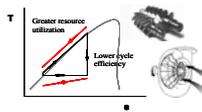
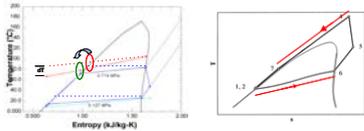
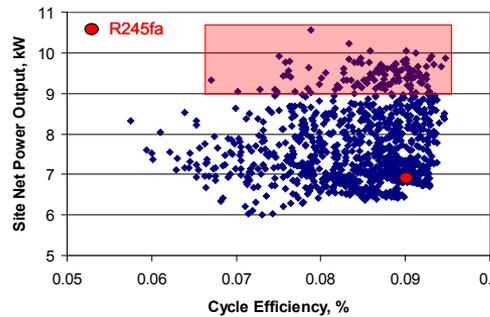


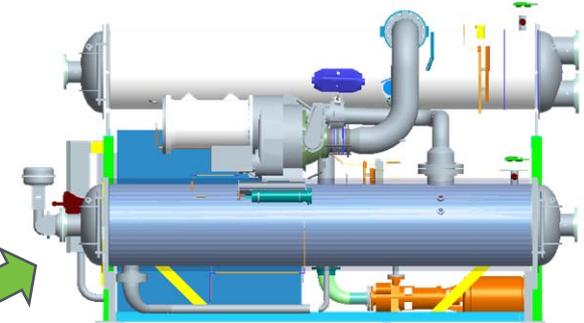
Concepts



Optimization



Demonstration



Tailored Working Fluids for Enhanced Binary Geothermal Power Plants

May 19, 2010

Dr. Ahmad M. Mahmoud
United Technologies Research Center

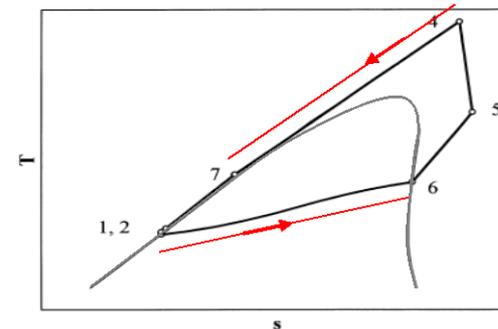
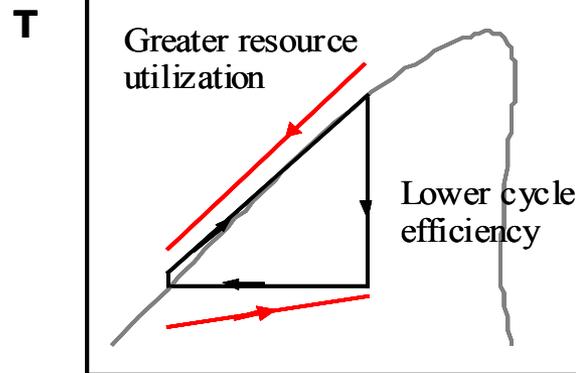
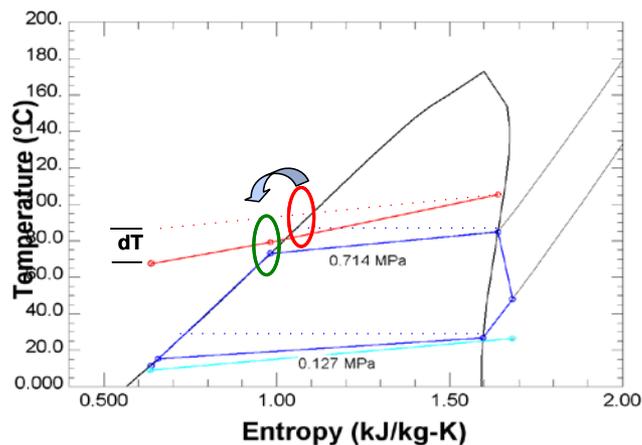
Specialized Materials and Fluids and Power Plants

