

Tritium R&D at AECL **Selected Topics**

Tritium Focus Group Meeting, Savannah River Site
2014 April 22-24

Hugh Boniface
Chalk River Laboratories, Ontario, CANADA



Outline of Presentation

- Introduction & Background
- Tritium Facilities: Laboratories, old and new
- Tritium Separations: CECE process
- Tritium Properties: Materials
- Tritium Exploitation: Batteries, Helium-3
- Other work: Education, environment, biology, fusion, hydrogen

Background

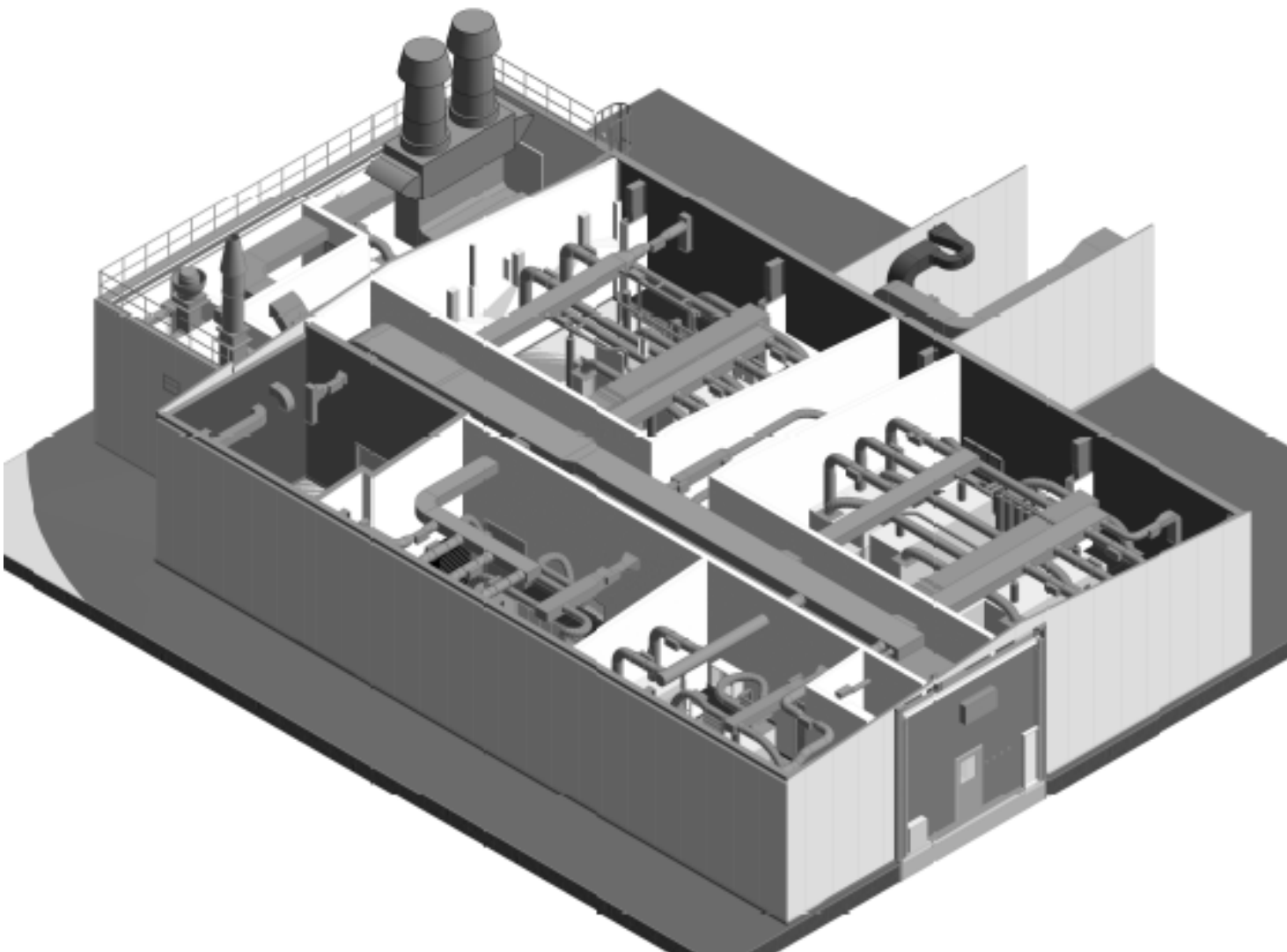
- CANDU reactor: Heavy water moderated, high neutron flux ($1.9 \times 10^{14} \text{ cm}^{-2} \cdot \text{s}^{-1}$), typically 6 Ci/kg per year
- Each unit has ~250,000 kg in-core, so 19 Canadian units produce about 28 MCi (~3 kg) each year.
- Ontario's Darlington TRF processes about 2000 Mg D_2O per year for 18 reactors, capturing about 2 kg T_2
- OPG stores tritium as pure T_2 in 0.5 MCi containers
- AECL dispenses tritium from these containers

AECL Tritium Facility

- Set up before 1980
- One-of-a-kind in Canada
 - Commercial and R&D Operations
- Licensed to handle up to 1 MCi at any time
- R&D Labs in an old building
 - High Level
 - Low Level
- Tritium Vault (2.5 MCi)
- Handle mainly T₂ and HTO

