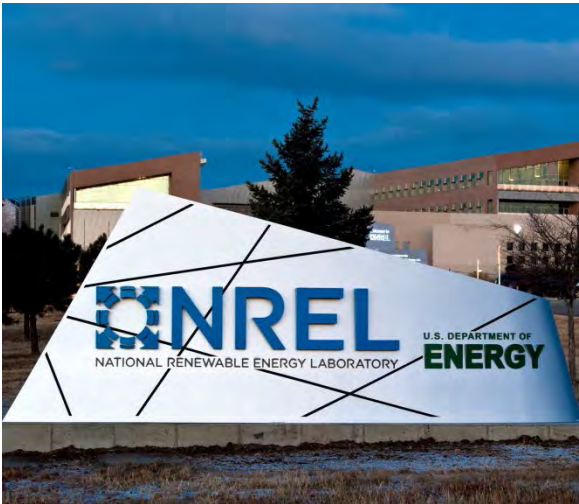




Draft Site-Wide Environmental Assessment
U.S. Department of Energy
National Renewable Energy Laboratory
South Table Mountain Campus
Golden, Colorado

DOE/EA-1968

September 2014



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**SITE-WIDE ENVIRONMENTAL ASSESSMENT
U.S. DEPARTMENT OF ENERGY
NATIONAL RENEWABLE ENERGY LABORATORY
SOUTH TABLE MOUNTAIN CAMPUS
GOLDEN, COLORADO**

**U.S. Department of Energy
National Renewable Energy Laboratory
15013 Denver West Parkway
Golden, CO 80401**

SEPTEMBER 2014

1 **Executive Summary**

2 This Draft Site-Wide Environmental Assessment (Draft SWEA) of the U.S. Department of Energy's
3 (DOE) South Table Mountain (STM) campus at the National Renewable Energy Laboratory (NREL)
4 analyzes the potential impacts of possible site operations and improvements over the next 5 to 10 years
5 at NREL's STM campus and nearby leased facilities in the Denver West Office Park (DWOP) in Golden,
6 Colorado.

7 DOE defines a SWEA as follows:

8 "A broad-scope EIS or EA that is programmatic in nature and identifies and assesses the
9 individual and cumulative impacts of ongoing and reasonably foreseeable future actions at a
10 DOE site." (10 CFR Part 1021.104)

11 A SWEA streamlines the environmental review process by providing a site-wide analysis of potential
12 environmental impacts associated with current and future actions. This provides an overall National
13 Environmental Policy Act (NEPA) baseline analysis that is useful for tiering or as a reference when
14 preparing project-specific NEPA reviews for new proposals. Site-wide reviews are conducted for a
15 number of reasons, such as to improve and coordinate site and agency planning and to maximize cost-
16 savings. If a particular project or activity in the future requires a more detailed analysis, that site-specific
17 evaluation can be "tiered" off the SWEA by incorporating, by reference, much of the general discussion
18 from the Environmental Assessment (EA). At the STM campus and leased facilities in DWOP, this Draft
19 SWEA will serve as a planning tool that aids decisions about future use and development of the site.
20 This Draft SWEA:

- 21 • Examines the potential environmental impacts of the Proposed Action and a reasonable range
22 of alternatives;
- 23 • Addresses direct, indirect, and cumulative impacts;
- 24 • Identifies unavoidable adverse environmental impacts and corresponding mitigation measures;
- 25 • Describes the relationship between local short-term uses of the environment and the
26 maintenance and enhancement of long-term productivity; and
- 27 • Characterizes any irreversible and irretrievable commitments of resources that would be
28 involved should DOE decide to implement its Proposed Action or alternatives.

29 These requirements must be met before DOE can make a final decision to proceed with any action that
30 could cause significant impacts to human health or the environment. This Draft SWEA provides DOE
31 decision-makers with the information needed to make an informed decision about allocating funds for
32 changes to the facilities and continued operation of the STM campus and DWOP.

33 **Purpose and Need**

34 The purpose of the Proposed Action is to provide enhanced facilities and infrastructure to support DOE's
35 Office of Energy Efficiency and Renewable Energy (EERE) mission in the continued advancement of
36 state-of-the-art renewable energy, distributed energy, and energy efficiency research and development.
37 The renewable energy and energy efficiency industry is advancing at a rapid pace and enhanced
38 resources are needed at NREL to support the evolving needs for testing, research, development,
39 deployment, and demonstration in the growing industry. The proposed improvements at the STM
40 campus and DWOP are needed at NREL for continued development of renewable energy and energy
41 efficiency technologies and practices, advancement of related science and engineering, and transfer of
42 knowledge and innovations to the market.

43 **Proposed Action**

44 DOE's Proposed Action consists of improvements at the STM campus and leased facilities in the
45 DWOP. The 327-acre (132-hectares [ha]) STM campus is located in northern Jefferson County,
46 Colorado, along the southeast side of the South Table Mountain mesa, north of Interstate -70 (I-70) and
47 west of the I-70 and Denver West Boulevard interchange, in Lakewood Colorado. The DWOP site is
48 located east of the STM campus in the vicinity of the I-70/Denver West Boulevard interchange in
49 Lakewood, Colorado. DOE and NREL lease space in two buildings located at the eastern end of the
50 office complex (Buildings 15 and 16) and one building (Building 52) located north of I-70, east of the STM
51 campus. Building 52 houses the Colorado Center for Renewable Energy Economic Development, which
52 is a joint effort between the State of Colorado and NREL. Buildings 15 and 16 provide administrative
53 offices and space for limited laboratory activity.

54 The Proposed Action is composed of individual, short-term and long-term components, which together
55 constitute potential activities and improvements to the STM campus and leased facilities over the next
56 5 to 10 years. The Proposed Action would consist of:

- 57 • Research, routine laboratory, and site operation enhancements;
- 58 • New building construction and modifications of existing buildings; and
- 59 • Infrastructure and utilities upgrades and enhancements.

60 The primary improvements are identified as Proposed Action components A through R as follows:

Proposed Action Components	
A	Science & Technology Facility Photovoltaic Research Modifications
B	Thermochemical Biofuels Research Facility (TBRF)
C	Field Test Laboratory Building (FTLB) Workstation and Lab Space Addition
D	FTLB Modification for Algae and Other Research Organisms for Fuel
E	Outdoor Test Pads
F	Internal Reconfiguration of the Thermal Test Facility (TTF)
G	Energy Systems Integration Facility (ESIF) Security Enhancements
H	Research Support Facility (RSF) III
I	Renewable Fuels and Lubricants (ReFUEL) Laboratory Relocation
J	Renewable Energy Vehicle Systems (REVS)
K	Waste Handling Facility (WHF) Expansion
L	NREL Sustainability, Infrastructure Transformation, Engineering (SITE) Operations Support Space
M	Metrology Laboratory Relocation
N	High Flux Solar Furnace Upgrade
O	TriGen Central Plant
P	On Campus Renewable Energy Deployment
Q	Additional Infrastructure at East Campus
R	On-site Vehicle Fuel Storage

61 Federal budgeting decisions and fluctuating research and development priorities would determine which
62 components of the Proposed Action would be selected for funding and implementation. Thus, the
63 specific physical requirements and locations of proposed facilities as well as their actual construction
64 schedules may be uncertain for some components. In many cases, the descriptions of the improvements
65 are in general terms and the locations and schedules for components were estimated based on currently
66 available information and campus planning. Some of the Proposed Action components may never occur,
67 or if implemented, may be of a smaller scale than currently presented. Therefore, a “bounding analysis”
68 approach was used to consider the full range of possible development scenarios and worst case effects.

69 **No Action Alternative**

70 The No Action Alternative would be composed of baseline conditions described in Chapter 2.0, including
71 all existing facilities and operations and previously approved facility modifications and operational
72 changes that have not yet occurred as of June 2014. Under the No Action Alternative, no new
73 construction or changes in operations or workforce would be made to the STM campus, beyond what
74 has been previously approved.

75 No other facility improvements would occur. Research, operation, and management activities associated
76 with these conditions would remain in place in the future. No substantial changes to current levels of
77 research, operation, and management activities would occur at the DWOP. Routine operations and
78 maintenance would occur in the future as it does currently.

79 There are two previously planned and approved projects that would occur under the No Action
80 Alternative. These projects include the South Table Mountain 15-megawatt (MW) electrical upgrade and
81 the Smart Power Lab move. These actions have been previously assessed under NEPA. Details are
82 provided in Chapter 3.0.

83 **Other Alternatives**

84 A number of alternatives were considered that were not carried forward for analysis because they were
85 not considered feasible due to technical, legal, or policy considerations. The rationales for eliminating
86 these alternatives are summarized below:

- 87 • **Site Development Configuration Alternative(s):** This alternative involved different site
88 planning possibilities that would put the proposed facilities in other locations than those identified
89 in the Draft SWEA. Variations of this alternative were not considered feasible because of the
90 interrelated nature of the proposed facilities (logical site planning with the proposed locations for
91 the new facilities), site development constraints, general consensus surrounding the Proposed
92 Action and site planning assumptions, and the inherent flexibility of the Proposed Action with
93 respect to future facility footprints and its ability to avoid substantial environmental effects.
- 94 • **Increased Development Alternative:** This alternative involved more development that has
95 been proposed and included additional Proposed Action components and larger and more
96 involved facilities. The additional development associated with the increased development
97 alternative within the 10-year timeframe was not considered reasonably foreseeable or feasible
98 given technical and financial site development constraints.
- 99 • **Reduced Development Intensity Alternative:** Not considered feasible because it is
100 inconsistent with the Proposed Action’s purpose and need and the intent of preparing the Draft
101 SWEA, which is to facilitate NREL in carrying out its mission.
- 102 • **Off-site Improvements Alternative:** Not considered feasible because of the technical and cost
103 implications associated with decentralized operations and site/infrastructure complications.

104 **Scoping Process**

105 DOE used a variety of techniques to provide notice about the Proposed Action and Draft SWEA process
 106 to local residents and businesses, government agencies, stakeholder groups, and other interested
 107 parties. DOE requested comments during a 30-day scoping period on any potential issues or associated
 108 environmental impacts of implementing the Proposed Action or alternatives by December 13, 2013.

109 **Environmental Consequences**

110 Chapter 4.0 describes existing conditions and the effects of the Proposed Action and No Action
 111 Alternatives at the STM campus and DWOP as described in Chapter 3.0. The analysis considers
 112 NREL's key environmental commitments and measures to eliminate, minimize, and reduce identified
 113 effects as characterized in Chapter 2.0. NREL's key measures and policies are referenced as
 114 appropriate, within the affected environment and/or environmental consequences discussions.

115 Initial analysis and input obtained during the scoping process identified the specific set of resources to be
 116 analyzed in this Draft SWEA. The effects analysis in Chapter 4.0 addresses the following technical
 117 disciplines and related impacts:

Chapter 4.0 Sections	Technical Disciplines and Related Impacts
4.1	Land Use: Effects on existing neighborhoods, development and undeveloped lands
4.2	Transportation and Traffic: Trip generation and congestion at local intersections
4.3	Air Quality and Climate Change: Changes in pollutant emissions, permit conditions and related effects
4.4	Noise: Effects on nearby sensitive receptors (residences) from construction and operations
4.5	Visual Quality and Aesthetics: Changes in views from new development
4.6	Water Resources: Effects on storm water, drainage, and flooding
4.7	Geologic Resources: Effects on site conditions and new development
4.8	Soils: Loss of resource value from construction disruption
4.9	Vegetation: Temporary and permanent losses of existing vegetation types
4.10	Wildlife Resources: Changes in habitat and the potential for effects on individuals and their populations
4.11	Cultural Resources: Potential effects on known resources and their setting
4.12	Hazardous Materials and Waste Management: Potential changes in use, management and risks from hazardous substances
4.13	Socioeconomics and Environmental Justice: Effects on populations, housing and the economy
4.14	Human Health and Safety: Potential for changes in health and safety risks from new operations
4.15	Accident Risks: The increasing possibility of an incident that presents risks to workers or neighbors
4.16	Intentional Destructive Acts: Changes in the potential for terrorism or related activity

118

119 Effects on public services (police protection, fire protection, ambulance service, etc.), and utilities
120 (electrical power, gas, water, sanitary sewer, and telecommunications) were not addressed because the
121 incremental effects of additional development were considered inconsequential to the existing service
122 providers. Water depletion issues involving the South Platte River are addressed in the water resources,
123 vegetation, wildlife and cumulative effects discussions.

124 The effects analysis considers the type, context, duration, and intensity of the alternatives on relevant
125 resource areas. The effects of the Proposed Action primarily involve the STM campus where virtually all
126 of the changes would occur. More specifically, the effects of the Proposed Action involve temporary
127 facility construction effects caused by normal construction activities associated with land development
128 and permanent effects. Effects associated with the DWOP are limited to minor and negligible effects
129 from modified operations within existing buildings occupied by NREL. These effects would occur over a
130 period of up to 10 years. The primary construction effects include: increased air pollutant emissions,
131 increased noise, changes to visual and drainage conditions, soil disruption, and vegetation and wildlife
132 habitat disruption and displacement.

133 The primary permanent effects involve land use changes, increases in vehicle trip generation, increases
134 in air pollutant emissions, increases in site noise, changes to views, loss of soil productivity,
135 displacement of vegetation and wildlife habitat, changes to the context surrounding historic resources,
136 increased use and generation of hazardous materials and increased risks from accidents and intentional
137 destructive acts. The Draft SWEA defines the potential effects as minor considering the nature of the
138 proposed infill development relative to existing site conditions, the continuation and increased intensity of
139 current research and development, and NREL's environmental commitments and measures to eliminate,
140 minimize, and reduce identified effects.

