

Combinatorial approaches for hydrogen storage materials

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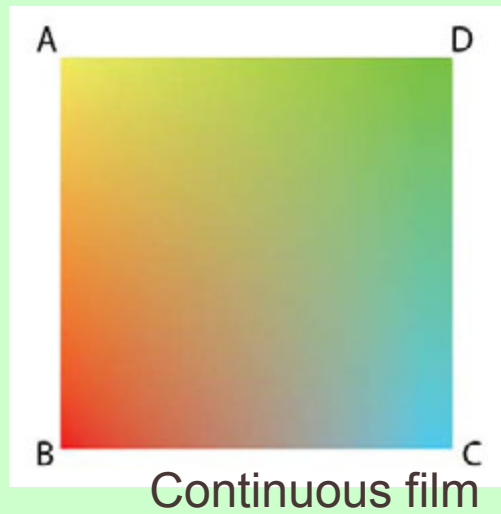
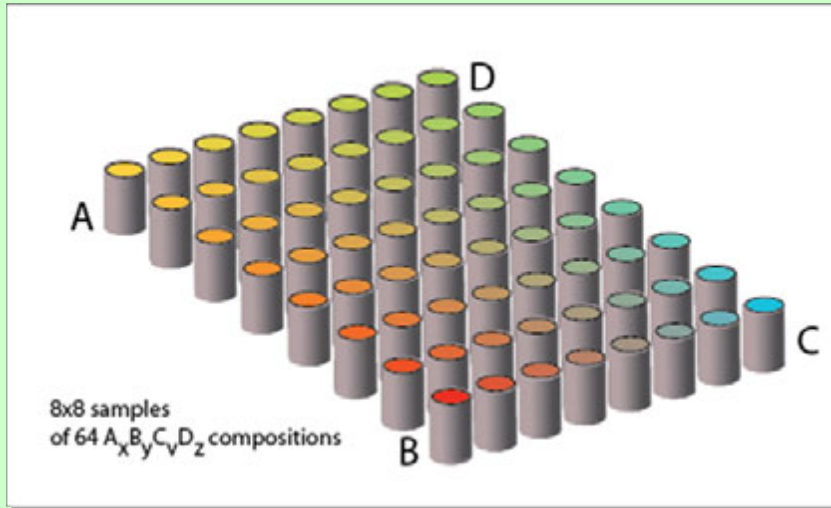
Contributors: G. Downing, E. Mackey, R. Paul, R. Greenberg
(NIST:CSTL); L. Cook, M. Green (NIST:MSEL) R. Cavicchi
(NIST:CSTL); I. Takeuchi, H. Oguchi (UMd)

Two Main Challenges to Combinatorial Analysis of Hydrogen Storage Materials

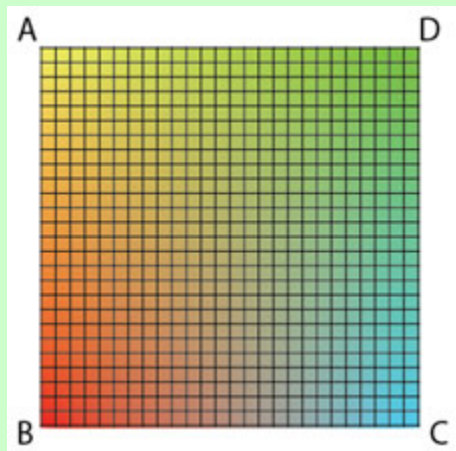
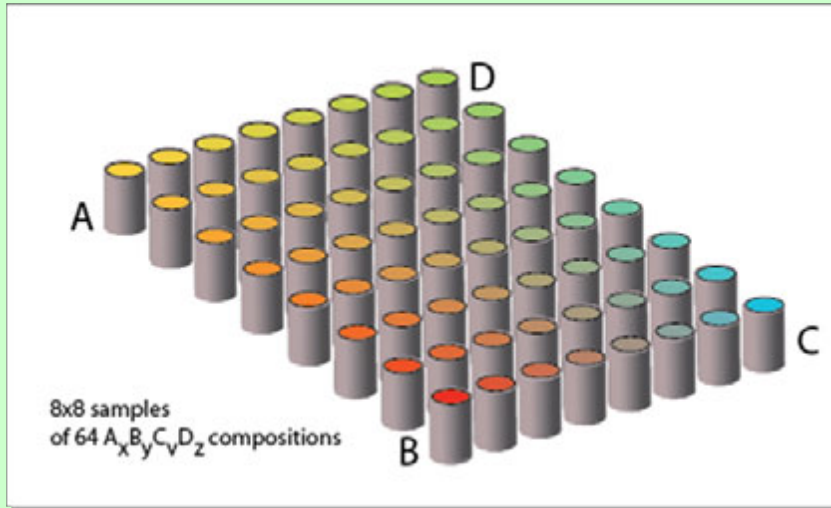
- ❖ Design and fabrication of appropriate materials libraries
- ❖ Rapid, quantitative measurements of hydrogenation phenomenon

