

Advanced Technology Vehicle Benchmark and Assessment

**2010 DOE Hydrogen Program and Vehicle Technologies
Annual Merit Review**
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U.S. Department of Energy

Energy Efficiency and Renewable Energy

Bringing you a prosperous future where energy is clean, abundant, reliable, and affordable

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Overview

■ Timeline

– Level 1

- 2010 Honda Insight - 3Q09
- 2010 Toyota Prius - 3Q09
- 2010 Mini-E - 3Q09
- 2010 Ford Fusion - 4Q09
- 2010 Mercedes S400h - 1Q10
- Start / Stop Vehicle Technology – TBD
- Hyundai HEV – TBD

– Level 2

- 2010 Toyota Prius 2Q10 - 3Q10

– Incremental DOE Projects

- Ford TADA phase 2 - 2Q09
- Ford TADA - 2010 TBD
- GM TADA phase 1 - 3Q10
- Coal-to-Liquid fuel VW Jetta TDI -3Q09
- Hydrogen fuel truck durability study - 2Q09 and 2Q10
- EV prototype for supplier
- Codes and Standards test support

60% complete on FY2010 tasks

■ Budget

- 2010FY \$1,450k
- 2009FY~ \$1,800k

■ DOE strategic goals/barriers addressed:

- Laboratory and field evaluations of HEVs, PHEVs and EVs
- Codes and standards development
- Continued support for model development and validation (AUTONOMIE) with test data
- EV testing and charging evaluation

■ Partners:

- AVTA (Advanced Vehicle Technology Activity): DOE, INL, eTec
- DOE, National laboratories, USCAR, OEMs, Suppliers, Vehicle Competitions



Relevance: Advanced Technology Benchmark

- Vehicle research: dynamometer testing
 - Vehicle system testing
 - Energy consumption (fuel + electricity)
 - Emissions
 - Performance
 - Vehicle operation and strategy
 - ‘In-situ’ component and system testing
 - Component performance, efficiency and operation over drive cycles
 - Component mapping
 - Technology assessment and goal setting
- **Importance: Enable petroleum displacement through data dissemination and technology assessment**
 - Establish the state-of-the-art automotive technology baseline for powertrain systems and components through data generation and analysis
 - Provide independent evaluation of technology
 - Generate data to support target creation and hardware/model validation

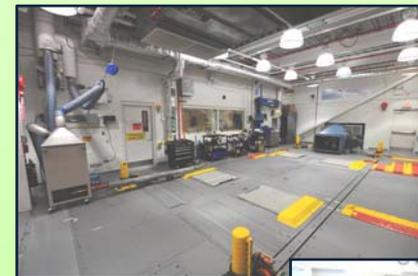
APRF

Advanced Powertrain Research Facility

Objective:

Benchmark advanced technology vehicles and disseminate that information to U.S. OEM's, National Labs, and Universities

(APRF since 2000)