- **Timeline**
 - Project started on December 29, 2009, ends April 21, 2012
 - Approximately 10% complete
- **Budget:**
 - Total project cost \$2,270,382
 - DOE share \$1,816,306
 - Awardee share \$ 454,076
 - Funding for FY10 \$1,179,000
- **Barrier**

Low temperature geothermal technology R&D and demonstration
- **Partners**
 - Georgia Institute of Technology
 - National Institute of Standards and Technology

Objective: Down-select of Working Fluid Selection, System and Component-level Designs

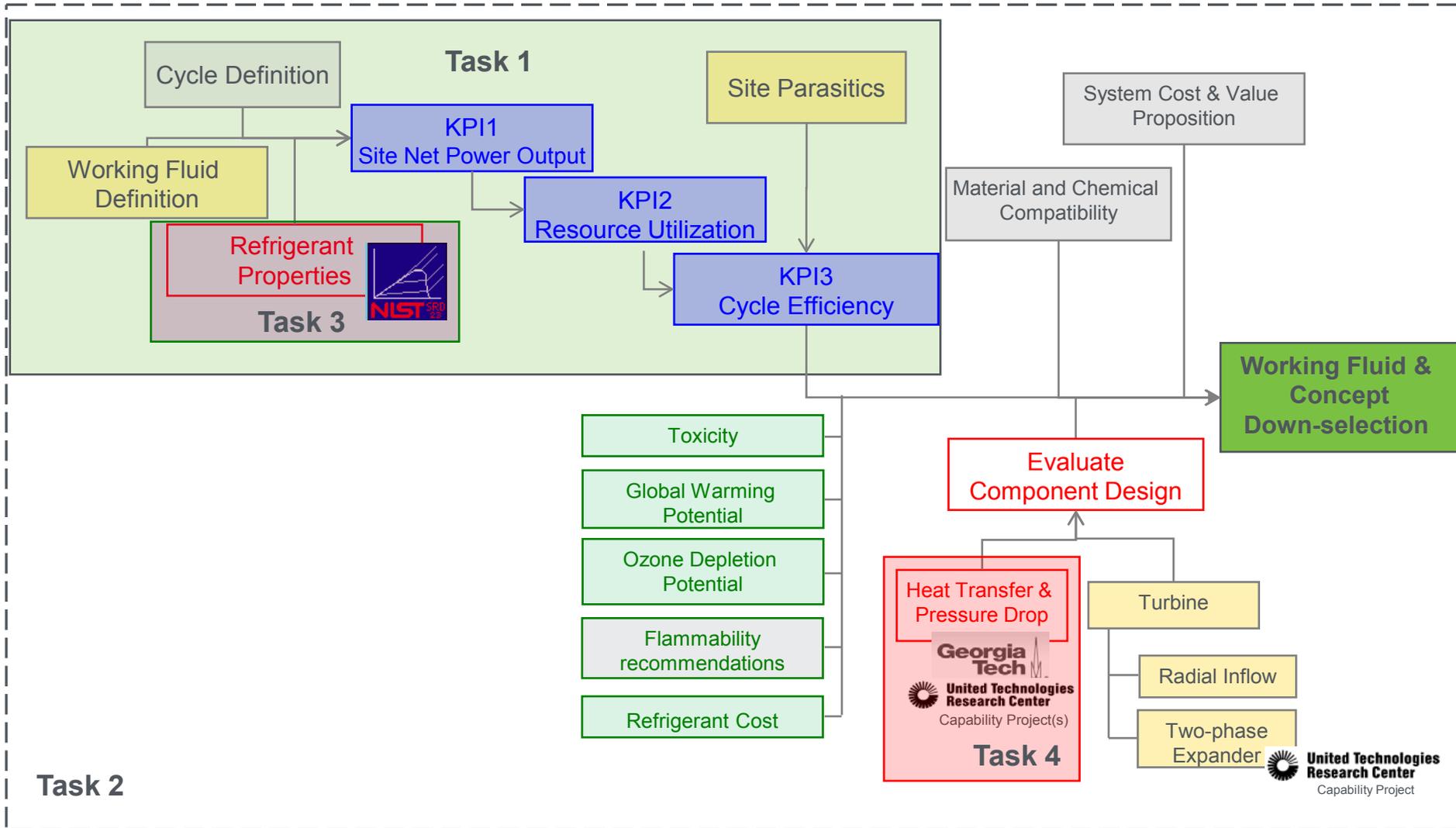
- Costs of reservoir characterization, drilling and pumping resource are significant
- Maximize net-site power output for given temperature and flow
- Drop the resource temperature before reinjection
- Need to develop enhanced energy conversion systems with high resource utilization