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306 **List of Acronyms and Abbreviations**

307	°F	degrees Fahrenheit
308	ACHP	Advisory Council on Historic Preservation
309	ACM	asbestos-containing material
310	APCD	Air Pollution Control Division
311	APEN	Air Pollutant Emission Notice
312	AST	aboveground storage tank
313	BGEPA	Bald and Golden Eagle Protection Act
314	BMPs	Best Management Practices
315	CAA	Clean Air Act
316	CAAA	Clean Air Act Amendments
317	CAQCC	Colorado Air Quality Control Commission
318	CCR	Colorado Code of Regulations
319	CDA	Colorado Department of Agriculture
320	CDLE	Colorado Department of Labor and Employment
321	CDPHE	Colorado Department of Public Health and Environment
322	CDOT	Colorado Department of Transportation
323	CEQ	Council on Environmental Quality
324	CFR	Code of Federal Regulation
325	CGS	Colorado Geological Survey
326	CH ₄	methane
327	CMP	Community Master Plan
328	CMS	Chemical Management System
329	CO	carbon monoxide
330	CO ₂	carbon dioxide
331	CO ₂ e	carbon dioxide equivalent
332	COGCC	Colorado Oil and Gas Conservation Commission
333	CPW	Colorado Parks and Wildlife
334	CRADA	Cooperative Research and Development Agreement
335	CRS	Colorado Revised Statute
336	CSP	Concentrating Solar Power
337	CWA	Clean Water Act
338	dB	decibels
339	dBA	A-weighted decibels

340	DOE	Department of Energy
341	DOLA	Colorado Department of Local Affairs
342	DWOP	Denver West Office Park
343	EA	environmental assessment
344	EDE	effective dose equivalent
345	EEERE	DOE Office of Energy Efficiency and Renewable Energy
346	EHS	Environment, Health, and Safety
347	EIS	Environmental Impact Statement
348	EMS	Environmental Management System
349	EO	Executive Order
350	EPCRA	Emergency Planning and Community Right-to-Know Act
351	EPEAT	Electronic Product Environmental Assessment Tool
352	ESA	Endangered Species Act
353	ESIF	Energy Systems Integration Facility
354	FEC	Federal Electronics Challenge
355	FEMA	Federal Emergency Management Agency
356	FFRDC	Federally Funded Research and Development Center
357	FHU	Felsburg Holt & Ullevig
358	FHWA	Federal Highway Administration
359	FONSI	Finding of No Significant Impact
360	FTLB	Field Test Laboratory Building
361	GHG	greenhouse gas
362	GO	Golden Field Office (DOE)
363	gsf	gross square feet
364	GWP	global warming potential
365	ha	hectare
366	H ₂ O ₂	hydrogen peroxide
367	H ₂ SO ₄	sulfuric acid
368	HABS/HAER	Historic American Building Survey/Historic American Engineering Record
369	HAP	hazardous air pollutant
370	HCl	hydrochloric acid
371	HF	hydrofluoric acid
372	HFSF	High-Flux Solar Furnace
373	hp	horsepower
374	HNO ₃	nitric acid
375	HPLC	high-performance liquid chromatography

376	HVAC	Heating, Ventilating, and Air Conditioning Systems Laboratory
377	I-70	Interstate 70
378	IBRF	Integrated Biorefinery Research Facility
379	IPCC	Intergovernmental Panel on Climate Change
380	IPT	Integrated Project Team
381	ISMS	Integrated Safety Management System
382	ISO	International Organization for Standardization
383	kg	kilogram
384	km	kilometer
385	KOH	potassium hydroxide
386	kW	kilowatt
387	kWh	kilowatt-hours
388	KWh/yr	kilowatt hours per year
389	LEED	Leadership in Energy and Environmental Design
390	LOS	level of service
391	MAP	Mitigation Action Plan
392	MBTA	Migratory Bird Treaty Act
393	mCi	millicurie
394	MMBtu/hr	million British thermal units per hour
395	MOA	Memorandum of Agreement
396	MOU	Memoranda of Understanding
397	mph	miles per hour
398	MW	megawatt
399	MWh	megawatt-hours
400	N _a OH	sodium hydroxide
401	N ₂ O	nitrous oxide
402	NAAQS	National Ambient Air Quality Standards
403	NAGPRA	Native American Graves Protection and Repatriation Act
404	NEPA	National Environmental Policy Act
405	NESHAPs	National Emission Standards for Hazardous Air Pollutants
406	NH ₄ OH	ammonium hydroxide
407	NHPA	National Historic Preservation Act
408	NPO	no potential occurrence
409	NO _x	oxides of nitrogen
410	NRCS	Natural Resources Conservation Service
411	NREL	National Renewable Energy Laboratory

412	NSPS	New Source Performance Standards
413	NRHP	National Register of Historic Places
414	NWS	National Weather Service
415	NWTC	National Wind Technology Center
416	OAHP	Office of Archaeological and Historic Preservation
417	O ₃	ozone
418	ODS	ozone-depleting substance
419	ORPS	Occurrence Reporting and Processing System
420	OSHA	Occupational Safety and Health Administration
421	OTF	Outdoor Test Facility
422	Pb	lead
423	PDIL	Process Development and Integration Laboratory
424	PGA	peak ground acceleration
425	P.L.	Public Law
426	PM _{2.5}	particulate matter less than 2.5 microns in diameter
427	PM ₁₀	particulate matter less than 10 microns in diameter
428	PRRIP	Platte River Recovery Implementation Program
429	PSD	Prevention of Significant Deterioration
430	PTE	potential to emit
431	RCRA	Resource Conservation and Recovery Act
432	RECs	renewable energy certificates
433	ReFUEL	Renewable Fuels and Lubricants Research Laboratory
434	REVS	Renewable Energy Vehicle Systems
435	RFHP	Renewable Fuel Heat Plant
436	ROW	right-of-way
437	RSF	Research Support Facility
438	RTD	Regional Transportation District (Denver)
439	S&R	Shipping and Receiving
440	S&TF	Science & Technology Facility
441	SARA	Superfund Amendments and Reauthorization Act
442	SEB	Site Entrance Building
443	SERF	Solar Energy Research Facility
444	SERI	Solar Energy Research Institute
445	SHPO	State Historic Preservation Office(r)
446	SIP	State Implementation Plan
447	SIMTA	Solar Industrial Mesa Test Area

448	SITE	Sustainability, Infrastructure Transformation, Engineering (operations)
449	SO ₂	sulfur dioxide
450	SolarTAC	Solar Technology Acceleration Center
451	SPCC Plan	Spill Prevention Control and Countermeasures Plan
452	SPWRAP	South Platte Water Related Activities Program
453	SRRL	Solar Radiation Research Laboratory
454	SSP	Site Sustainability Plan
455	SSURGO	Soil Survey Geographic Database
456	STM	South Table Mountain campus
457	SWEA	Site-Wide Environmental Assessment
458	TBRF	Thermochemical Biofuels Research Facility
459	TCPDU	Thermochemical Process Development Unit
460	tpy	tons per year
461	TTF	Thermal Test Facility
462	U.S.	United States
463	USACE	United States Army Corps of Engineers
464	USC	United States Code
465	USEPA	United States Environmental Protection Agency
466	USFWS	United States Fish and Wildlife Service
467	USGBC	United States Green Building Council
468	USGS	United States Geological Survey
469	VOC	volatile organic compound
470	VTIF	Vehicle Testing and Integration Facility
471	WFO	work for others
472	WHF	Waste Handling Facility
473	WRCC	Western Regional Climate Center
474		

475 **1.0 Introduction**

476 This Site-Wide Environmental Assessment (SWEA) of the U.S. Department of Energy's (DOE)
477 South Table Mountain (STM) campus at the National Renewable Energy Laboratory (NREL) analyzes
478 the potential impacts of possible site operations and improvements over the next 5 to 10 years at the
479 STM campus at the NREL and nearby leased facilities in the Denver West Office Park (DWOP) in
480 Golden, Colorado. DOE is proposing an action (the Proposed Action) consisting of improvements to the
481 NREL STM campus and leased facilities in the DWOP to support DOE's mission to research, develop,
482 and deploy energy efficiency and renewable energy technologies. The Proposed Action would consist of:

- 483 • Research, routine laboratory, and site operation enhancements;
- 484 • New building construction and modifications of existing buildings; and
- 485 • Infrastructure and utilities upgrades and enhancements.

486 In accordance with DOE's National Environmental Policy Act (NEPA) implementing regulations
487 (Title 10 Code of Federal Regulations [CFR] Part 1021), DOE is required to evaluate SWEAs at least
488 every 5 years to determine whether the documentation and findings continue to adequately address
489 current agency plans, functions, programs, and resource utilization with respect to environmental
490 impacts.

491 In July 2003, DOE issued the Final Site-Wide Environmental Assessment of the National Renewable
492 Energy Laboratory's South Table Mountain Complex and a Finding of No Significant Impact (FONSI) for
493 proposed site development activities (DOE/EA-1440) (DOE 2003). DOE/EA-1440 evaluated the impacts
494 that would be associated with long-term buildout of the STM campus and the areas suitable for future
495 development. As project-specific funding has become available to implement the STM campus build-out
496 vision, additional project-specific NEPA analyses have been generated, as well as supplemental NEPA
497 analyses, to update the SWEA in accordance with 10 CFR 1021.330. DOE has now determined that a
498 new comprehensive SWEA should be prepared to address the ongoing and foreseeable future
499 operations of the STM campus and leased facilities in the DWOP.

500 **1.1 Purpose of and Need for Proposed Action**

501 The purpose of the Proposed Action is to provide enhanced facilities and infrastructure to support DOE's
502 Office of Energy Efficiency and Renewable Energy (EERE) mission in the continued advancement of
503 state-of-the-art renewable energy, distributed energy, and energy efficiency research and development.
504 The renewable energy and energy efficiency industry is advancing at a rapid pace and enhanced
505 resources are needed at NREL to support the evolving needs for testing, research, development,
506 deployment, and demonstration in the growing industry. The proposed improvements at the STM
507 campus and DWOP are needed at NREL for continued development of renewable energy and energy
508 efficiency technologies and practices, advancement of related science and engineering, and transfer of
509 knowledge and innovations to the market.

510 **1.2 National Environmental Policy Act and Related Procedures**

511 Federal agencies, including DOE, must consider the potential environmental impacts of a proposed
512 federal action before making a decision on that action that could have environmental effects (NEPA 42
513 United States Code (USC) 4321 et seq., the Council on Environmental Quality (CEQ) NEPA regulations
514 (40 CFR Parts 1500 to 1508), and DOE's NEPA implementing regulations (10 CFR Part 1021). The
515 intent of NEPA is to help decision-makers make well-informed decisions based on an understanding of
516 the potential environmental consequences and takes action to protect, restore, or enhance the
517 environment.

518 The CEQ regulations mandate that all federal agencies use a prescribed structured approach to
519 environmental impact analysis. This approach also requires federal agencies to use an interdisciplinary
520 and systematic approach in their decision-making process. This process evaluates potential
521 environmental consequences associated with a proposed action and considers alternative courses of
522 action. The CEQ regulations specify that an Environmental Assessment (EA) be prepared to provide
523 evidence and analysis for determining whether to prepare a FONSI or whether the preparation of an
524 Environmental Impact Statement (EIS) is necessary. The EA can aid in an agency's compliance with
525 NEPA when an EIS is unnecessary and facilitate preparation of an EIS when one is required.

526 This draft document is a SWEA similar to the documents DOE prepared for the STM campus and
527 DWOP in 2003 (DOE/EA-1440 [DOE 2003]) and in 1994 (DOE/EA-0850 [DOE 1994]). DOE defines a
528 SWEA as follows:

529 "A broad-scope EIS or EA that is programmatic in nature and identifies and assesses the
530 individual and cumulative impacts of ongoing and reasonably foreseeable future actions at a
531 DOE site." (10 CFR Part 1021.104)

532 A SWEA streamlines the environmental review process by providing a site-wide analysis of potential
533 environmental impacts associated with current and future actions. This provides an overall NEPA
534 baseline that is useful for tiering or as a reference when preparing project-specific NEPA reviews for new
535 proposals. Site-wide reviews are conducted for a number of reasons, such as to improve and coordinate
536 site and agency planning and to maximize cost-savings. If a particular project or activity in the future
537 requires a more detailed analysis, that site-specific evaluation can be "tiered" off the SWEA by
538 incorporating, by reference, much of the general discussion from the EA. At the STM campus and leased
539 facilities in DWOP, this SWEA will serve as a planning tool that aids decisions about future use and
540 development of the site.

541 In compliance with the above referenced regulations and DOE's procedures, this Draft SWEA:

- 542
- 543 • Examines the potential environmental impacts of the Proposed Action and a reasonable range
of alternatives;
 - 544 • Addresses direct, indirect, and cumulative impacts;
 - 545 • Identifies unavoidable adverse environmental impacts and corresponding mitigation measures;
 - 546 • Describes the relationship between local short-term uses of the environment and the
547 maintenance and enhancement of long-term productivity; and
 - 548 • Characterizes any irreversible and irretrievable commitments of resources that would be
549 involved should DOE decide to implement its Proposed Action or alternatives.

550 These requirements must be met before DOE can make a final decision to proceed with any action that
551 could cause significant impacts to human health or the environment. This Draft SWEA provides DOE
552 decision-makers with the information needed to make an informed decision about allocating funds for
553 changes to the facilities and continued operation of the STM campus and DWOP.

554 If new activities arise in the future, DOE would prepare subsequent environmental reviews or documents
555 that would incorporate information from or tier from this Draft SWEA if applicable, and would be focused
556 only on those issues that have not been adequately addressed in this Draft SWEA. If new proposals or
557 conditions would have no effects beyond those analyzed in this Draft SWEA, no additional NEPA
558 documentation would be necessary.

559 **1.3 Background**

560 The mission of DOE is to ensure America's security and prosperity by addressing its energy,
561 environmental, and other challenges through transformative science and technology solutions.

562 **1.3.1 Overview of EERE and the Golden Field Office**

563 DOE's Office of EERE is 1 of 11 DOE Program Offices that support DOE mission. EERE supports
564 research, development, and deployment projects that increase energy efficiency nationwide and
565 advance the use and adoption of clean, renewable energy technologies.

566 DOE's Office of EERE can be divided into two main areas of emphasis: energy efficiency and renewable
567 energy. Energy efficiency supports research into making residential homes, commercial buildings,
568 vehicles, manufacturing, and government facilities more energy efficient by providing avenues for
569 research and development, providing standards for energy efficiency, and providing incentives to
570 governments and industry. Renewable energy supports research and development in the areas of solar,
571 wind, water, biomass, geothermal, hydrogen, and fuel cells. DOE's Office of EERE also provides
572 incentives to promote and inspire deployment of renewable energy projects in the private sector. More
573 information on DOE's Office of EERE's programs can be found at: [http://energy.gov/eere/office-energy-](http://energy.gov/eere/office-energy-efficiency-renewable-energy)
574 [efficiency-renewable-energy](http://energy.gov/eere/office-energy-efficiency-renewable-energy)

575 **Golden Field Office**

576 DOE Golden Field Office (GO) is one of eight EERE offices. GO serves as EERE's business service
577 center by awarding grants and contracts for renewable energy and energy efficiency projects and
578 facilitating research and development partnerships to support those technologies. GO also is responsible
579 for contract administration and oversight of the management and operation of NREL for DOE.

580 **1.3.2 Overview of NREL**

581 NREL's mission is to develop renewable energy and energy efficiency technologies and practices;
582 advance related science and engineering; and transfer knowledge and innovations to the marketplace,
583 addressing the nation's energy and environmental goals. Currently, NREL is operated for EERE by the
584 Alliance for Sustainable Energy, LLC. NREL is a congressionally designated Federally Funded Research
585 and Development Center (FFRDC) specializing in energy efficiency and renewable energy.

586 NREL facilities occupy four separate locations in Jefferson County, one in Adams County (Colorado),
587 and one in the District of Columbia. The STM campus (located near Golden, Colorado) and the National
588 Wind Technology Center (NWTC) located between Golden and Boulder, Colorado) are the two main
589 government-owned sites where research and development operations are conducted (**Figure 1-1**). The
590 five other NREL-leased facilities are: 1) portions of the DWOP in Golden, Colorado; 2) Renewable Fuels
591 and Lubricants (ReFUEL) Research Laboratory in Denver, Colorado; 3) Joyce Street facilities in Arvada,
592 Colorado; 4) Solar Technology Acceleration Center (SolarTAC), Adams County, Colorado; and
593 5) District of Columbia leased office space, Washington, D.C. The scope of this document only includes
594 the STM campus and the adjacent leased facilities in DWOP.

595 The 327-acre (132 hectares [ha]) STM campus is located in northern Jefferson County, Colorado, along
596 the southeast side of the South Table Mountain mesa, north of Interstate 70 (I-70) and west of the I-70
597 and Denver West Boulevard interchange, near Golden, Colorado (**Figure 1-2**). Only a portion of the site
598 (136 acres [or 55 ha]) is available for development. A total of 177 acres (55 ha) is protected by a
599 conservation easement, and development of the remaining 14 acres (5.6 ha) is restricted by utility
600 easements. The community of Pleasant View is adjacent to the southern border of the STM campus.
601 The STM campus includes acreage on the South Table Mountain mesa top, slope, and toe, and was
602 formerly part of the Colorado National Guard facility at Camp George West. The STM campus is
603 comprised of eight main laboratory buildings, a few small test facilities, and several support buildings.

