

Wastewater Reclamation and Biofuel Production Using Algae

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Cal Poly Algae Technology Group

CAL POLY
SAN LUIS OBISPO

Recent Major Projects

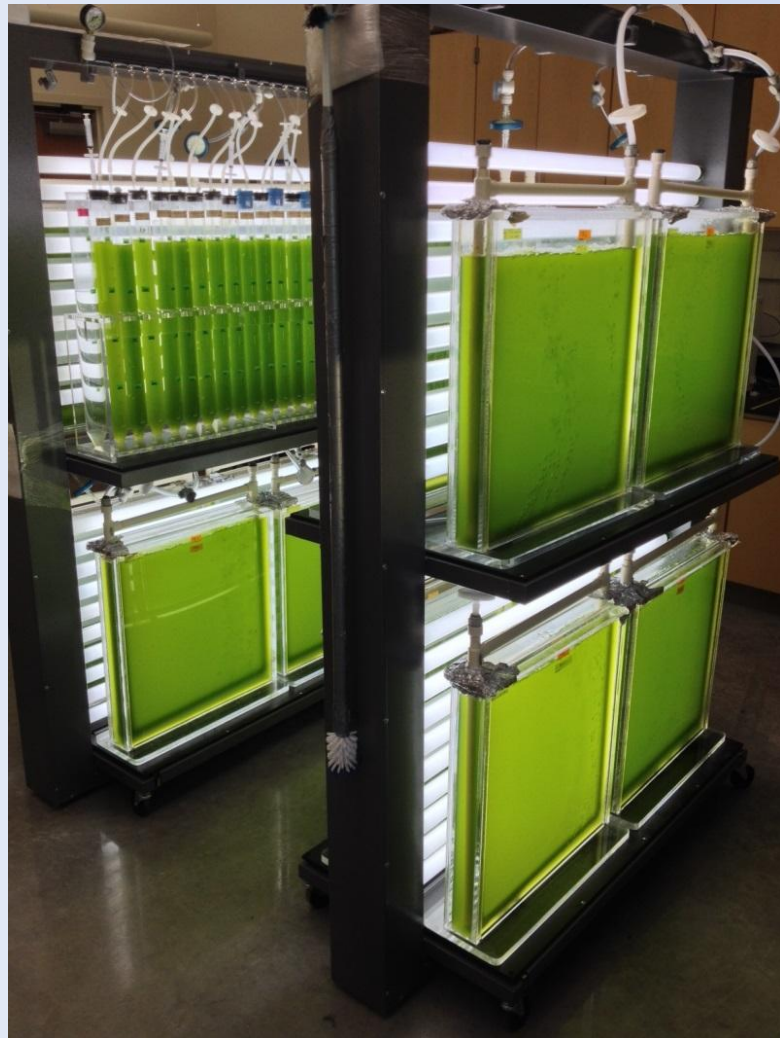


- 2014 US DOE Algae Biomass Yield Project
- 2013 US DOE Water & Nutrient Recycling Project
- 2013 US DOE ATP³ Testbed Site (Prime: ASU)
- 2011 CEC Algae Biofuels & Wastewater Reclamation
- Investigators from:
 - Engineering
 - Chemistry
 - Microbiology
 - Animal nutrition
 - Natural Resources
 - Food science



Cal Poly is an ATP³ testbed site in ASU network.

ATP³ has been a very fruitful project: Harmonization of production, lab standardization, and great collaboration.



Site of DOE Project with Cal Poly & MicroBio

Algae Wastewater Treatment Plant → Biofuel Plant



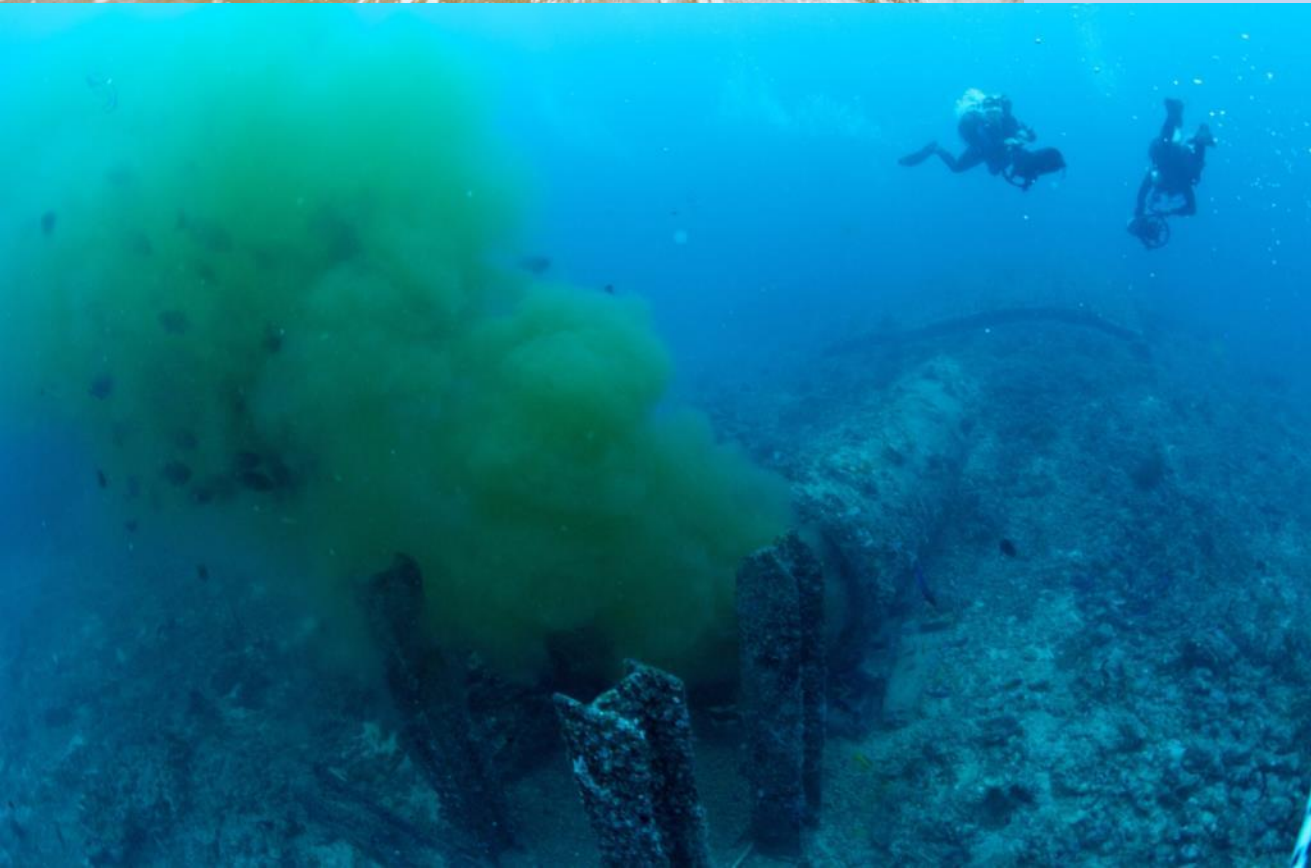
← Paddle wheels

Two 14,000 m² paddle wheel mixed raceways





**Wastewaters (WW)
contain hazards
but also resources...**



Beyond protecting environmental water quality, the goals of wastewater treatment are to ...



Recycle water



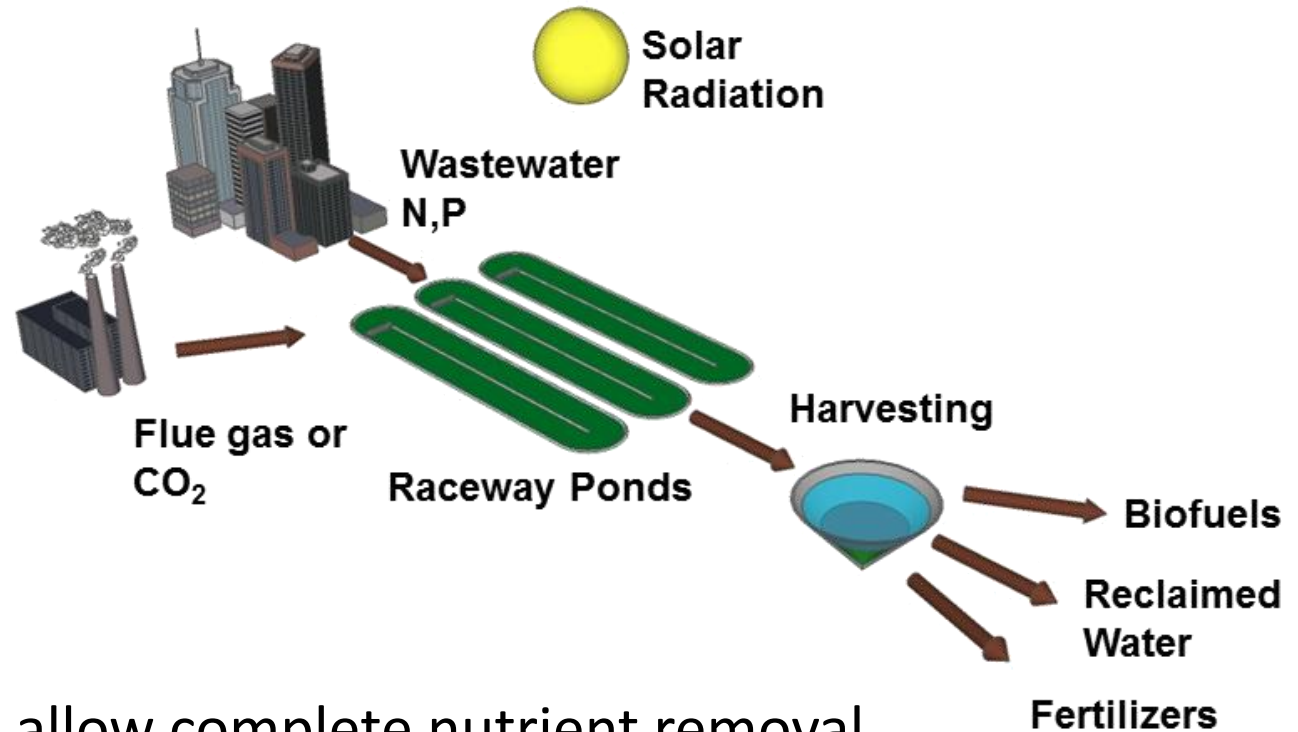
Recover nutrients



Produce biofuels

RNEW[®] Technology

Recycle
Nutrients
Energy
Water



- CO₂ addition to allow complete nutrient removal
- Harvesting by bioflocculation
- Low cost
- Low energy intensity vs. conventional treatment
- Biofuel via digestion or hydrothermal liquefaction



Full-scale raceway systems in California, Israel, S. Africa, New Zealand (but not designed for nutrient removal).



