

Fuels and Lubricants to support Advanced Diesel Engine Technology

by

Rodica A. Baranescu

International Truck and Engine Corporation

11th Diesel Engine Emission Reduction Conference

Chicago, August 21-25, 2005

Fuel for Advanced Commercial Transportation

- **Fuel issues - global economy implications**
 - New technology introduction worldwide**
 - Globalization of environmental emission standards**
 - Fuel characteristics harmonization**
- **World Wide Fuel Charter- a framework for fuel evolution and harmonization; developed jointly by:**
 - Alliance, EMA**
 - ACEA**
 - JAMA**

World Wide Fuel Charter

- **Recognizes technological differences worldwide**
 - **Four categories of diesel fuels: I;II;III;IV**
- **Provides a road map for strategic fuel development**
 - **(critical elements)**
 - **Sulfur, cetane number, alternative blends**
- **It is a living document; it faces challenges**

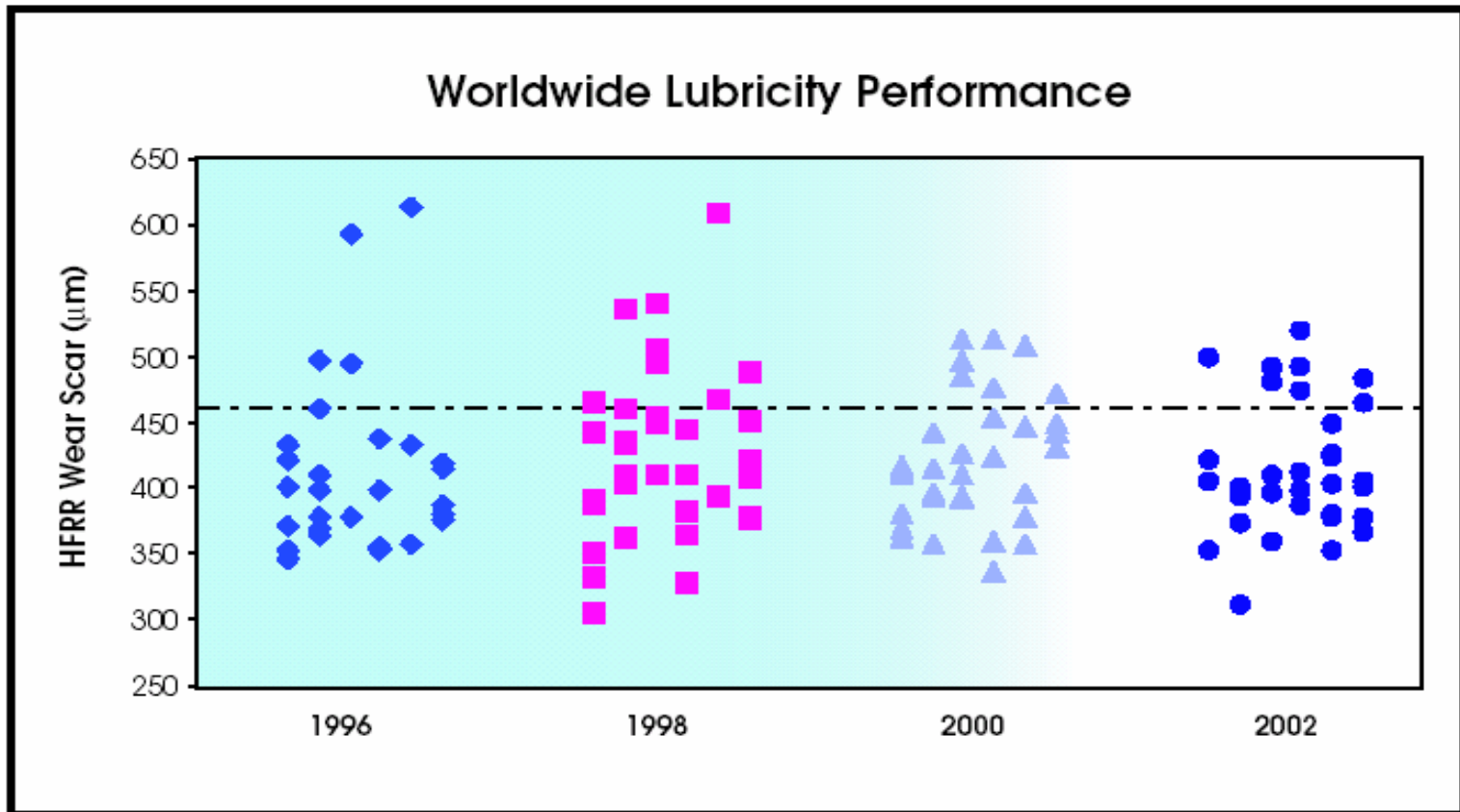
Diesel Fuel Quality- What have we achieved?