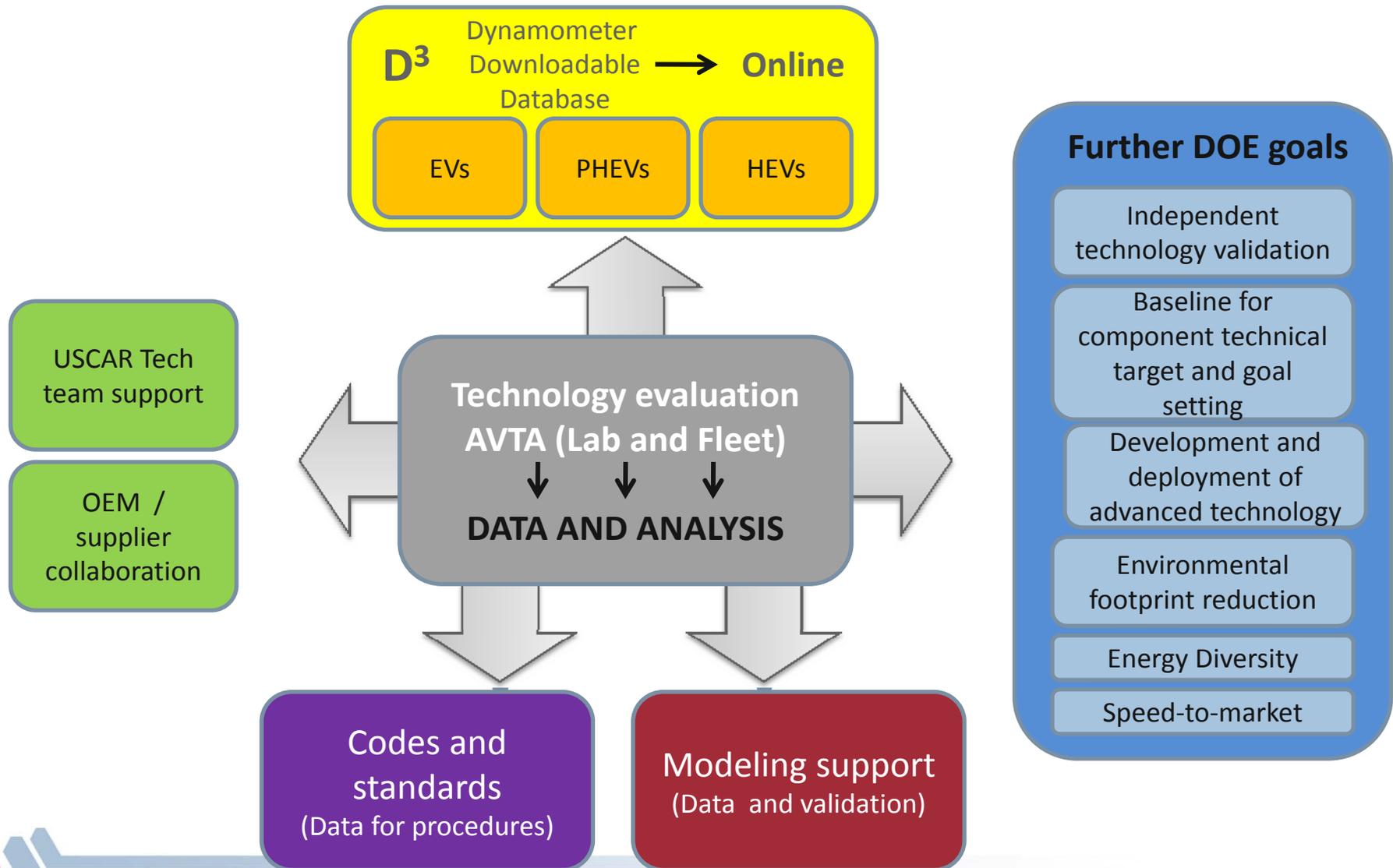


4WD
chassis
dyno

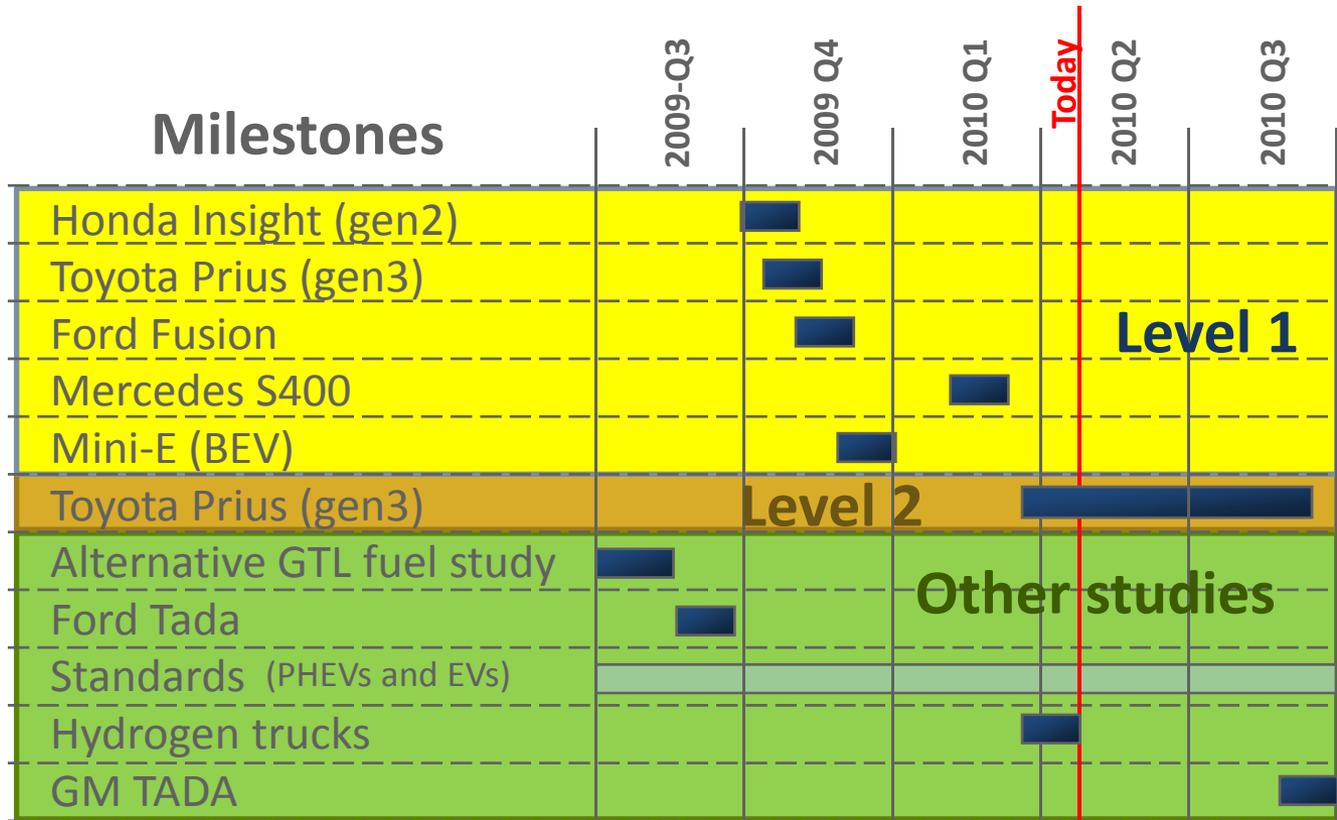


2WD
chassis
dyno

Relevance: Enable Petroleum Displacement through Data Dissemination and Technology Assessment



Milestones: APRF Provides Data for a Wide Variety of Vehicle Technologies



2010 Honda Insight



2010 Toyota Prius



Ford Fusion Hybrid



BEV prototype



Ford TADA



Jetta TDI (bio-fuels)