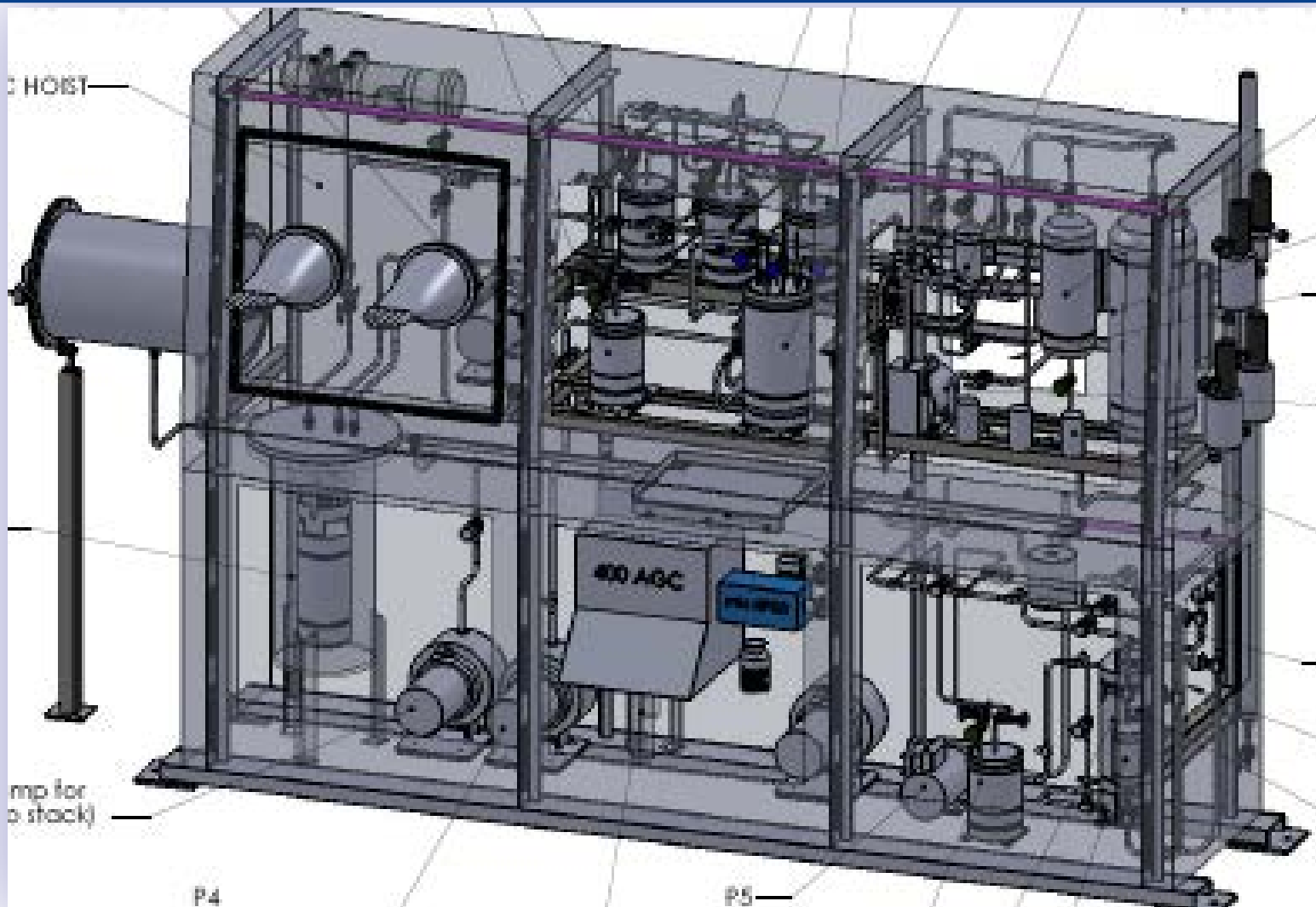


New Tritium Facility



- Pure T₂ Handling
- T₂ Storage vault
- CECE closed-cycle (1 Ci/g)
- Materials exposure (1 Ci/g)
- Permeation at high-temp
- Standards prep.
- HTO decontam.
- Analysis (T/D/H)
- Scintillation counting

New T₂ Glove-box



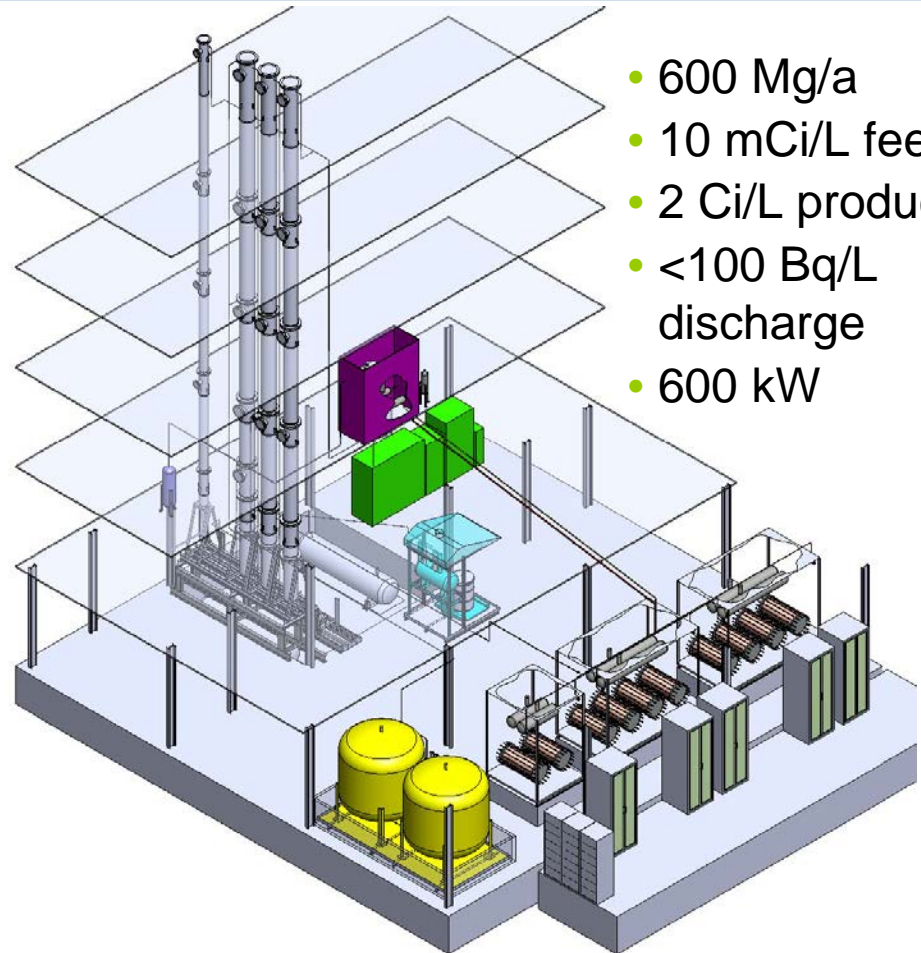
Separation: CECE Applications

- Modest complexity
- High capacity factor
- Modest foot-print
- Reasonable price
- Proven technology

CECE Detritiation Process
Demonstrated (CECEUD Facility)



