

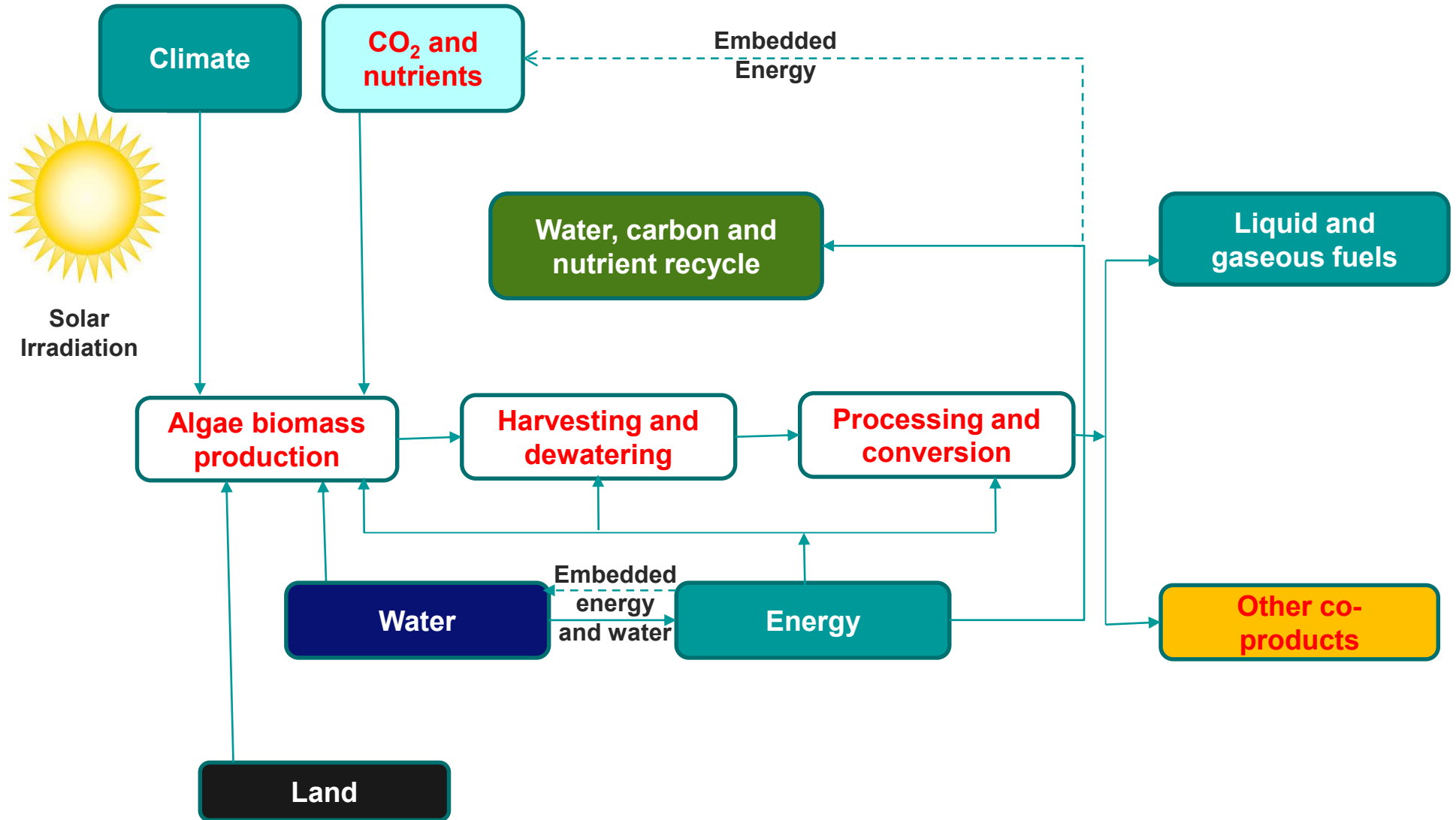


ALGENOL

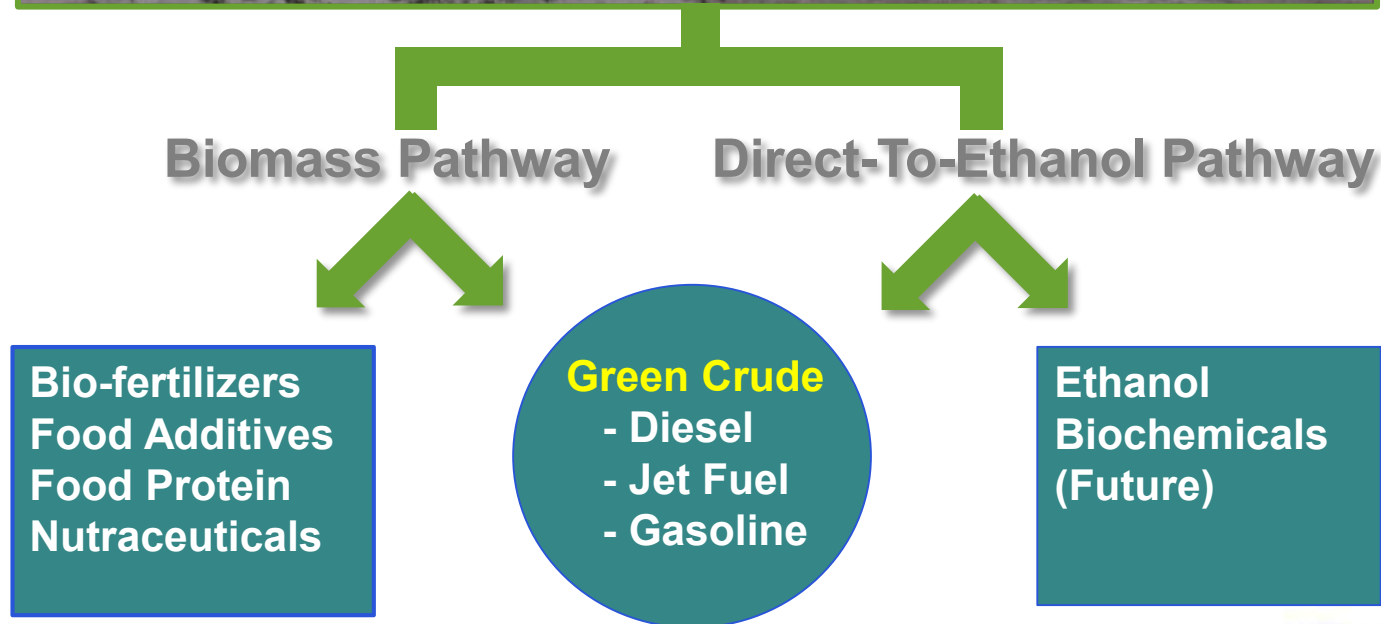
DOE National Algal Biofuels Technology Review Panel
Cultivation, Resources & Sustainability
July 14, 2016



Algae: Key Resource Input



Source: National Algal Biofuels Technology Review, June 2016.