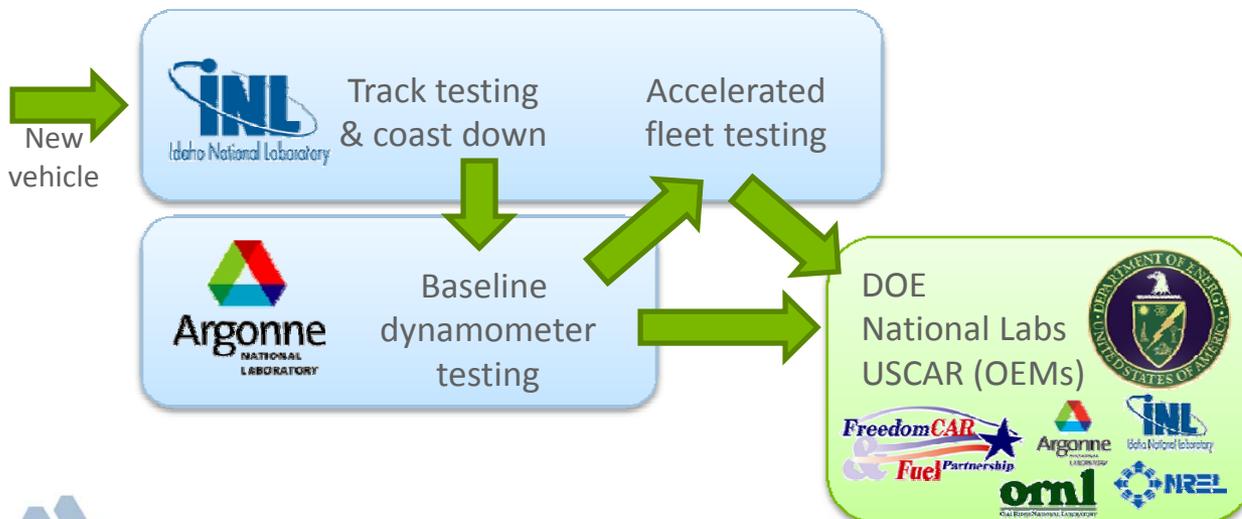
Mercedes S400H



Mini-E (BEV)

Approach/Strategy: A Well Established and Proficient Testing Approach Adjusted to Individual Vehicles

- The vehicle benchmark activity has been refined for over a decade. This results in:
 - Continuous improvement of testing procedures
 - Standard test plan including instrumentation and drive cycles (adjusted for individual vehicles)
 - Advanced and unique facility and instrumentation
 - Significant knowledge of testing and advanced vehicles
- AVTA (Advanced Vehicle Testing Activity) strategy:



Wide range of vehicle technology tested

Powertrains

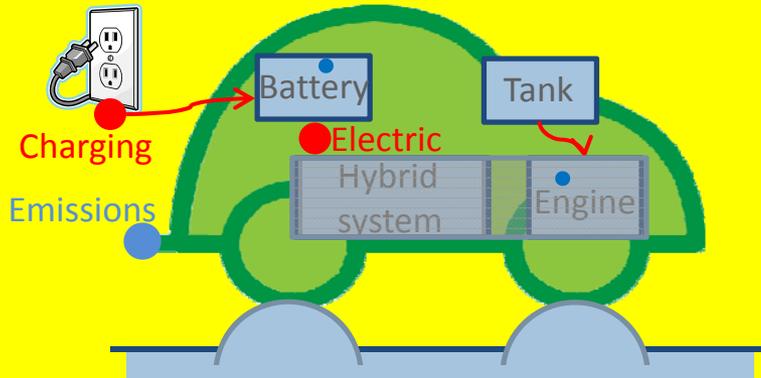
- Conventional
- Hybrid Electric (HEV)
- Plug-in HEV (PHEV)
- Battery Electric (BEV or EV)

Alternative fuels

- Hydrogen
- Ethanol, Butanol
- Diesel (Bio, Fisher-Tropsch)

Approach/Strategy: Dynamometer Vehicle Benchmark Testing Approach - Depth of Study Varies

Level 1: ● Power sensors ● Other Sensors



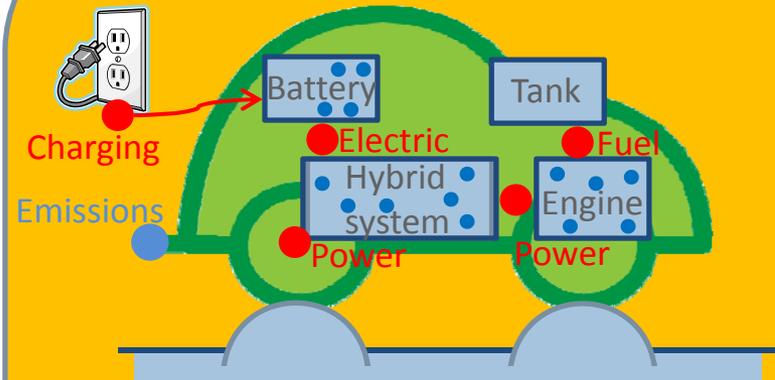
Basics instrumentation:

- Engine speed, fuel flow (bench), oil temp
- Battery, Charger V I (Hioki)
- CAN (if possible)
- Further ... if required (but still non invasive)

Purpose:

- Vehicle operating parameter study
- Vehicle characterization (energy consumption, emissions level, performance)

Level 2: ● Power sensors ● Other Sensors



Complete and invasive instrumentation:

- Incremental to level 1
- Engine, shaft torque & speed sensors
- All major power flows (mechanical, electric,...)
- Component specific instrumentation

Purpose:

- Energy analysis, efficiency analysis on vehicle and components
- Component characterization in vehicle system

Accomplishments: Level 1 Testing Overview

2010 Honda Insight

2010 Toyota Prius

Ford Fusion Hybrid

Mercedes S400H

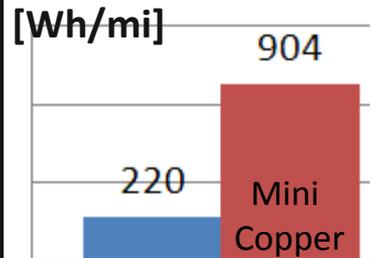
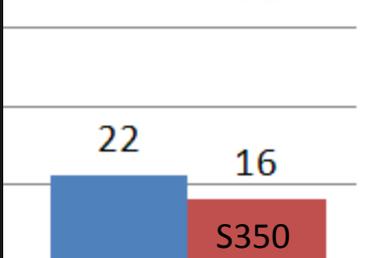
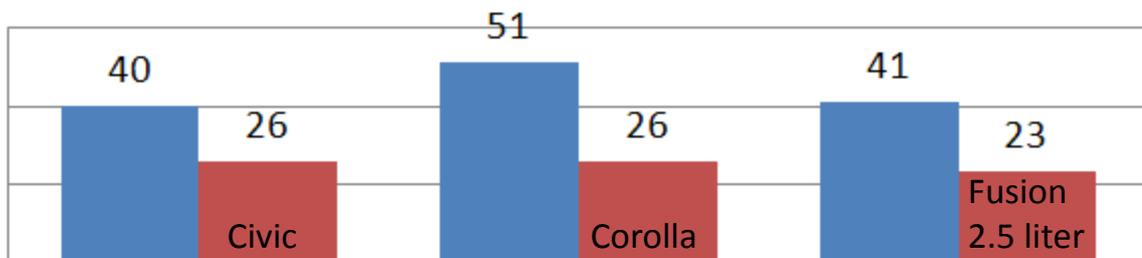
Mini-E (BEV)