UNRESTRICTED / ILLIMITÉ

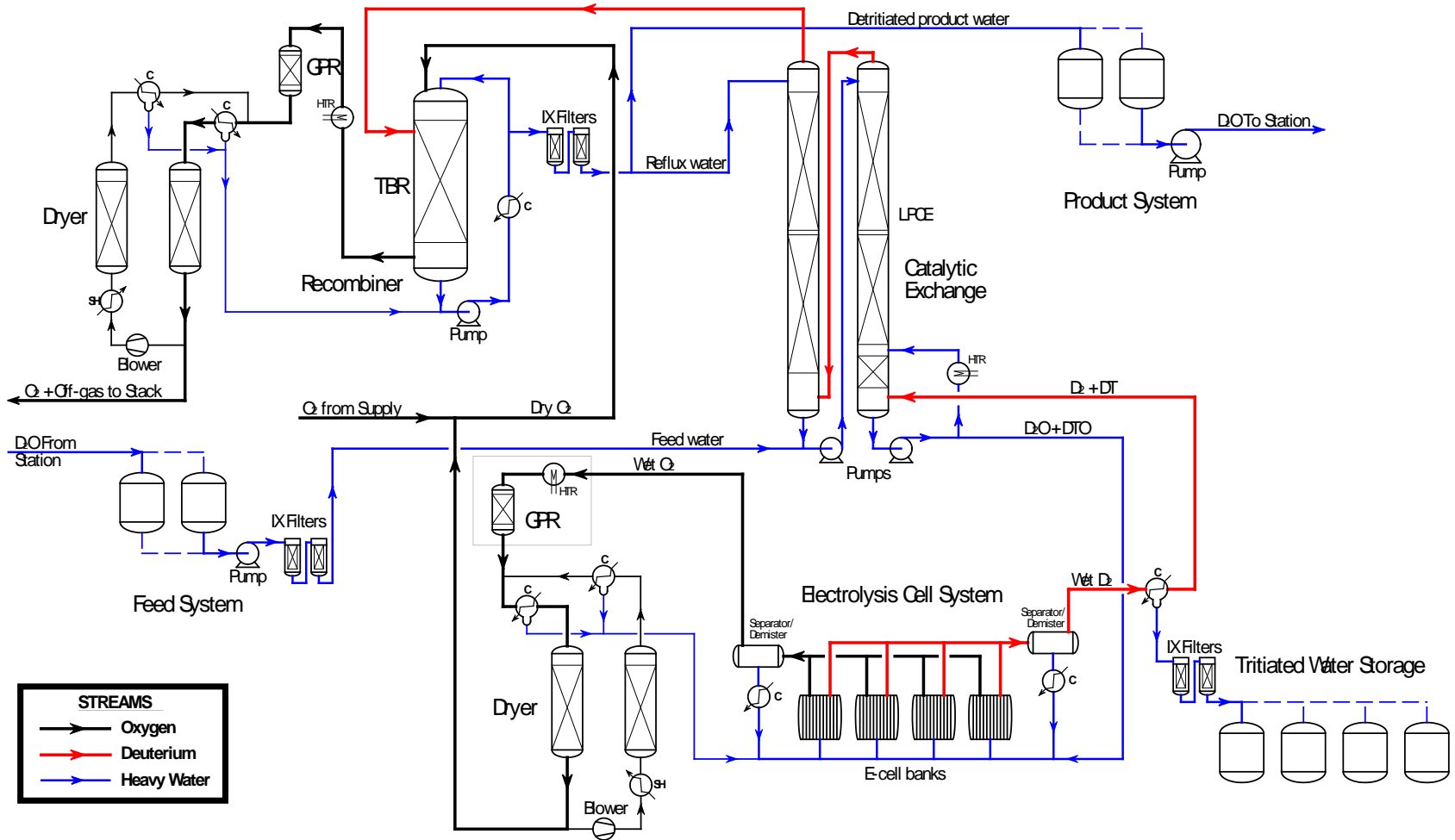


- 600 Mg/a
- 10 mCi/L feed
- 2 Ci/L product
- <100 Bq/L discharge
- 600 kW

Light Water CECE Detritiation
Process Designed for Chalk

River 

Separation: CECE Applications



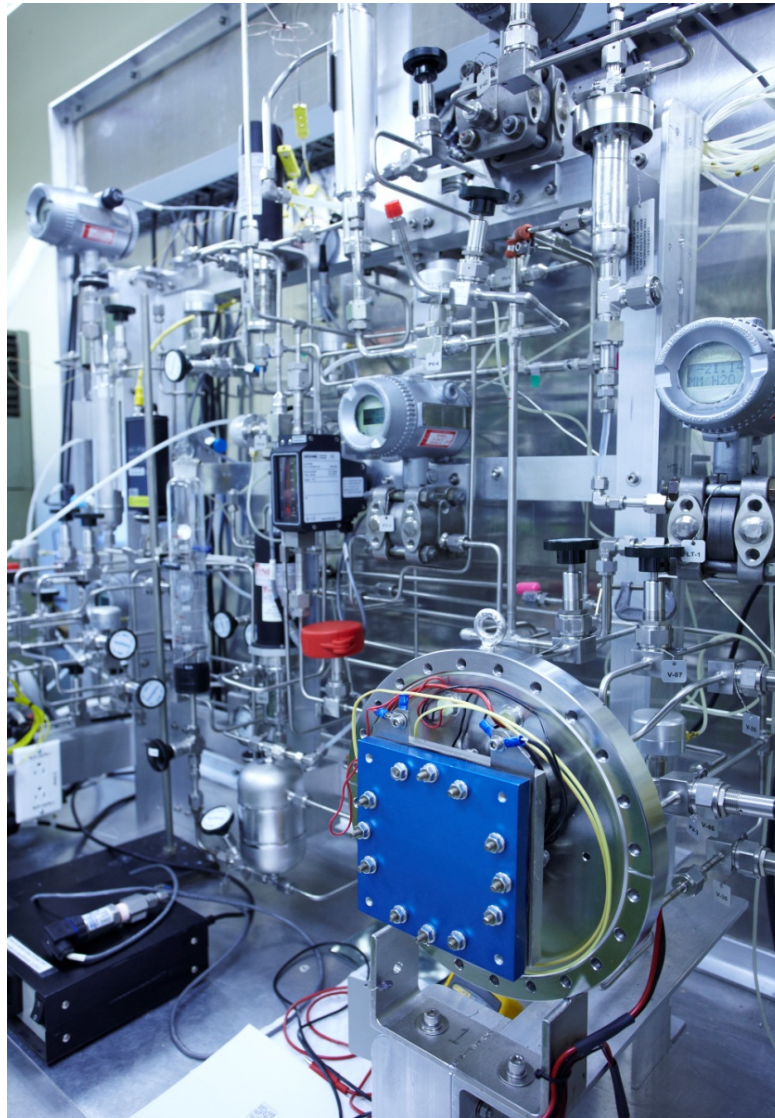
CECE-Store:
Proposed for CANDU detritiation