- **ULSF - the “technology enabler” for 2007 emission standards – on its way!**
 - **By June 2006, over 80% of on-road diesel fuel will have less than 15 ppm Sulfur!**
 - **By 2010, all on-road diesel fuel will be ULS**
 - **In 2010-2014, off-road diesel fuel will be ULS**
- **Performance of catalytic systems will be maximized (new technology)**
- **Particulate reduction benefits for all vehicles (new and old)**

Lubricity ?

- **Lubricity has become a requirement for diesel fuel (included in standard)**
- **Is the current specification good enough for 2007 Advanced Fuel Injection System?**
- **Will ULSF have adequate lubricity?**
 - **Some concerns with early ULSF in the market**

Trend of Diesel Fuel Lubricity



Source: Infineum Worldwide Winter Diesel Fuel Quality Survey 2002

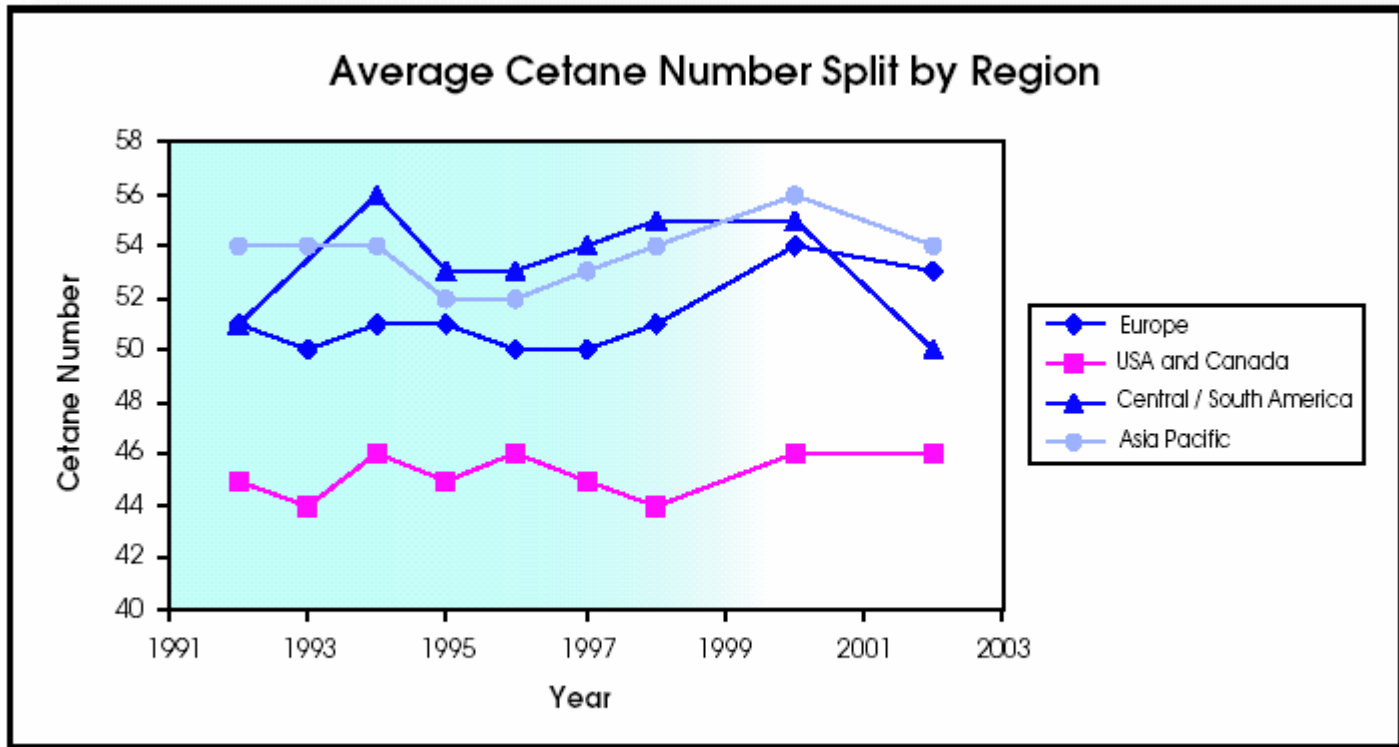
Diesel Fuel Quality- Where do we fall short?