EPA City Label Fuel economy [mpg] ■ Label ■ Conv

NEDC [mpg]

Energy consumption [Wh/mi]



Reason to test:

- Value hybrid
- Technology evolution

Reason to test:

- State of the art hybrid
- Thermal recovery system

Reason to test:

- High fuel economy in mid-size sedan
- High speed EV operation

Reason to test:

- First major OEM Lithium Ion battery pack hybrid

Reason to test:

- Modern Electric Vehicle benchmark
- SAE J1634 development

Point of interest:

- Compromise of cost to hybrid system effectiveness

Point of interest :

- PHEV ready HEV

Point of interest :

- Larger EV operation increase driver impact on fuel economy

Point of interest :

- Uses Air conditioning system to actively cool the battery pack

Point of interest :

- Even aggressive driving yields a range over 100 miles



Accomplishments: Tracking Power-Split Hybrid Evolution

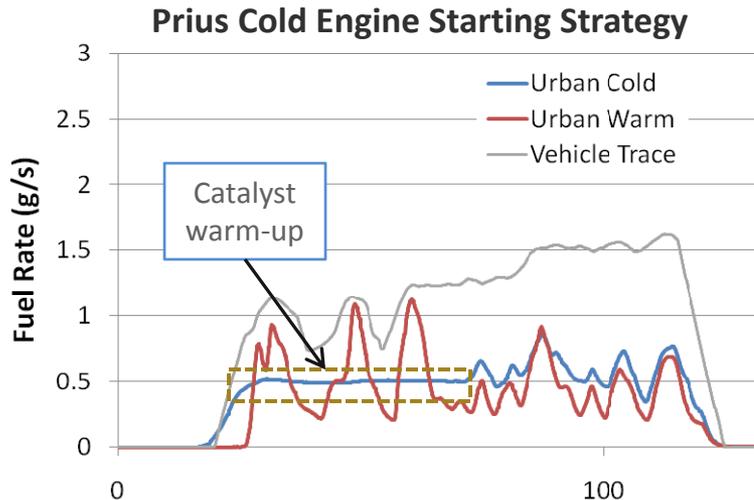
Prius and Fusion illustrate most recent hybrid developments:
More Electric-Only Capability and Higher Fuel Economy



HEV Emissions Control Strategies

- Prius uses a prescribed fuel rate for catalyst warm-up
- Battery power is used to supplement engine power

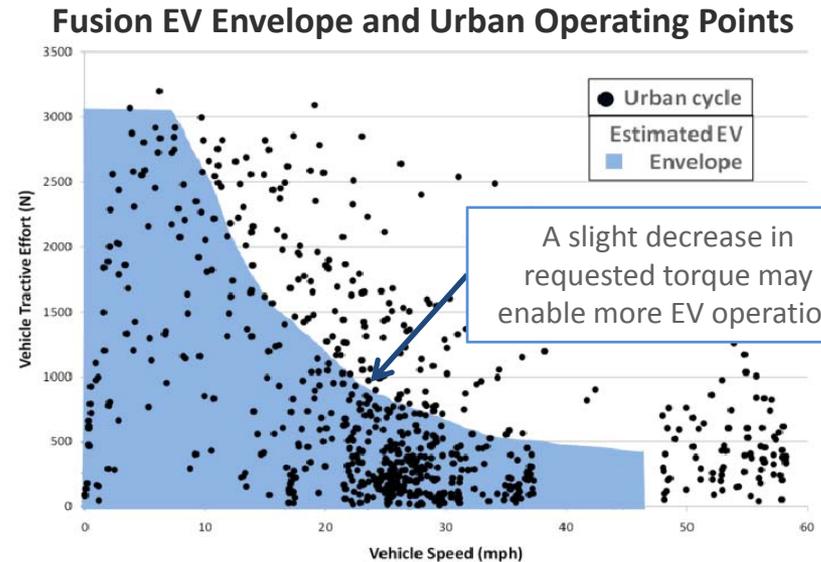
➤ Strategy is very applicable to PHEV operation. Allows for flexible engine starting with acceptable emissions



Fuel Economy Variability

- Fusion EV capability is high-speed, but torque limited
- Location of EV envelope near urban operation results in significant fuel economy variability

➤ Blended PHEVs will likely have similar issues affecting real-world fuel economy variability