We are attacking both of these problems at NIST

Combinatorial Library Fabrication



Combinatorial Library Fabrication



676 samples

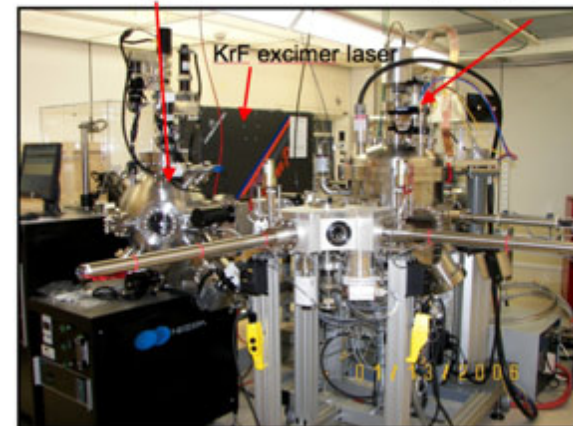
Density of samples are determined by the spatial resolution and sensitivity of a measuring probe



E-beam system with automated moving shutter/mask control

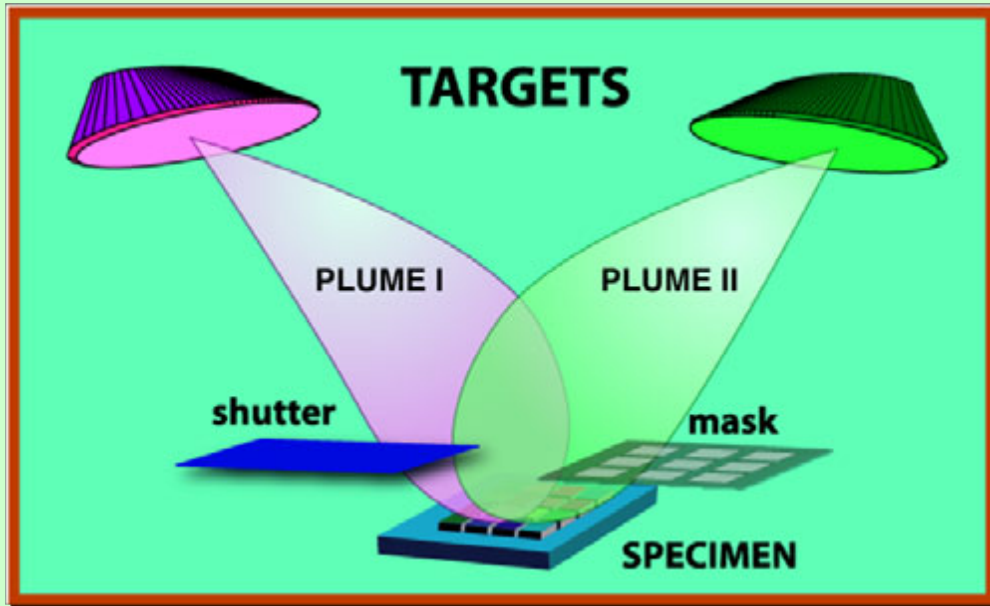
Natural-Spread
Combinatorial PLD System

Shutter-based
Combinatorial sputtering System

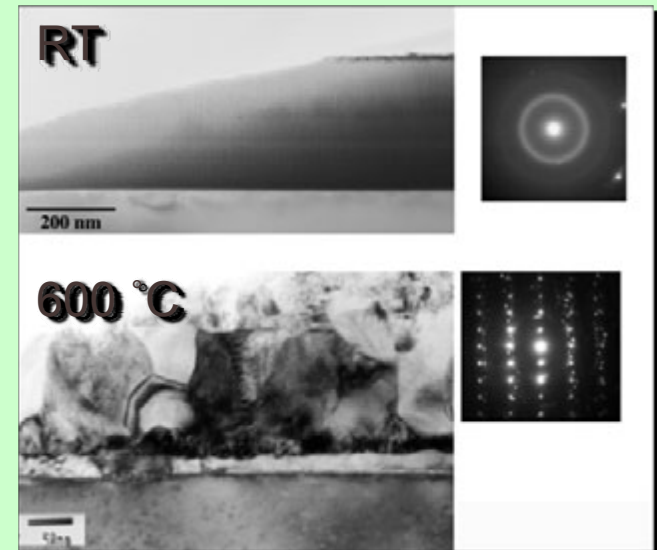
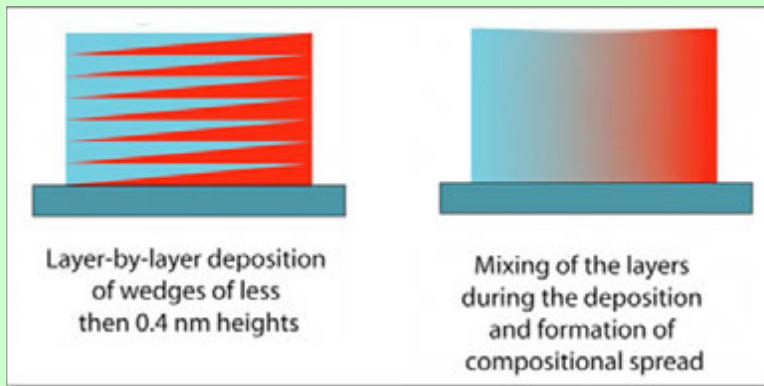
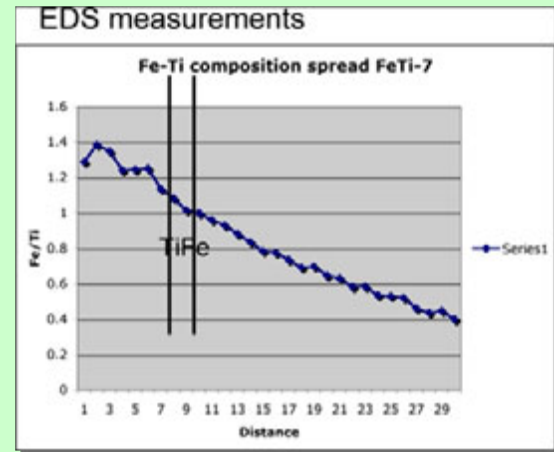