Typical Electro-Mechanical Treatment Plant

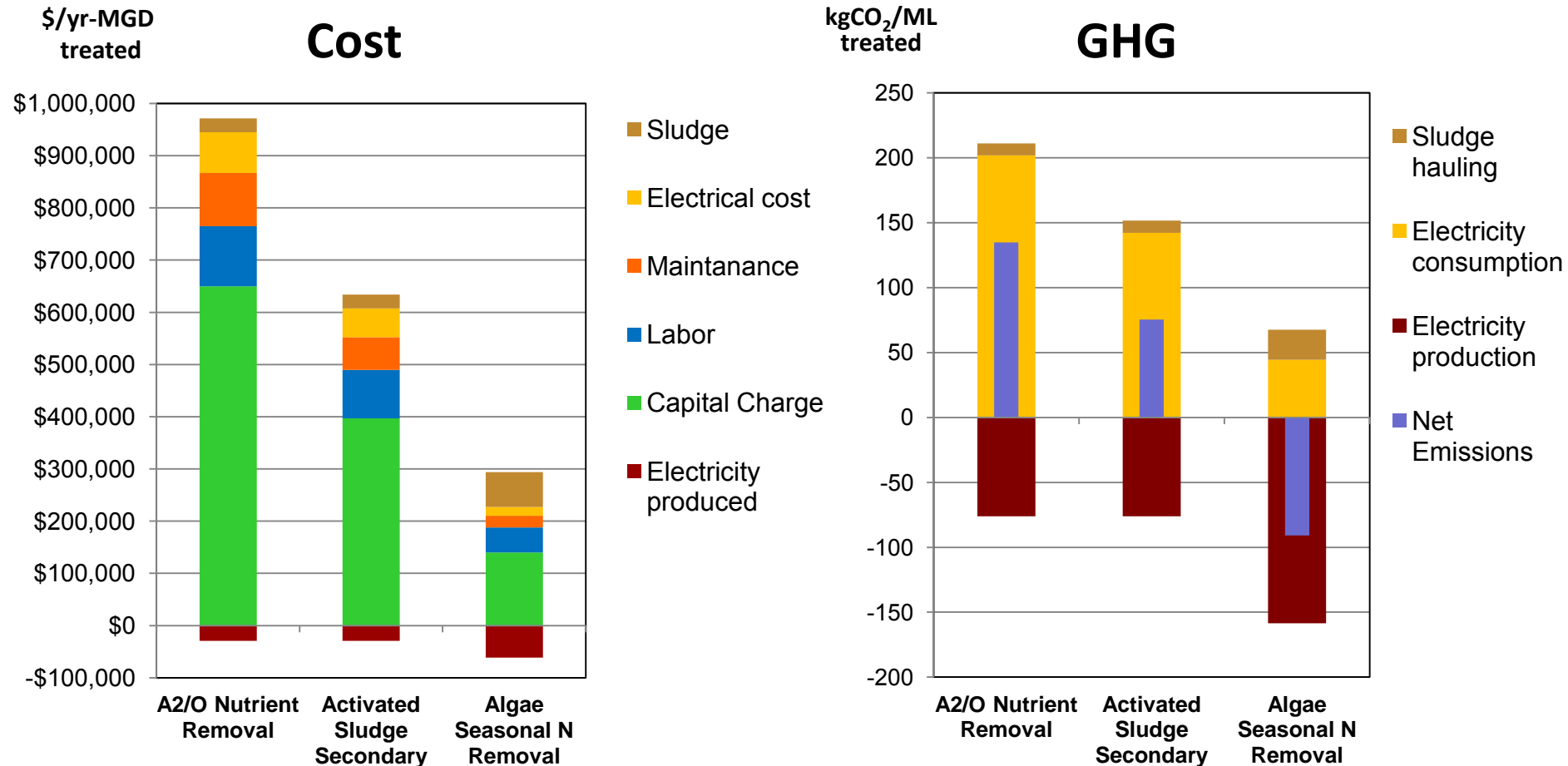


Sludge Settling Tanks

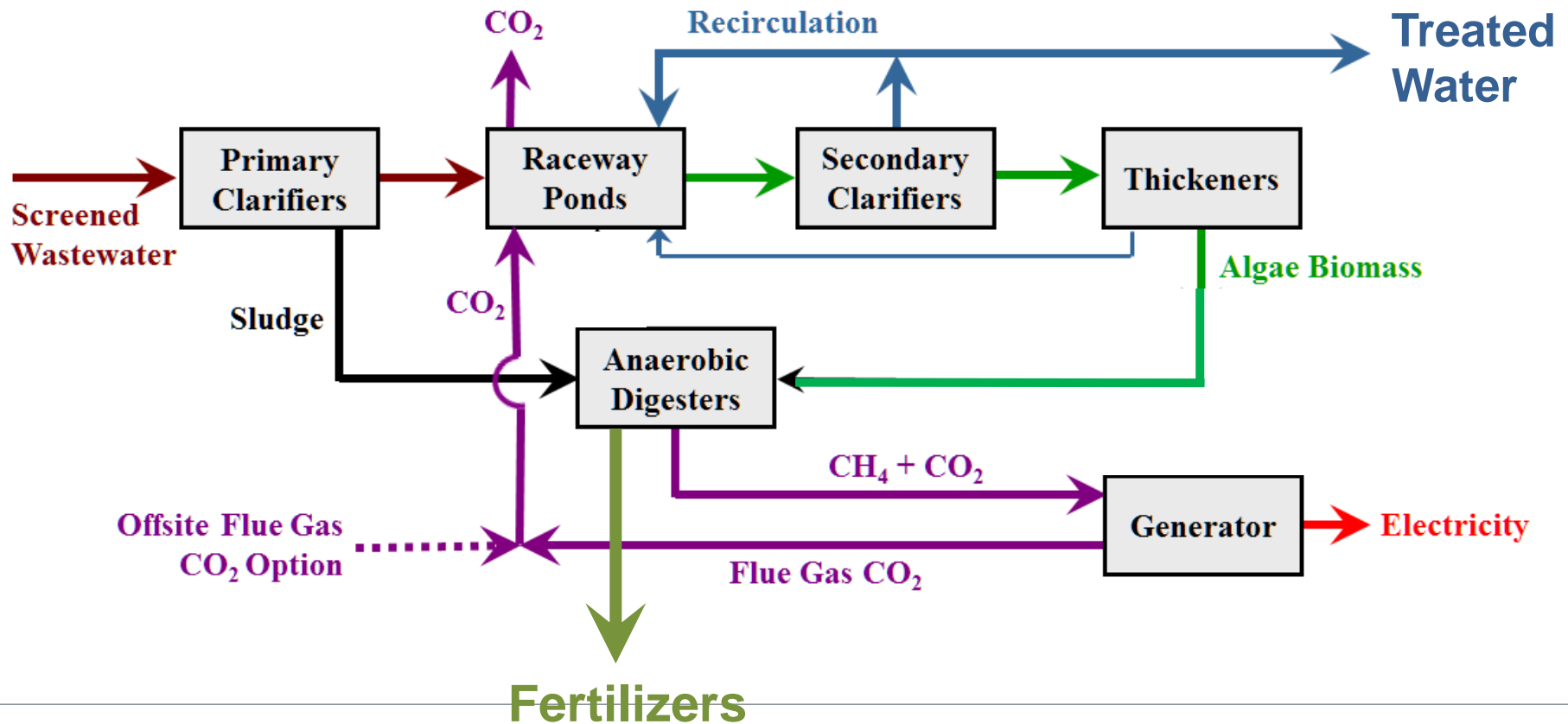
Aeration Basins
with
Air Blowers

Algae wastewater treatment is low cost and energy efficient. Algae nutrient removal is seasonal.

Save 50% total cost. Save 67% electricity (w/out biogas)