Separation: CECE Process

H₂-H₂O Exchange, Recombination, Electrolysis

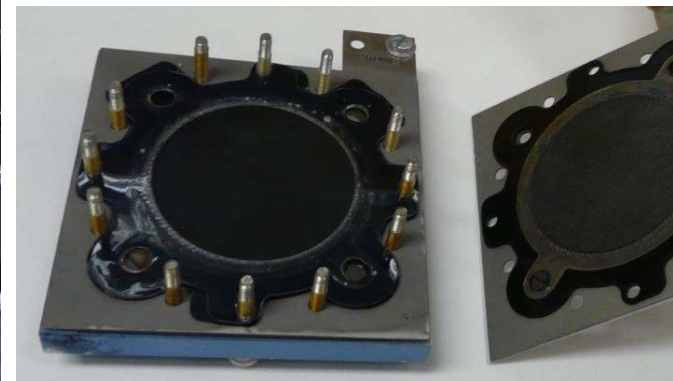


Wetproofed catalysts for H₂ isotope exchange



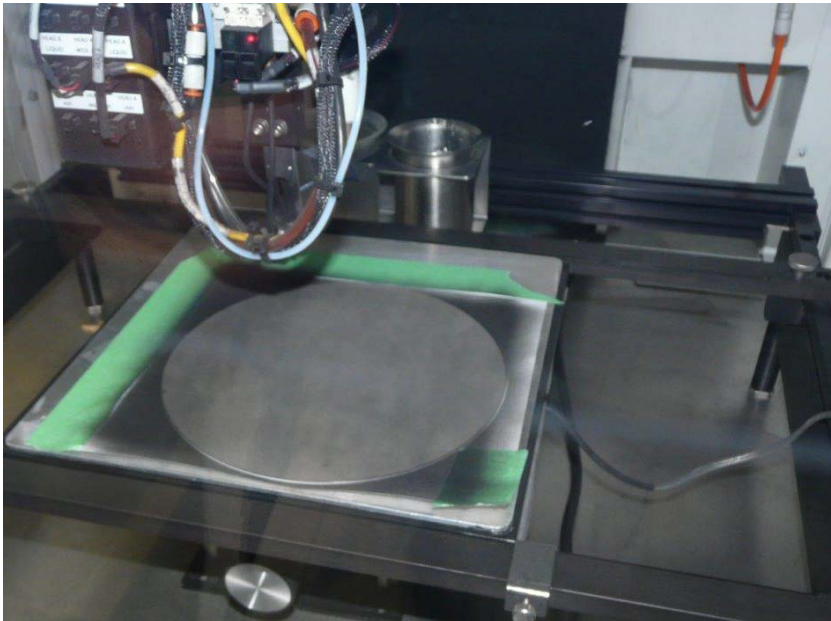
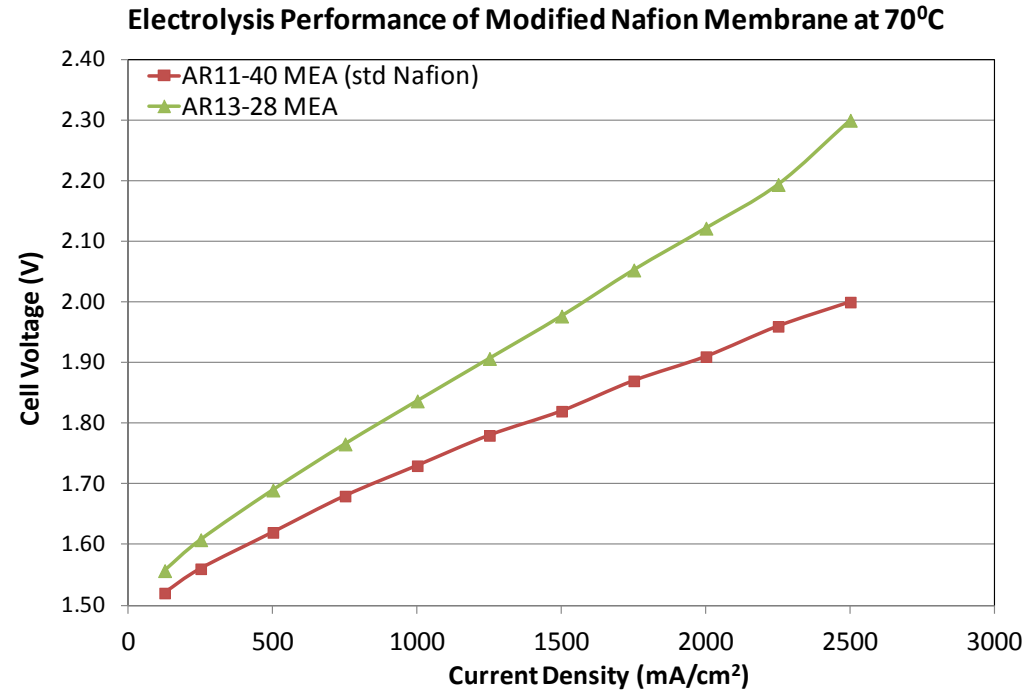
H₂-O₂ recombiner catalyst

Electrolyzers



Separation: CECE Process

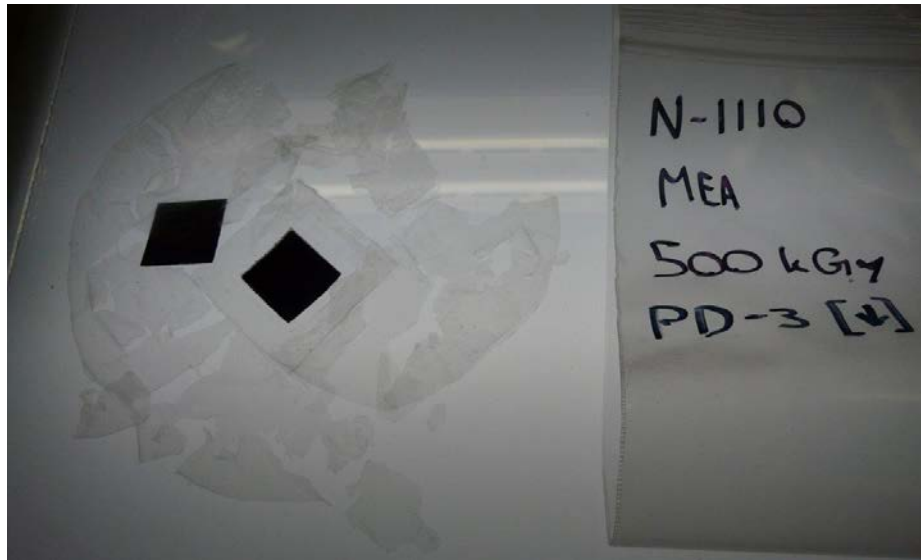
PEM Electrolysis – T-resistant Membrane development