Dual PLD/Sputtering

Combinatorial Library Fabrication



Fe-Ti Film



NIST Success in Combinatorial Methods

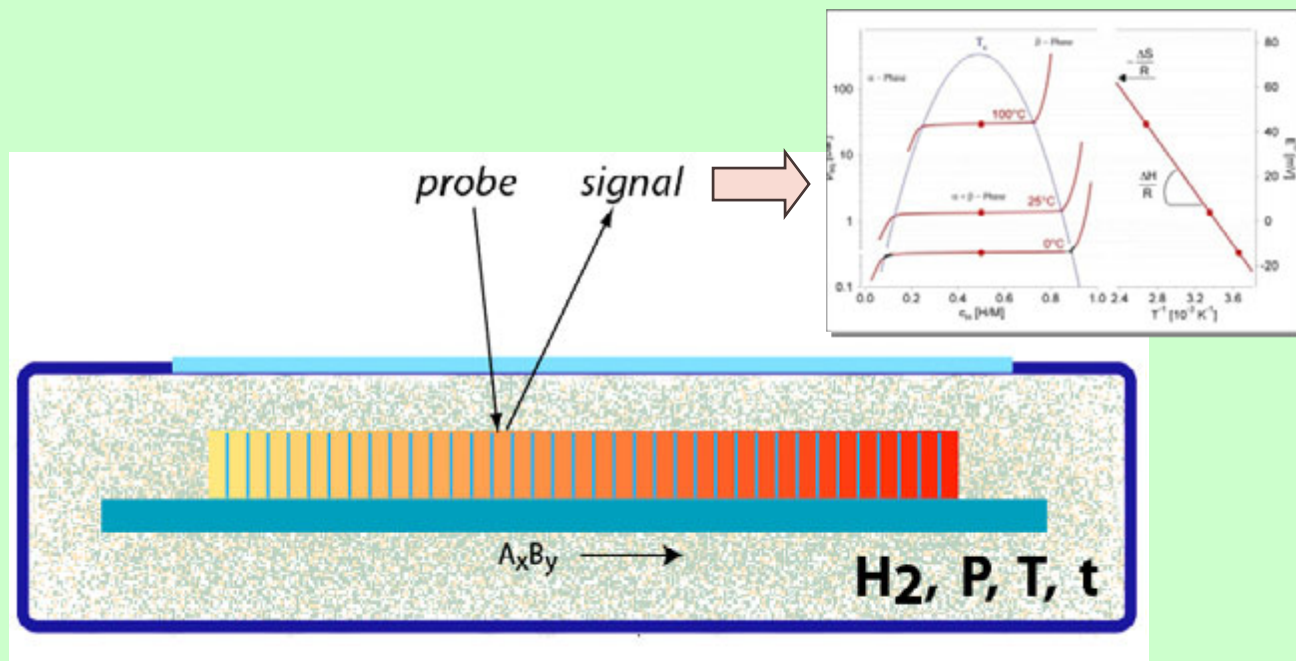
Studied systems	Properties	Synthesis	HTP Tools
* BaTiO_3 - SrTiO_3	High dielectric material for microwave	PLD, Precursors, multilayers	Scanning microwave microscope
* ZnO-MgO	band gap of ZnO semiconductor	PLD multilayers	Optical transmission
* LaMnO_3 - CaMnO_3	CMR material, magnetic diagrams	PLD multilayers	Magneto-optical imaging
* $\text{BaTiO}_3\text{-CoFeO}_4$	Multiferroic material	PLD multilayers	Scanning SQUID Scanning microwave microscope
Metals on GaN	Electric contacts	e-beam	Electrical measurements
* $\text{Fe}_{(1-x)}\text{Ga}_x$ ($x=0\text{-}0.4$)	Magnetostriction	Sputtering Co-deposition	Micromachined cantilevers
$\text{Fe}_2\text{Ti-FeTi-Ti}_2\text{Fe}$	Hydrogenation	e-beam multilayers	IR imaging
$\text{Mg-Mg}_2\text{Ni-MgNi}$	Hydrogenation	e-beam multilayers	IR imaging
LaNi_5 , FeTi , Pd	Hydrogenation	PLD, Sputtering	Nanocalorimetry
TaN - AlN	Advanced gate stack for Si CMOS	Reactive Sputtering	Automated C-V analysis
$(\text{Ca}_{1-x-y}\text{Sr}_x\text{La}_y)_3\text{Co}_4\text{O}_9$	Thermoelectric (Seebeck coefficient)	PLD	Automated Seebeck coefficient measurements

* - in collaboration with Prof. I. Takeuchi, UMD

High-throughput metrology for combinatorial analysis of hydrogenation

Ultimate Goal

To measure the hydrogenation process in a library element (A_xB_y)
(amount of H in the material at given P, T and time)



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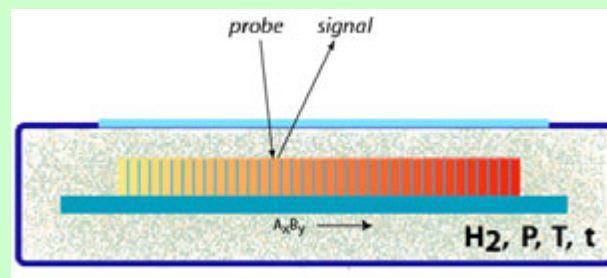
Indirect measurements of H concentration:

Changes in physical properties due to hydrogenation; in-situ; correlation
between the amount of hydrogen and the physical property:

- ⑩ Optical transmission (metal-to-insulator) *Prof. Griessen group*;
- ⑩ Cantilever bending (stress changes) *Ludwig*;
- ⑩ IR emissivity *GM, GE, NIST*;
- ⑩ Micro-Raman *NIST*;
- ⑩ *MOKE (NIST-Boulder)*;

Limitations:

- Not universal (material-dependent)
- Difficult to estimate the amount of hydrogen



Thin-Film Nanocalorimetry of Hydrogen Absorption

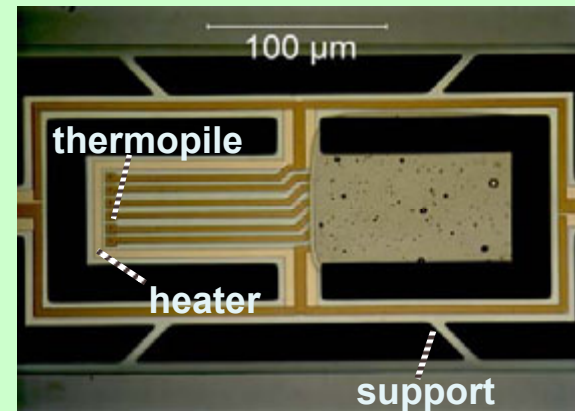
- ❖ Calorimetric signatures:
 ΔH (absorption) -> **exothermic**
 ΔH (desorption) -> **endothermic**
- ❖ Sensors will measure:
 - 1) enthalpy,
 - 2) activation energy of hydrogenation in thin-films
- ❖ Sensor size is suitable for combinatorial arrays

L. Cook, M. Green (MSEL, NIST)
R. Cavicchi (CSTL, NIST)

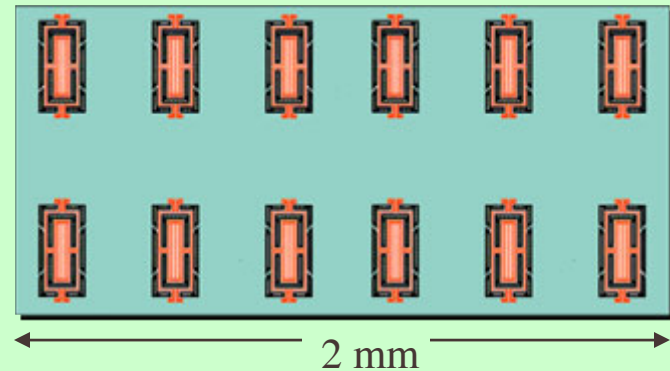
MEMS DSC Sensor

Reference side
(uncoated)

Sample side
(PLD-LaNi₅)