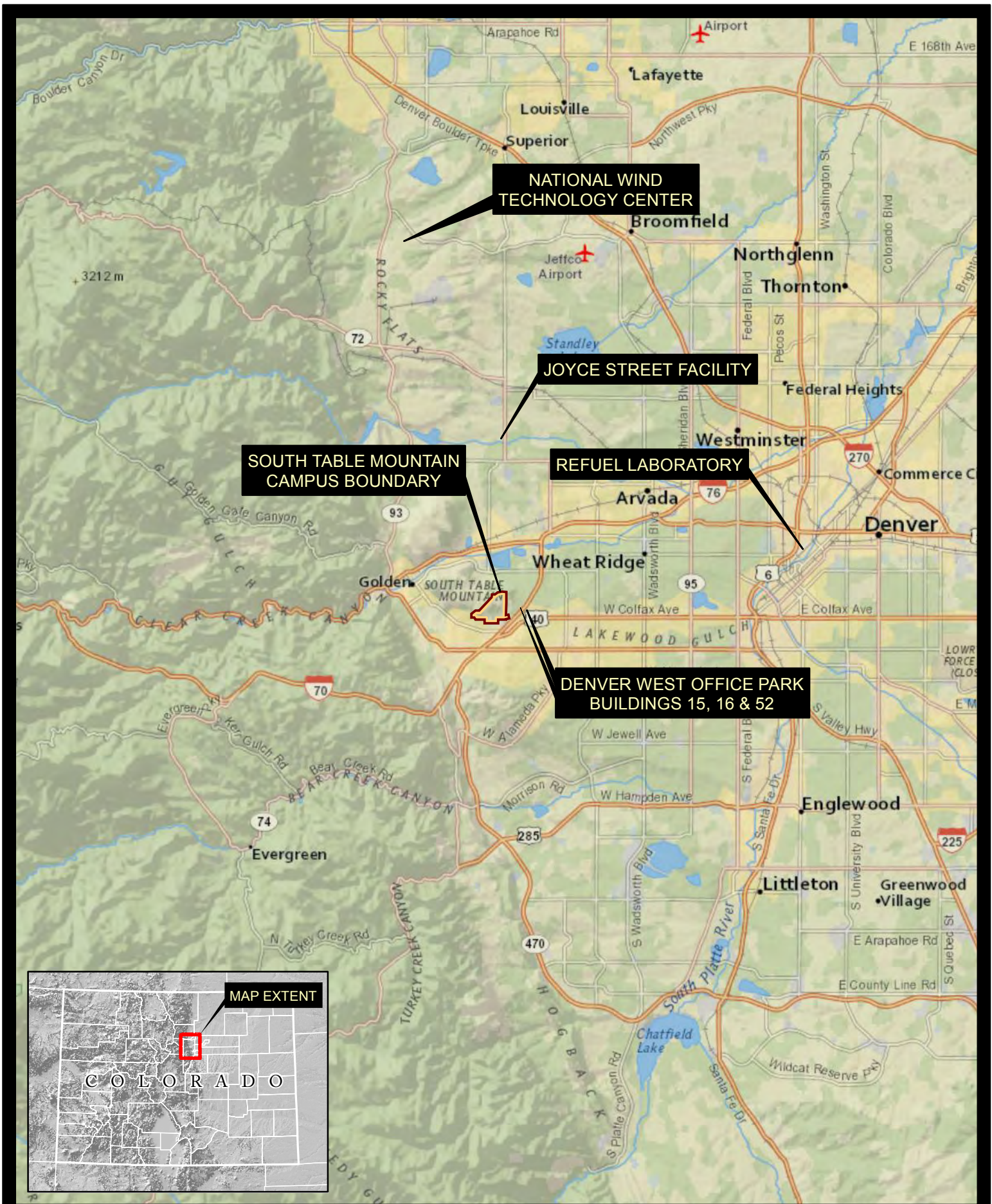


Figure 1-1 - Regional Location of the STM Campus and DWOP

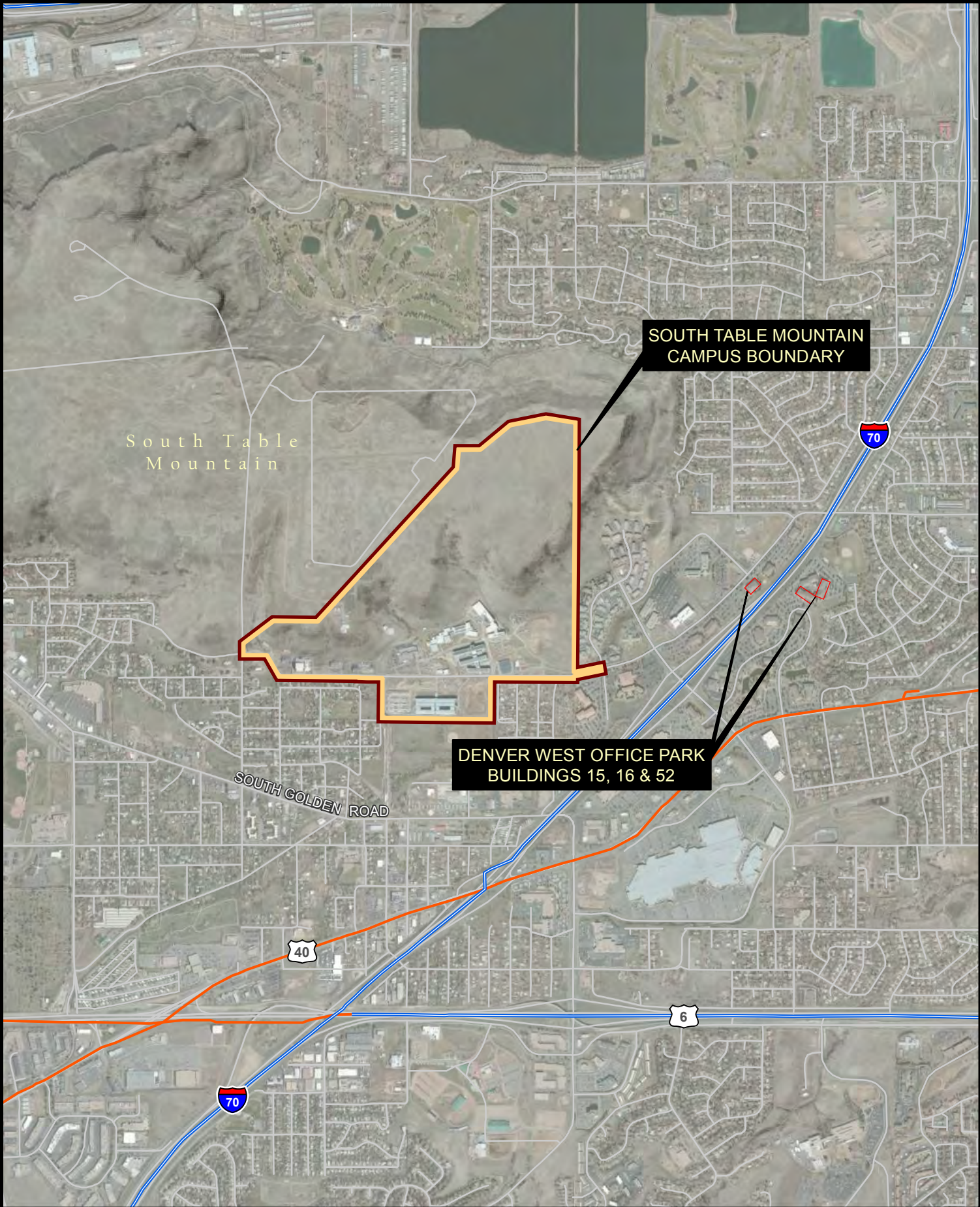
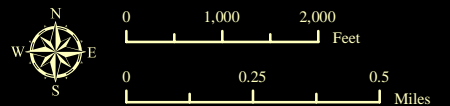


Figure 1-2 - Local Setting of the STM Campus and DWOP Buildings



614 The DWOP site is located east of the STM campus in the vicinity of the I-70/Denver West Boulevard
615 interchange near Golden, Colorado. DOE and NREL lease space in two buildings located at the eastern
616 end of the office complex (Buildings 15 and 16) and one building (Building 52) located north of I-70 east
617 of the STM campus. Building 52 houses the Colorado Center for Renewable Energy Economic
618 Development and administrative offices. Buildings 15 and 16 provide administrative offices and space for
619 limited laboratory activity.

620 Researchers at the STM campus and DWOP conduct research in:

- 621 • **Basic science** – Fundamental research is conducted in the sciences that underlie NREL’s
622 renewable energy and energy efficient technologies.
- 623 • **Bioenergy** – NREL currently has major programs in biomass-derived fuels (biofuels) and
624 biomass-derived electricity (bio power), and projects in biomass-derived chemicals and
625 materials.
- 626 • **Building technologies** – NREL increases the use of energy efficiency technologies and
627 expands the use of renewable energy technologies in the building sector by working to develop
628 new, cost-effective, environmentally acceptable building equipment and envelope systems.
- 629 • **Computational sciences** – This area includes basic and applied research using
630 high-performance computing and applied mathematics.
- 631 • **Distributed power** – Distributed power is modular electric generation or storage located near
632 the point of use. NREL participates in the development of technologies, market structures, and
633 policies that affect the incorporation of renewable and energy efficiency technologies in
634 distributed power systems, thus maximizing the utilization of renewable energy and energy
635 efficient products. NREL is involved in the development, design, and facilitation of the application
636 of renewable and renewable/fossil hybrid distributed power systems in grid-connected
637 applications.
- 638 • **Electricity technologies** – Research is conducted to support electricity technologies which
639 include renewable energy, hydrogen, and superconductivity technologies, as well as utility
640 resources.
- 641 • **Energy analysis** – Research at NREL includes energy analysis for various programs and
642 initiatives.
- 643 • **Hydrogen** – NREL is a leader in renewable hydrogen production technologies and the
644 development of codes, standards, and advanced storage and sensors. Basic and applied
645 research and material development using biology, physics, and chemistry enable and support
646 the development of hydrogen production, storage, and end-use systems.
- 647 • **Measurements and testing** – NREL laboratories and facilities allow state-of-the-art testing on
648 photovoltaic cells, building technologies, and wind turbines.
- 649 • **Photovoltaics** – Photovoltaics enables the direct conversion of sunlight to electricity using
650 solid-state materials. The National Center for Photovoltaics develops and deploys photovoltaic
651 technology for the generation of electric power.
- 652 • **Renewable energy resources** – Researchers develop resource information for solar, wind,
653 biomass, and geothermal energy applications.
- 654 • **Renewable thermal technologies** – These technologies (concentrating solar power [CSP],
655 solar water heating, and geothermal heat and power) generate power from heat or utilize heat
656 from renewable resources.

657

- 658 • **Transportation** – NREL works with industry experts to develop advanced vehicles and
659 transportation systems. NREL also works with energy companies and manufacturers of vehicles
660 and engines to develop advanced motor vehicle fuels for improved energy and environmental
661 performance.

662 **1.3.3 History of the South Table Mountain Campus**

663 The Solar Energy Research, Deployment and Demonstration Act of 1974, as amended (42 USC 5551
664 et seq.) authorized a federal program to develop solar energy as a viable source of the nation's future
665 energy needs. Initially, the Solar Energy Research Institute (SERI) was established in leased DWOP
666 buildings. The State of Colorado donated 300 acres along the southeast side of South Table Mountain
667 mesa to DOE for the institute's permanent site. The 300 acres had been part of the Colorado National
668 Guard's Camp George West.

669 While office and lab space continue to be used in leased space of DWOP, SERI's first permanent
670 research facility, the Field Test Laboratory Building (FTLB) opened in 1985. Much of the original site
671 infrastructure also was developed at that time. Since 1985, several additional laboratory buildings,
672 support facilities, outdoor testing areas, and an Education Center (formerly called the Visitor's Center)
673 have been added to the STM campus. SERI was designated as a DOE national laboratory in
674 September 1991 and the name changed to NREL.

675 In 1999, the Board of County Commissioners of Jefferson County deeded a 25-acre parcel south of
676 Denver West Parkway to DOE. This parcel, formerly a part of Camp George West, was obtained to
677 support the activities of NREL. To offset the impacts of the future development of the parcel, DOE
678 established a conservation easement with Jefferson County for 177 acres (55 ha) located on the STM
679 campus. The conservation easement established that the property is to remain undeveloped and that
680 Jefferson County will maintain trails and access to the property.

681 Since 2010, the STM campus has undergone considerable growth to continue to support the mission of
682 DOE's EERE and NREL. This includes the award winning, net zero-energy Research Support Facility
683 (RSF) and the state-of-the-art Energy Systems Integration Facility (ESIF). Also added to the STM
684 campus were a sustainable-designed aboveground parking garage, a new 6-acre regional storm water
685 detention basin, and a south access gate and road connecting the STM campus to South Golden Road.
686 Additionally, DOE and NREL have continued to occupy administrative and limited laboratory leased
687 space at the DWOP.

688 A more detailed description of existing features and buildings of the STM campus and leased facilities at
689 DWOP can be found in Chapter 2.0.

690 **1.4 Public and Agency Involvement**

691 Public participation and outreach efforts are a fundamental component of DOE's NEPA process,
692 planning activities, and decision-making. As part of the scoping process, DOE GO mailed over
693 6,100 scoping notices to local residents and businesses near the STM campus. Additionally, electronic
694 copies of the scoping letter were transmitted to 78 federal, state, and local agencies and governments,
695 as well as to 10 other stakeholder groups or other interested parties. Electronic copies of the scoping
696 letter were posted on DOE and NREL websites. Notices also were advertised in the local *Golden*
697 *Transcript* newspaper and hardcopies of the scoping letter were available for review at the Education
698 Center on the NREL STM campus. DOE requested that interested parties provide comments, during a
699 30-day scoping period, on any potential issues or associated environmental impacts of implementing the
700 Proposed Action or alternatives by December 13, 2013.

701 **Appendix A** contains the scoping notice and comments received during the scoping period. The scope
702 of the Proposed Action has been revised based on the input from the public and agencies. **Appendix B**
703 is a placeholder for including comments on the Draft EA.

704

705 **2.0 Existing Facilities, Infrastructure and Applicable**
706 **Environmental Policies, Programs and Environmental**
707 **Commitments**

708 This chapter describes existing facilities and infrastructure as well as NREL's environmental policies,
709 programs, and commitments that form the baseline conditions for this document. Section 2.1 presents
710 descriptions of existing campus facilities and infrastructure. Section 2.2 presents NREL's current policies,
711 procedures, best management practices (BMPs), and commitments that would be implemented for both
712 the Proposed Action and the No Action Alternative.

713 **2.1 Existing Facilities and Infrastructure**

714 The STM campus houses five major research and support facilities located in the central part of the
715 campus. The campus also contains several user and testing facilities located in the west end of the
716 campus, as well as the mesa top facilities.

717 DOE-owned buildings on the STM campus provide 1,006,400 square feet of space. In addition, DOE
718 and NREL lease 187,200 square feet of space at the DWOP. NREL's major research and support
719 facilities are described below, followed by descriptions of user and testing facilities, other research
720 support facilities, and major campus infrastructure components.

721 **2.1.1 Major Research and Support Facilities**

722 The FTLB is 126,590 square feet and was the first permanent research facility at NREL built in 1985. It is
723 a multi-purpose facility with low-bay laboratories and high-bay research areas. Research in the FTLB
724 includes photovoltaics, biomass, hydrogen, and buildings research with the purpose of exploring new
725 and more efficient methods of using resources such as unwanted waste to create useful fuels, electricity,
726 and chemicals.



Field Test Laboratory Building

727

728

729 The 115,560-square-foot Solar Energy Research Facility (SERF), built in 1993, provides low-bay
730 laboratories and associated office space. The SERF houses laboratories for research in photovoltaics,
731 superconductivity, and related material science. Scientists at this facility research and test silicon solar
732 cells, thin films, and nanostructures in laboratory space that is both functional and flexible.



Solar Energy Research Facility

733

734 The Science and Technology Facility (S&TF) is 71,350 square feet and was constructed in 2004. It is a
735 multi-level facility containing laboratory and office space focusing on activities in photovoltaic research to
736 reduce time delays associated with transferring technology to industry. The S&TF houses the Process
737 Development and Integration Laboratory (PDIL) and nine advanced material synthesis, characterization,
738 and general support laboratories. Scientists research and test silicon solar cells, thin films, and
739 nanostructures. The S&TF was the first building on the STM campus to receive a Leadership in Energy
740 and Environmental Design (LEED) Platinum certification¹ by the U.S. Green Building Council (USGBC)
741 and is connected to the SERF by an elevated and enclosed walkway.