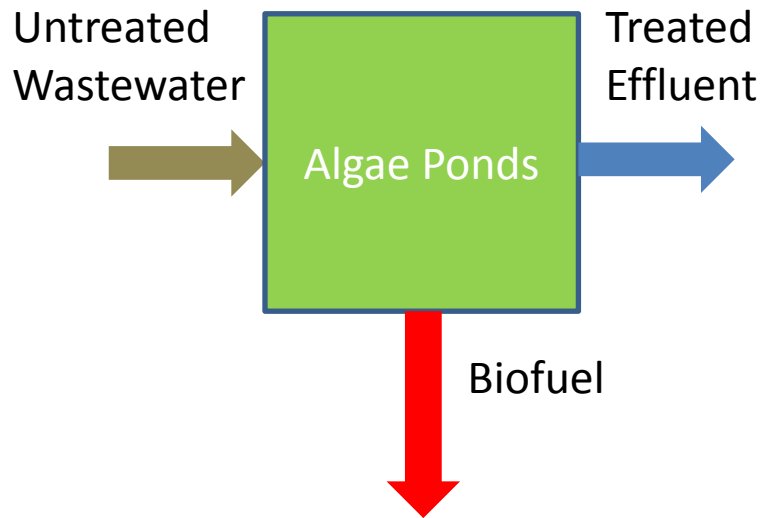


Algae wastewater treatment plant becomes a dedicated algae biofuel plant

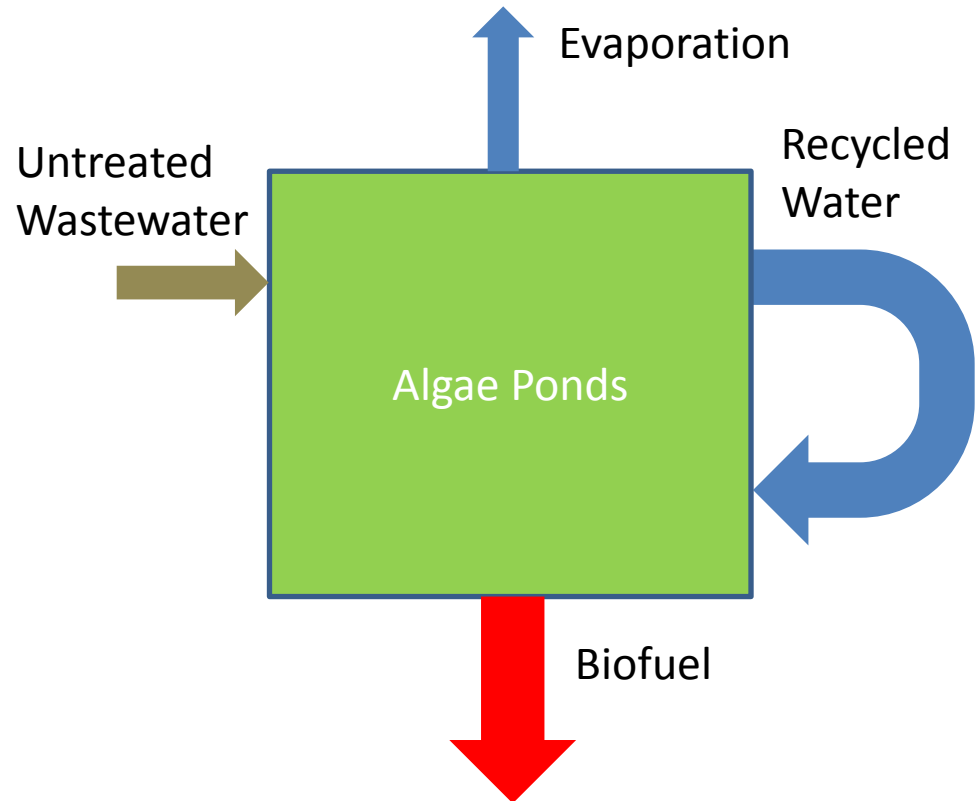


Wastewater recycling supports much larger cultivation area than just treatment.

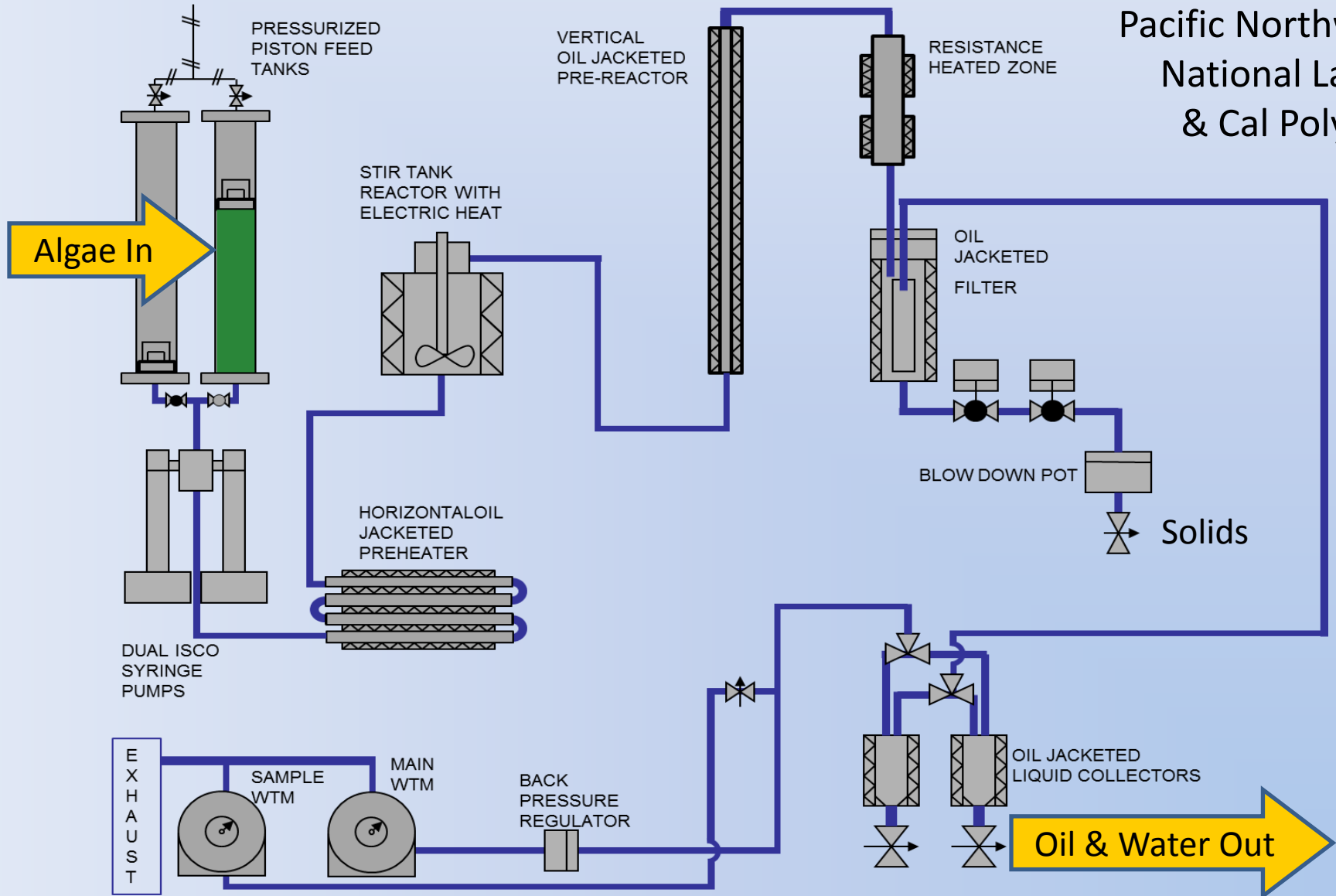
Treatment



Biofuel



“Pressure cooking” (hydrothermal liquefaction) converts algae to biocrude oil.



What does it take to reach 2500 gal/ac-yr?

Two main unknowns are to be determined in field studies:

Biofuel Intermediate Goal:

$$2500 \text{ gal/ac-yr} = 6.4 \text{ mL/m}^2\text{-d} = 6 \text{ g oil/m}^2\text{-d}$$

HTL Conversion:

$$?? \text{ g oil / g biomass}$$

Productivity:

$$?? \text{ g biomass / m}^2\text{-day}$$

What kind of productivity?

With wastewater, we have gross, net, and autotrophic.

What does it take to reach 2500 gal/ac-yr?

Two main unknowns are to be determined in field studies.

Biofuel Intermediate Goal:

$$2500 \text{ gal/ac-yr} = 6.4 \text{ mL/m}^2\text{-d} = 6 \text{ g oil/m}^2\text{-d}$$

HTL Conversion:

$$0.35 \text{ g oil / g biomass (preliminary result)}$$

Productivity Need:

$$17 \text{ g biomass / m}^2\text{-day}$$

If harvesting - dewatering efficiency is 85%:

$$\underline{20 \text{ g biomass / m}^2\text{-day needed}}$$

Add CO₂ to balance C:N:P ratio and achieve completed nutrient assimilation.



CO₂ Enhanced
600 mg/L Algae
<1 mg/L NH₄⁺-N
<0.3 mg/L PO₄³⁻-P

Air Sparged
130 mg/L Algae
25 mg/L NH₄⁺-N
3 mg/L PO₄³⁻-P

Algae Field Station for wastewater treatment & biofuels at San Luis Obispo, California