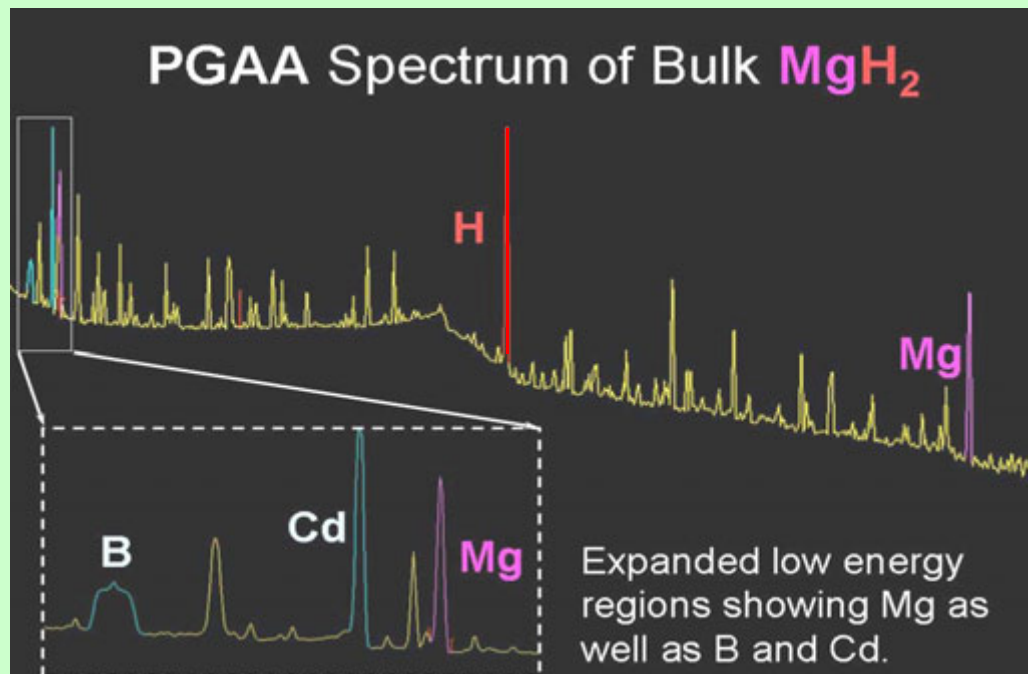


Propose Array of DSC Sensors



***DIRECT* Measure of Hydrogen Content**

Prompt Gamma Activation Analysis



Technique Features:

- Quantitative
- Multi-element Analysis (H)
- Non-destructive
- Easy Sample Preparation

PGAA: non-destructive, multi-elemental analysis technique

- Neutron Beam irradiation of sample \rightarrow γ -ray emission
- γ -ray spectra give elemental composition and concentration (even hydrogen!)
- Quantitative when calibrated with elemental standards

Chemical Science and Technology Laboratory (NIST: CSTL)

Making the PGAA Combi

Three Analytical Challenges

- **Analysis of thin film specimens**

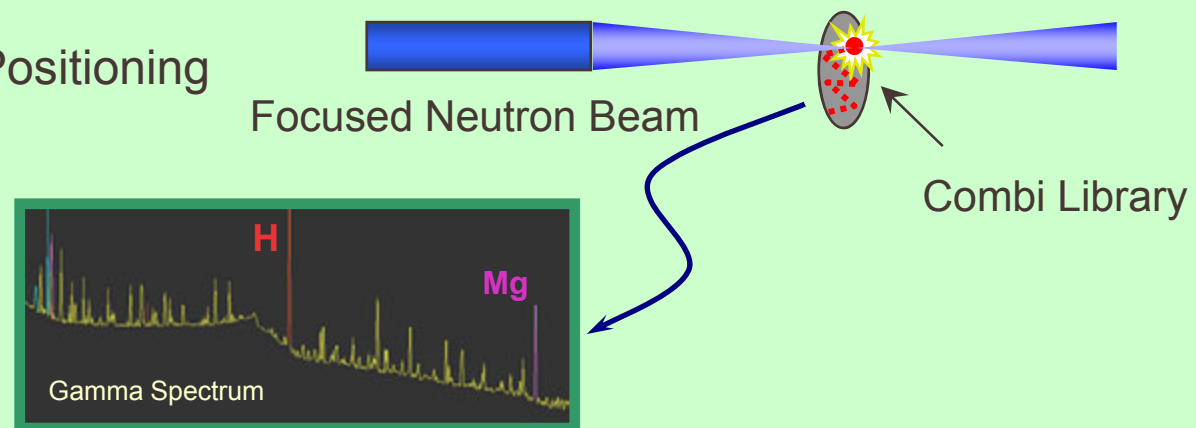
- Target: Library Arrays
0.3 μm to 4 μm thick films
- Elemental: phase diagrams

- **Spatial Mapping**

- Neutron Optics
- Gain in Quantitation
- Gain in Resolution

- **Environmental Control**

- Temperature
- Pressure
- Absolute Positioning



Summary

NIST Library Fabrication

- Library deposition facilities suitable for metallic specimens in place
- New chambers will work with Li, Ca, B → borates, amides...