- Preparing proton-exchange membrane materials for testing:
- Nafion® reference membrane
 - Catalyst spray on gas diffusion layer
 - Hot-press MEA

Separation: CECE Process

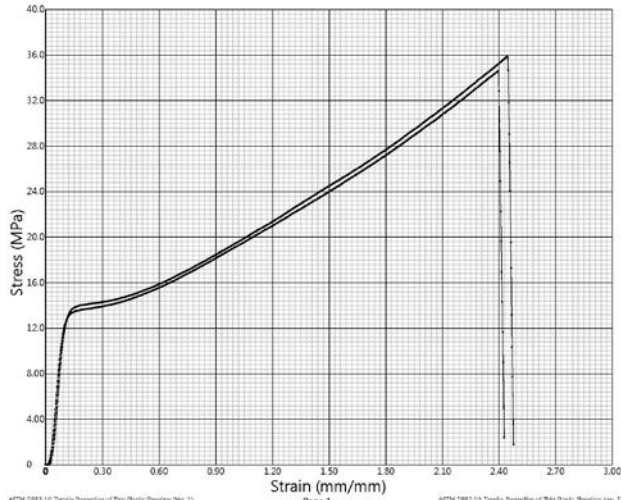
PEM Electrolysis – T-resistant Membrane development



- Preparing proton-exchange membrane materials and exposing to radiation:
- Membrane spraying/casting in-house (extrusion by external collaboration)
 - Gamma-irradiation (Gamma-cell 220)

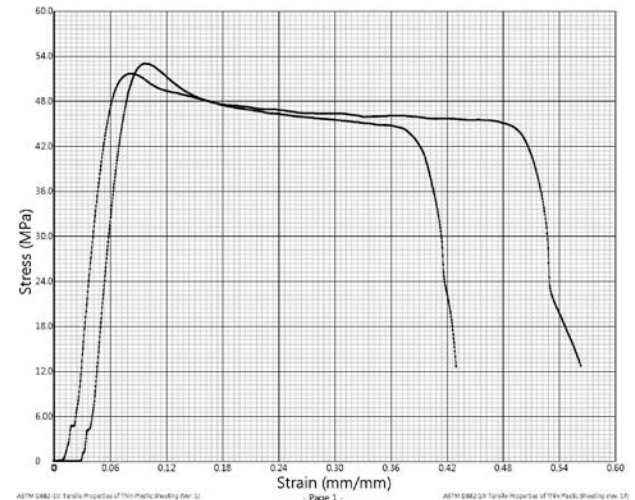
Separation: CECE Process

PEM Electrolysis – T-resistant Membrane development

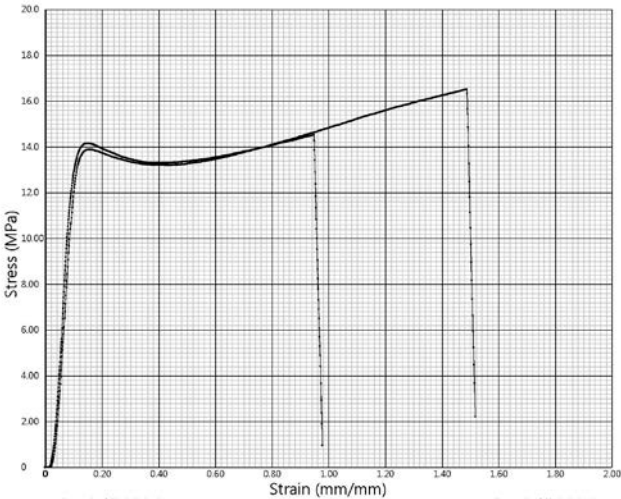


ASTM D882-16 Tensile Properties of Thin Plastic Sheeting (See 11)
 V010121-1 - 15-02010-0 - Atomic Energy of Canada Ltd
 - Page 1 -
 ASTM D882-16 Tensile Properties of Thin Plastic Sheeting (See 11)
 V010121-1 - 15-02010-0 - Atomic Energy of Canada Ltd

Reference:
 ←Nafion RT-53→

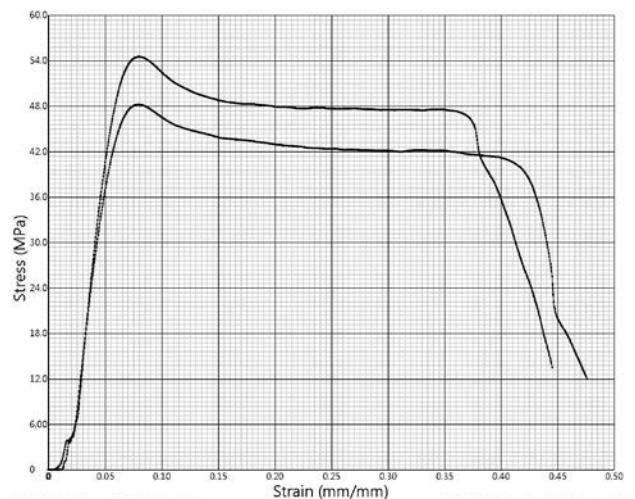


ASTM D882-16 Tensile Properties of Thin Plastic Sheeting (See 11)
 V010121-1 - 15-02010-0 - Atomic Energy of Canada Ltd
 - Page 1 -
 ASTM D882-16 Tensile Properties of Thin Plastic Sheeting (See 11)
 V010121-1 - 15-02010-0 - Atomic Energy of Canada Ltd



ASTM D882-16 Tensile Properties of Thin Plastic Sheeting (See 11)
 V010121-1 - 15-02010-0 - Atomic Energy of Canada Ltd
 - Page 1 -
 ASTM D882-16 Tensile Properties of Thin Plastic Sheeting (See 11)
 V010121-1 - 15-02010-0 - Atomic Energy of Canada Ltd

After 500 kGy:
 ←Nafion RT-53→

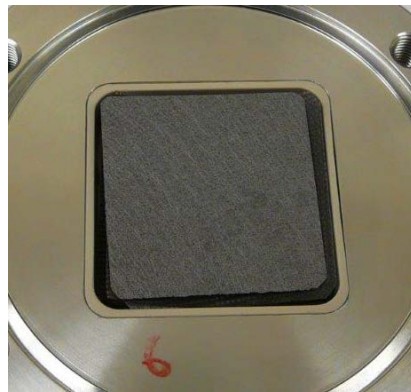


ASTM D882-16 Tensile Properties of Thin Plastic Sheeting (See 11)
 V010121-1 - 15-02010-0 - Atomic Energy of Canada Ltd
 - Page 1 -
 ASTM D882-16 Tensile Properties of Thin Plastic Sheeting (See 11)
 V010121-1 - 15-02010-0 - Atomic Energy of Canada Ltd