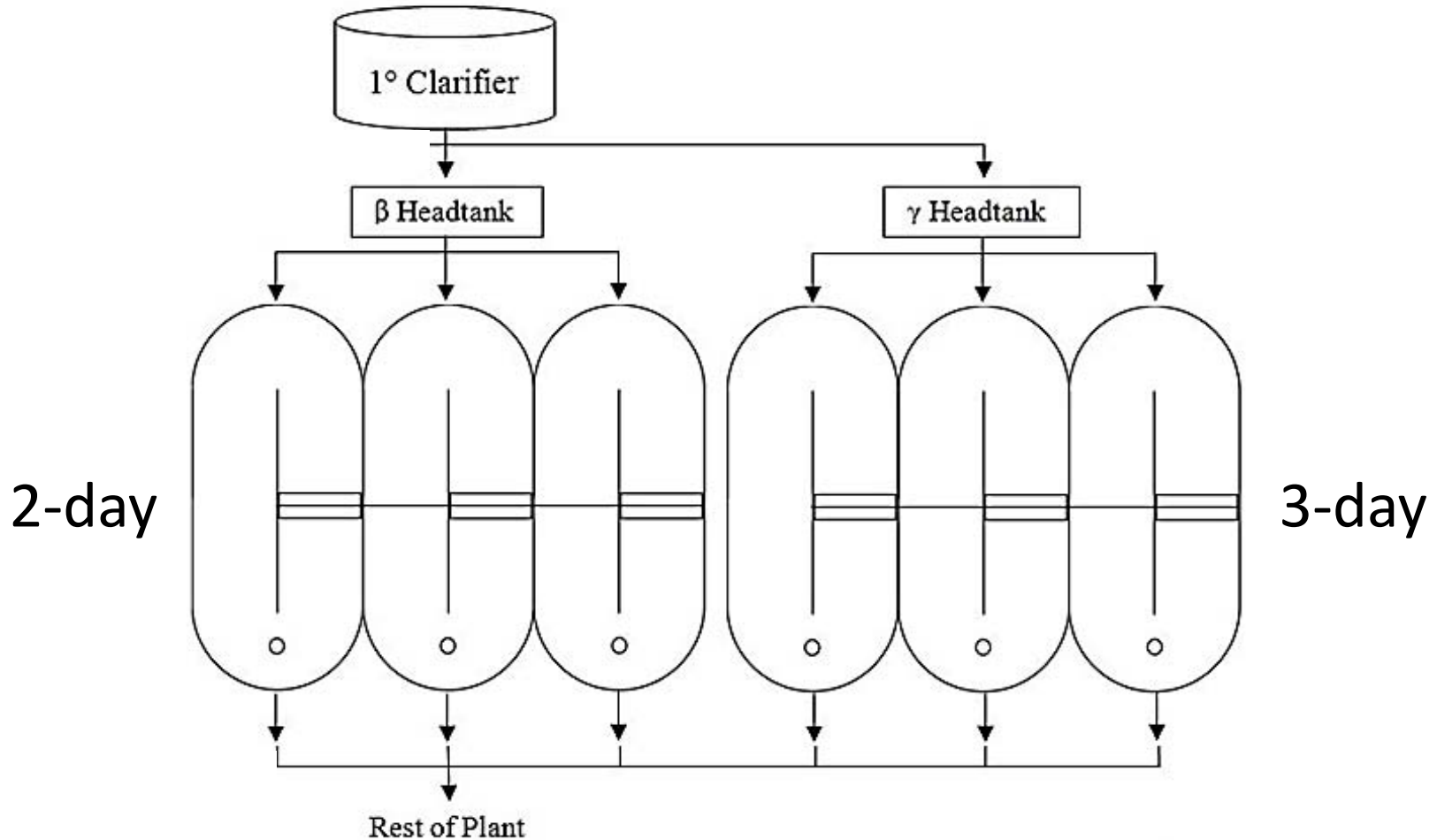


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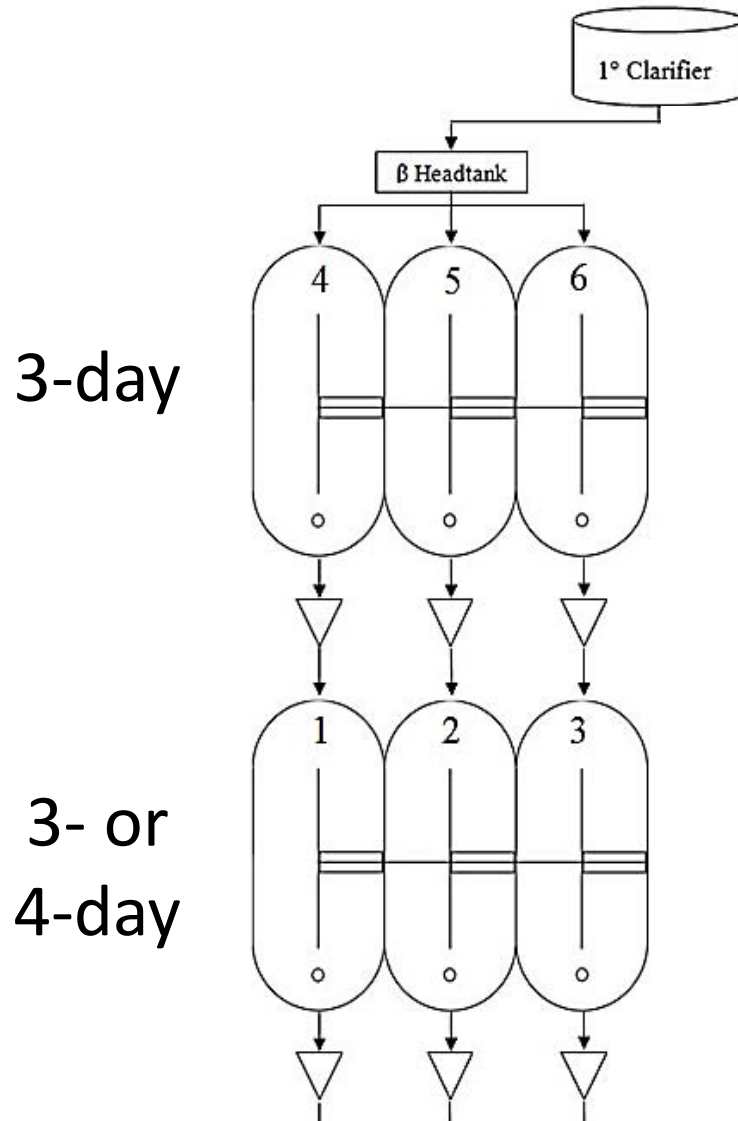
2-day vs. 3-day hydraulic residence times tested.

Compared productivity & treatment.



Ponds-in-series test for treatment & water reuse

For biofuels, water reuse builds-up inhibitory compounds.



Objectives:

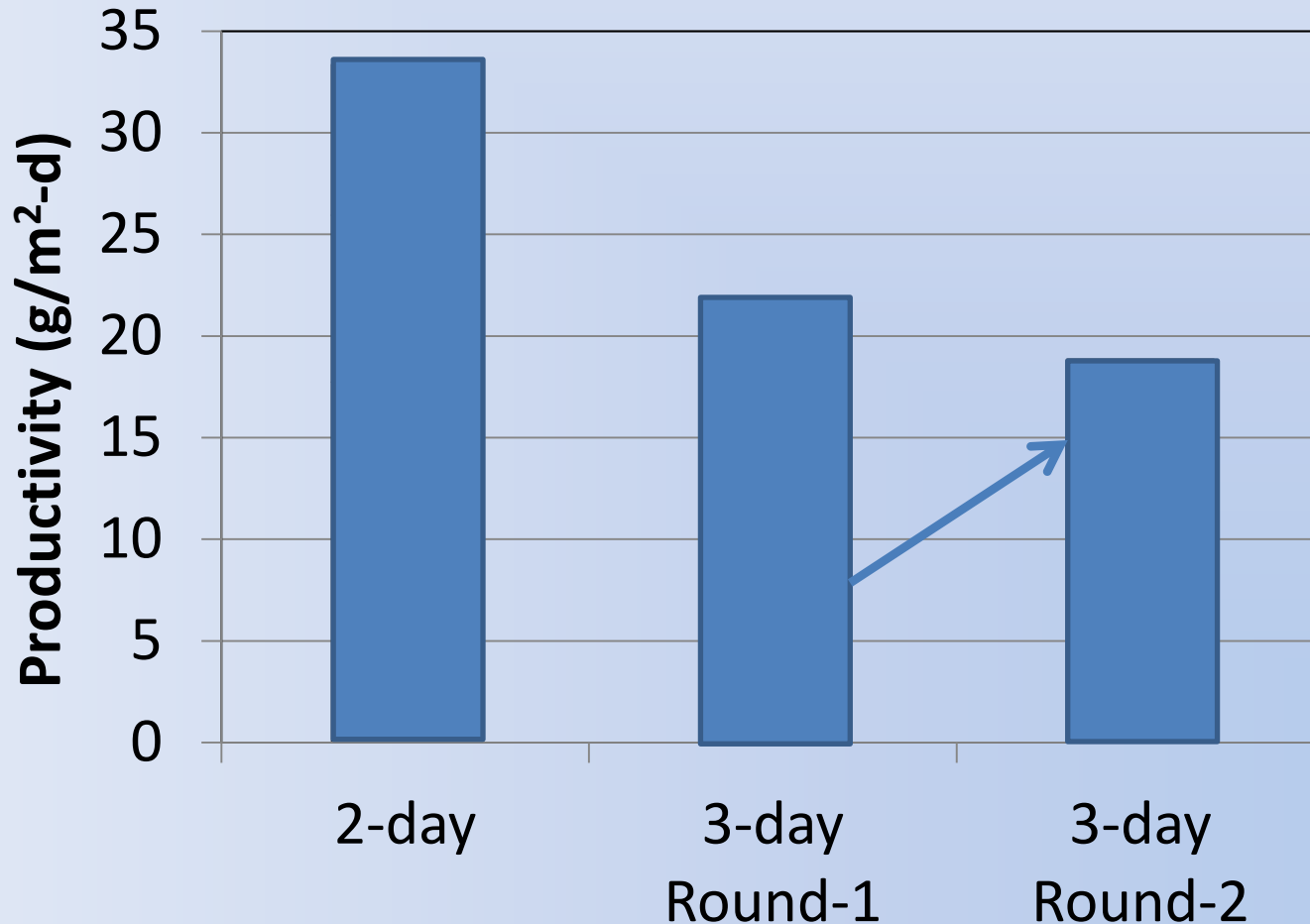
1. Total N \leq 10 mg/L throughout winter.
2. Compare productivity.