Science and Technology Building

742

743

¹ Information on the USGBC LEED certification and rating system can be found at <http://www.usgbc.org/leed>.

744 The RSF is a 362,055-square-foot, multi-level facility providing office space for administrative and
745 support functions housing up to 1,325 staff. It was completed in two phases (RSF I and RSF II), with the
746 southern and central wings (218,715 square feet) completed in June 2010 and the northern wing
747 (143,340 square feet) in October 2011. The facility has received a LEED Platinum certification and is net
748 zero-energy, producing at least as much energy as it uses over the course of 1 year from photovoltaic
749 solar panels. The RSF also functions as a living laboratory for sustainable practices in commercial office
750 building design.



Research Support Facility

751 The newest and largest laboratory building on the STM campus is the Energy Systems Integration
752 Facility (ESIF). Completed in 2012, the 182,500-square-foot ESIF houses research aimed at overcoming
753 challenges related to the interconnection of distributed energy systems and the integration of renewable
754 energy technologies into the United States (U.S.) electricity grid. ESIF houses 15 laboratories where
755 NREL scientists, engineers, and industry partners research, engineer, design, simulate, test, and
756 analyze components and systems for a broad range of renewable energy generation capabilities and
757 systems. In addition to laboratory space, ESIF has an additional 17,000 square feet of outdoor research
758 test pads, a state-of-the-art, high-performance computing and data center, and administrative office
759 space. Like many other buildings on the NREL STM campus, ESIF was designed and constructed to be
760 a high-performance building and has received LEED Platinum certification.
761



Energy Systems Integration Facility

762

763 **2.1.2 User and Testing Facilities**

764 The Integrated Biorefinery Research Facility (IBRF) is a 70,490-square-foot bioenergy research facility
765 that enables researchers and industry partners to develop, test, evaluate, and demonstrate processes
766 for the production of bio-based products and fuels. This building was initially built in 1994. The building
767 has undergone several expansions over the years to more than double its size and has improved its
768 capabilities. Within the IBRF is a 27,000-square-foot high-bay biochemical conversion pilot plant capable
769 of converting biomass into a variety of fuels and chemicals. This pilot plant and other pilot-scale
770 operations are small industrial systems which are operated to generate information about the behavior of
771 a system for use in design of larger facilities. A bench-scale operation is smaller and more focused than
772 a pilot-scale operation. The IBRF facility also houses biomass analytical laboratory space and office
773 space.



Integrated Biorefinery Research Facility

774

775 In the 11,250-square-foot Outdoor Test Facility (OTF), researchers study and evaluate advanced or
776 emerging photovoltaic technologies under simulated, accelerated indoor and outdoor, and normal
777 outdoor conditions. One of the primary roles of the researchers at the OTF is to work with industry to
778 develop uniform standards and codes for testing of photovoltaic devices. This building was built in 1995.
779 The OTF includes indoor laboratory and office space, as well as a large outdoor photovoltaic array test
780 area.



Outdoor Test Facility

781

782

783 The Thermal Test Facility (TTF) was completed in 1996 and houses laboratories for researching building
784 technologies and energy storage technologies for vehicles. It is 11,000 square feet and provides office
785 space, laboratory space, an open bay test area, and a roof-top test area. The advanced Heating,
786 Ventilating, and Air Conditioning (HVAC) Systems Laboratory tests the performance and energy
787 efficiency of various types of building heating, cooling, and ventilation equipment. The Hot Water
788 Systems Laboratory evaluates the capabilities of domestic hot water systems, from natural gas tankless
789 water heaters to small boilers, electric on-demand water heaters to large heat pump systems, as well as
790 solar water heaters. The Energy Storage Laboratory conducts energy storage and battery research and
791 testing to help electric and hybrid cars run more efficiently and longer.



Thermal Test Facility

792 Located on the top of the mesa, the Solar Radiation Research Laboratory (SRRL) has been gathering
793 solar radiation and meteorological data since 1984 in support of renewable energy research and
794 development. Once housed in storage sheds, and after two phases of construction in 2000 and again in
795 2010, SRRL today consists of a 4,980-square-foot building housing office space and five laboratories
796 supporting metrology, optics, electronics, and data acquisition. In addition, SRRL has an outdoor test
797 area for testing of new research instrumentation and photovoltaic modules. The Metrology Laboratory
798 within SRRL plays a unique role in calibration of all measurement and test equipment at the STM
799 campus, DWOP, and other NREL facilities. SRRL also incorporates sustainable building design using a
800 geothermal ground source heat pump to minimize heating and cooling costs. The heat pump system
801 involves 23 borings to a depth of 300 feet.



Solar Radiation Research Laboratory

802

803

804 Besides the SRRL, two test facilities also are located on the top of the mesa, the High-Flux Solar
805 Furnace (HFSF) and the Solar Industrial Mesa Test Area (SIMTA). The HFSF facility uses mirrors and
806 lenses to concentrate the sun's solar energy to create temperatures over 1,500 degrees Celsius
807 (2,732 degrees Fahrenheit [°F]). This is used to expose, test, and evaluate components used in
808 concentrating solar power systems and to test high-temperature materials, coatings on metals and
809 ceramics, and other materials-related applications. Additionally, the heat generated at the facility can be
810 used for research in generating hydrogen from water.

811 The SIMTA is a testing facility for concentrating solar power. A parabolic mirror is used in research to
812 reflect sunlight to a focal point or length and concentrates energy to produce electricity. NREL recently
813 acquired a multipurpose, large payload solar tracker to support testing of solar components that require
814 tracking the sun in elevation and azimuth, such as concentrating solar collectors that require 2-axis
815 tracking to focus sunlight on a thermal or photovoltaic receiver.



Solar Industrial Mesa Test Area

816 The Vehicle Testing and Integration Facility (VTIF) was completed in 2012 and is located midway up the
817 slope of the South Table Mountain mesa to the north of the FTLB. The VTIF consists of a
818 2,990-square-foot building with four vehicle bays, a 10,000-square-foot outdoor vehicle testing pad, and
819 an electric car solar charging station. The VTIF conducts vehicle efficiency research, such as electric
820 vehicle integration into the power grid and minimizing vehicle fuel consumption related to passenger
821 comfort heating and cooling (climate control). The VTIF building has been awarded LEED Gold
822 certification from the USGBC.



Vehicle Testing and Integration Facility

823 **2.1.3 Support Facilities and Infrastructure**

824 STM campus support facilities include the Education Center, East Site Entrance Building (SEB), the
825 Shipping and Receiving (S&R) Facility, Maintenance Building, STM Campus Cafeteria, South SEB, and
826 parking facilities.



Shipping and Receiving Facility

827 The Education Center, which was formerly called the NREL Visitors Center, is 6,459 square feet and
828 was built in 1994 to provide outreach and education to the community on renewable energy and energy
829 efficiency technology. The Education Center is open to the public and includes exhibits and provides
830 information on energy from the sun, wind, biomass, hydrogen, and other sources of renewable energy.



Education Center

831

832

833 Located in the western part of the STM campus, the 14,207-square-foot S&R facility provides space for
834 S&R functions in support of the entire campus and includes a stockroom. Adjacent to this is the
835 4,000-square-foot Facility Maintenance Building that houses facilities for maintenance personnel
836 responsible for maintaining facilities and infrastructure on campus. A 4,000-square-foot Bulk Storage
837 building is located west of both the S&R and the Maintenance Building and is used to store large items
838 and materials. Together, the Maintenance and Bulk Storage buildings consist of the STM campus
839 maintenance facilities.



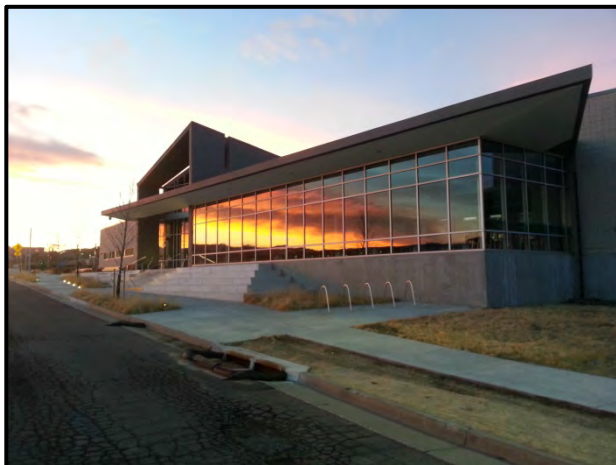
Facility Maintenance Building



Bulk Storage Building

840

841 The STM campus Cafeteria, known as the NREL Café, is a 12,140-square-foot building completed in
842 2012 and is located in the center of the campus. This full service cafeteria can seat 240 occupants and
843 also can be used to host special events. It is a model of energy efficiency and sustainable practices in
844 the food service industry, is a LEED Platinum building, and uses 25 percent less electricity than a
845 cafeteria built to the current commercial code.



NREL Café

846

847

848 The Waste Handling Facility (WHF) is a 1,000 square feet cinder block and concrete building north of the
849 SERF. The purpose of the WHF is the packaging and short-term storage of NREL's hazardous waste
850 and other special wastes before they are shipped off-site for proper management and disposal. The
851 facility was constructed in 1991.



Waste Handling Facility

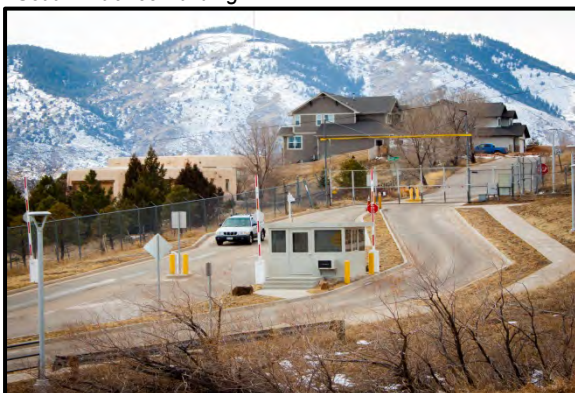
852 Three SEBs house security activities involving visitors, general site access, and campus monitoring. The
853 810-square-foot eastern SEB on Denver West Parkway is the main entrance of NREL and supports
854 campus security, visitor greeting, badging, deliveries, and the monitoring of alarms. The
855 1,660-square-foot southern SEB on Research Road provides vehicle, bicycle, and pedestrian access to
856 campus from South Golden Road, West Colfax Avenue, and I-70, and is limited to access for badged
857 staff only. The southern SEB is a LEED Platinum building with a geothermal heat pump used to
858 supplement the heating and cooling of the building. The heat pump system involves four borings to a
859 depth of 400 feet. The West SEB (200 square feet) also is for badged staff only, with separate vehicle
860 and bicycle/pedestrian entrances providing access to Quaker Street, as well as access to the NREL
861 mesa top facilities.



South Entrance Building



Site Entrance Building



West Entrance

862 Campus infrastructure includes on-site roads, walkways, bicycle paths, parking facilities, and utilities,
863 which have been expanded and improved since the campus was first developed in 1984. On-site
864 roadways such as Denver West Parkway, Urban Street, South Loop Road, North Loop Road, East Loop
865 Road, and West Loop Road, are a mixture of roadways for all vehicles, shuttle only loop roads and
866 service roads. Several of the roadways include porous paver construction that allows rainwater to flow
867 through them, reducing the amount of storm water runoff. Sidewalks, pedestrian walkways, and bicycle
868 lanes are present throughout the campus. Several small parking areas are adjacent to several buildings
869 on campus, such as the visitors' lot between the Education Center and RSF that is covered by a canopy
870 with photovoltaic solar panels.

871 The southern portion of the campus, south of Denver West Parkway, contains the main 4-story parking
872 garage, a 2.5-acre surface parking lot, and a 6-acre regional storm water detention basin. The
873 578,320-square-foot parking garage was built in 2012 and provides over 1,630 parking stalls. It includes
874 many sustainable features, such as photovoltaic panels on the roof and south side of the structure,
875 energy efficient LED lighting, electric vehicle charging stations, and bird friendly glass. The regional
876 storm water detention basin, also completed in 2012, receives, detains, and naturally filters the storm
877 water runoff from a majority of the STM campus and drainages on the mesa. The basin also provides
878 flood protection to the adjacent neighborhood, Pleasant View Park, and Lena Gulch by limiting the
879 discharge flow rate during large storm events, as well as providing habitat for a variety of animals and
880 plants.



Bus Shelter

881 Campus utility loops are present throughout the most developed areas of the STM campus. This
882 includes underground lines or conduits for common utility systems such as electrical, natural gas,
883 telecommunications and data networks, water, sewer, and storm water. The campus utility infrastructure
884 also includes a heating and cooling water distribution system connected to a majority of the facilities in
885 the central campus.



Infrastructure Improvements



Parking Structure

887 **2.1.4 On-site Renewable Energy Systems**

888 The Renewable Fuel Heat Plant (RFHP) efficiently burns wood chips for heating during cold months of
889 the year and currently provides 40 percent of NREL's STM campus heating requirements. This reduces
890 NREL's natural gas consumption and provides a reuse for wood waste, such as pine beetle kill. The
891 RFHP is 2,000 square feet and is located northeast of the FTLB.



Renewable Fuel Heat Plant

892 Located on NREL property on the top of the South Table Mountain mesa is a 5-acre (2-ha) photovoltaic
893 array. The 720 kilowatt (kW) mesa top photovoltaic array is a single-axis design that tracks the panels
894 with the sun and resets the panels in the evening. It began operation in 2008 and has a typical annual
895 output of over 1,200 megawatt-hours (MWh).



Mesa Top Facilities

896 In addition to the mesa top photovoltaic array, the STM campus contains numerous facilities that support
897 roof-mounted photovoltaic arrays. **Table 2-1** presents the facilities with roof-mounted solar arrays and
898 the associated capacity rating in kW and typical production in kilowatt-hours (kWh).

899 The renewable energy certificates (RECs) associated with all photovoltaic systems, except the
900 South SEB and minor roof-mounted systems, are sold to Xcel Energy, which uses the environmental
901 attributes from the power generated to meet the state's Renewable Portfolio Standard.

902

Table 2-1 STM Campus Roof-mounted Photovoltaic Arrays

Facility	Capacity Rating (kW)	Typical Production (kilowatt hours per year [kWh/yr])
S&TF	94	126,475
RSF I	449	606,150
RSF II	408	550,800
Visitor's Parking Lot	524	707,400
Parking Garage	1,153	1,556,550
South SEB	15	20,124
Other Minor Roof-Mounted Photovoltaics	36	54,300
Total	3,180	4,280,950

903

904 **2.1.5 Conservation Easement**

905 In 1999, DOE granted a conservation easement for 177 acres of the STM campus to Jefferson County.
 906 The purpose of the easement is to preserve the natural character of the property, including its visual,
 907 biological, and recreational resources, especially in relation to the changing land uses adjacent to the
 908 STM campus and within the region.



South Table Mountain Mesa Top, Portion of Conservation Area in Zone 2

909 The goals of the easement are to:

- 910 • Retain, preserve, and protect natural, scenic, ecological, and historical aspects of the
 911 conservation easement property.
- 912 • Protect the ecosystem of the STM campus and the sustainable habitat for diverse vegetation,
 913 birds, and terrestrial animals.
- 914 • Ensure the scenic and biological integration with adjoining open-space land.
- 915 • Prevent further industrial, commercial, or residential development of the conservation easement
 916 property.
- 917 • Preserve the conservation easement property as natural open space.

918 Local policies established by Jefferson County, Golden, and Lakewood reflect community sensitivity with
 919 respect to the visual qualities provided by natural resources in the STM campus. Specifically, the

920 Jefferson County General Land Use Plan (Land Use Plan) characterizes North and South Table
921 Mountain as “unique landscapes,” and states that “maintaining landscapes that have a unique visual
922 quality” is a key to maintaining the quality of life in Jefferson County.