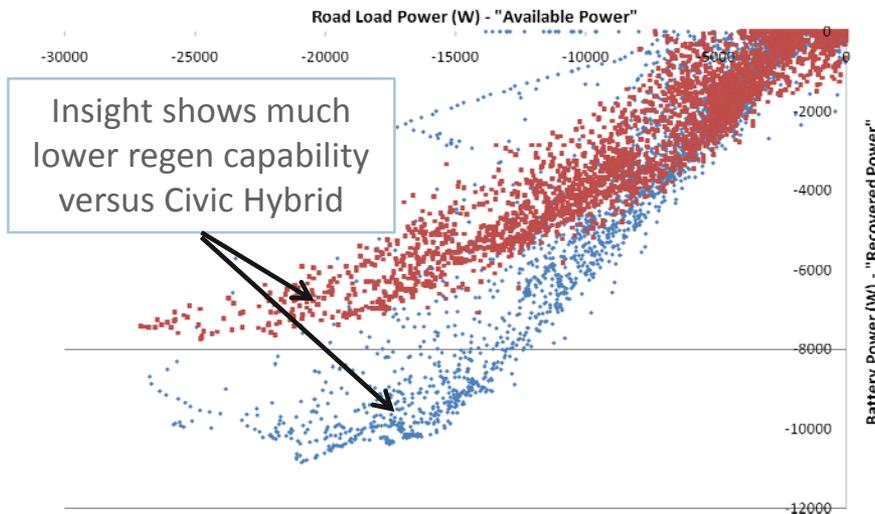
Accomplishments: Evaluation of More Mild Hybrids

Insight demonstrates the limitations of reducing motor and battery usage in order to reduce system cost or prolong component life

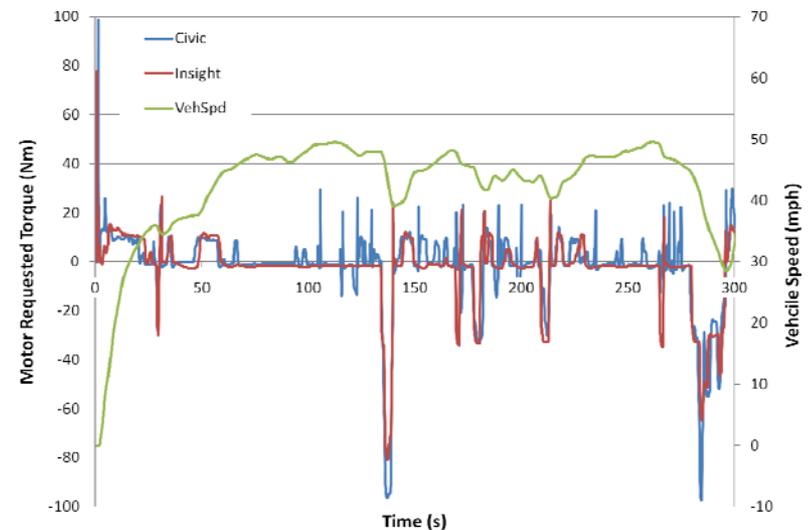
• Due to a more limited hybrid system and despite reduced road load, the 2010 Honda Insight provides similar Urban FE and decreased Hwy FE relative to the previously designed Civic Hybrid. This is primarily due to:

- Reduced regenerative braking capability
- Generally less hybrid system operation (more “mild”)

Civic Hybrid versus Insight Regen Capability



Civic versus Insight Hwy Hybrid System Usage



➤ Mercedes S400h shows similar limitations due to battery usage restrictions to prolong life

Accomplishments: Alternative Fuel Benchmark

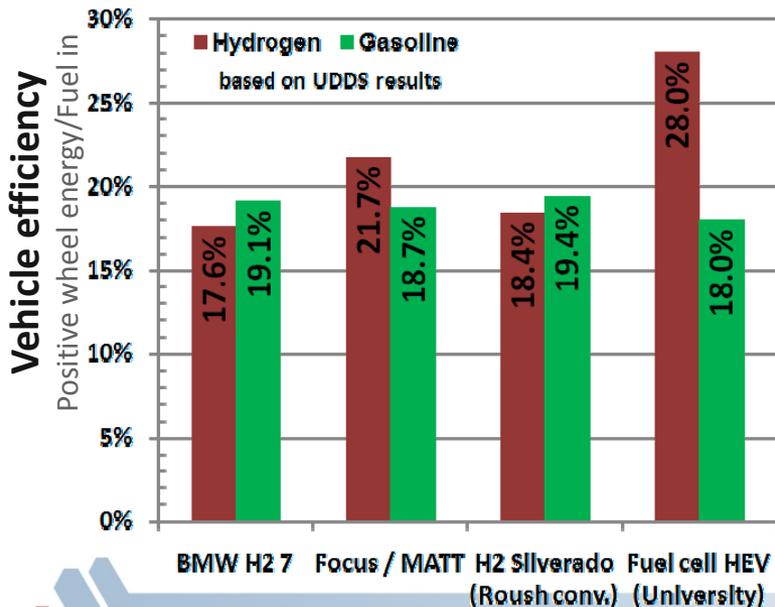
Alternative fuels contribute to Petroleum displacement



Hydrogen powertrains

- Hydrogen can displace 100% of petroleum
 - Combustion engines are extremely clean
- Hydrogen powertrains are efficient and clean, but the storage and infrastructure need a breakthrough

Hydrogen and gasoline powertrain efficiencies on UDDS cycle



Coal-To-Liquid, Gas-To-Liquid diesel study

- Sasol designed:
 - CTL to replicate US Ultra Low Sulfur Diesel properties
 - GTL to replicate European diesel properties
- The energy consumption and emissions showed that designed fuels are within 10% of the target fuel results