CO₂ Addition:

ON at pH 8.6
OFF at pH 8.5

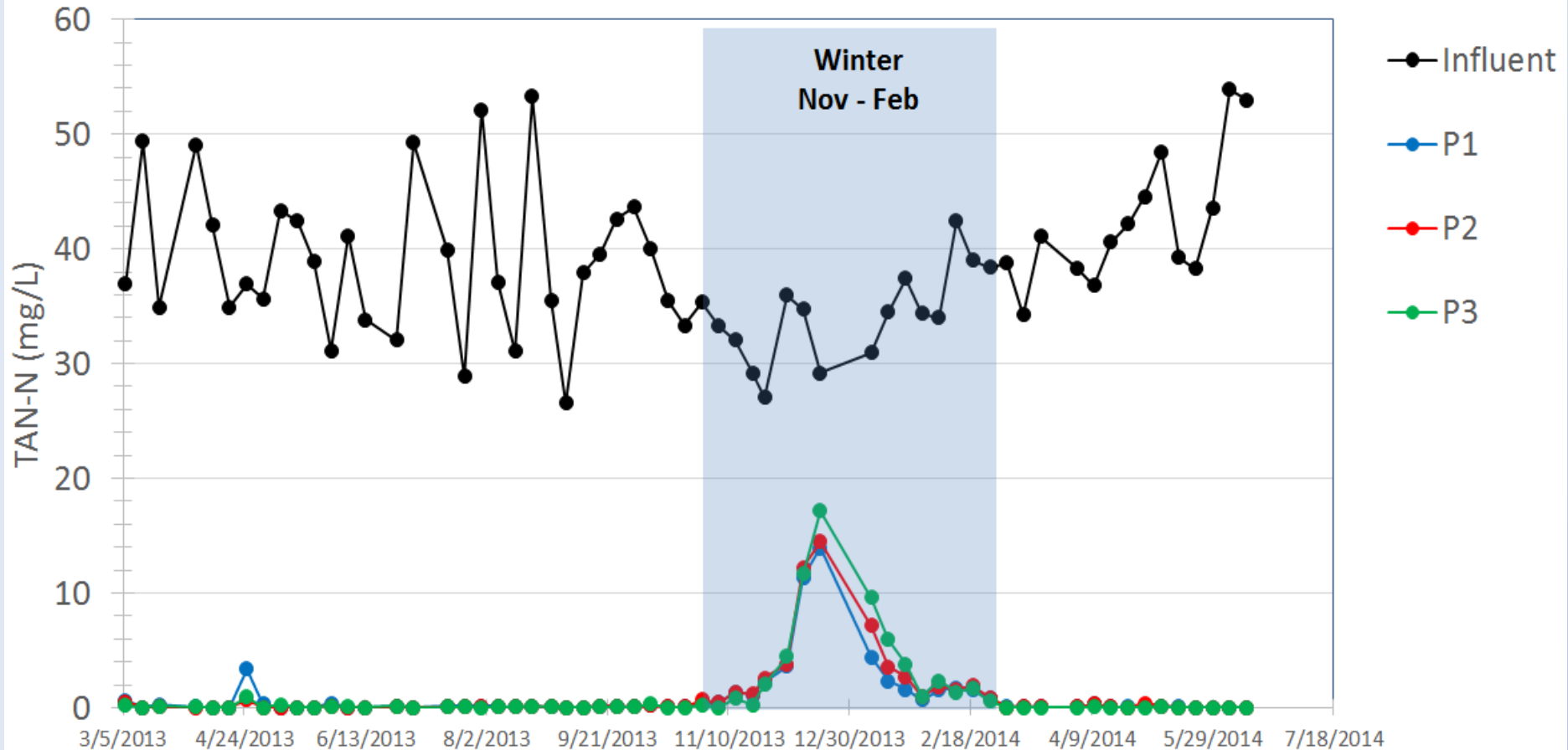
Great productivity with wastewater raceways!

But what is “algae productivity” in media with organic matter? What is the autotrophic portion? Why care?

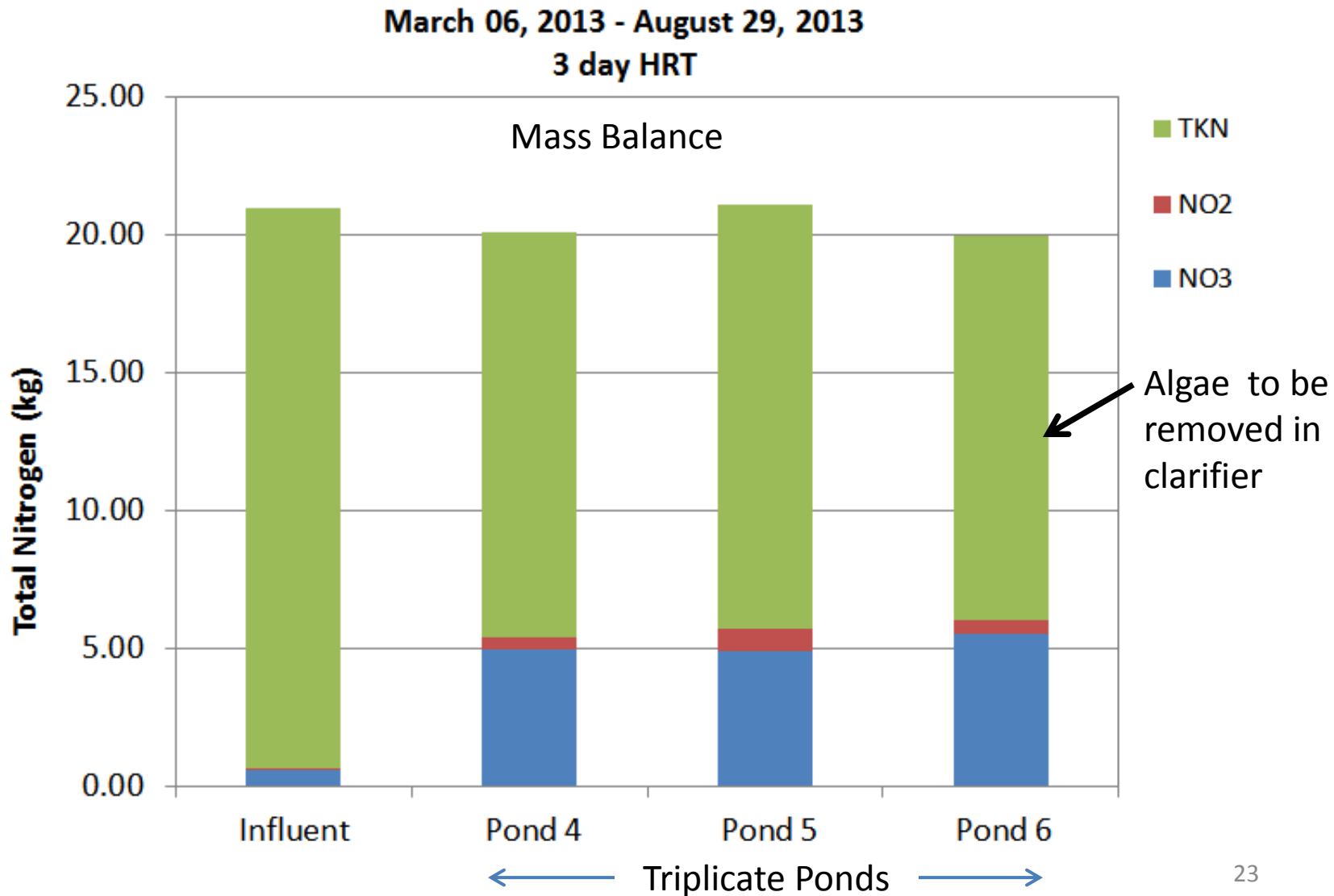


Good ammonia nitrogen removal except mid- "winter" when mechanical aeration needed.

Total Ammonia Nitrogen Concentration

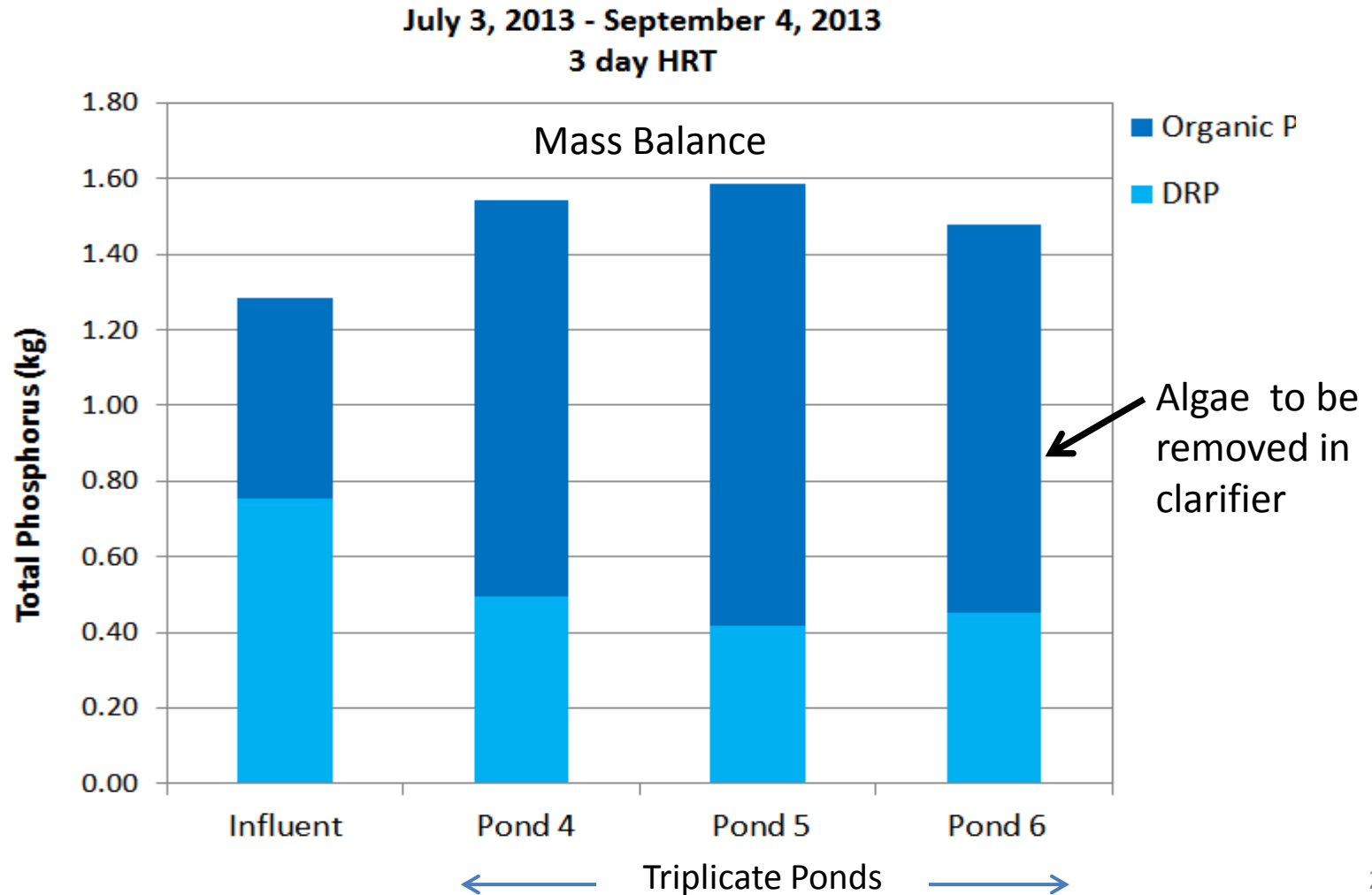


Nitrification occurs, but not ammonia volatilization at pH 8.5 in 33-m² raceways.