923 The conservation easement land is located on the mesa top, slope, and toe of South Table Mountain.
924 Vegetation includes grassland interspersed with shrubland communities, primarily in the drainages.
925 Several seeps also occur throughout the area.

926 A baseline inventory of the property was prepared in June 1999 to document the current condition of the
927 easement property and to assess the conservation value of the property. The baseline inventory includes
928 a description of the geographical setting and adjacent property owners, access and use of the property
929 by the public, and a description of the existing environmental conditions of the property (including
930 geology, hydrology, vegetation, wildlife, and cultural resources). Current conditions of the conservation
931 easement were included in the vegetation and wildlife surveys for South Table Mountain in 2011.

932 Jefferson County Open Space maintains formal trails on the conservation easement property. Two trails
933 cross the easement, connecting Denver West Parkway (near the NREL site entrance) to the trails on the
934 mesa top. NREL staff and the public use these trails daily (see **Figure 2-1**).

935 A trail easement is located on the east side of the campus as a permanent north-south trail connection to
936 other existing trails. An existing regional trail system on and near the campus provides a connection from
937 the Jefferson County Open Space located to the south of the site, through the NREL campus, to portions
938 of South Table Mountain Open Space. The mesa top has long been a favorite area for hikers, and the
939 public is allowed to access the mesa via the established trail easement.

940 **2.1.6 Off Campus Leased Space**

941 NREL and DOE lease space in three buildings at DWOP: Buildings 15, 16, and 52. These buildings
942 house approximately 5 percent of NREL’s workers, as well as a portion of DOE GO staff and contractors.
943 These facilities provide space for laboratory research, administration, research support activities, and
944 government offices. The three buildings include approximately 180,000 square feet of leased space and
945 are used primarily for administrative activities. Building 16 also is used for research support activities, as
946 well as limited laboratory research.



Denver West Office Park

947 **2.2 NREL’s Environmental Policies, Programs, and Commitments**

948 Development of the STM campus by NREL has and will continue to occur within a context that is
949 highlighted by compliance with environmental regulations and formalized commitments to environmental
950 stewardship.

951 *NREL is committed to environmental stewardship, pollution prevention, compliance with*
952 *environmental requirements, and continual improvement in environmental protection and*
953 *sustainability performance.*

954 NREL achieves its commitments to environmental stewardship in several ways. These include:

- 955 • Policies, procedures, programs, and BMPs that ensure compliance with environmental
956 requirements.
- 957 • Implementation of an Environmental Management System (EMS) to achieve continual
958 improvement in environmental performance.
- 959 • Sustainable NREL, a longstanding laboratory program that fosters environmental and social
960 responsibility and works to establish the lab as a global model for sustainability.

961 The following discussions summarize NREL environmental commitments that should be understood and
962 applied to accurately characterize potential effects of the Proposed Action and the No Action Alternative,
963 and the need for additional environmental commitments or mitigation measures.

964 **2.2.1 Policies, Programs, Procedures, and Best Management Practices**

965 NREL is subject to many federal, state, and local environmental laws and regulations, as well as
966 Executive Orders (EOs), DOE orders, and Memoranda of Understanding (MOU) with government
967 agencies. A list of current environmental permits, registrations, and notifications can be found in
968 **Appendix C**. Additionally, key environmental statutes or regulations, EOs, and DOE orders that are
969 applicable to current NREL operations also are listed in **Appendix C**, and are summarized, as needed,
970 in the individual subsections of Chapter 4.0. These applicable statutes are explained further in the 2012
971 NREL Environmental Performance Report (NREL 2013), which is available at:
972 http://www.nrel.gov/ehsq/environmental_protection.html.

973 If NREL undertakes new activities in energy efficiency and renewable energy research and development,
974 NREL would abide by additional applicable environmental requirements if they are not already
975 addressed in existing policies, programs, and procedures.

976 NREL has developed and implements a wide range of environmental policies, programs, procedures,
977 and BMPs aimed at meeting compliance requirements and avoiding, minimizing, and mitigating adverse
978 environmental and human health effects that may be created in achieving NREL's mission.

979 NREL's environmental policies are implemented through the following major environmental program
980 areas and integrated with health and safety program areas:

- 981 • **Air Quality Protection:** Air permitting, ozone-depleting substance management and
982 greenhouse gas (GHG) emissions monitoring.
- 983 • **Water Quality Protection:** Construction storm water management, groundwater protection,
984 drinking water monitoring, and preventing unallowable sanitary sewer system discharges.
- 985 • **Hazardous Materials and Waste Management:** Pollution prevention, spill response; proper
986 storage, use, and disposal of hazardous chemicals and materials; as well as planning,
987 permitting, and reporting regarding use and emissions of such materials.
- 988 • **NEPA:** Periodic site-wide environmental impact analysis and additional NEPA reviews, as
989 needed, to address new development proposals and changes to site conditions.

990



**Figure 2-1 - South Table Mountain Campus
Trails & Easements**

- Legend**
- Campus Boundary
 - DOE Conservation Easement
 - Jeffco Trail
 - Jeffco Trail Easement



999 • **Natural and Cultural Resources Protection:** Wildlife, vegetation, protected species, wetlands,
1000 and cultural resources management.

1001 • **Health & Safety Compliance:** Hazard identification and control, bio-safety, chemical safety,
1002 radiation safety, construction safety, and electrical safety.

1003 Each program addresses compliance requirements and develops and refines NREL policies and BMPs.
1004 When NREL designs and builds new facilities, an integrated planning, design, and construction process
1005 is used. More specifically, an interdisciplinary team collaborates on each project beginning with planning
1006 and selection of design continuing through construction. This integrated approach allows the laboratory
1007 to achieve mission needs while addressing environmental, health, safety, and community considerations.
1008 As a result, environmental requirements are incorporated into project designs, and monitoring occurs to
1009 assure potential environmental impacts are considered and addressed. Some examples include:
1010 wildlife-friendly design, site sensitive drainage and vegetation, dust control, waste reduction, and reuse
1011 and recycling.

1012 **2.2.2 Environmental Management System**

1013 NREL's EMS implements a framework of policies, procedures, and programs that integrates
1014 environmental protection into daily work practices. The EMS is structured based on a
1015 'plan-do-check-feedback' continual improvement cycle and is implemented as part of an Integrated
1016 Safety Management System (ISMS).

1017 NREL's EMS supports the organization's overall mission and improves effectiveness by systematically
1018 addressing environmental opportunities and risks, ensuring compliance with regulations, and
1019 implementing voluntary commitments to achieve superior performance.

1020 Since 2011, the laboratory has maintained International Organization for Standardization (ISO)
1021 14001:2004 certification of its EMS. Each year a team of external auditors conducts an independent
1022 assessment of the policies, procedures, tools, and roles and responsibilities used in environmental
1023 management. The assessment provides external verification that the laboratory continues to meet the
1024 requirements of the ISO 14001 standard and demonstrates NREL's commitment to environmental
1025 stewardship.

1026 **2.2.3 Site Sustainability**

1027 Sustainability is integral to NREL's research and operations, and NREL is committed to demonstrating
1028 federal leadership in sustainability and continuously improving performance. Sustainable NREL, an
1029 interdisciplinary initiative involving staff from across the organization, fosters environmental and social
1030 responsibility, working to establish the laboratory as a global model for sustainability. Each year, NREL
1031 develops a Site Sustainability Plan (SSP) to report on steps taken to meet the national and DOE
1032 sustainability objectives and outline plans for the upcoming year. Information about Sustainable NREL
1033 and NREL's FY2014 SSP can be found at http://www.nrel.gov/sustainable_nrel/.

1034 NREL is a leader in sustainability. The lab's sustainability practices are fully integrated into the campus
1035 and operations through resource optimization and innovative and high-performance buildings that
1036 showcase state-of-the-art energy efficiency and renewable energy technologies. At NREL, sustainability
1037 encompasses environmental stewardship, economic viability, and public responsibility. At NREL's two
1038 campuses – South Table Mountain and the NWTC – this translates to:

- 1039 • Optimizing and managing natural resources to help sustain the environment. Program focus
1040 areas include:
 - 1041 – Mitigating GHGs;
 - 1042 – Energy efficiency and renewable energy;

- 1043 – Increasing water efficiency;
- 1044 – Reducing waste and prevent pollution;
- 1045 – Green purchasing; and
- 1046 – Transportation infrastructure and efforts to reduce petroleum use.

- 1047 • Reducing the environmental footprint by constructing and monitoring the performance of green
1048 buildings and providing alternative working and commuting programs for staff.
- 1049 • Supporting the community by stimulating the local economy, managing NREL's environmental
1050 impacts, and creating educational programs.

1051 As one of Colorado's foremost scientific institutions, NREL embraces the best in energy and ecological
1052 conservation practices, setting the standard for the wise use of natural resources.

1053 **2.2.4 Annual Environmental Performance Report**

1054 As a DOE facility, NREL is required to publish an annual site environmental report as a means of
1055 formalizing and documenting environmental compliance performance and achievements. NREL's 2012
1056 Environmental Performance Report (NREL 2013) provides a description of the laboratory's
1057 environmental management activities for 2012, including information on environmental and sustainability
1058 performance; environmental compliance activities and status; and environmental protection programs,
1059 highlights, and successes. The 2012 Environmental Performance Report and previous annual reports
1060 are available at http://www.nrel.gov/ehsq/environmental_protection.html.

1061 **3.0 Proposed Action and Alternatives**

1062 This chapter describes DOE's Proposed Action and Alternatives. As discussed in Section 1.2, the NEPA
1063 process evaluates potential environmental consequences associated with a Proposed Action and
1064 considers alternative courses of action. In addition, CEQ regulations also specify the inclusion of a No
1065 Action Alternative to which potential impacts of the other alternatives can be compared. While the No
1066 Action Alternative would not satisfy the purpose of or need for the Proposed Action, it is still analyzed in
1067 accordance with CEQ regulations.

1068 Section 3.1 provides a description of site development zones used at the STM campus. Implementation
1069 of the Proposed Action, as described in Section 3.2, is DOE's Preferred Alternative. The No Action
1070 Alternative is described in Section 3.3. Other alternatives were considered, but were dismissed from
1071 further analysis and are described in Section 3.4.

1072 **3.1 Site Development Zones**

1073 NREL has established seven development zones on the STM campus. A map showing their boundaries
1074 is presented in Section 3.2 (see **Figure 3-1**). Future development that would be allowed in these zones
1075 is summarized as follows:

1076 **Zone 1: Top of Mesa, Buildable Area (13 acres)** – This zone includes land for specialized research
1077 such as solar collection and solar radiation. Additional facilities, if any, would be of minimal size, low
1078 occupancy, and designed for minimal disruption to views of the mesa.

1079 **Zone 2: Conservation Area (177 acres)** – This zone includes approximately 87.5 percent of the mesa
1080 top area within the STM campus boundary and the mesa slopes on the site. Land within Zone 2 provides
1081 broad vistas of the surrounding community and is highly visible from numerous vantage points. Zone 2
1082 would be preserved in its natural form; no development is allowed in this area with the exception of
1083 hiking trails and associated signage and maintenance activities.

1084 **Zone 3: West Campus (20 acres)** – Includes the OTF, TTF, IBRF, S&R, Maintenance, Bulk Storage,
1085 and West Entrance. Buildings in this zone are smaller than those in Zone 4, largely due to space
1086 limitations. This zone is primarily for general research and development and process pilot facilities. It
1087 also may include functions such as wet chemistry, transportation research, and biological sciences. This
1088 portion of the site is considered suitable for using hazardous materials. The pattern of development for
1089 this zone is to continue development with density increased by in-filling between existing facilities.

1090 **Zone 4: Central Campus (55 acres)** – This zone includes major buildings such as SERF, FTLB, S&TF,
1091 RSF, and the ESIF. Zone 4 also includes wet laboratories and space for heavy research such as
1092 experiments with hydrogen, toxic gases, photovoltaics, biofuels, and industrial technology. This portion of
1093 the site is considered suitable for the use of potentially hazardous materials and process demonstration
1094 activities. This zone is considered the center of the campus.

1095 **Zone 5: East Campus (26 acres)** – This zone includes the Education Center, visitor parking, and East
1096 Entrance and is otherwise undeveloped. The zone is designated to be for general research and
1097 development with dry laboratories, limited wet laboratories, and minimal use of hazardous materials. It
1098 also is a zone where additional research support facilities could be located. Deliveries of materials
1099 including chemicals for laboratory use are made through the East Entrance.

1100 **Zone 6: Camp George West Parcel (25 acres)** – This zone includes a recently developed area of the
1101 site providing parking, a 6-acre regional detention basin, other associated storm water detention and
1102 conveyance, and the South Entrance connecting Research Road to South Golden Road. This parcel is

PROPOSED ACTION	
A	S&TF PV Research Modifications
B	FTLB - Thermochemical Biofuels Research Facility (TBRF)
C	FTLB - Workstation and Lab Space Addition
D	FTLB - Expansion for Algae and Other Research Organisms for Fuel
E	Outdoor Test Pad (Zones 1, 3, 4, 5 & 6) - Not Mapped
F	Internal Reconfiguration of the Thermal Test Facility
G	ESIF Security Enhancements
H	Research Support Facility III
I	ReFUEL Laboratory Relocation
J	Renewable Energy Vehicle Systems (REVS) Facility
K	Waste Handling Facility Expansion
L	NREL SITE Operations Support Space
M	Metrology Laboratory Relocation (Zones 4 or 6) - Not Mapped in Zone 4
N	High Flux Furnace Upgrade
O	TriGEN Central Plant
P	On Campus Renewable Energy Deployment (Zones 3, 4, 5 & 6)*
Q	Additional Infrastructure at the East Campus
R	On-Site Vehicle Fuel Storage**

MAP NUMBER	FACILITY NAME	MAP NUMBER	FACILITY NAME
1	Energy Systems Integration Facility (ESIF)	15	Maintenance Building
2	Education Center	16	Shipping & Receiving
3	Science & Technology Facility (S&TF)	17	Integrated Biorefinery Research Facility (IBRF)
4	Solar Energy Research Facility (SERF)	18	Thermal Test Facility (TTF)
5	Research Support Facility I (RSF I)	19	Outdoor Test Facility (OTF)
6	NREL Cafe	20	South Entrance, Site Entrance Building (SEB), (Employee Only Entrance)
7	Renewable Fuel Heat Plant (RFHP)	21	Research Support Facility II (RSF II)
8	East Entrance, Site Entrance Building (SEB), (Visitor's Entrance & Check-In)	22	Bulk Storage Building
9	Field Test Laboratory Building (FTLB)	23	Parking Garage
10	Vehicle Testing & Integration Facility (VTIF)	24	Surface Parking
11	High-Flux Solar Furnace (HFSF)	25	Waste Handling Facility (WHF)
12	Solar Radiation Research Laboratory (SRRL)	26	PV Array
13	Solar Industrial Mesa Test Area (SMTA)	27	Detention Pond
14	West Gate Entrance Facility (SEB), (Employee Only Entrance)		

*Proposed action P calls for PV to be added in multiple locations throughout the STM campus.