Tensile testing proton-exchange membrane materials after gamma-irradiation

Separation: CECE Process

PEM Electrolysis – T-resistant Membrane development



UNRESTRICTED / ILLIMITÉ

Exposure of proton-exchange membrane materials to high tritium water (~1,000 Ci/L)

AECL – Tritium & Materials Permeation and Degradation

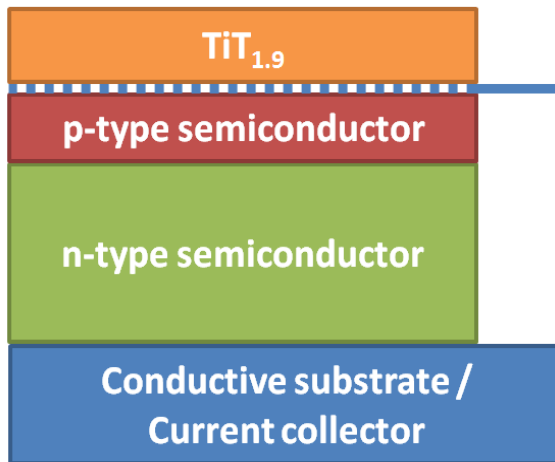


- Inductive heat to 1000°C within 5°C
- Sample:
 - 10 mm dia.
 - 50 mm lg.
- HT flow inner
- Swept annulus
- Measure and model tritium permeation

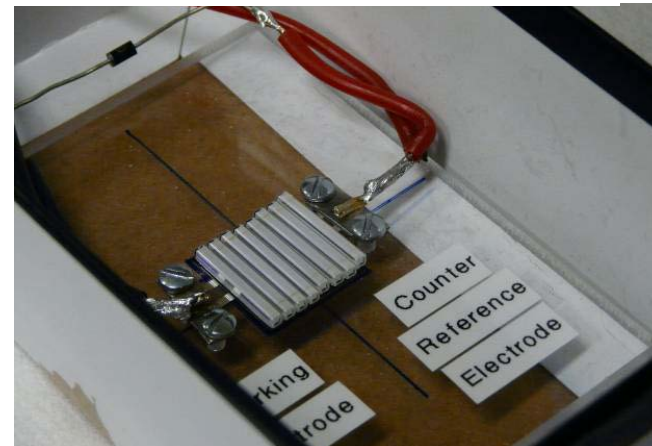
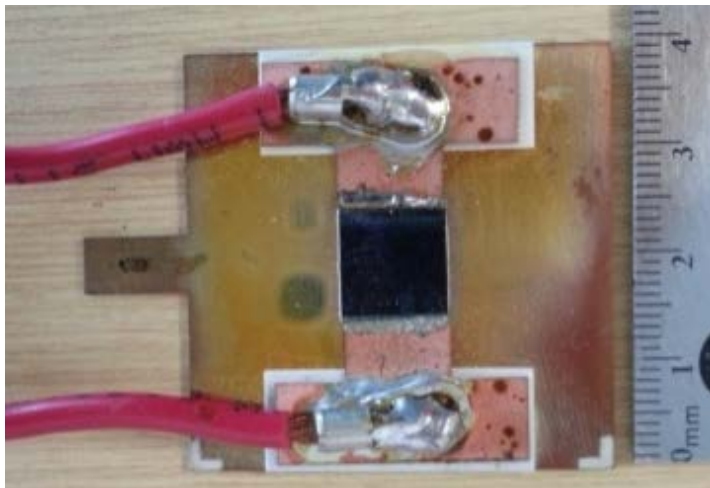
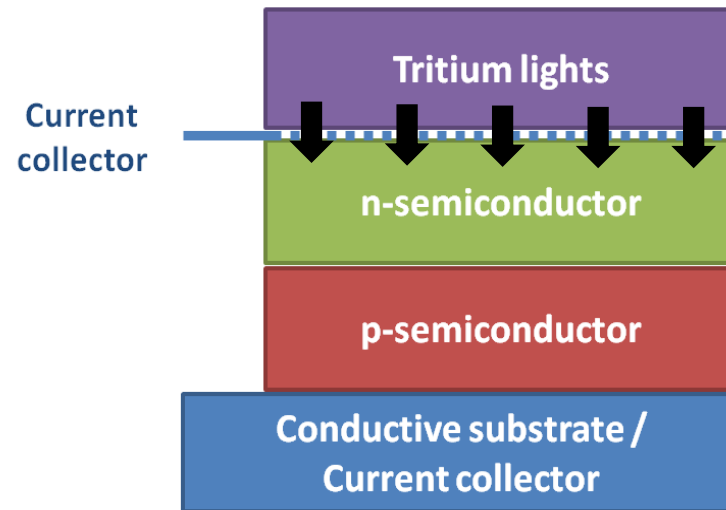
Tritium permeation setup