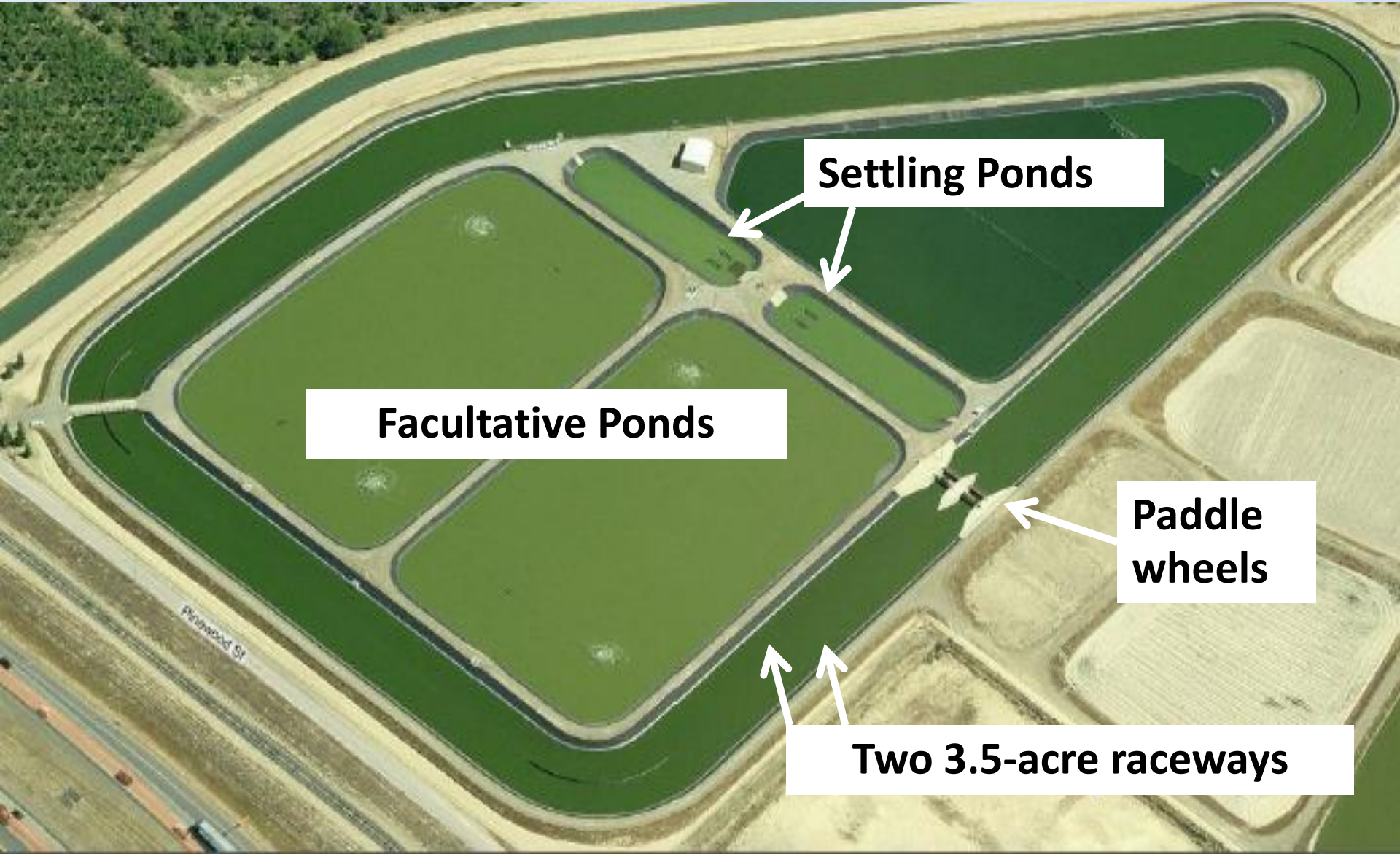
Phosphorus removal would need 3-4 rounds of growth in places needing <0.5 mg/L P.

R&D on “luxury uptake” of excess P needed.



Site of DOE Project with Cal Poly & MicroBio

Algae Wastewater Treatment Plant → Biofuel Plant



Settling Ponds

Facultative Ponds

Paddle
wheels

Two 3.5-acre raceways

At full-scale, algae are coagulated, settled, and solar dried.

~100,000 gallons of 3% solids algae in decanted settling basin

Solar dried algae



Concrete drying pad

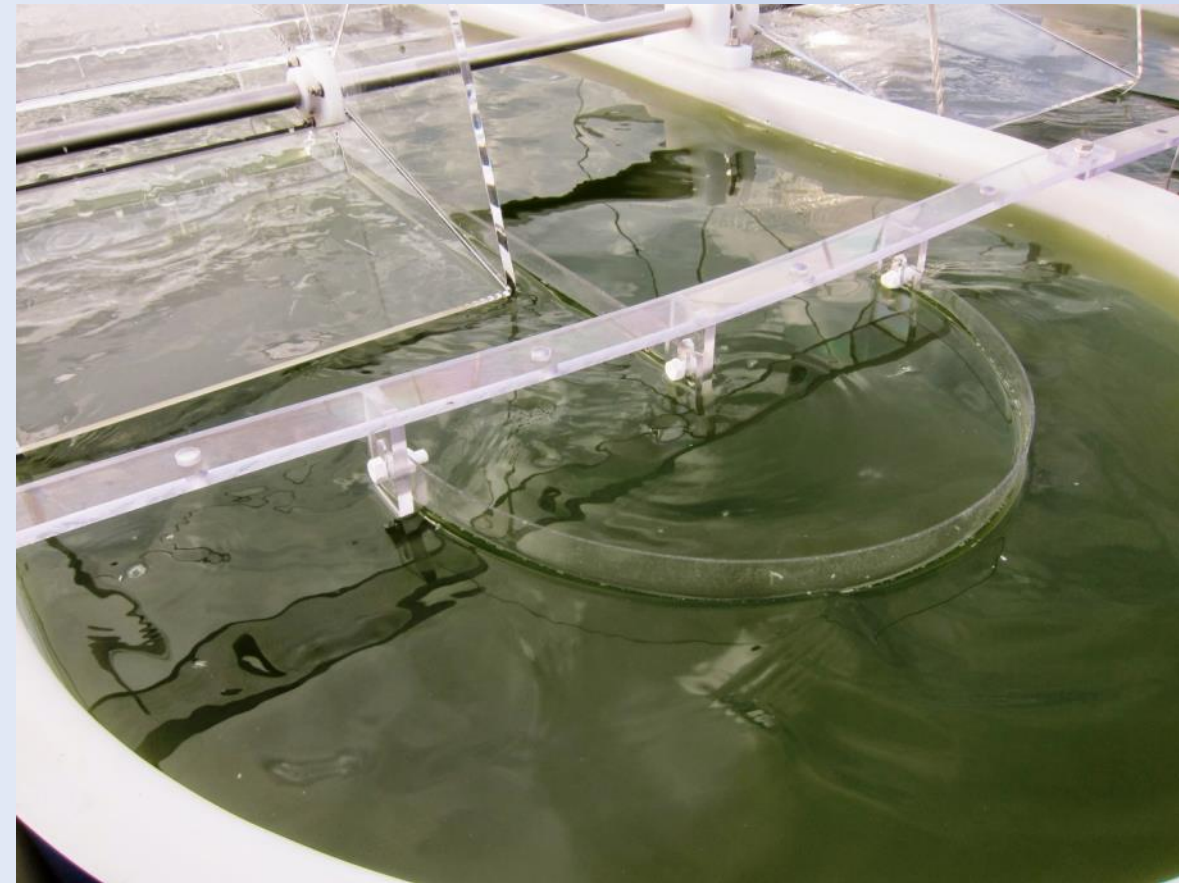


**We run three conditions in triplicate.
Goal: maximize productivity and treatment.**



Edge effects in pilot units throw off scale-up projections.

Edge effects from shading are minimized with transparent paddles and dividers.



Remote control and data logging capabilities

Feed rates, CO₂ dosing, paddle speeds, etc. can be changed on timer basis or remotely.



Primary Clarifier

2-hour residence time



Pilot-Scale Raceways

2-5 day HRT



Algae Settlers

(2-3 hours)



