



the Energy to Lead

Natural Gas Infrastructure R&D and Methane Emissions Mitigation Workshop

November 12-13, 2014

the Energy to Lead

Advanced Materials Manufacturing and Innovative Technologies for Natural Gas Pipeline Systems and Components Panel

- > November 12, 2014
- > Pittsburgh, PA
- > By Daniel Ersoy, GTI

GTI Company Overview

Established in 1941

- > Independent, not-for-profit established by the natural gas industry
- > Providing natural gas research, development and technology deployment services to industry and government clients
- > Performing contract research, program management, consulting, and training
- > Wellhead to the burner tip including energy conversion technologies



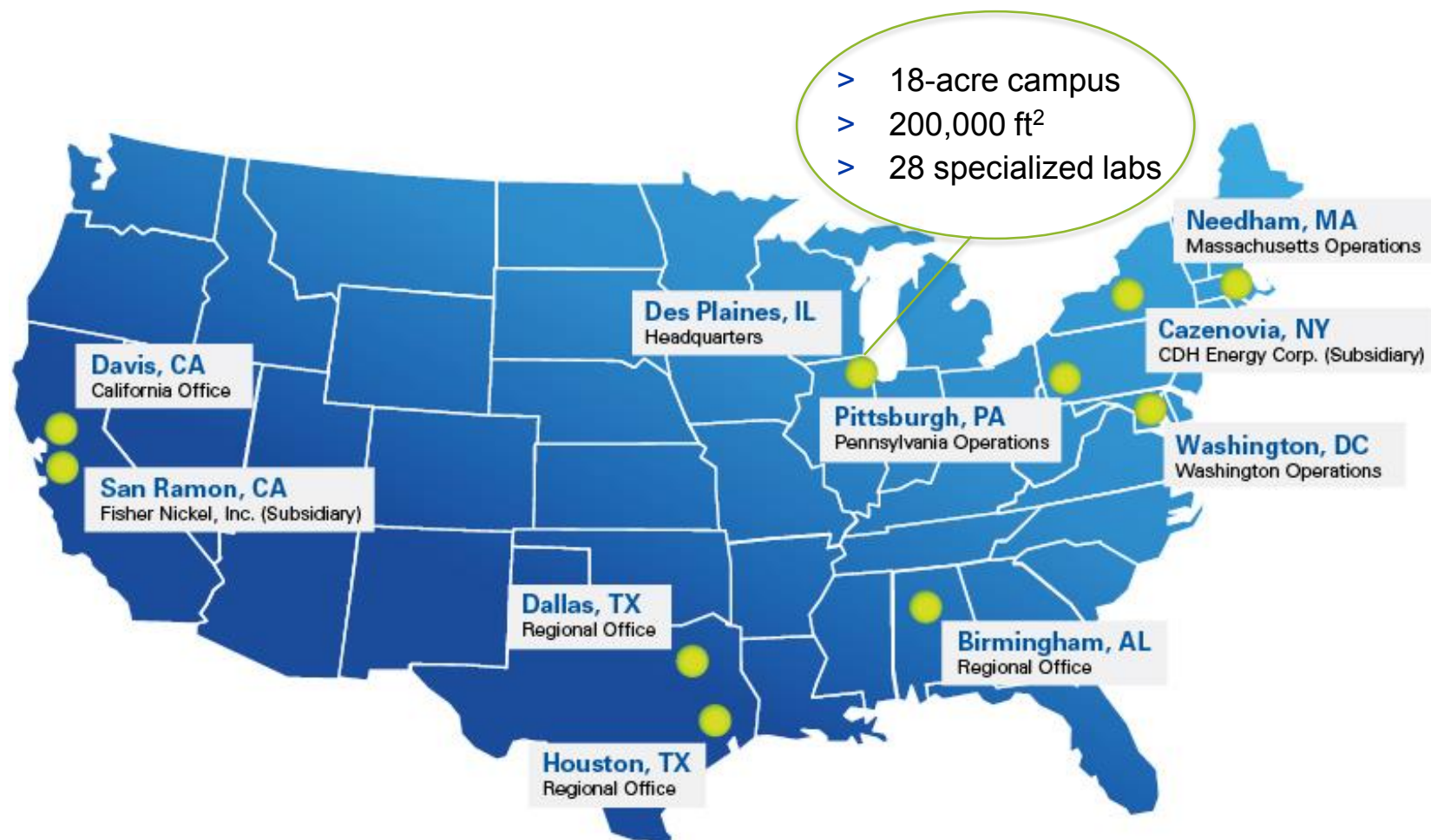
Addressing Key Issues Across the Energy Value Chain