- **Performance and Sociability Characteristics of Diesel Engine:**
 - ease of start; noise,
 - white smoke; odor
- **Influenced by diesel fuel properties:**
 - Cetane Number
 - Low Temperature Operability
- **Affect all diesels but especially, buses, diesel cars, pickup trucks, SUVs**

Cetane Number- CN

- **ASTM D 975 specifies CN of 40 min.**
- **This value has not changed since first standard issue!**
- **Diesel engine technology has changed!**
- **Market surveys show that average CN is higher!**
- **Isn't it time to change CN?**

Worldwide Trend of Cetane Number



Source: Infineum Worldwide Winter Diesel Fuel Quality Survey 2002

Premium Diesel Fuel

- **National Council on Weights and Measures (NCWM) approved a Premium Diesel Fuel Specification – effective January 1, 2004 published in the 2004 NIST Handbook**
 - **Cetane Number (47 minimum)**
 - **Low Temperature Operability**
 - **Thermal Stability**
 - **Lubricity (520 HFRR)**
- **This specification would give customers a choice for a better diesel fuel**
- **Would enhance the performance of new diesel vehicles in the market and demonstrate the real potential of advanced diesel technology.**

Other Diesel Fuel Issues

- **Energy content**
- **Fuel additives**
- **Stability (as sulfur is removed)**
- **Low temperature operability**
- **Cleanliness (water and impurities)**
- **Worldwide harmonization of fuel specification**

Lubricants Issues

- **New generation of lubricants - PC-10 Category is under very active development in US**
 - **Compatible with the 2007 engine technology**
- **Industry-wide effort that includes:**
 - **Trade associations**
 - **Independent test laboratories**
 - **Corporate laboratories**
- **Complex process development with large participation, cost sharing and aggressive test schedule, to provide timely introduction of PC-10 lubricants by mid- 2006**

Lubricants Issues-(cont'd)

- **Challenges:**
 - Provide equal or better performance of oils, while protecting after treatment systems
 - Maintain or improve oil drain intervals
- **Chemical limits for :**
 - Sulfated ash (1.0% max)
 - Phosphorus (0.12% max)
 - Sulfur (0.4% max)
- **Development of new additives**

Alternative Fuels

- **Natural Gas**
- **Biodiesel**
- **Synthetic Diesel (FT fuel/GTL fuel)**
- **Dimethylether (DME)**
- **Alcohols (methanol, ethanol)**
- **Blends (diesel/water, diesel/alcohol)**

Alternative Fuels - Relevance

- **Driving forces**
 - **Lower emissions (some pollutants)**
 - **Domestic resources, less dependence on imports**
 - **Long term potential when crude oil is depleted**

Alternative Fuels- Challenges

- Availability,**
- Infrastructure**
- Technology maturity**
- Cost**
- Fuel quality, specifications**
- Emissions?**

Future Engines; their Fuel Requirements

- **Hybrid (IC/Electric) powertrain**
 - **Increased performance and efficiency**
 - **Lower emissions**
 - **Same fuel requirements**
- **Hybrid combustion (HCCI)**
 - **Fuel Characteristics ?**
- **Fuel Cells**
 - **Hydrogen fuel energy system**
 - **Fuel production and distribution**
 - **On-board storage**
 - **Fuel usage (engines, cells, etc.)**
 - **Applications**

Conclusions

- **Fuels and compatible lubricants are an “enabling technology” for the development of low emissions engines:
(both traditional and new concepts)**

Conclusions

- **Fuels and lubricants formulations will maximize the potential of high performance engines with benefits in:**
 - **Environmental impact (emissions and greenhouse gases)**
 - **Fuel efficiency (better use of resources)**
 - **Customer acceptance**
- **The conventional fuels will continue to support transportation (as long as they can be produced economically from existing resources)**

Conclusions

- **Alternative fuels and energy will evolve and grow in competition with traditional fuels**
- **The energy picture of the future will be a combination of various resources and technologies**