Tritium powered batteries

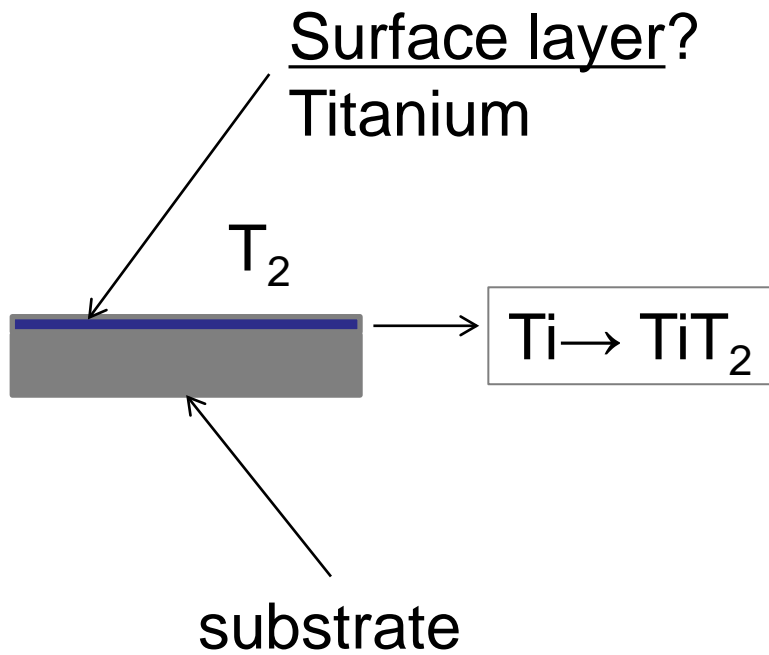
Direct Conversion



Indirect Conversion



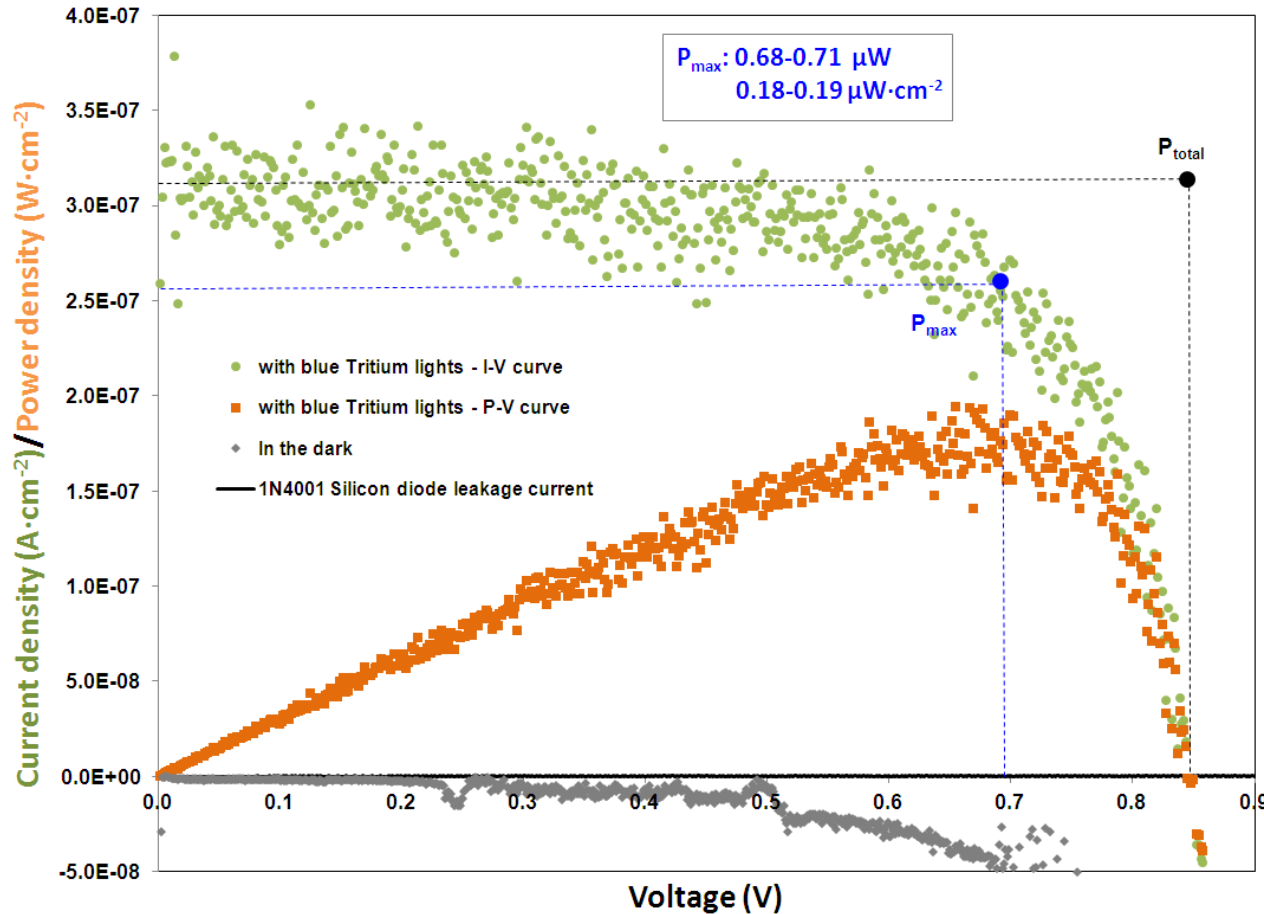
Direct Tritium battery Immobilized Tritium Layers



Metal
vapour
deposition

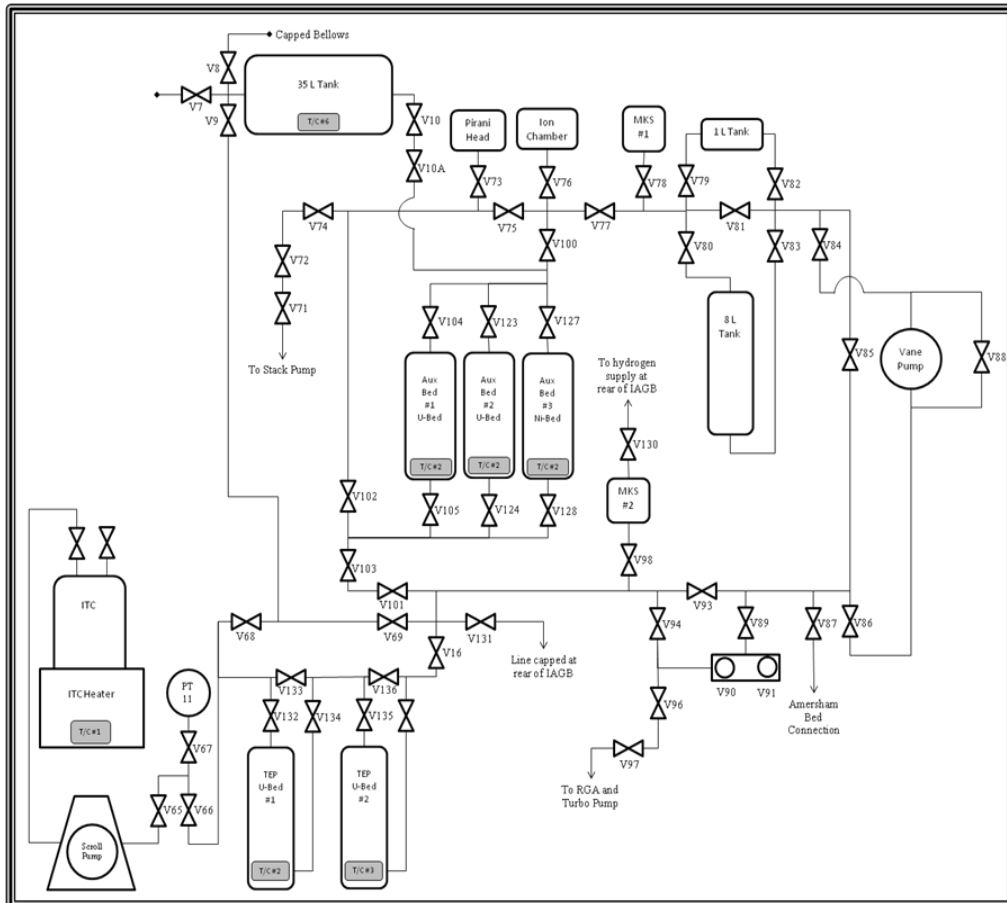


Indirect Tritium battery Set Voltage - Measure Current



Blue lights

Helium-3 recovery



- Heat ITCs to 720°C
- Determine He-3 recovery as function of temperature
- Determine rrecovery as function of decay time
- Determine if a one-step purification is effective