Treated Wastewater



Algae Drying Beds & Screens



Algae Thickener

Algae



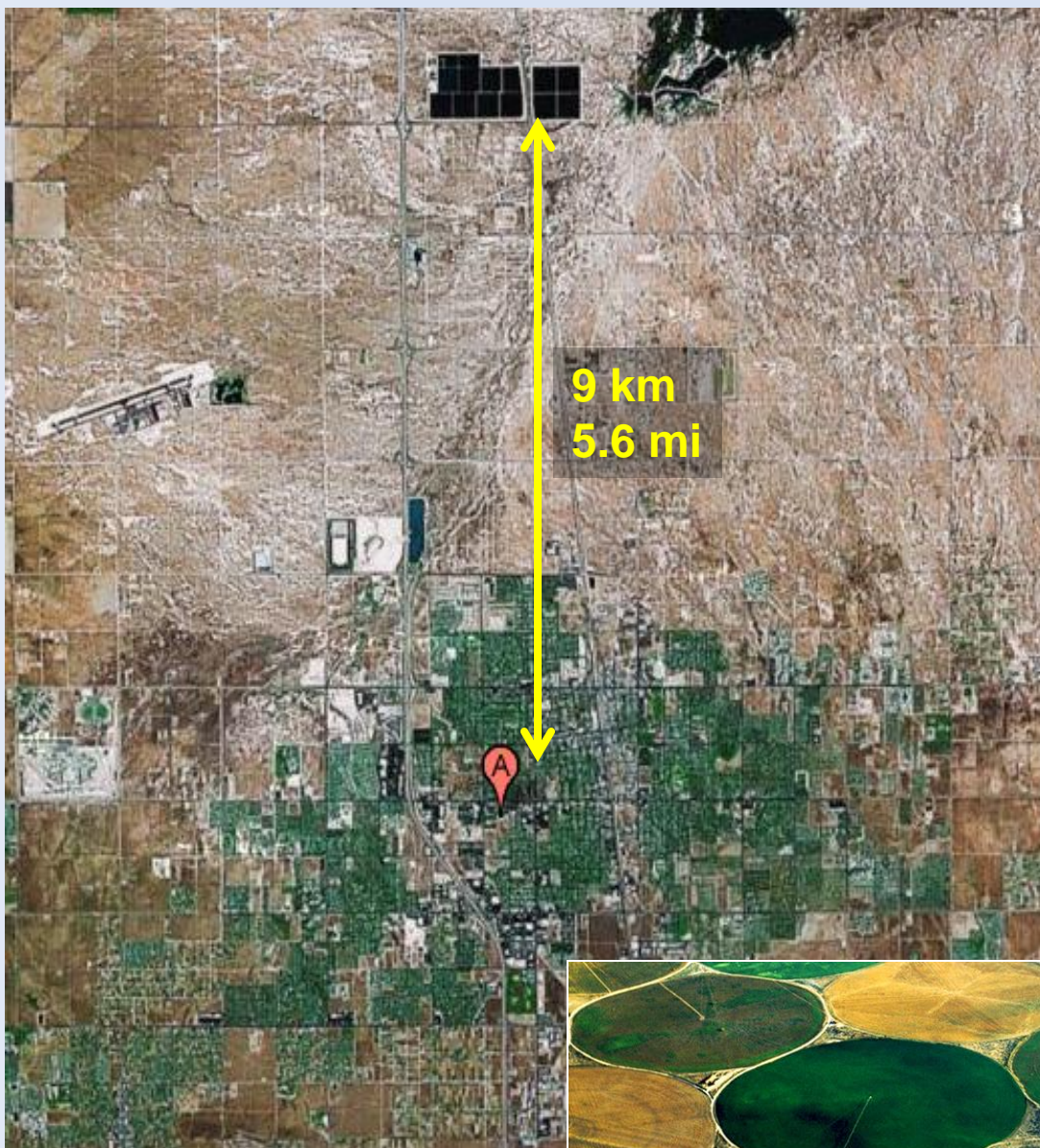
Supernatant Tank

Are large raceway facilities practical?

A 1,000-acre algae biofuel facility takes in 12 million gallons per day of wastewater (120,000 population)



Wastewater pipelines out of town are common.



**Lancaster, California
157,000 population**

**Effluent used for
alfalfa irrigation.**

**Water and nutrients are
recycled at low running
cost, but pipeline
investment needed.**

**Converted to activated
sludge due to N limit. Now
N fertilizer is purchased.**



**Stockton, California
292,000 population**

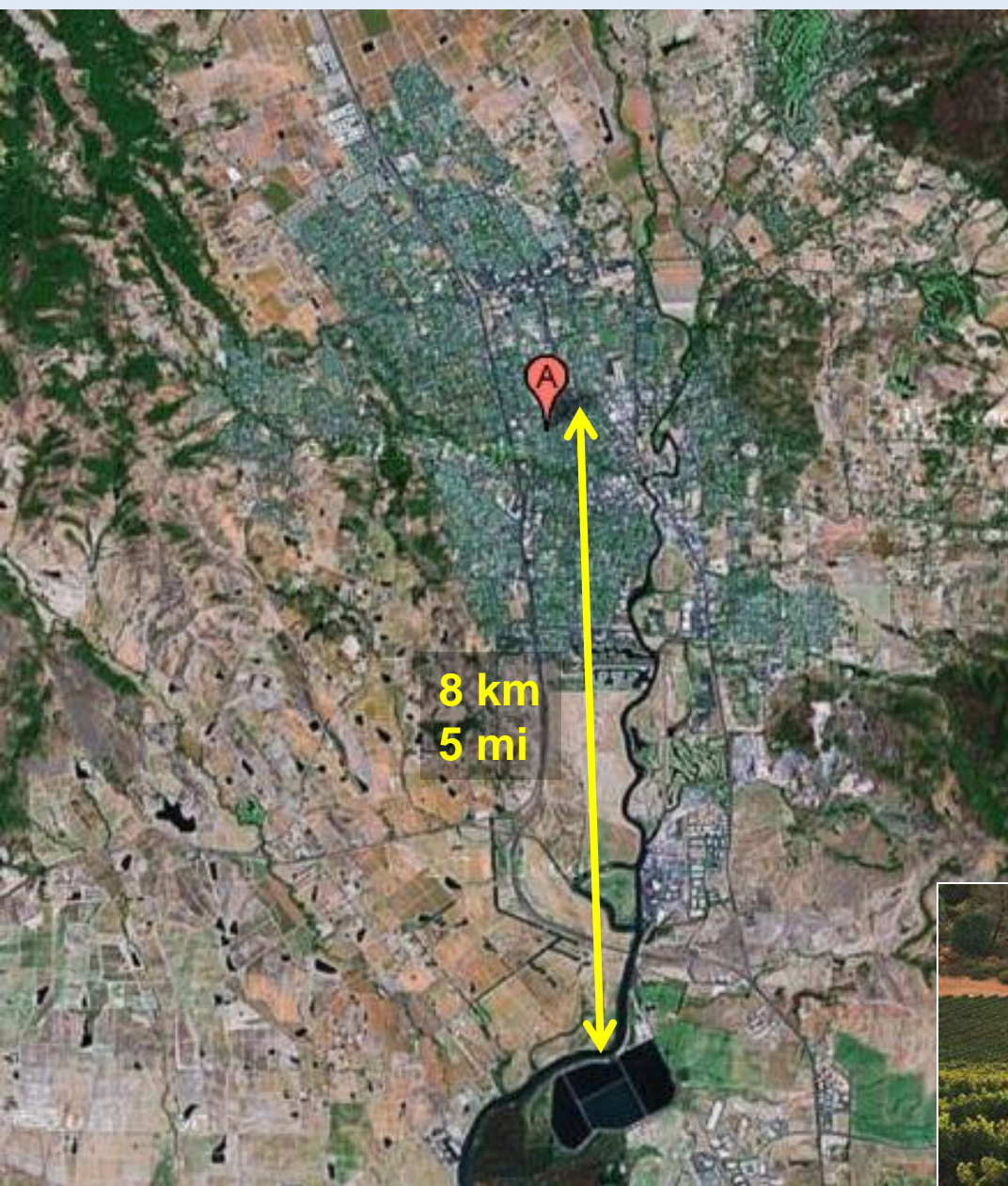
**Land was reserved early.
Now city has grown to
the edge of the ponds.**

**Used by Audubon
Society for bird
watching.**

**City owns real estate
under the ponds that is
now valuable.**

Napa, California
77,000 population

Treated pond effluent is discharged to a river during winter and used to irrigate pasture and soon grape vineyard during summer.





Modesto, California
485,000 population

During winter, treated effluent is partly stored in reservoirs and partly discharged to a river.

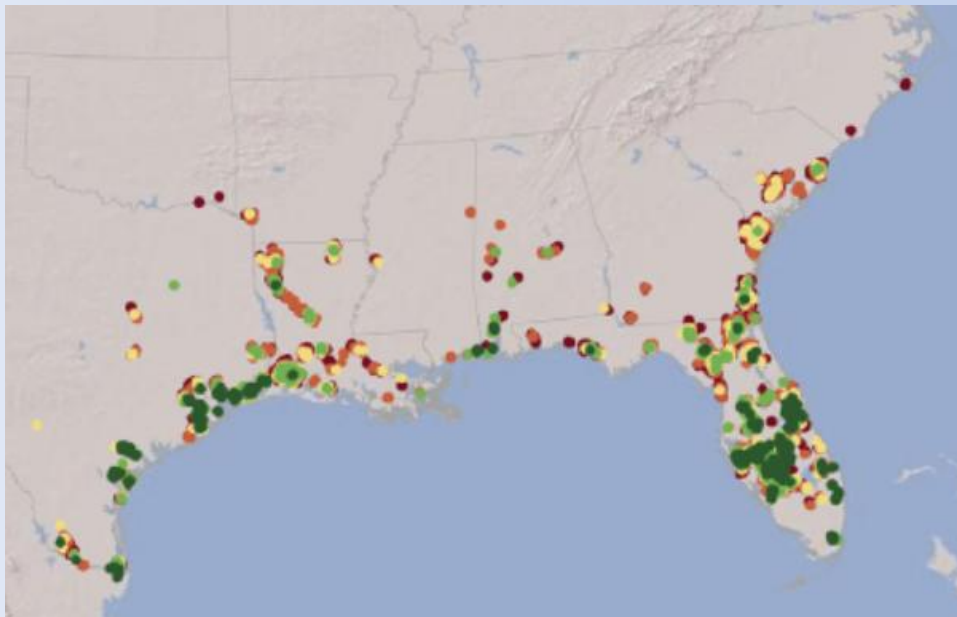
During summer, City-owned cattle pasture is irrigated.



