

# **Role of Highly Insulating Windows in Achieving 50% Energy Savings in Residential Retrofits**

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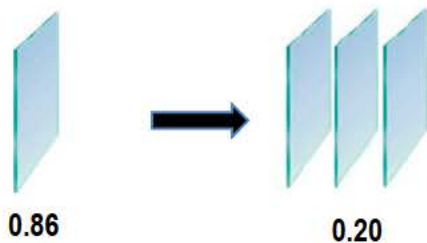
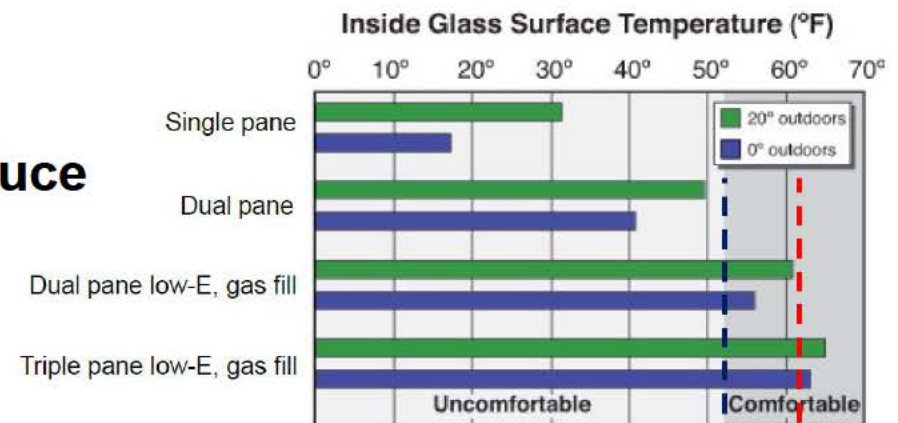
- ▶ Window products can be categorized into two groups:
  - Primary windows which fill the window cavity in a building envelope
  - Secondary (storm) windows which are installed inside (internal) or outside (external) of the primary window
- ▶ Home Energy retrofits are increasing, but window upgrades are generally not a commonly pursued measure due to:
  - High investment cost of primary windows
  - Low perceived cost-effectiveness
  - Lack of awareness about availability and cost of products
- ▶ When window retrofits are pursued, they are typically done for aesthetic reasons or to increase the value of the home
- ▶ Importance of windows for high performance new homes and retrofits often not emphasized
  - High performance, tight homes need to focus on windows to complete building envelopes
  - Significant impact on comfort
  - Potential for downsized HVAC, duct redesign and reduction, increased homeowner satisfaction, and reduced outside noise

# Technical Approach

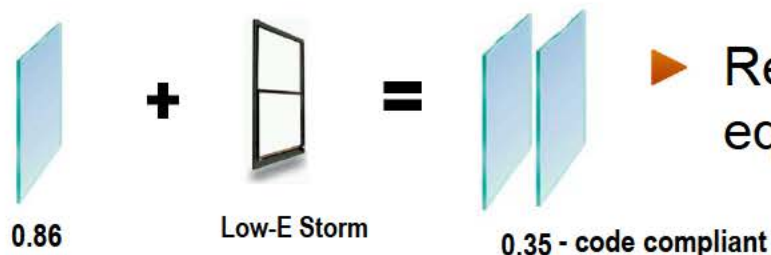
- ▶ Windows are 'holes' in a building's thermal barrier

2009 IECC Requirements for Climate Zone 5	
Wall Insulation	R-20
Ceiling Insulation	R-38
Window Insulation	~R-3

- ▶ Low-E coatings are a thin metal or metallic oxide particles which are applied to the glazing surface to **reduce radiant heat transfer** and increase **glass temperatures**