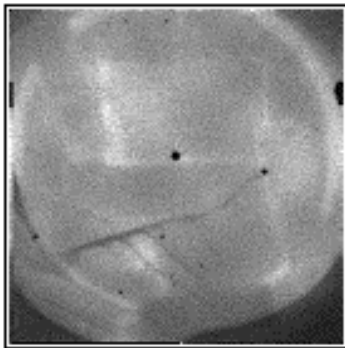
NIST Measurements

- In-situ Combi Prompt Gamma Activation Analysis (PGAA)
 - Quantitative H concentration measurements
 - Simple for interpretation, equivalent to the standard PCT measurements.
 - Leverages upgrade of NIST Center for Neutron Research
 - Lots of potential, challenges for combi
- Nanocalorimetry arrays
 - Rapid screening of hydrogen absorption
 - Parallel tracking of storage material kinetics

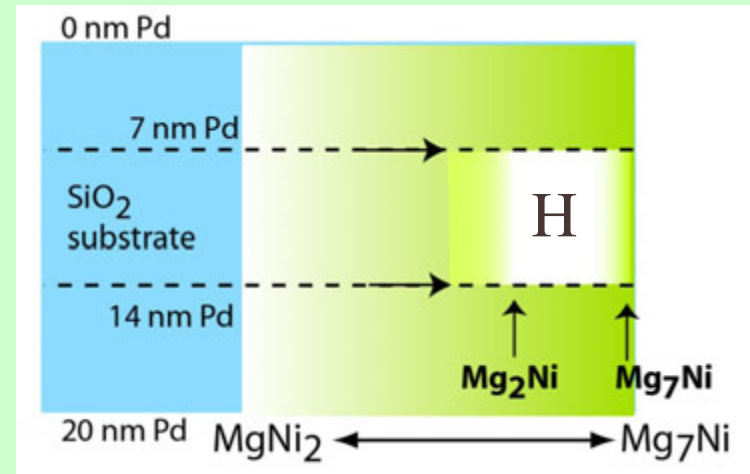
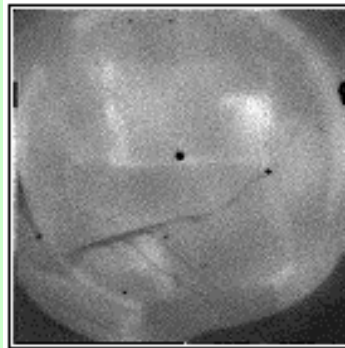
Infrared emission characterization of hydrogenation

Example of hydrogenation of the Mg_7Ni - MgNi_2 compositional spread

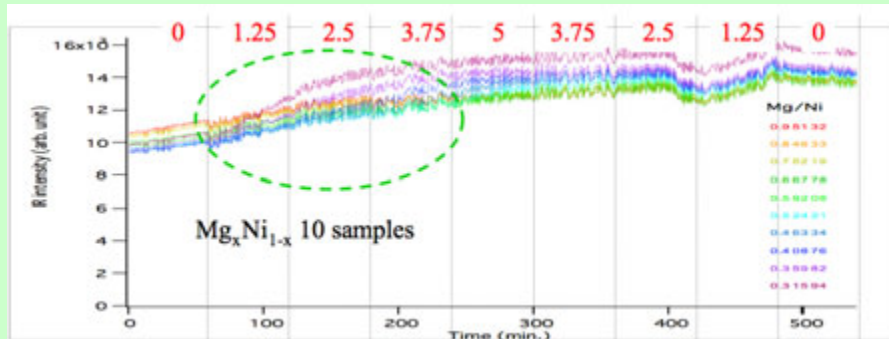
IR image at
200 °C, P=0 atm



IR image at
200 °C, P=2.5 atm



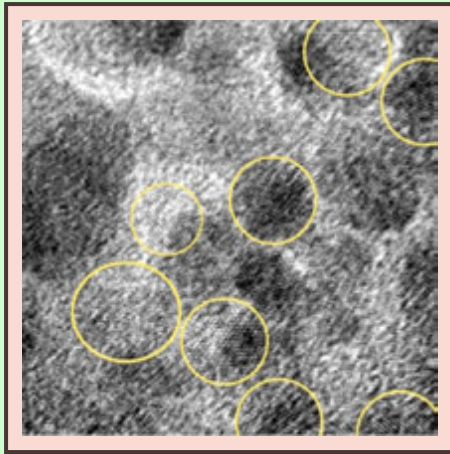
Schematic drawing showing that the maximum increase in IR intensity occurred for the compositions ranging between Mg_2Ni and Mg_7Ni , and Pd coating thicker than 7 nm. According to TEM, thinner Pd coating doesn't cover Mg-Ni film and therefore oxidation prevents hydrogenation of the film.