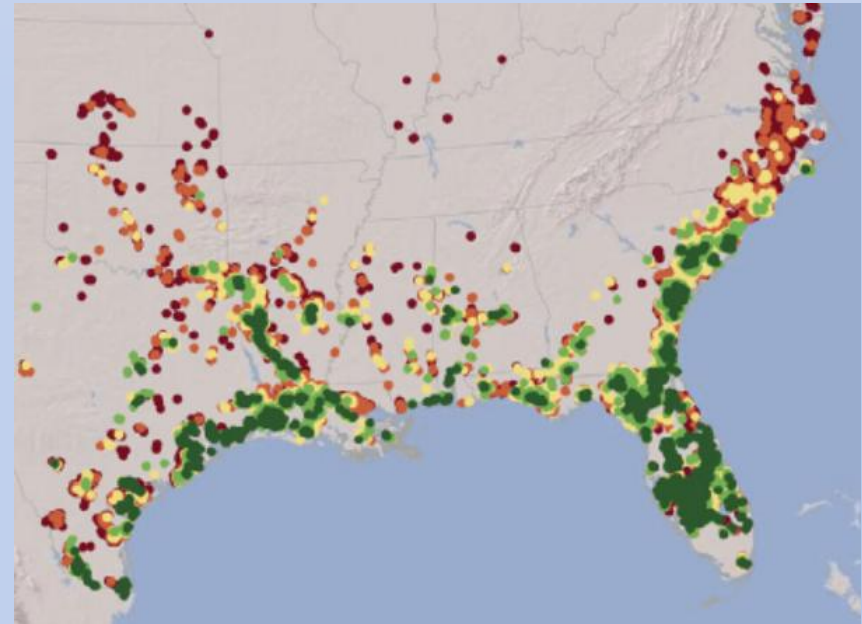
In US, 5 billion gallons per year (BGY) of algae biofuel is feasible with wastewater use, but 21 BGY may outstrip supply of municipal and animal wastewaters. [Preliminary, 2014 Venteris et al.]

21 BGY is US aviation kerosene use. [

5 BGY in 2900 farms



21 BGY in 14,000 farms



2014 Venteris, Skaggs, Wigmosta, Coleman

Algae + wastewater + biofuel: Why do it?

WW-supported biofuel is small compared to need but...

- 5-20 billion gallons is still a lot and we need to make use of every feedstock.
- WWT is needed regardless.
- WWT is expensive, but algae cuts the cost.
- Algae WWT saves electricity.
- Algae WWT captures nutrients for reuse.
 - But with increased handling and trucking costs
- Treat WW: Get your feedstock for free.
- High fuel:co-product ratio with reclaimed water.
- Build algae production expertise and capacity.

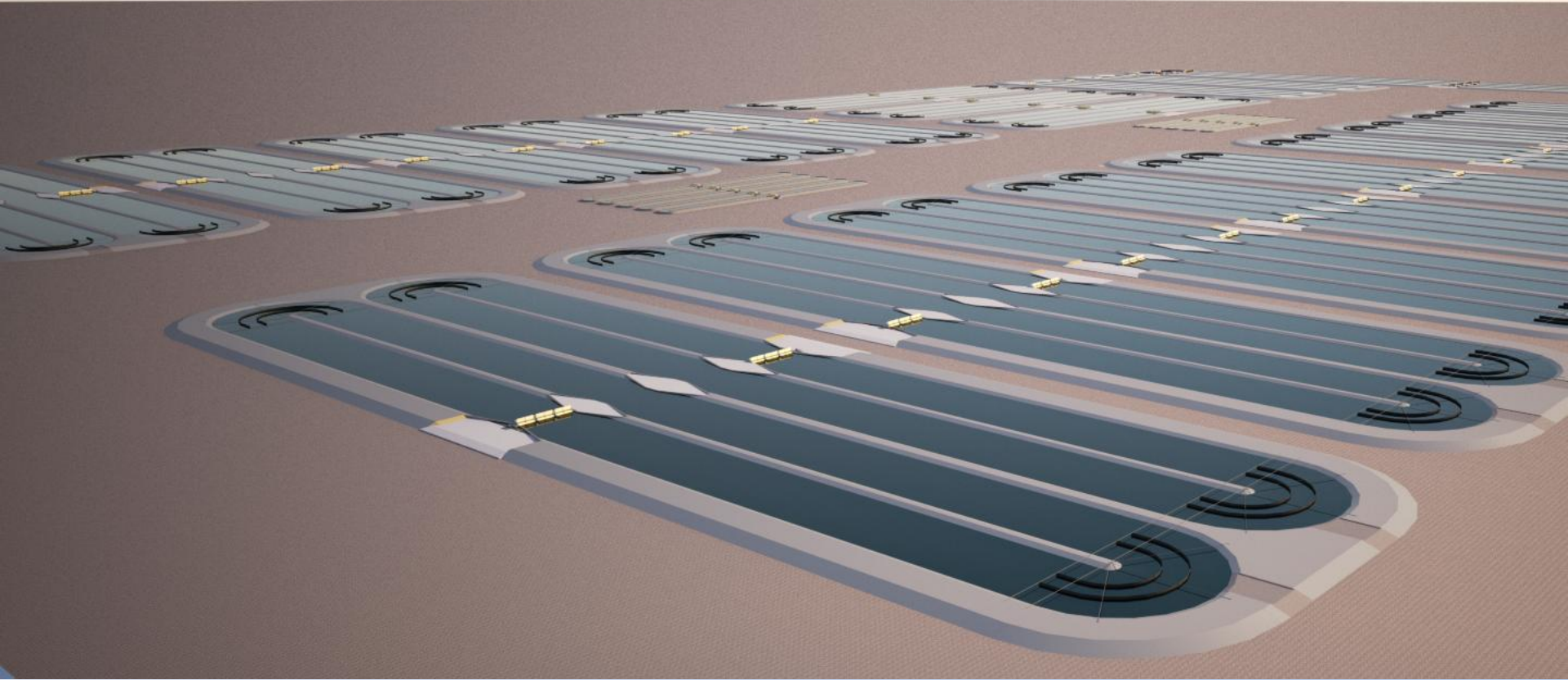


Global Interest: Current proposals for algae WWT, biofuel, and aquaculture projects

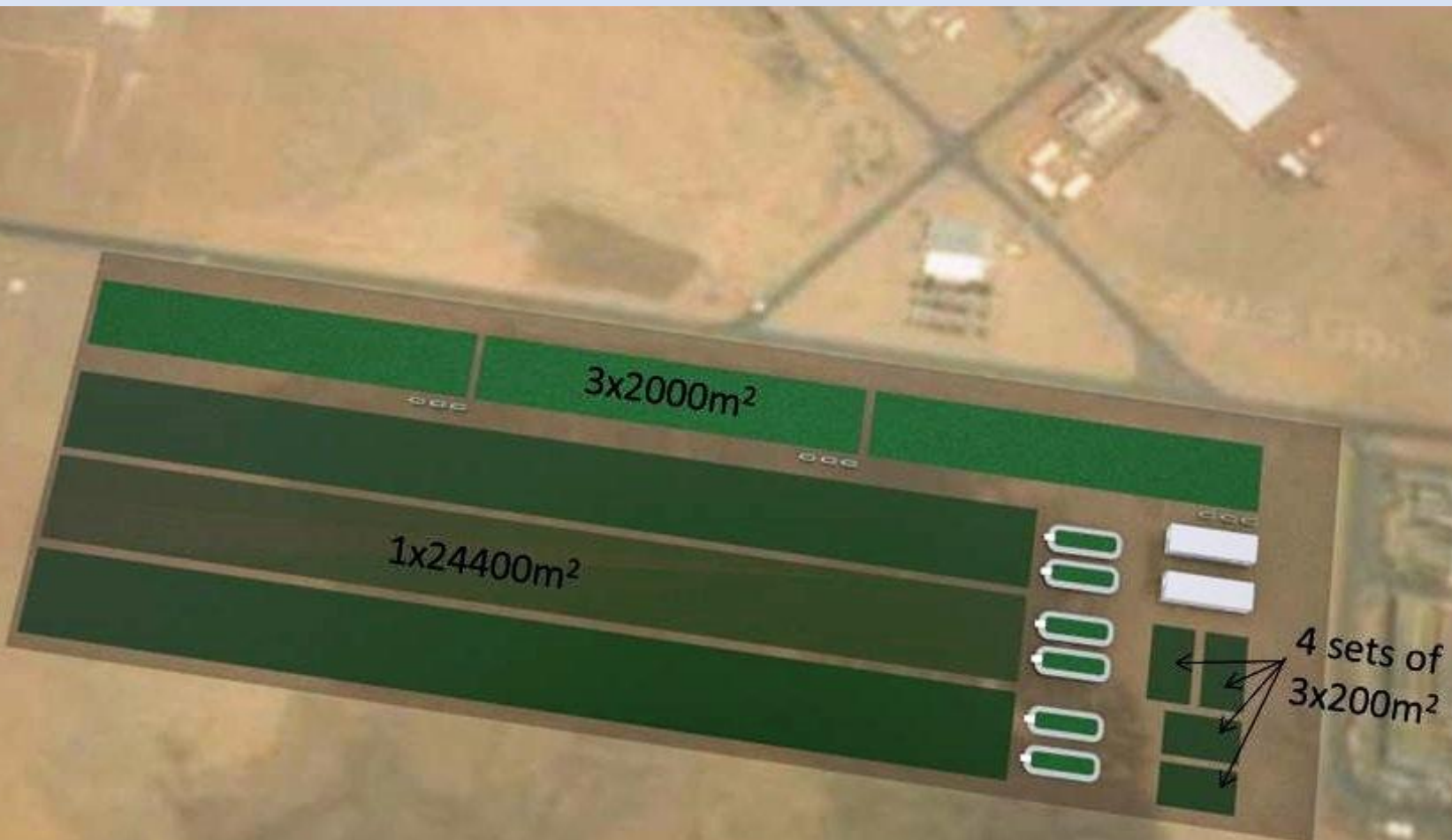


1,500 acres (600 ha) site-specific algae production facility rendering.

Biofuel project under construction currently.



Aquaculture pilot plant with flue gas CO₂



High value product proposal



Conclusion

Algae  **Wastewater**



Acknowledgments

US DOE & Calif. Energy Commission grants to Cal Poly in partnership with MicroBio Engineering Inc.

Other Partners:

- **Arizona State University – ATP³ Project**
- **Pacific Northwest National Lab (M. Huesemann, D. Elliott)**
- **Sandia National Laboratory (Lane)**
- **LiveFuels and Phitech**
- **Ruth Spierling, Ian Woertz, Neal Adler, John Benemann, Braden Crowe, Shelley Blackwell, and many more. Thank you!**



Thank you for your attention

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