Objective: To improve the utilization of available energy in geothermal resources and increase the energy conversion efficiency of systems employed by a) tailoring the subcritical and/or supercritical glide of enhanced working fluids to best match thermal resources, and b) identifying appropriate thermal system and component designs for the down-selected working fluids.

Innovation:

- Comprehensive multi-faceted technical approach
 - Cycle Analysis
 - System and Component Designs
 - Fluid Optimization
 - Fluid Property Portions
- Fundamental Measurements and Analysis
 - Thermodynamic & Thermophysical Properties
 - Flow Boiling and Condensation Heat Transfer & Pressure Drop
- Next-generation component designs



Expected Outcomes:

- Validated system and component-level design tools
 - Robust screening and down-select methodology with cross-cutting potential
 - Optimized Heat Exchanger and Turbine design for down-selected working fluids
 - Thermodynamic and thermophysical property data and modeling for down-selected fluids
 - Flow boiling and condensation heat transfer and pressure drop data, correlations and analytical models
 - Proof-of-concept demonstration for an efficient two-phase expander
- Potential impact: For the same resource conditions, the overall energy conversion of binary geothermal power plants will increase by at least 40%

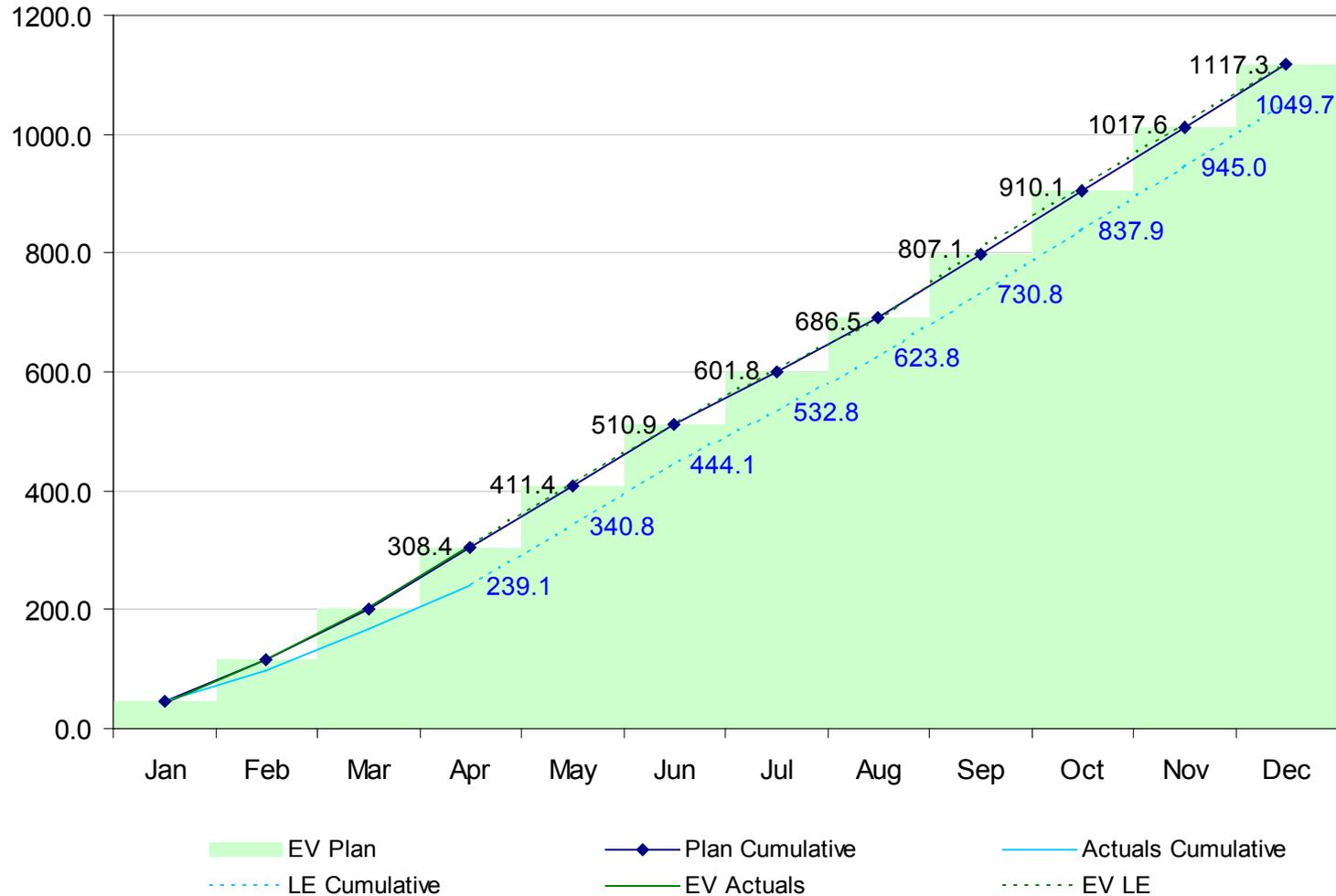
Project Management - Schedule

	Budget Period 1						Budget Period 2					Budget Period 3						Budget Period 4									
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27
Task 1: Screening and Evaluation																											
Task 1.1 - Initial Assessment																											
Task 1.2 - Screening and Evaluation of Working Fluids																											
Task 1.3 - Preliminary Data and Models for Candidate Fluids																											
Task 2: Design and Optimize EGS																											
Task 2.1 - System Level Model Development																											
Task 2.2 - Component Level Model Development																											
Task 2.3 - Down-selection of Working Fluids																											
Task 2.4 - Assessment of Alternative Cycles																											
Task 2.5 - Model Refinement																											