**Proposed action R calls for storage tanks to be added in existing parking lots in Zone 4. (Two examples are mapped.)

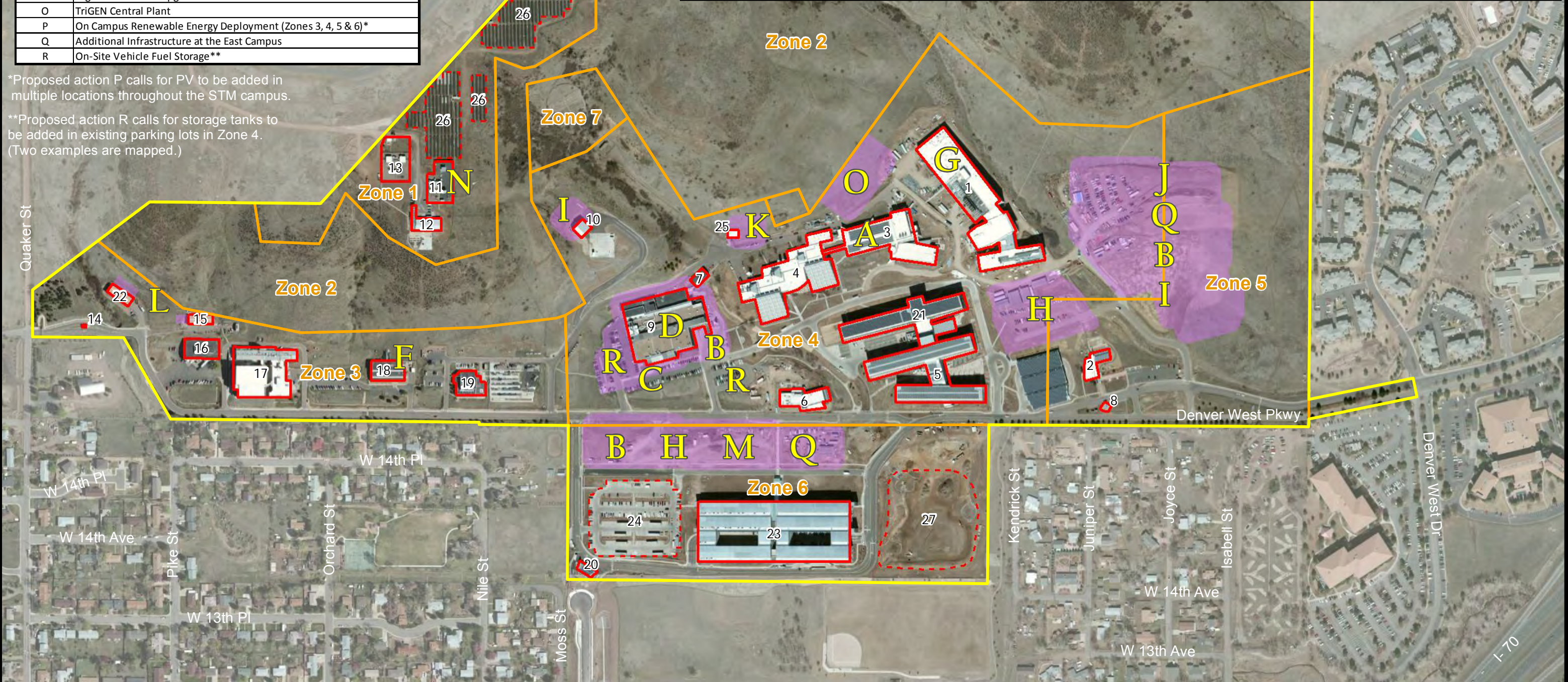


Figure 3-1 - South Table Mountain Campus Map & Proposed Action Components

Legend

- Existing Building
- Existing Feature
- Proposed Construction
- Campus Boundary
- Development Zone
- A-R Proposed Action Approximate Location

0 400 800
Feet

1109 bordered on the east and west by residential properties and on the south by the Pleasant View
1110 Community Park. This zone is designated to be for general research and development with minimal use
1111 of hazardous materials. It also is a zone where research support facilities could be located.

1112 **Zone 7: Historic Resources (11 acres)** – Zone 7 has two parts. Both parts include areas previously
1113 developed as part of Camp George West and include protected cultural resources. The amphitheater
1114 and associated footbridge are in the larger part of Zone 7. The ammunition igloo is located in the smaller
1115 part of Zone 7. NREL plans no new improvements in this zone.

1116 **3.2 Proposed Action (Preferred Alternative)**

1117 The Proposed Action is composed of individual, short-term and long-term components, which together
1118 constitute potential activities and improvements to the STM campus and leased facilities over the next
1119 5 to 10 years. Federal budgeting decisions and changing research and development priorities would
1120 determine which components of the Proposed Action would be selected for funding and implementation.
1121 Thus, the specific physical requirements and locations of proposed facilities, as well as their actual
1122 construction schedules, may be uncertain for some components. In many cases, the descriptions of the
1123 improvements are in general terms and the locations and schedules for components were estimated
1124 based on currently available information and campus planning. Some of the Proposed Action
1125 components may never occur, or if implemented, may be of a smaller scale than currently presented.
1126 Therefore, a “bounding analysis” approach was used to consider the full range of possible development
1127 scenarios.

1128 **Table 3-3**, presented at the end of this chapter, describes each Proposed Action component and defines
1129 corresponding impact analysis bounding assumptions. **Figure 3-1** clarifies where specific Proposed
1130 Action components may occur on the site within each of the STM campus development zones. The
1131 bounding assumptions in **Table 3-3** include estimated added floor space and construction disruption
1132 footprints representing the largest potential sizes for each Proposed Action component. These estimates
1133 ensure that the analysis presented in Chapter 4.0 reflects a worst-case effects analysis. A summary of
1134 these estimates is provided at the end of **Table 3-3**.

1135 This approach provides implementation flexibility in the future as funding and further details for Proposed
1136 Action components become available. If the bounding assumptions are exceeded when a Proposed
1137 Action component is ready to move forward, the need for additional environmental analysis and
1138 documentation would be evaluated and appropriately addressed.

1139 Baseline conditions within the project area include all existing facilities, operations, and site disturbance,
1140 plus previously analyzed facility modifications and operational changes that have not occurred as of
1141 June 2014. Baseline conditions extended into the future define the No Action Alternative as discussed in
1142 Section 3.3.

1143 Under the Proposed Action, DOE proposes the following improvements to the NREL STM campus and
1144 leased facilities in the DWOP to support DOE’s mission to research, develop, and deploy energy
1145 efficiency and renewable energy technologies. The Proposed Action would consist of:

- 1146 • Research, laboratory activities, and site operations enhancements;
- 1147 • New building construction and modifications of existing buildings; and
- 1148 • Infrastructure and utilities upgrades and enhancements.

1149

1150 **3.2.1 Research Activities, Laboratory Activities, and Site Operations Enhancements**

1151 This component of the Proposed Action would include research activities and routine laboratory
1152 operations in new and modified facilities, as well as the operation and maintenance of new and modified
1153 facilities.

1154 **Enhancing Research Activities**

1155 This Proposed Action component would include research activities in new and modified facilities in the
1156 following areas of renewable energy and energy efficiency:

- Photovoltaics
- Concentrating Solar Power
- Solar Buildings
- Hydrogen
- Geothermal Energy
- Bioenergy
- Distributed Power
- Superconductivity
- Energy Analysis
- Fuels Testing and Utilization
- Advanced Automotive Technologies
- Buildings Technologies
- Federal Energy Management Program
- Basic Sciences (Material, Chemical, and Biological Sciences)

1157 **Enhancing Laboratory Operations**

1158 This component of the Proposed Action would include routine activities in new and modified laboratory,
1159 test, and support facilities such as:

- Purchasing new research and support equipment;
- Operation of new, modified, or relocated research and support equipment;
- Maintaining, cleaning, and upgrading existing research and support equipment;
- Installing and removing test articles and experiments;
- Monitoring and data collection of experiments; and
- Inspections and assessments of systems, processes, and equipment.

1166 **Enhancing Site Operations**

1167 This component of the Proposed Action would include the operation and maintenance of new and
1168 modified facilities and infrastructure. Examples of activities under this category would include:

- Maintaining and cleaning new and modified facilities, building systems, and infrastructure;
- Upgrading or replacing existing utilities as needed. This would include hot and cold process water, domestic water, sewer, data, and electrical lines and infrastructure;
- Snowplowing and road maintenance;
- Realignment of on-site roads, parking lots, sidewalks, bike paths, pedestrian paths, and site entrances, as needed, to maintain safe and adequate traffic flow;
- Maintaining and enhancing site security, such as upgrading site entrances and replacing existing perimeter fencing as necessary;
- Performing pest and weed management;

1178

- 1179 • Landscape maintenance and upgrades; and
- 1180 • On-site environmental monitoring, such as for wildlife and vegetation.

1181 **3.2.2 New Building Construction and Modifications of Existing Buildings**

1182 DOE is proposing the construction of new buildings and modification of existing buildings at the STM
1183 campus. The primary improvements are identified as Proposed Action components A through R as
1184 follows:

	Proposed Action Components
A	S&TF Photovoltaic Research Modifications
B	Thermochemical Biofuels Research Facility (TBRF)
C	FTLB Workstation and Lab Space Addition
D	FTLB Modification for Algae and Other Research Organisms for Fuel
E	Outdoor Test Pads
F	Internal Reconfiguration of the TTF
G	ESIF Security Enhancements
H	RSF III
I	ReFUEL Laboratory Relocation
J	Renewable Energy Vehicle Systems (REVS)
K	WHF Expansion
L	NREL Sustainability, Infrastructure Transformation, Engineering (SITE) Operations Support Space
M	Metrology Laboratory Relocation
N	High Flux Solar Furnace Upgrade
O	TriGen Central Plant
P	On Campus Renewable Energy Deployment
Q	Additional Infrastructure at East Campus
R	On-site Vehicle Fuel Storage

1185
1186 Each component (A-R) and the other aspects of the Proposed Action are described in the following
1187 discussion. **Figure 3-1** describes where these actions may occur on the STM campus.

1188 **S&TF Photovoltaic Research Modifications (A)**

1189 DOE is proposing interior improvements to the S&TF to expand NREL’s silicon wafer washing and
1190 etching capabilities in support of thin-film photovoltaic research and development. Washing and etching
1191 silicon wafers requires the wafers to be subjected to acid and other caustic baths in a properly controlled
1192 environment. Currently, several existing laboratories throughout the S&TF and SERF are washing or
1193 etching 1-inch silicon wafers at a very small production scale. The use of 1-inch wafers on small scales
1194 would continue, but under this Proposed Action, DOE would build a clean room within the S&TF to
1195 contain the proposed development of a 156-millimeter (6.1-inch) silicon wafer washing and etching
1196 operation. The clean room would be equipped with industry standard wafer washing and etching
1197 equipment, and a gravity-fed centralized wastewater treatment system for corrosive waste likely located

1198 on a level below the clean room. The chemicals used to wash and etch the wafers would be treated and
1199 either reused or disposed of using proper waste disposal protocols.

1200 **Thermochemical Biofuels Research Facility (TBRF) (B)**

1201 DOE would create the TBRF through either repurposing space in the FTLB, by constructing an
1202 expansion of the FTLB of up to 35,000 square feet, or as part of construction of a new building within the
1203 central or east campus (Campus Development Zones 4, 5, or 6), such as the REVS facility discussed
1204 below. The TBRF would expand NREL's capabilities in researching thermochemical conversion, which
1205 is one of the processes used to convert biomass (e.g., trees, grasses, agricultural crops) into biofuels.
1206 This proposed facility would consist of high-bay laboratory and support laboratory space for bench-scale
1207 to approaching pilot-scale thermochemical biomass conversion research activities. The TBRF would be
1208 properly designed to meet industrial safety standards.

1209 **FTLB Workstation and Lab Space Addition (C)**

1210 DOE would reconfigure existing space within the FTLB and construct an addition up to
1211 7,500 square feet. The purpose of this project is to add critical bench-scale labs needed for work force
1212 growth, balance the lab space to workstation space in the building, and create some additional new
1213 workstation space. The addition and reconfiguration would provide approximately 50 additional
1214 workstations and the vacated existing internal office space and cubicles would then be converted to
1215 laboratory space.

1216 **FTLB Modification for Algae and Other Research Organisms for Fuel (D)**

1217 DOE proposes the repurposing of existing FTLB laboratory space and a building expansion to enhance
1218 research in the production of biofuels from living organisms including bacteria, algae, plankton, and
1219 plants. The building expansion would consist of up to a two-story 30,000-square-foot addition that would
1220 provide significant new space for several programs, and would include greenhouses, preparation rooms,
1221 support laboratories, and office space. This would provide new facilities to research and grow algae and
1222 other organisms in a controlled environment at a laboratory bench-scale, but may approach pilot-scale
1223 periodically. Research in this facility also would continue to explore the use of nanotechnology and
1224 genetically modified organisms, in a controlled and safe manner.

1225 **Outdoor Test Pads (E)**

1226 DOE proposes to develop outdoor test areas and/or test pads to conduct multiple, short-term and
1227 long-term research demonstration and pilot renewable energy, energy efficiency, and energy system
1228 integration projects. This could include projects in photovoltaics, building systems or materials, wind
1229 energy, bioenergy demonstrations including algae growth, and other pilot scale research. These projects
1230 would be used for research and demonstration purposes, rather than on-site energy generation.

1231 The outdoor test areas would be developed at currently unused locations on the STM campus. Test area
1232 development would include the reconfiguration of unused, previously disturbed areas, and underutilized
1233 existing paved areas, like parking lots and roof tops, within Zones 1, 3, 4, 5, and 6.

1234 These outdoor test areas and pads would be located in areas with access to existing campus
1235 infrastructure and utilities. Individual test areas/pads could be configured to host multiple types of
1236 projects or could be designed for specific types of technology or fields of research. They would not be
1237 located within the Conservation Easement, within the Historic Resources Zone (Zone 7), within 50 feet of
1238 the four major drainage ways (see Section 4.6 Water Resources, **Figure 4-1**), within or around the
1239 detention basin, and other areas of quality wildlife habitat.

1240 Wind energy projects would be limited to small-scale wind turbines up to 100 kW in capacity. This would
1241 include no more than two 100-kW turbines with rotor hub heights less than 200 feet to be used for

1242 distributive energy and grid integration testing at ESIF. Additionally, multiple smaller (less than 10 kW)
1243 may be mounted on buildings or monopoles and would be less than 50 feet. No turbines would be
1244 located on the mesa top (Zone 1).

1245 **Internal Reconfiguration of the TTF (F)**

1246 With the Smart Power Laboratory having moved to its new location in the ESIF, DOE would reconfigure
1247 the now vacant 5,300-square-foot space within the TTF by expanding the existing battery testing area,
1248 while also providing additional space for building system equipment testing, storage, and calibration.

1249 **ESIF Security Enhancements (G)**

1250 DOE proposes various security enhancements at ESIF to promote proprietary and classified work in the
1251 ESIF laboratories. While a majority of these enhancements would occur in the building interior, exterior
1252 security enhancements such as building perimeter fencing and security cameras are possible. Any
1253 additional fencing would occur around the building perimeter in previously disturbed areas.
1254 Improvements to the building interior would include additional security personnel, physical, electronic,
1255 and operational modifications to secure a portion of the facility to applicable sensitive information
1256 management standards.

1257 **Research Support Facility III (H)**

1258 DOE would construct an on-site office building or multi-building office complex providing 100,000 to
1259 150,000 square feet of office and research support space. It would house up to approximately 300 staff,
1260 including staff currently housed in leased, off-campus offices. The possible locations for the RSF III are
1261 within the central part of the STM campus, either in Site Development Zone 4, Zone 5 south of ESIF and
1262 north of the Education Center or in the north central portion of Site Development Zone 6 south of Denver
1263 West Parkway. A specific building design or location has not been selected, and the building footprint
1264 would vary from 150,000 square feet for a single story building to 30,000 square feet for a five-story
1265 building. Additional permanent features, such as loading docks, utilities and exterior building systems,
1266 walkways, patios, bike paths, common areas and other amenities could cover up to an additional
1267 100,000 square feet, or about 2.3 additional acres. In addition, up to several acres would be used
1268 temporarily for laydown and staging during construction, and these areas would be reclaimed and
1269 restored after completion of RSF III. RSF III would incorporate high-efficiency building features and
1270 would likely be of a similar design to the RSF I/II.