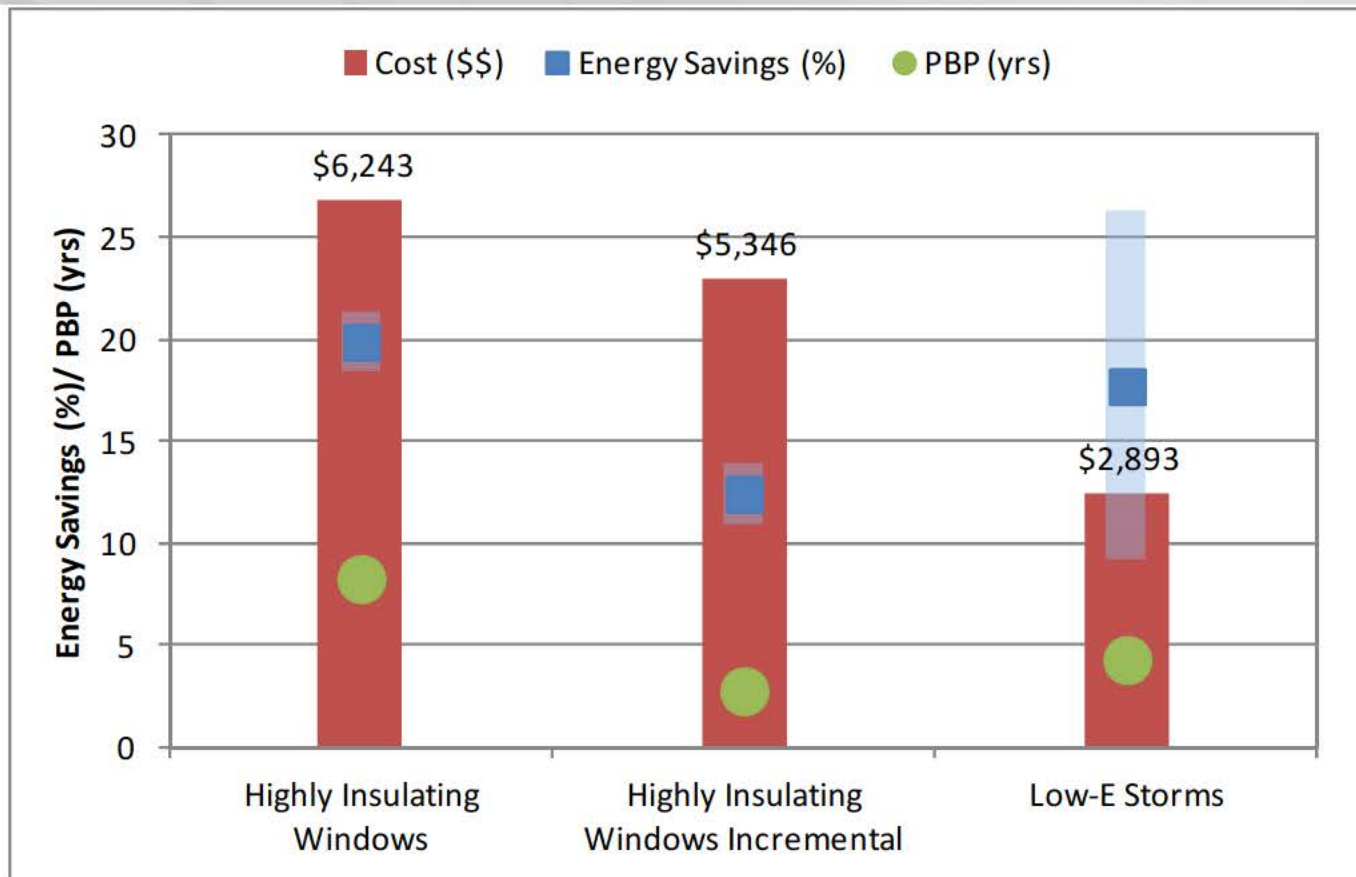
- ▶ Replacing single pane with high efficiency, Low-E primary window can reduce heat loss **up to 40%**



- ▶ Replacing single pane with low-E storm is equivalent to **code compliant window**



# Recommended Guidance



- ▶ Continue to support highly insulating windows as a cost-effective measure for high performance new homes and deep retrofits
- ▶ Provide data on the performance of Low-E storm windows to support and develop programs offering these as a viable energy efficiency technology for retrofits

- ▶ Potential
  - Windows account for 10-13% of an average home's energy consumption<sup>1</sup>
  - Over 100 million homes with single or double pane clear glass
- ▶ Increased energy savings
  - Highly insulating, R-5 windows show 11.6% ± 1.53% whole house savings in Lab Home study, 19.8% heating energy savings
  - Preliminary results indicate 10-20% heating/cooling system savings in both cold and mixed climates
- ▶ Increased comfort and sound attenuation
  - Will lead to Increased homeowner satisfaction
- ▶ Cost-effectiveness
  - Primary windows cost effective when window replacement is necessary
  - Low-E storm windows cost-effective for upgrading existing window
- ▶ Potential for duct redesign, HVAC downsizing, and other non-energy efficiency benefits

<sup>1</sup>2009 Buildings Energy Data Book, U.S DOE; 2005 Residential Energy Consumption Survey, U.S. DOE

- ▶ Commercially available technologies
  - More than 50 manufacturers available
    - Over 2% of all windows sold in 2011 were triple pane
    - Storm windows currently installed in 800,000 homes annually<sup>2</sup>
- ▶ Needs Building America assistance to:
  - Verify performance of highly insulating primary windows and low-e storm windows
  - Disseminate proven performance information
  - Assist in and provide data to support development of utility incentives and market-based programs
- ▶ Ultimate goal
  - Increase penetration of highly insulating windows and low-E storm windows
  - Contribute to 50% energy savings goal in residential retrofits

<sup>2</sup>NAHB Research Center, 2006 Consumer Practices Survey



# Pros and Cons



	Primary Windows	Low-E Storms
Pros	<ul style="list-style-type: none"><li>• Potential for ~15% energy savings</li><li>• Increased comfort</li><li>• Potential for synergistic benefits</li></ul>	<ul style="list-style-type: none"><li>• Potential for 20% heating savings</li><li>• Increased comfort</li><li>• Low cost</li></ul>
Cons	<ul style="list-style-type: none"><li>• High installation cost</li></ul>	<ul style="list-style-type: none"><li>• Lack of awareness/education with utilities and homeowners about new products</li><li>• Lack of regional distribution</li></ul>

# References

- ▶ Parker, G; S Widder; and N Bauman. “Field Evaluation of Highly Insulating Windows in the Lab Homes: Winter Experiment” PNNL-*Draft*. (2012).
- ▶ Drumheller, C; C Kohler; and S Minen. “Field Evaluation of Low-E Storm Windows.” *ASHRAE Transactions*. ASHRAE. (2007).
- ▶ Quanta Technologies Inc., Low-E Retrofit Demonstration and Educational Program
- ▶ Lancaster, R; L Lutzenhiser; S Widder; S Chandra; M Moezzi; and M Baechler. “Post-Retrofit Residential Assessments.” PNNL-21362. (2012).
- ▶ Lab Homes Website – [labhomes.pnnl.gov](http://labhomes.pnnl.gov)