Submitted to *AECL Nuclear Review* -
“Helium-3 Recovery from Immobilized Tritium Containers”

Education – Tritium Handling Course

• Lectures

- Tritium Interaction with Materials
- Radioactive Materials Transport
- Tritium Monitoring
- Tritium Gas Chromatography
- Tritium Waste Management
- Tritium Accounting
- Tritium Dosimetry
- Detritiation (atmospheric & water)

Course customized
based on clients' needs

• Practical exercises

- Tritium Handling
 - Desorbing gas from a uranium bed
 - Measurement of gas volume (P, V, T)
 - Analyse H/D/T by gas chromatography
 - Isotopic swamping of apparatus with H₂
- Getter Bed Demonstration
 - Performance of a SAES St707 getter bed to remove tritium
- Tritium Decontamination
 - Decontamination of metals
 - In-situ decontamination of a process ionization chamber



Biological Aspects of Tritium

- **Radiobiology**

- Study the effects of low level beta irradiation on biological systems (cancer and non-cancer disease)
- Eco-toxicological studies on animal species including fish, amphibians and birds

- **Biokinetics**

- Pharmacokinetic and dosimetric mathematical models for dose estimation following radionuclide intake (incorporation into body tissues and fluids)

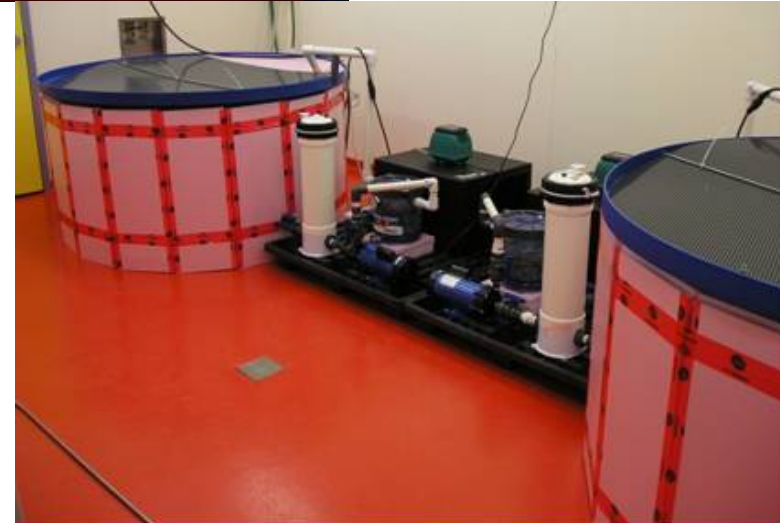
- **Radio-Ecological Research**

- Evaluation of environmental data
- Models to predict dispersion of tritium releases
- Water remediation

- **Dosimetry**



Biological
Research Lab

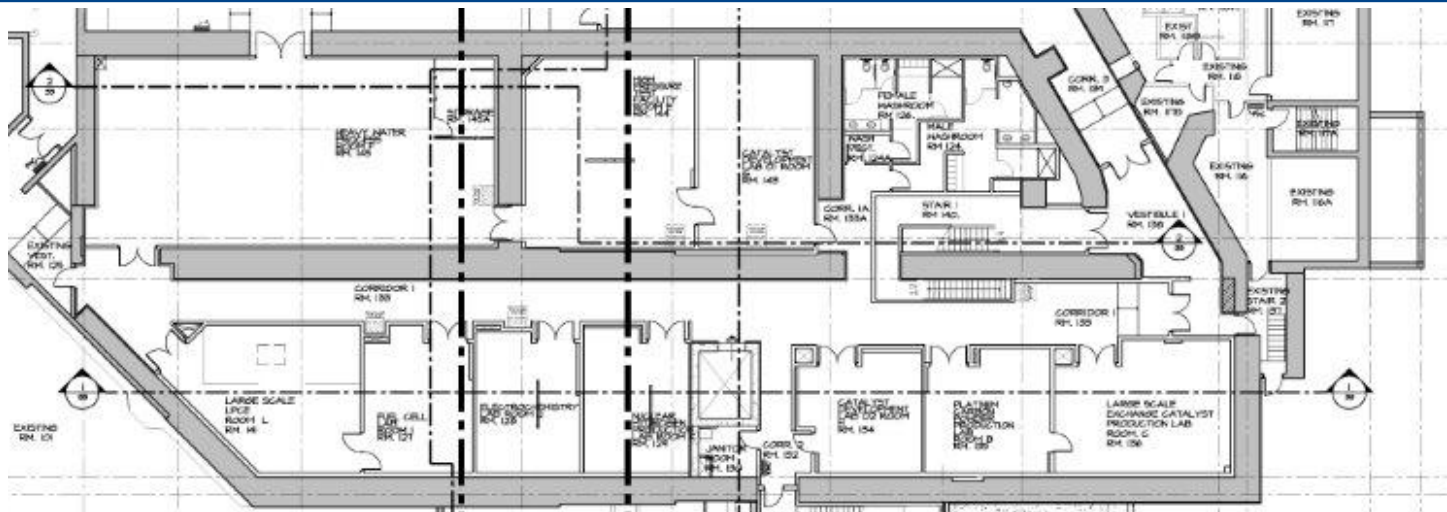


Aquaculture
System

Hydrogen Work

- Heavy water processes (catalysts, cell technology, process models, isotope analysis)
- PEM Electrolysis – water, steam, copper-chlorine cycle
- Fuel cell catalysts and membranes
- Catalytic recombination (passive, stoichiometric)
- Non-active tritium work
- Energy storage – hydrogen, modelling, batteries

New Hydrogen Lab



Summary

- Significant tritium capabilities exist in Canada
 - R&D and commercial activities
- Mature designs, technologies for water detritiation
- Advances in tritium handling technologies
 - Electrolysis
 - Catalysis
 - Materials
- Promotion of the use of tritium
 - Tritium-powered batteries
 - Helium-3 recovery
- Biological studies
- Support in new hydrogen facility

 **AECL EACL**