1271 **ReFUEL Laboratory Relocation (I)**

1272 To consolidate and enhance vehicle systems testing on the STM campus, DOE proposes to relocate the
1273 existing, leased, off-site ReFUEL Laboratory located in Denver, Colorado, to the STM campus. The
1274 relocated ReFUEL Laboratory would be approximately 5,000 square feet and would house a new engine
1275 dynamometer, in addition to equipment relocated from the existing facility, such as the chassis
1276 dynamometer, fuel mixing and testing equipment, measurement devices for air emissions, etc. The
1277 relocated ReFUEL Laboratory would consist of high- and low-bay laboratories, outside test areas, and
1278 office and support for researchers and partners. This laboratory may be an addition to an existing or
1279 planned building, such as VTIF or REVS, or as a stand-alone building, and would likely be located within
1280 the central or eastern portion of the STM campus in Site Development Zones 4 or 5.

1281 **Renewable Energy Vehicle Systems (REVS) Facility (J)**

1282 To consolidate and enhance vehicle systems testing on the STM campus, DOE would construct a new
1283 building approximately 100,000 square feet in size, with up to 45,000 square feet of paved area for visitor
1284 parking and vehicle testing. The REVS facility would provide specifically designed space for crucial,
1285 systems-level research associated with advanced transportation systems, such as electric storage and
1286 battery systems, electric motors and other propulsion systems; the integration and testing of advanced
1287 biofuels, hydrogen and other alternative fuels; and the design, testing and optimization of alternative

1288 vehicle fueling infrastructure. The REVS facility would incorporate many activities currently conducted at
1289 ReFUEL, DWOP Building 16 labs, and FTLB. The REVS facility would likely be located to the east of
1290 ESIF in the eastern portion of STM campus in Site Development Zones 4 and 5.

1291 **Waste Handling Facility Expansion (K)**

1292 The current WHF would be expanded from 1,000 square feet to 4,000 square feet. This expansion would
1293 accommodate anticipated future needs of the campus. This expanded facility would be used for
1294 packaging and short-term storage of NREL's hazardous waste and other special wastes before the
1295 wastes are shipped off-site for proper management and disposal. No on-site waste treatment or disposal
1296 at this facility is proposed. The building would likely be of cinder block and concrete construction, to
1297 match the existing architecture. The expanded facility would include ventilation, fire detection and
1298 suppression, containment, and spill response systems to protect human health and the environment.
1299 One or two small rooms may be included in the floor plan that could be used for temporary office space
1300 or field equipment storage for the EHS group.

1301 **NREL Site Operations Support Space (L)**

1302 DOE would meet the need for the additional space for maintenance activities and support by repurposing
1303 existing site operations and maintenance facilities and by potentially expanding the Bulk Storage and
1304 Maintenance Buildings. In order to support campus growth and maintain modified and new facilities and
1305 infrastructure, more staff and supporting office space, storage space, supplies, and work/maintenance
1306 shop areas would be needed. The Bulk Storage building may be expanded up to 8,000 square feet and
1307 the Maintenance Building up to 10,000 square feet.

1308 **Metrology Laboratory Relocation (M)**

1309 DOE proposes to relocate the existing Metrology Laboratory currently within the SRRL building on the
1310 mesa top to a more accessible location closer to the rest of the STM campus and more readily available
1311 to off-site customers. A new building, between 2,000 to 4,000 square feet in size and meeting the
1312 standards for metrology and calibration laboratory space, would be designed and built. The new
1313 Metrology Laboratory would be located in the center of the STM campus in Site Development Zones 4 or
1314 6, and its operation would be similar to current activities at the existing facility. Possible locations include
1315 Site Development Zone 6, south of Denver West Parkway and north of the new parking structure.

1316 **High Flux Solar Furnace Facility Upgrades (N)**

1317 DOE would upgrade key components of the HFSF facility on the mesa top (Zone 1). This would entail
1318 the upgrading of equipment, components, electronic hardware and software, and would not expand the
1319 footprint of the facility from its current size.

1320 **3.2.3 Infrastructure and Utilities Upgrades and Enhancements**

1321 In order to support modified and new facilities, campus infrastructure would be upgraded or enhanced to
1322 support renewable energy research, development, and deployment at the STM campus.

1323 **TriGen Central Plant (O)**

1324 If one or two large buildings are added to the campus, a new central plant may be needed. The
1325 proposed TriGen Central Plant would generate electricity, as well as provide hot and cold water to the
1326 campus. The plant would include a 1.5-megawatt (MW) stationary fuel cell, fueled by natural gas to add
1327 to on-site electricity generation (existing central plants in the FTLB and SERF). The TriGen Central Plant
1328 would include approximately 75 million British thermal units per hour (MMBtu/hr) of natural gas fired
1329 heating capacity and 3,700 tons of cooling. The facility would be between 40,000 to 80,000 square feet
1330 in size, and would be located behind the S&TF and ESIF in Site Development Zone 4. This facility could
1331 replace existing plants on the STM campus or could work in conjunction with these existing facilities. The

1332 TriGen would be connected via new process pipelines and electrical conduit into existing utilities and
1333 infrastructure which are mainly under existing roadways or previously disturbed rights-of-way (ROWs).
1334 The natural gas fuel cell would increase campus-wide natural gas consumption, but would reduce the
1335 need for a corresponding amount of electricity generated off-site. All applicable federal, state, and local
1336 air regulations and permitting would be followed.

1337 **On Campus Renewable Energy Deployment (P)**

1338 To meet various sustainable goals, additional on-site renewable energy sources may be deployed on the
1339 STM campus, including solar and geothermal. Additional photovoltaic systems could be added to
1340 rooftops of existing or new buildings, over parking lots, or on land unsuitable for buildings. No changes
1341 are proposed to the existing mesa top photovoltaic array. Closed loop geothermal systems could be
1342 installed for existing or new facilities to reduce heating and cooling costs. Stationary fuel cell systems
1343 could be deployed to generate electricity and heat. No new renewable energy systems would be
1344 installed within drainage buffers, on the mesa top portion of the campus (Zone 1), or within the
1345 Conservation Easement (Zone 2). Closed loop geothermal systems are typically a temporary
1346 disturbance and land disturbed would be reclaimed once systems were installed.

1347 **Additional Infrastructure at the East Campus (Q)**

1348 If new building construction would occur to the east of ESIF, new roads, electrical loops, data lines,
1349 sewer, hot and cold process water loops, and storm water infrastructure would be required. East
1350 Campus infrastructure would be added in phases as specific new facilities are built. Infrastructure
1351 development within the eastern part of the STM campus in Site Development Zones 4 or 5 would create
1352 an area of disturbance up to 300,000 square feet of area, which was previously disturbed during
1353 construction of the ESIF and RSF.

1354 **On-site Vehicle Fuel Storage (R)**

1355 Beyond storage at the new REVS and ReFUEL facilities, there may be a need to store various vehicle
1356 fuels at locations within the Central Campus (Development Zone 4). These could include the storage of
1357 biofuels and petroleum based blends prior to pilot demonstrations or waiting to be subjected to further
1358 research. The fuels would be contained in properly designed and permitted aboveground storage tanks
1359 (ASTs) no larger than 1,500 gallons and limited to only four tanks.

1360 **3.2.4 Site Planning and Development Assumptions**

1361 The Proposed Action would improve research capabilities within the current 327-acre (132-ha) STM
1362 campus. No additional property acquisition or permanent off-campus development is proposed. The
1363 overall balance of program activities and personnel assigned to the STM campus and DWOP sites,
1364 respectively, would be expected to fluctuate over time based on the timing of new facility development
1365 and other site changes, site management efficiencies, and associated federal budget priorities and
1366 available funding.

1367 At this time, site planning and development assumptions are flexible. Detailed site plans are not available
1368 for any of the proposed construction projects. This reflects the need for flexibility for site planning that
1369 would guide and refine future development proposals.

1370 In order to further refine the bounding analysis assumptions applied in this Draft SWEA, the following
1371 additional site development assumptions also would apply:

- 1372 • No major, off-site road or utility services would be required.
- 1373 • New buildings and/or building modifications would not exceed five stories above ground level.

- 1374 • New buildings would be set back from the STM campus parcel boundaries. These setbacks
1375 would vary and would be determined during the site planning process and/or during the final
1376 design processes for individual buildings.
- 1377 • New buildings would be set back from STM campus drainage ways. These setbacks would vary
1378 and would be determined during the site planning process and/or during the final design
1379 processes for individual buildings, but would be determined with the intention of conserving
1380 drainage-way integrity, wildlife habitat and movement corridors, and flood control.
- 1381 • The need for additional off-campus leased space for office and limited laboratory space would
1382 be met by leasing additional space in existing commercial building space within 2 miles of the
1383 STM campus.

1384 The maximum acreage for site disturbance from the Proposed Action was calculated based on the
1385 proposed construction shown in **Figure 3-1**. The maximum acreage that could be disturbed during
1386 construction includes the largest potential construction footprint for each new building or expansion of
1387 existing buildings, parking facilities, soil stockpiles, material storage sites, and operation and storage of
1388 equipment and vehicles. This approach generates a worst case scenario for the site-wide effects
1389 analysis. Consequently, the worst case scenario for total disturbance was used in the effects analysis.
1390 The maximum area of disturbance is estimated to be approximately 21.5 acres.

1391 **3.2.5 Anticipated Employment Growth**

1392 The number of workers and square footage of space at the STM campus would be expected to increase
1393 as components of the Proposed Action are implemented. Workers are defined as full and part time
1394 employees, contract employees, consultants, and others who work on the site. The totals for workers
1395 presented in the following discussion represent estimates of the annual average number of workers at
1396 the STM campus and DWOP. The anticipated increase in workers from 2013 is anticipated to occur as
1397 follows:

- 1398 • Worker totals would increase by up to 2 percent compounded annually; and
- 1399 • The relative proportions of personnel between the STM campus and DWOP would change such
1400 that 90 to 95 percent of anticipated worker increases would be housed at the STM campus with
1401 the remainder at DWOP or other facilities up to within 2 miles of the STM campus.

1402 **Table 3-1** provides estimated present and future workers at both locations based on these assumptions.

Table 3-1 Estimated Present and Future Workers at the STM Campus and DWOP Locations

	STM Campus	DWOP
Current (2013)		
DOE Employees and Contractors	260	110
NREL Regular and Temporary Employees	1,240	93
NREL Joint Faculty, Postdocs, Students, Visiting Scientists, Collaborative Appointments, Cooperative Research and Development Agreement (CRADA)/Work for Others (WFO)	333	24
Total	1,833	227
Future (5 years)¹		
DOE Employees and Contractors	280	120
NREL Regular and Temporary Employees	1,344	100

Table 3-1 Estimated Present and Future Workers at the STM Campus and DWOP Locations

	STM Campus	DWOP
NREL Joint Faculty, Postdocs, Students, Visiting Scientists, Collaborative Appointments, CRADA/WFO	360	26
Total	1,984	246
Future (10 years)¹		
DOE Employees and Contractors	310	130
NREL Regular and Temporary Employees	1,482	111
NREL Joint Faculty, Postdocs, Students, Visiting Scientists, Collaborative Appointments, CRADA/WFO	398	29
Total	2,190	270

¹ Based on a 2 percent increase annually.

1403

1404 **3.3 No Action Alternative**

1405 The No Action Alternative would be composed of baseline conditions described in Chapter 2.0, including
1406 all existing facilities and operations and previously approved facility modifications and operational
1407 changes that have not yet occurred as of June 2014. Under the No Action Alternative, no new
1408 construction or changes in operations or workforce would be made to the STM campus, beyond what
1409 has been previously approved.

1410 No other facility improvements would occur. Research, operation, and management activities associated
1411 with these conditions would remain in place in the future. No substantial changes to current levels of
1412 research, operation, and management activities would occur at the DWOP. Routine operations and
1413 maintenance would occur in the future as it does currently.

1414 There are two previously planned and approved projects that would occur under the No Action
1415 Alternative. These projects are presented in **Table 3-2** and have been previously assessed under NEPA.

Table 3-2 Previously Approved Facility Modifications and Operational Changes

Project Name	Description	Estimated Completion	Existing NEPA Determination Information
STM Campus 15-MW Electrical Upgrade	On-site improvements to electrical infrastructure to accommodate the increasing electrical demands of the site, including the new high performance data center in the ESIF. The project would include 5,500 feet of trenching to install electrical utility loops on the STM campus to create redundancy in the electrical infrastructure, to provide a dedicated distribution feed with 10 MW supply capacity for the ESIF data center, and add or relocate electrical equipment, such as Vista	2014	NEPA Determination Control Number NREL-13-007 signed February 25, 2013. Available at: http://www.eere.energy.gov/golden/ReadingRoom/NEPA/Categorical_Exclusions/

Table 3-2 Previously Approved Facility Modifications and Operational Changes

Project Name	Description	Estimated Completion	Existing NEPA Determination Information
	switches with future campus development in mind. Trenching would occur in Site Development Zones 3, 4, 5, and 6 in previously disturbed areas.		
Smart Power Lab Move	The Smart Power Laboratory previously in the TTF has moved to the ESIF. Research at NREL's Smart Power Laboratory in the ESIF focuses on the development and integration of smart technologies including the integration of distributed and renewable energy resources through power electronics and smart energy management for building applications. The 5,300-square-foot laboratory is designed to be highly flexible and configurable, essential for a large variety of smart power applications that range from developing advanced inverters and power converters to testing residential and commercial scale meters and control technologies.	2014	November 2009 Final Supplement-II to the Final Site-Wide Environmental Assessment of the National Renewable Energy Laboratory's South Table Mountain Complex (DOE/EA-1440-S-II) DOE (2009) Available at: http://www.eere.energy.gov/golden/NREL_Enviro_NEPA.aspx

1416

1417 **3.4 Alternatives Considered but Dismissed**

1418 The Proposed Action and the No Action Alternative are the only alternatives specifically addressed in this
 1419 Draft SWEA. A number of alternatives were considered that were not carried forward for analysis
 1420 because they were not considered feasible due to technical, legal, or policy considerations. The
 1421 rationales for eliminating these alternatives are summarized below:

- 1422 • **Site Development Configuration Alternative(s):** This alternative involved different site
 1423 planning possibilities that would put the proposed facilities in other locations than those identified
 1424 in the Draft SWEA. Variations of this alternative were not considered feasible because of the
 1425 interrelated nature of the proposed facilities (logical site planning with the proposed locations for
 1426 the new facilities), site development constraints, general consensus surrounding the Proposed
 1427 Action and site planning assumptions, and the inherent flexibility of the Proposed Action with
 1428 respect to future facility footprints and its ability to avoid substantial environmental effects.
- 1429 • **Increased Development Alternative:** This alternative involved more development that has
 1430 been proposed and included additional Proposed Action components and larger and more
 1431 involved facilities. The additional development associated with the increased development
 1432 alternative within the 10-year timeframe was not considered reasonably foreseeable or feasible
 1433 given technical and financial site development constraints.

- 1434 • **Reduced Development Intensity Alternative:** Not considered feasible because it is
- 1435 inconsistent with the Proposed Action’s purpose and need and the intent of preparing the Draft
- 1436 SWEA, which is to facilitate NREL in carrying out its mission.
- 1437 • **Off-site Improvements Alternative:** Not considered feasible because of the technical and cost
- 1438 implications associated with decentralized operations and site/infrastructure complications.