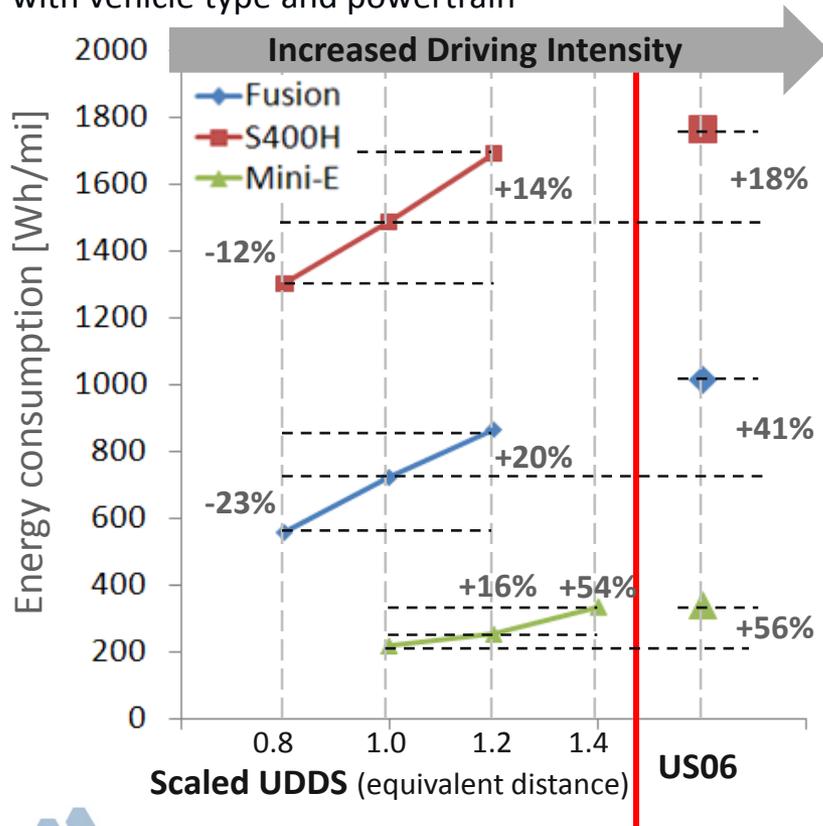
First use at APRF of FTIR to measure non regulated emissions

Accomplishments: Energy Consumption Impact Factors and Sensitivities



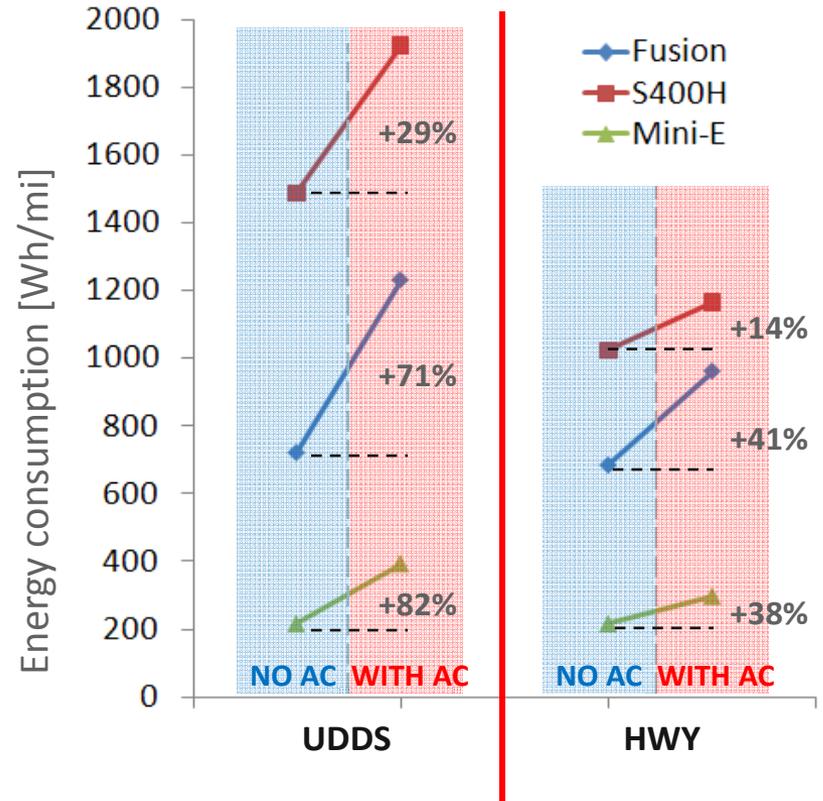
Driver intensity impact

- Electric vehicle energy consumption is most sensitive to driver aggressiveness which has a direct impact on range
- Impact of driver intensity on energy consumption varies with vehicle type and powertrain



Air conditioning impact

- The AC impact can increase energy consumption by over 70%
- Impact of air conditioning usage is largest in city driving since extra energy is consumed during stops



Accomplishments: Data Supports Standards Development

Open and public test data, which can be shared among committee members is critical to standards development and validation for multiple stakeholders

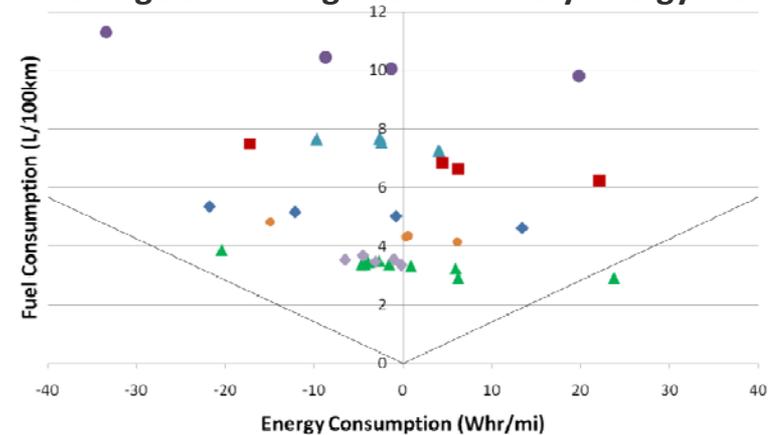
Understanding and incorporating test data identifies practical problems during the standard development:

- Procedure development and validation
- Improved SOC correction methodology (necessary for certain PHEVs)
- Battery energy allocation methods
- End-of-test criteria development