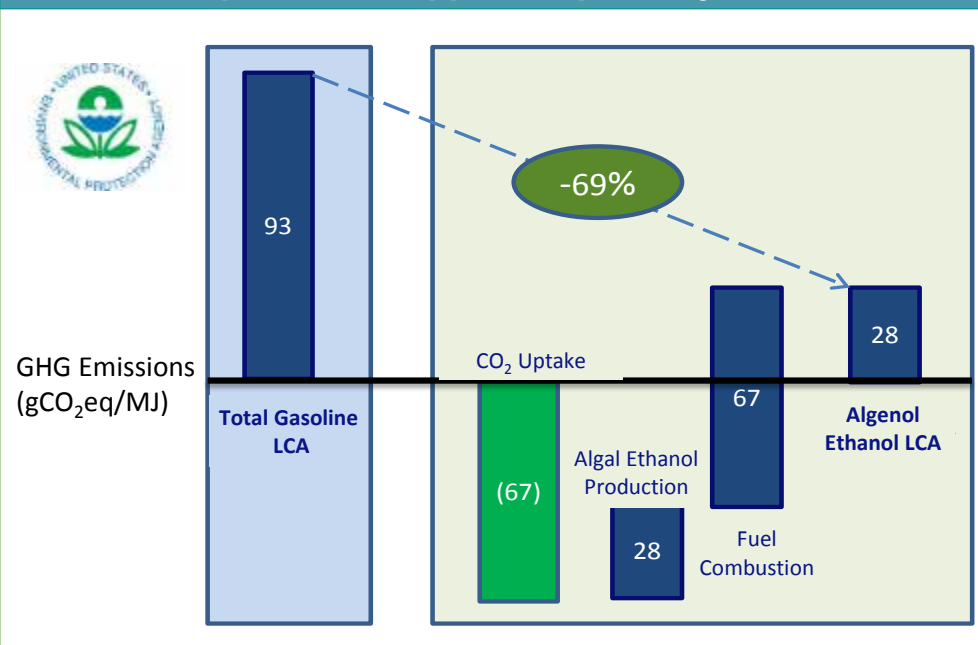
Algenol Process = Sustainable, Minimal Footprint

Widely Available Inputs

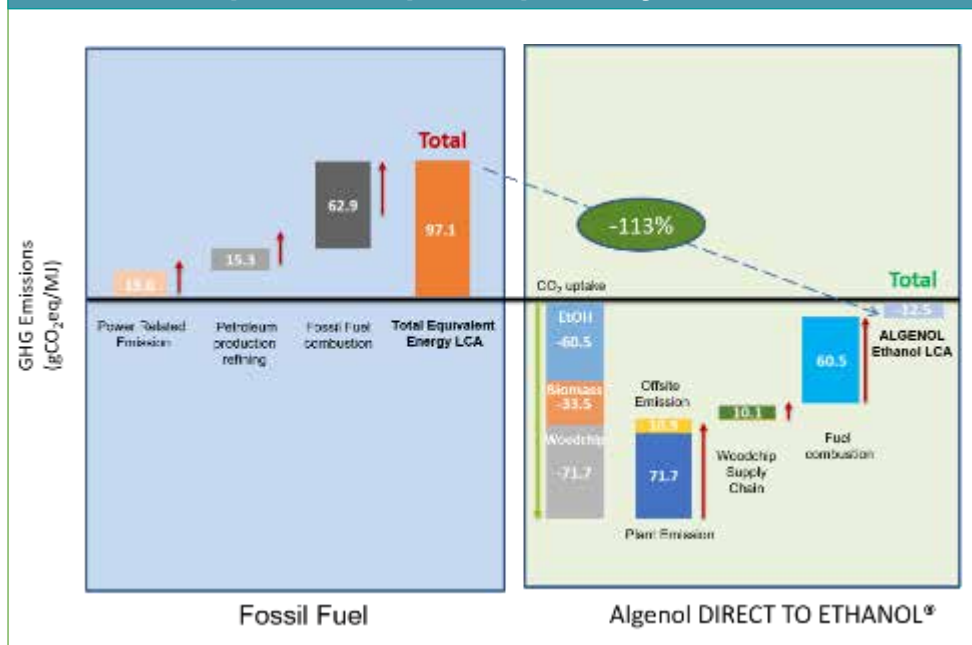


- CO₂ can be sourced from commercial sellers at small scales and from industrial emitters at larger scales
- Saltwater from the ocean, bays or saltwater aquifers does not put pressure on valuable freshwater resources
- Sunshine is abundant across the temperate and tropical zones of the globe
- Minor amounts of N and P are required

Carbon Footprint - EPA approved pathway for D5 RINs



Carbon Footprint – Proposed pathway for D3 RINs





□ Rationale for Photobioreactors

- High productivity.
- Robust environmental controls.
- Less water loss through evaporation

□ Progress to Date

- Multiple design generations leading to current vertical model & characteristics.
- Developed and optimized PBR manufacturing systems.
- Improved performance and economics of structure, piping and fittings configuration.
- Reduced CAPEX/kg of bio-based product.
- Recent tests & models show total cost/kg fully competitive with open ponds.