Reducing carbon emissions to the environment

Supporting sustainable economic growth

GTI Locations



Presentation Overview

MATRIX OF R&D NEEDS	Legacy /Historic Items	Present Challenges	Future Targets
Technology Development	Understand Material Properties; Detect Defects	Mitigating Damage; Harden Infrastructure	Infrastructure Composites and New NDE Techniques
Materials, Testing, and Manufacturing	Additive Manufacturing; Legacy Risk Models	Damage Propagation Prediction; New Material Development	Multi-Physics w/ Strain-Based Sensors; Hydrogen Transport
Data, Information, and Decisions	Data Identification and Collection	Automation and Knowledge Development	Optimized Decision Making and Grid Interconnectivity

Legacy / Historic Drivers

> Technology Development Needs

- Confirm maximum allowable operating pressure and system component integrity, grade, and strength
- Nondestructive materials verification without system shutdown: yield strength, toughness, and chemistry; improved technology needed to identify defects and anomalies

> Materials, Testing, and Manufacturing Needs

- Mains replacement programs represent >\$10billion/yr. of capital outlay over the coming decades to replacing aging distribution infrastructure
- Rehab needs for additive manufacturing, e.g., liners, cladding, coatings
- Need vintage asset risk models, e.g., cast iron, bare/unprotected steel, and vintage plastics

> Data, Information, and Decision Making Needs

- Overcoming data silos, identify data and information
- Verify quality and traceability, aggregate
- Store in an accessible and relational databases/GIS

Present Challenges

> Technology Development Needs

- Mitigating third party damage and corrosion and drive the reduction of ruptures, leaks, and emissions
- Right of way encroachment detection, improved internal pipe inspection technology, and methods to harden the infrastructure

> Materials, Testing, and Manufacturing Needs

- Understand hydrocarbon permeation of polymers and improve system chemical resistance
- Develop improved cracking and other damage propagation models, followed by improved system materials and joining methods

> Data, Information, and Decision Making Needs

- Big data overload, information upload backlogs, and quality issues
- Asset lifecycle tracking to provide automation of data collection and upload, allowing system-wide tracking and traceability
- Data mining and analytics for threat identification, interactions, and predictions; feeds risk assessment and management systems

Future Targets

> Technology Development Needs

- Composite pipe (corrosion resistant/proof and increased strength)
- Self-healing coatings and polymer pipe that repair themselves
- Develop and validated joining, tapping, and inspection technology for these next generation / smart materials

> Materials, Testing, and Manufacturing Needs

- Interchangeable fuels – need materials that can reliably transport hydrogen and other fuel blends
- Multi-physics modeling to account for interactions of stress, strain, chemical/electrochemical, and fluid-solid interfaces
- Strain detection on buried assets - settlement, frost heave, internal and external component wall loss, earthquakes, super storms, and floods

> Data, Information, and Decision Making Needs

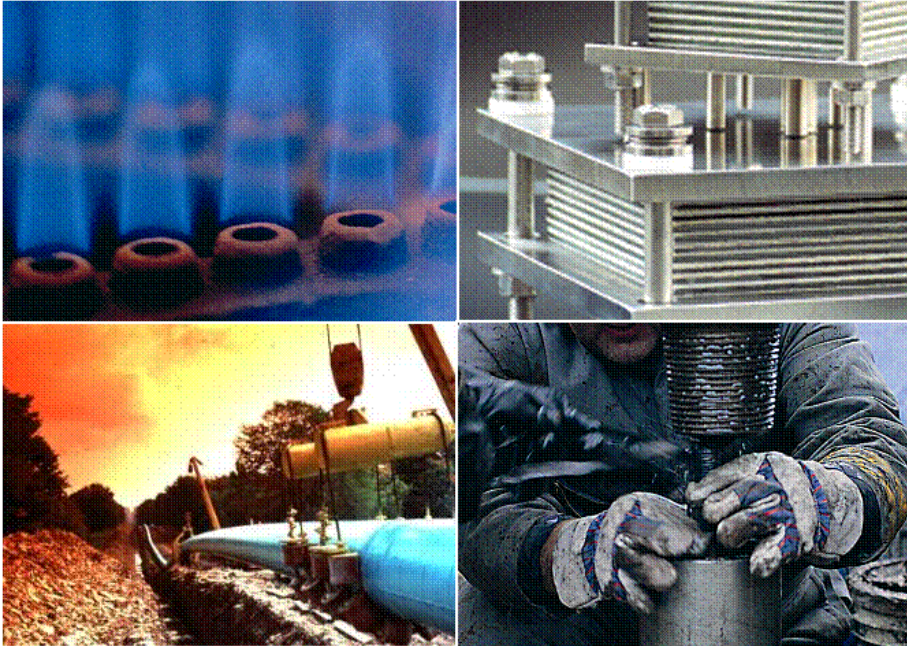
- Optimize decisions by combining all data, information, analytics, and material and system operations models
- Account for the interconnectivity of infrastructure assets and their operations including gas, electric, liquids, etc.

Summary

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Ultimate goal - increase safety, improve efficiency, provide sustainability and reliability of infrastructure systems

GTI is a company that solves important energy changes, a company that truly has...



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