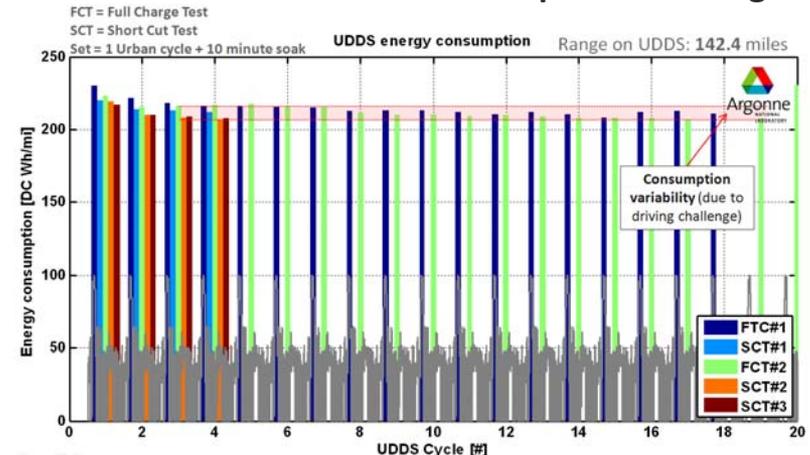
J1634 focused testing provided insight into:

- Procedure development and validation
- Shortcut versus full testing results
- Shortcut limitations due to thermal transients
- Consumption impacts of vehicle variability
- Charge energy variability

J1711: Charge Sustaining Fuel vs Battery Energy Trends



J1634: Shortcut versus Full Depletion Testing



Accomplishments: Collaborations Contributing to Technology Development

Electric Vehicle supplier

- Early prototype
 - First testing for supplier
 - First EV for J1634 development
- In-lab data analysis led to suggested technology improvements



BEV prototype

TADA

- Data used for SAE J1711™ development
- OEM vehicles → wider EV range and better control led to a more refined PHEV compared to conversions
- In-lab data analysis led to altered controls on Ford TADA



Ford TADA vehicle

Collaborations and Coordination with Other Institutions

AVTA (Advanced Vehicle Testing activities)

- Baseline dynamometer testing of vehicles



APRF



- J1711 HEV & PHEV test procedures
- J1634 EV test procedures
- Grid Interoperability



DOE technology evaluation

- DOE requests
- National Lab requests



Autonomie

- Support of modeling and simulation with data



USCAR, tech teams and OEMs

- Shared test plans, data and analysis



Proposed Future Work

- Benchmark Continuation of Vehicles and Components in System Context
 - ATVA program participation (the final vehicles will depend on AVTA selection and availability)
 - Possible EVs: Nissan Leaf, MMC iMiEV, Ford Focus, Ford Transit Connect, BMW, Think
 - Possible PHEVs: Toyota Prius and Chevy Volt
 - Possible HEVs: Honda CRZ and Chinese HEV
 - Technology Assessment
 - DOE selected vehicle(s) for in-depth Level 2 research
 - Support standards development with data
- Testing approach
 - Level 1 extension with more CAN cracking
 - Level 2 extended collaboration
- Facility upgrade: climate test cell upgrade (in progress)
 - 5 cycle fuel consumption testing (including PHEV, EV)
 - Investigate vehicle system limitation from extreme operation conditions and propose technical solutions
 - Improved AC and heater impact assessment of energy consumption

Remaining Vehicles to Test 2010FY

- Hydrogen truck
- Level 2 Prius
- Level 1 Hyundai HEV
- GM TADA vehicle
- Ford TADA vehicle
- Further EV for J1634™
- Codes/Standards work

Summary

- The benchmark activity enables petroleum displacement through data dissemination and technology assessment by:
 - Establishing the state of the art automotive technology baseline for powertrain systems and components through data and analysis, with support for target setting
 - Providing independent evaluation of technology
 - Enabling optimized system and component development with compare and contrast opportunity across multiple manufacturers
 - Generating test data for model development and validation to encourage speed-to-market of advanced technology
 - Supporting codes and standards development for unbiased technology weighting
- ANL has benchmarked a wide range of technologies (FC, EV, PHEV, HEV, and alternative fuels) with a refined and recognized process to deliver quality data
- The benchmark activities are a collaborative effort from the test preparation to the data and analysis dissemination
- The benchmark activities and data are highly leveraged



Background Slides

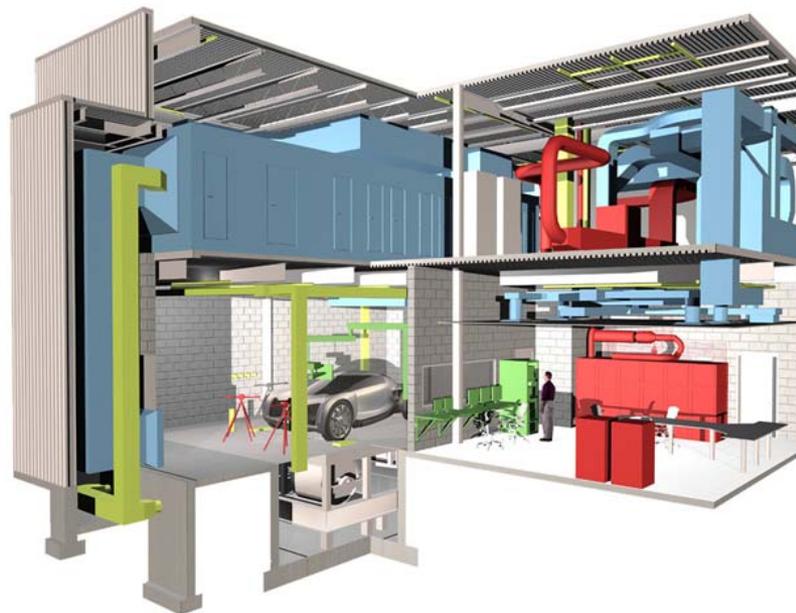
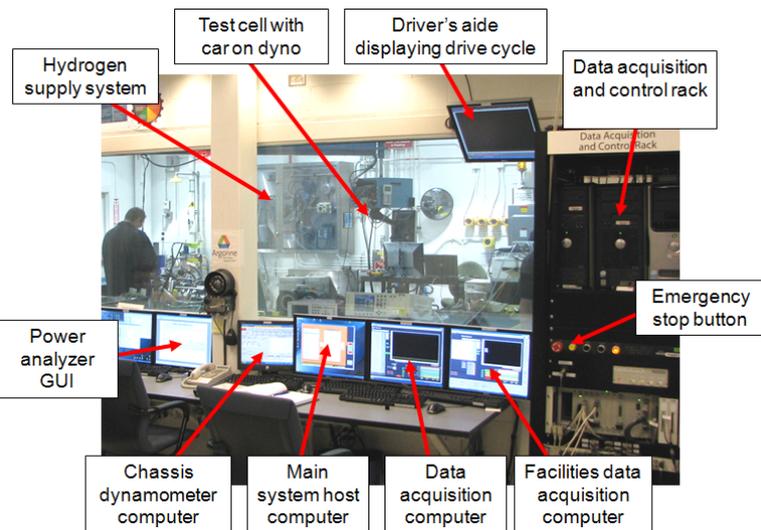