Evolution of IR intensity with time for different compositions of the film (200 °C at different pressures of H_2).

NIST Hydrogen Storage Initiative - M³ of MSEL Tasks

Materials



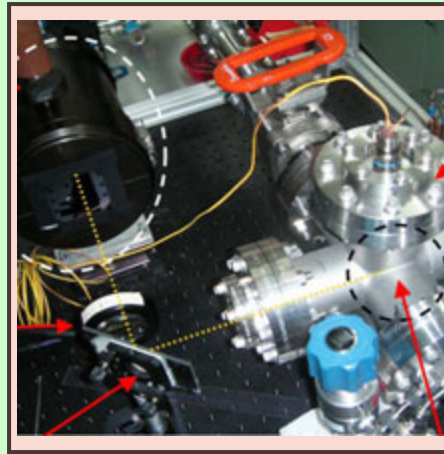
**Combinatorial thin films
of light-weight alloys**

**Metal-doped carbon-
based thick porous films**

**Light-weight TCP
intermetallic compound
and quasicrystals**

**Mg bulk and rapidly
solidified alloys**

Measurements



**High-throughput metrology for
combinatorial search**

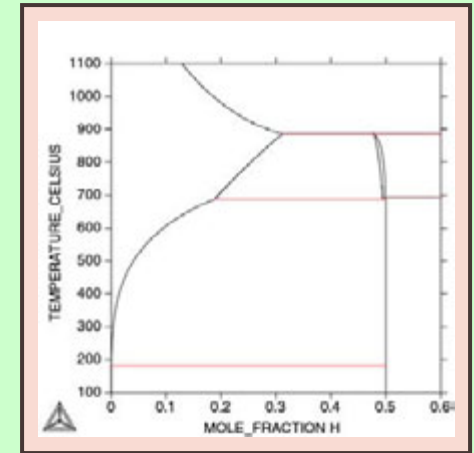
- In-situ IR emissivity
- In-situ micro-Raman
- In-situ PGAA of films
- In-situ MOKE of films

**TEM of hydrogenated
materials**

Nanocalorimetry

**In-situ synchrotron studies,
SANS, x-ray**

Modeling



CALPHAD

Thermodynamic modeling

**Thermodynamic database
to support experiments**

HIGH THROUGHPUT/COMBINATORIAL SCREENING OF HYDROGEN STORAGE MATERIALS

OBJECTIVES

- **Assess the potential for High Throughput Screening/Combinatorial methods to benefit and accelerate Hydrogen Storage Materials R&D**
- **Identify the advantages and disadvantages of the application of High Throughput/Combinatorial techniques to Hydrogen Storage Materials R&D**
- **Match High Throughput Screening/Combinatorial techniques with specific types of Hydrogen Storage Materials**
- **Identify the technical challenges and limitations associated with applying these techniques to Hydrogen Storage Materials R&D**
- **Recommend appropriate Next Steps, if any, to advance the application of these techniques to hydrogen storage materials**

PRELIMINARY AGENDA

- 9:00am Welcome/Introductions/Objectives - Ned
- 9:10am Status of Hydrogen Storage Materials R&D - Sunita
- 9:30am Summaries of Present High Throughput Screening/Combinatorial Activities
(20 minutes each)
- Intematix
 - UOP
 - GE Research
- 10:30am Break (15 minutes)
- NIST
 - UCF/DoD
 - Symyx Technologies
 - Others from the Audience (30 minutes)
- 12:00pm Lunch
- 1:00pm Breakout Group Discussions Š Led by Carole, Grace, Ned
(3groups-metal hydrides, adsorbents, chemical hydrogen storage)
- Benefits of Hi ThruPut Screening/Combinatorial Techniques
 - Challenges/Disadvantages
 - Matching of Techniques w/ specific storage materials
- 2:30pm Break
- 2:45pm Breakout Group Summaries Š Sunita or Ned
- Action Items
 - Open Discussion
 - Next Steps
- 4:00pm Adjourn