EV Everywhere Workshop July 24, 2012

TRACTION DRIVE SYSTEM BREAKOUT GROUP

Breakout Session #1 – Discussion of Performance Targets and Barriers

Comments on the Achievability of the Targets

- 1 What is the material cost floor to meet the \$4/kW (AER300) & \$15/kW (AER100)?
- 2 Consolidation of power module technologies will help meet cost targets
- 3 Don't overlook profit motive in value chain
- 4 Today's HEV systems drive EV traction drive systems because of manufacturing base

Barriers Interfering with Reaching the Targets

- 1 Thermal Management of integrated system (stand-alone dedicated cooling systems',
- 2 Need standardized scaleable, modular building block components
- 3 Raw material volatility \rightarrow cost indexing is required
- 4 Large impact of heating and cooling loads for cabin
- 5 There is no U.S. supply chain for most stages of value chain in traction inverter and motor magnets

Traction Drive System [Breakout Group]

<u>Breakout Session #2 – Discussion of Breakthroughs and Research Needs to</u> <u>Overcome Barriers and Reach Performance Targets</u>

Technology Breakthroughs Needed

- 1 USA capability in low-cost high-performance electrical steels
- 2 Improve communication to allow remote control processing of traction inverter commands (must meet performance, safety, etc.) – reduces cost
- 3 Shifting/variable ratio transmission can be used to enable motor efficiency improvements
- 4 Reduce rare earth content

"Out-of-the-Box" Ideas

- 1 Use car body as radiator heat transfer surface
- 2 For 300 mile BEV, need truly fast charge → or maybe instead consider replacing the traditional rechargeable battery with a flow battery that can be "recharged" with a liquid recharge fluid/slurry → reuses current liquid distribution system
- 3 Hybrid battery (power and energy) Could be different battery chemistries or battery and ultracap in same pack

Research Suggestions

- 1 "Hybrid Motor" concept one for peak load (high power) one for base loads (high efficiency at road load power)
- 2 Integrated PE with integrated inverter + OBC (onboard charger) + DC-DC converter → needs a common block (i.e. PEBB)
- 3 In-depth model and simulation of traction drive system for NVH

[Traction Drive System Breakout Group]

Breakout Session #3 – Discussion of Action Plans and Next Steps

Comments Regarding the Other Technical Areas Being Discussed

- 1 Capacitors that meet the temperature and lifetime requirements
- 2 Leapfrog SiC to go to WBG in the common modular battery boost building block

Next Steps for Reaching Targets (including roles for DOE and industry, e.g., lead or support)

- 1 To define a TDS topology require OEM to define ESS constraints, motor load, motor packaging constraints
- 2 Define a common modular energy storage system and power electronic boost building block (e.g., phase-leg, gate drivers, reliable and fast communications interface, etc.)