ARGONNE'S OBJECTIVE: Provide to DOE and Partners the Best Advanced Vehicle Test Data



“Be the eyes and ears of technology development”

- **Advanced Powertrain Research Facility (APRF)**
 - Purpose built for DOE benchmarking
 - State-of-the-art 4WD chassis dynamometer
 - Custom multi-input data acquisition specific to hybrid vehicle instrumentation
- Staff at cutting edge of test procedures for new advanced vehicles
- Inventing new and novel instrumentation techniques



Systems

Chassis Dynamometer

Emissions Measurement

Air Handling

Data Acquisition

Safety

Benchmarking Facility Achievements

- **4WD Dynamometer Facility** designed as most advanced test facility anywhere (EPA followed a year later)
- **Landmark Regen Study of HEVs on 4WD Dynamometer**
- **Built Custom Powertrains / Vehicles** for benchmarking configurations not available otherwise
- **Suite of Vehicle “Hacking” Tools** and procedures developed to read proprietary vehicle network data for any OEM vehicle
- **Only PHEV Data Available from APRF.** Available for download via searchable database website
- **ANL-EPA 4WD Road Load Study** investigated coast-down procedures and accuracy of dynamometer
- **ANL-INL AVTA Testing Program** provides standard tests before vehicle are put in fleet testing
- **ANL-ORNL Benchmarking** leverages APRF data and instrumentation techniques for e-motor testing



Prototype Platform Testing



In-House Data Acquisition



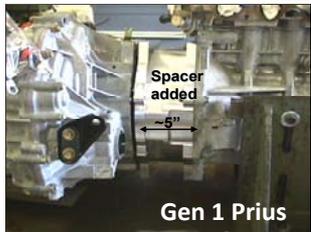
Torque sensor

Vehicle Benchmarking



“Level 2” - In-Depth Testing and Analysis

- Temperatures
- Direct fuel measurement (fast, accurate)
- Battery energy, thermal management
- Axle torque
- Pioneered in In-Vehicle Engine Torque



1999



2004



2006



2007

Torque from internally gauged input shaft and Indicated torque



APRF Equipment and Features



Link Models to Hardware



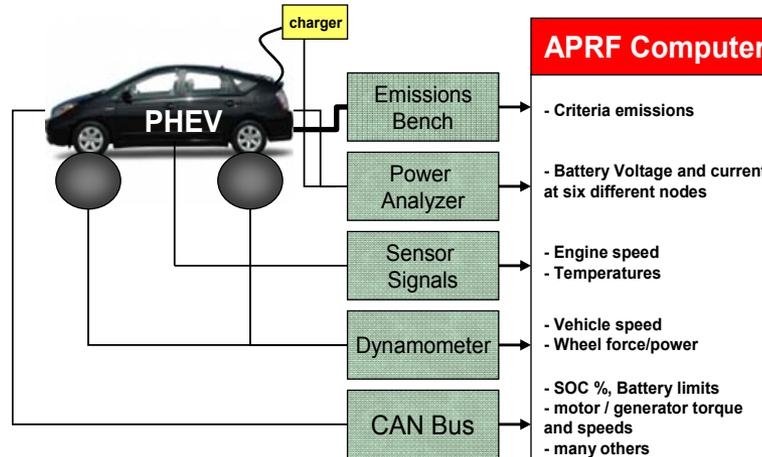
Hydrogen Test Capability
gaseous and liquid H₂



Vehicle Benchmarking



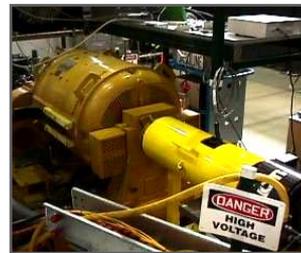
6 Channel Power Meter and
Power Analyzer



Multi-fuel Compatible
Emissions Bench



Comprehensive Database
Of Hybrids and PHEV's



Component Testing



In-House Data Acquisition



PHEV's Tested

■ Prius Conversions

1. Hymotion (Kokam) Prius (highly instrumented)
2. HybridsPlus Prius (highly instrumented)
3. Hymotion (A123 ver1) Prius
4. EnergyCS Prius ver.1 and ver.2
5. Hymotion (A123 ver2) Prius
6. Plug-In Conversions Corp. Prius

■ Escape Conversions

6. Electrovyva Escape
7. Hymotion Escape
8. HybridsPlus Escape

■ OEMs

9. Renault Kangoo
10. OEM PHEV Mule (NDA-protected)
11. Insight HEV Level 1 testing
12. Prius HEV Level 1 testing
13. TADA Ford Escape
14. (at BMW) Mini E BEV



Latest PHEV Conversions Demonstrate SULEV Attainment