Task 2.6 - Two-phase Expander Definition & Bench-top Demonstration																											
Task 3: Characterize Thermophysical Properties																											
Task 3.1 - Property Measurements on Down-selected Pure Fluids																											
Task 3.2 - EOS Development for Down-selected Pure Fluids																											
Task 3.3 - Property Measurements for Down-selected Fluids																											
Task 3.4 - Modeling for Down-selected Fluids																											
Task 4: Characterize Thermo-Fluid Performance																											
Task 4.1 - Characterize Heat Transfer and Pressure Drop Performance																											
Task 4.2 - Correlation Development																											
Task 4.3 - Study of Heat Transfer Degradation																											
Task 5: Project Management and Reporting																											
							▼ G1					▼ G2						▼ G3									

-  Technical Review
-  Go/No-Go Decision Point
- EOS: Equations of State

Project Management - FY2010 Spend Plan

Spending and EV - Actuals thru Apr
Working Fluids



Complete upcoming key milestones (2010):

- Complete development of system- and component-level models
- Finalize down-select of enhanced working fluids for characterization of thermodynamic properties, thermophysical properties, heat transfer and pressure drop performance tasks
- Complete two-phase expander concept down-select and initiate plan for execution of the proof-of-concept demonstration

Explore technology insertion potential for enhanced working fluids and enhanced component-level technologies not only in the geothermal ORC applications and in other DOE applications.

Ensure UTC business units are associated with the project to ensure successful technology transfer and commercialization.

- Project Objective is to improve the utilization of available energy in geothermal resources and increase the energy conversion efficiency of systems employed.
- UTRC will lead the proposed innovative multi-faceted approach and will leverage world-class capabilities of NIST and Georgia Tech to provide feedback
- Project has been initiated and executed according to the management plan and is on schedule and within budget.
- Technology insertion potential is large for geothermal ORC as well as other DOE technology areas