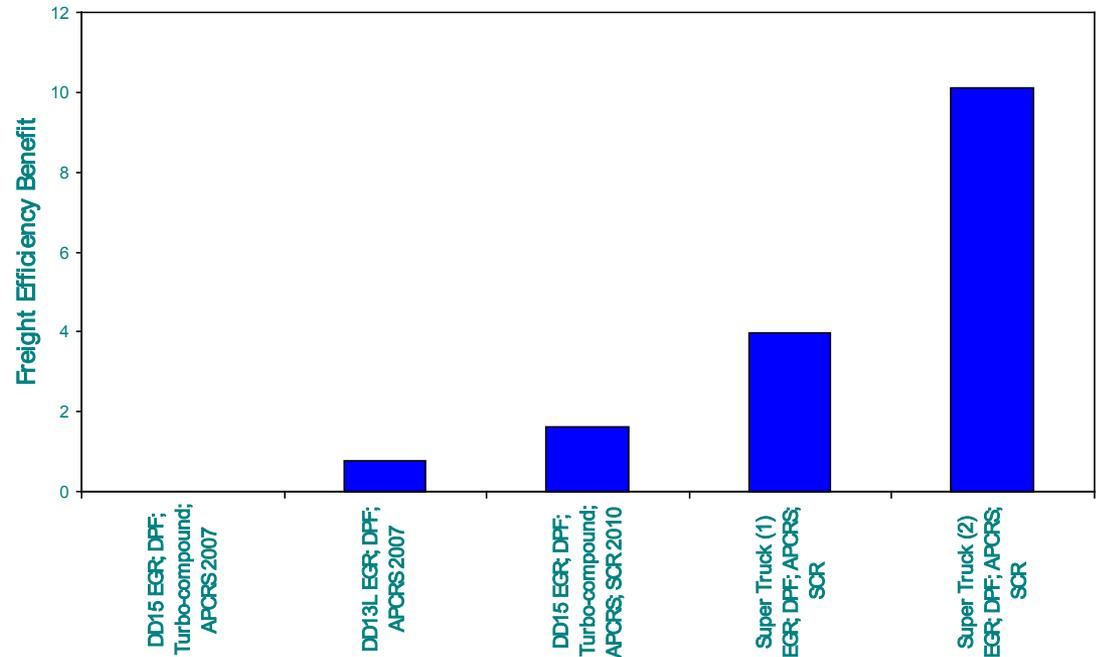
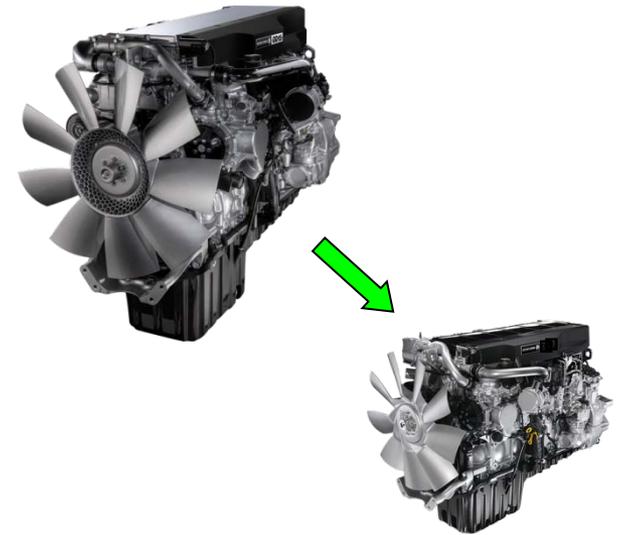
In the Early 1990's, 11-13L Engines Dominated

Today, 13-15L Displacements Dominate

- Power Increase As Well
- Some Reasons Technical, Some User Based

Where is Engine Size Headed?

- Drivability
- CO2/ Fuel Economy
- Weight
- Cost
- Hybrids





Parasitic Reduction – Dual Approach

Reduction Of Baseline Parasitic Losses

Smarter Use Accessories and Pumps

- Increased Flexibility in Component Outputs
- Feedback in Control System to Allow Optimization





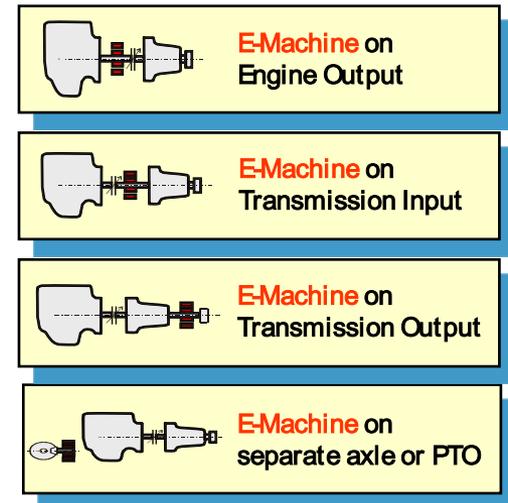
Hybrids for Heavy Duty Trucks

Can Hybrids Improve Engine Performance In Long Haul Application?

- Conventional Wisdom is Hybrid For Urban Cycle Only?
- Recover Braking Losses

Drive Cycle Data Shows Load Varies Significantly

- Hybrid Will Dampen Load Swings
- Potential Benefit For Engine Downsizing





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