□ Next Steps

- Optimize for multiple algae strains.
- Automate various installation, operation & maintenance facets.
- Further reduce CAPEX.
- Optimize manufacturing for large scale production.
- Secure long term cost advantage versus open ponds for target strains and products.

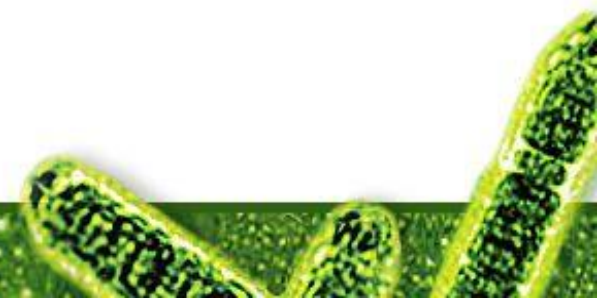
Low Overall Environmental Footprint

Factor	Algenol requirements	Scalability and sustainability implications
Climate	<p>Maximize total solar irradiation</p> <p>External temperature within 10° C and 40° C</p> <p>Minimize summer/winter light variability</p>	<p>Latitude and elevation limitations.</p> <p>Strain screening and development can provide enhanced location flexibility in the future.</p>
Water	<p>Algenol current and projected strains use salt or brackish water; some modest fresh water requirements</p>	<p>Photobioreactors need less make-up water than open ponds because of lack of evaporation. Water recycling can exceed 90% with appropriate strategies. These factors, combined with use of brackish or sea water, make freshwater usage essentially a non-issue.</p>
Nutrients	<p>CO₂, N and P</p>	<p>Nutrients requirements will not be a constraint to large scale industry, as long as recycle strategies are implemented.</p> <p>Requires 2.5 tonnes of CO₂ per tonne of biomass produced. Key is permanent shift to flue gas for all products.</p>
Land	<p>No arable land required, but relatively flat profile is essential. PBRs provide enhanced terrain flexibility vs open ponds</p>	<p>Land availability is not a constraint in itself, but needs to be studied in light of climate, water and CO₂ access as well. Furthermore, our productivity levels result in a small overall footprint compared to terrestrial crops.</p>
Energy	<p>Energy required for downstream harvesting, drying, separation and conversion processes</p>	<p>Energy produced far exceeds energy consumed; therefore production is highly scalable.</p>

Future Improvement Areas

	Indicators	Algenol Today	Algenol Future
Soil quality	Bulk density, nutrient levels	Not applicable.	Not applicable.
Water quantity	Consumptive water use	Salt/brackish water only with up to 90% recycle projected for commercial facilities.	Salt/brackish water only with 90% recycle.
Water quality	Nutrients content, salinity	Salinity +/- x % sea water available in most US areas.	Development of strains with broader salinity range.
Greenhouse gases	CO ₂ equivalent emissions	69% GHG reduction 85% CO ₂ conversion	100+% GHG reduction is possible, in some configurations.
Biodiversity	Quantity and quality of taxa of special concerns	No concerns. Florida state exemption.	National/ International permits.
Air Quality	Emissions	Air, water vapor, CO ₂ (minimal)	Minimal.
Productivity	Yield	2X open ponds' productivity for some cyanobacteria strains. 15X ethanol yield vs terrestrial crops.	3X open ponds.

Source: National Algal Biofuels Technology Review



- Better geological mapping of water quality/algae strain compatibility areas.
- Cost reduction of carbon capture, concentration, transport & short-term (industrial-scale) storage.
- Carbon infrastructure & market models linking carbon emissions and carbon usage sources.
- Demonstration of system integration for CO₂ sourcing and biofuel production, including "stand-alone" systems.
- Build interagency support for promising, innovative algae systems and products, e.g. regulatory & funding agencies.