Table 3-3 Proposed Action Components and Primary Bounding Analysis Assumptions

<p style="text-align: center;">Proposed Action Description Reasonably Foreseeable Changes to Existing Facilities and Ongoing Operations Proposed Action Component Reference Letter (A-R) & Name (see Figure 3-1)</p>	<p style="text-align: center;">Potential Cause for Creating Ongoing or New Adverse Environmental Impacts Impact Analysis Bounding Assumptions (Worst-case for Site-wide Effects Analysis)</p>
<p>A. S&TF Photovoltaic Research Modifications:</p> <p>Interior improvements to the S&TF to expand NREL’s silicon wafer washing and etching capabilities in support of thin-film photovoltaic research and development. Wafers to be subjected to acid and other caustic baths in a properly controlled environment. DOE would build a clean room within the S&TF to contain the proposed consolidated and expanded silicon wafer washing and etching operation. The clean room would be equipped with industry standard wafer washing and etching equipment, and a gravity-fed centralized wastewater treatment system for corrosive waste. The chemicals used to wash and etch the wafers would be treated and either reused or disposed of using proper waste disposal protocols.</p> <p>The amount of acidic and basic chemicals used to clean silicon wafers would include:</p> <ol style="list-style-type: none"> 1. A process line that includes the following chemicals: hydrofluoric acid (HF), nitric acid (HNO₃), hydrochloric acid (HCl), sulfuric acid (H₂SO₄), hydrogen peroxide (H₂O₂), ammonium hydroxide (NH₄OH), and potassium hydroxide (KOH). 2. The pH neutralization system includes the following chemicals: H₂SO₄ and sodium hydroxide (NaOH). 	<p>Change to Operations and New Activities</p> <p>Added Floor Space: 0 gross square feet (gsf)</p> <p>Construction Disruption Footprint = 0 square feet</p> <p>Clean Room construction for a silicon wafer cleaning facility.</p> <p>Construction of treatment system and nature of emissions and effluent</p> <p>Amount of acidic and basic chemicals needed for initial setup: HF (10 gallons); HNO₃ (10 gallons); HCl (10 gallons); H₂SO₄ (60 gallons); H₂O₂ (10 gallons); NH₄OH (10 gallons); KOH:H₂O (10 gallons); and NaOH (30 gallons).</p> <p>Chemicals would be used as needed but at least once per month and therefore be changed out monthly or recycled as needed.</p> <p>Would increase water use, hazardous materials use, and volume of wastewater discharge. Wastewater may require notification to local authorities and would meet federal, state, and local wastewater regulations.</p>
<p>B. FTLB – Thermochemical Biofuels Research Facility (TBRF):</p> <p>TBRF created through either repurposing space in the FTLB, by constructing an expansion of the FTLB of up to 35,000 square feet, or as part of construction of a new building within the central or east campus (Campus Development Zones 4, 5, or 6). This facility would expand NREL’s capabilities in researching thermochemical conversion of biomass to biofuel. Consists of high-bay laboratory and support laboratory space for bench-scale to approaching pilot-scale thermochemical biomass conversion research activities.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 35,000 gsf</p> <p>Construction Disruption Footprint = 45,000 square feet</p> <p>Expand the FTLB to develop additional laboratory space</p> <p>Bench-scale bioenergy work with support laboratories. Potential increases in existing hazardous chemicals and hazardous waste generation.</p>

Table 3-3 Proposed Action Components and Primary Bounding Analysis Assumptions

<p align="center">Proposed Action Description Reasonably Foreseeable Changes to Existing Facilities and Ongoing Operations Proposed Action Component Reference Letter (A-R) & Name (see Figure 3-1)</p>	<p align="center">Potential Cause for Creating Ongoing or New Adverse Environmental Impacts Impact Analysis Bounding Assumptions (Worst-case for Site-wide Effects Analysis)</p>
<p>C. FTLB – Workstation and Lab Space Addition:</p> <p>Reconfiguration of existing space within the FTLB and the construction of an addition up to 7,500 square feet. The addition and reconfiguration would provide approximately 50 additional workstations and the vacated existing internal office space and cubicles would then be converted to laboratory space.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 7,500 gsf</p> <p>Construction Disruption Footprint = 10,000 square feet</p>
<p>D. FTLB – Expansion for Algae and Other Research Organisms for Fuel:</p> <p>Repurposing of existing FTLB laboratory space and a building expansion to enhance research in the production of biofuels from living organisms including bacteria, algae, plankton, and plants. The building expansion would consist of up to a two-story 30,000-square-foot addition that would provide significant new space for several programs, and would include greenhouses, preparation rooms, support laboratories, and office space. This would provide new facilities to research and grow algae and other organisms in a controlled environment at a laboratory bench-scale, but may approach pilot-scale periodically. Research in this facility also would continue to explore the use of nanotechnology and genetically modified organisms, in a controlled and safe manner.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 30,000 gsf</p> <p>Construction Disruption Footprint = 20,000 square feet</p> <p>Two-story addition that would provide new space for several programs.</p>
<p>E. Outdoor Test Areas:</p> <p>Development of outdoor test areas and/or test pads to conduct multiple, short-term and long-term research demonstration and pilot renewable energy, energy efficiency, and energy system integration projects. This could include projects in photovoltaics; building systems or materials; wind energy; bioenergy demonstrations, including algae growth; and other pilot scale research. These projects would be used for research and demonstration purposes, rather than on-site energy generation.</p> <p>The outdoor test areas would be developed at currently unused locations on the STM campus. Test area development would include the reconfiguration of unused, previously disturbed areas and underutilized existing paved areas, like parking lots and roof tops, within Campus Development Zones 1, 3, 4, 5, and 6.</p> <p>These outdoor test areas and pads would be located in areas with access to existing campus infrastructure and utilities. Individual test areas/pads could be configured to host multiple types of projects or could be designed for specific types of technology or fields of research.</p>	<p>Reconfiguration of Existing Operations</p> <p>Added Floor Space: 0 gsf</p> <p>Construction Disruption Footprint = No more than 10,000 square feet not including hardscapes such as parking lots or graveled areas</p> <p>Would not be located within the Conservation Easement, within the Historic Resources Zone (Zone 7), within 50 feet of the four major drainage ways (Chapter 4.0, Figure 4-1), within or around the detention basin and other areas of quality wildlife habitat.</p> <p>Wind turbines may have impacts to birds and bats.</p> <p>Small wind turbines would be limited to:</p> <ol style="list-style-type: none"> 1) No more than two 100-kW turbines with rotor hub heights of less than 200 feet mounted on monopoles at the ESIF. 2) Multiple turbines less than 10 kW either mounted on buildings or on monopoles less than 50 feet. 3) No wind turbines would be located on the mesa top (Zones 1 or 2).

Table 3-3 Proposed Action Components and Primary Bounding Analysis Assumptions

<p align="center">Proposed Action Description Reasonably Foreseeable Changes to Existing Facilities and Ongoing Operations Proposed Action Component Reference Letter (A-R) & Name (see Figure 3-1)</p>	<p align="center">Potential Cause for Creating Ongoing or New Adverse Environmental Impacts Impact Analysis Bounding Assumptions (Worst-case for Site-wide Effects Analysis)</p>
<p>F. Internal Reconfiguration of the Thermal Test Facility (TTF):</p> <p>Internal remodeling and reconfiguration of the now vacant 5,300-square-foot space within the TTF by expanding the existing battery testing area, while also providing additional space for building system equipment testing and calibration.</p>	<p>Reconfiguration of Existing Operations</p> <p>Added Floor Space: 0 gsf</p> <p>Construction Disruption Footprint = 0 square feet</p>
<p>G. ESIF Security Enhancements:</p> <p>Enhancements would occur in the building interior and would include exterior security enhancements such as building perimeter fencing and security cameras. Improvements to the building interior would include additional security personnel and physical, electronic, and operational modifications to secure a portion of the facility to applicable sensitive information management standards.</p>	<p>Reconfiguration of Existing Operations</p> <p>Added Floor Space: 0 gsf</p> <p>Construction Disruption Footprint = 2,000 square feet</p> <p>Mostly internal modifications to existing facility. Some exterior fencing may be added (up to 1,000 linear feet) in previously disturbed areas around building perimeter, cameras, and other electronic security equipment installed.</p>
<p>H. Research Support Facility (RSF) III:</p> <p>On-site office building or multi-building office complex providing 100,000 to 150,000 square feet of office and research support space and would incorporate high-efficiency building features. A specific building design or location has not been selected, and the building footprint would vary from 150,000 square feet for a single story building to 30,000 square feet for a five story building. Additional permanent features, such as loading docks, utilities and exterior building systems, walkways, patios, bike paths, common areas, and other amenities could cover up to an additional 100,000 square feet. In addition, up to several acres would be used temporarily for laydown and staging during construction, and these areas would be reclaimed and restored after completion of RSF III.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 150,000 gsf</p> <p>Construction Disruption Footprint = 250,000 square feet</p> <p>New office building located within the center of the STM campus in Development Zones 4, 5, or 6. Building would be of similar design of the RSF I/II, one to five stories with wings oriented east to west to maximize day lighting and incorporate high-efficiency sustainable design principles.</p>
<p>I. ReFUEL Laboratory Relocation:</p> <p>Relocate the existing, leased, off-site ReFUEL Laboratory located in Denver, Colorado, to the STM campus. The ReFUEL Laboratory would be approximately 5,000 square feet and would house a new engine dynamometer, chassis dynamometer, fuel mixing and testing equipment, measurement devices for air emissions, etc. The relocated ReFUEL Laboratory would consist of high- and low-bay laboratories, outside test areas, and office and support for researchers and partners. This laboratory may be an addition to an existing or planned building, such as VTIF or REVS, or as a stand-alone building, and would likely be located within the central or eastern portion of the STM campus in Campus Development Zones 4 or 5.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 5,000 gsf</p> <p>Construction Disruption Footprint = 10,000 square feet</p> <p>New building located adjacent to VTIF in Zone 4 or in a new stand-alone building in Zones 4 or 5.</p> <p>Would include petroleum based and biofuel based hazardous materials, batteries, engine and vehicle testing, hydrogen storage, and would increase air emissions.</p>

Table 3-3 Proposed Action Components and Primary Bounding Analysis Assumptions

<p align="center">Proposed Action Description Reasonably Foreseeable Changes to Existing Facilities and Ongoing Operations Proposed Action Component Reference Letter (A-R) & Name (see Figure 3-1)</p>	<p align="center">Potential Cause for Creating Ongoing or New Adverse Environmental Impacts Impact Analysis Bounding Assumptions (Worst-case for Site-wide Effects Analysis)</p>
<p>J. Renewable Energy Vehicle Systems (REVS) Facility:</p> <p>A new building would be constructed in the East Campus, approximately 100,000 square feet with 45,000 square feet of paved space for visitor parking and other appropriate uses. The REVS facility would provide specifically designed space for crucial, systems-level research associated with advanced transportation systems, such as electric storage and battery systems, electric motors and other propulsion systems, the integration and testing of advanced biofuels, hydrogen and other alternative fuels, and the design, testing and optimization of alternative vehicle fueling infrastructure. The REVS facility would incorporate many activities currently conducted at ReFUEL, DWOP Building 16 labs, and FTLB.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 100,000 gsf</p> <p>Construction Disruption Footprint = 145,000 square feet, including a parking lot in the eastern part of the STM campus in Zones 4 or 5.</p> <p>Waste generation could be as much as: 1,800 pounds of hazardous and 2,000 pounds of non-hazardous waste in 1 year.</p>
<p>K. Waste Handling Facility (WHF) Expansion:</p> <p>Expand facility from 1,000 square feet to 4,000 square feet for the use of packaging and short-term storage of NREL's hazardous waste and other special wastes before the wastes are shipped off-site for proper management and disposal. No on-site waste treatment or disposal at this facility. One or two small rooms may be included in the floor plan that could be used for temporary office space or field equipment storage for the EHS group. The building would likely be of cinder block and concrete construction, to match the existing architecture and would include ventilation, fire detection and suppression, containment and spill response systems.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 4,000 gsf</p> <p>Construction Disruption Footprint = 6,000 square feet</p>
<p>L. NREL SITE Operations Support Space:</p> <p>Repurposing existing site operations and maintenance facilities and by potentially expanding the Bulk Storage and Maintenance Buildings. The Bulk Storage building may be expanded up to 8,000 square feet and the Maintenance Building up to 10,000 square feet.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 14,000 gsf</p> <p>Construction Disruption Footprint = 28,000 square feet</p>
<p>M. Metrology Laboratory Relocation:</p> <p>The Metrology Laboratory would be relocated from the mesa top to a more accessible location closer to the rest of the STM campus and more readily available to off-site customers. A new building, between 2,000 to 4,000 square feet in size and meeting the standards for metrology and calibration laboratory space, would be designed and built. The new Metrology Laboratory would be located in the center of the STM campus in Site Development Zones 4 or 6, and its operation would be similar to current activities at the existing facility. Possible locations include Site Development Zone 6, south of Denver West Parkway and north of the new parking structure.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 4,000 gsf</p> <p>Construction Disruption Footprint = 6,000 square feet</p>

Table 3-3 Proposed Action Components and Primary Bounding Analysis Assumptions

<p align="center">Proposed Action Description Reasonably Foreseeable Changes to Existing Facilities and Ongoing Operations Proposed Action Component Reference Letter (A-R) & Name (see Figure 3-1)</p>	<p align="center">Potential Cause for Creating Ongoing or New Adverse Environmental Impacts Impact Analysis Bounding Assumptions (Worst-case for Site-wide Effects Analysis)</p>
<p>N. High Flux Furnace Upgrade:</p> <p>DOE would upgrade key components of the HFSF facility including equipment, components, electronic hardware and software, and would not expand the footprint of the facility from its current size.</p>	<p>Reconfiguration of Existing Operations</p> <p>Added Floor Space: 0 gsf</p> <p>Construction Disruption Footprint = 0 square feet</p> <p>Internal modifications of an existing facility. Updating equipment systems.</p>
<p>O. TriGen Central Plant:</p> <p>TriGen Central Plant would generate electricity, as well as provide hot and cold water to the campus. The plant would include a 1.5-MW stationary fuel cell, fueled by natural gas to add to on-site electricity generation (existing central plants in the FTLB and SERF). The TriGen Central Plant would include approximately 75 MMBtu/hr of natural gas fired heating capacity and 3,700 tons of cooling. The facility would be between 40,000 to 80,000 square feet in size, and would be located behind the S&TF and ESIF in Site Development Zone 4.</p>	<p>Construction of a New or Expanded Building</p> <p>Added Floor Space: 0</p> <p>Construction Disruption Footprint = 80,000 square feet.</p> <p>New building located northeast of S&TF and west of ESIF.</p> <p>Would need to connect new process pipelines into existing process piping and infrastructure (mostly located under existing roadways or ROWs). Air permitting likely involved.</p>
<p>P. On Campus Renewable Energy Deployment:</p> <p>Additional renewable energy sources may be deployed on the STM campus, including solar and geothermal. Additional photovoltaic systems could be added to rooftops of existing or new buildings, over parking lots, or on land unsuitable for buildings. Closed loop geothermal systems could be installed for existing or new facilities to reduce heating and cooling costs. Stationary fuel cell systems could be deployed to generate electricity and heat.</p>	<p>Facility Construction</p> <p>Added Floor Space: 0 gsf</p> <p>Construction Disruption Footprint = 25,000 square feet.</p> <p>No new photovoltaic within 100-foot drainage buffers, or on conservation easement/mesa top portion of campus.</p> <p>Some existing land that is not “buildable” may be used for new energy deployment.</p> <p>Geothermal is typically a temporary disturbance.</p> <p>Fuel cells may require air permitting.</p>
<p>Q. Additional Infrastructure at the East Campus:</p> <p>Expanding to the East Campus would require new roads, electrical loops, data lines, sewer, hot and cold process water loops, and storm water infrastructure would be required. East Campus infrastructure would be added in phases as specific new facilities are built.</p>	<p>Facility Construction</p> <p>Added Floor Space: 0 gsf</p> <p>Construction Disruption Footprint = 300,000 square feet (Area mostly disturbed by the ESIF project, but now reclaimed).</p> <p>Impacts of new roads, sewer, water, data, electric, process water (heating and cooling) in Zones 4 and 5.</p>

Table 3-3 Proposed Action Components and Primary Bounding Analysis Assumptions

<p align="center">Proposed Action Description Reasonably Foreseeable Changes to Existing Facilities and Ongoing Operations Proposed Action Component Reference Letter (A-R) & Name (see Figure 3-1)</p>	<p align="center">Potential Cause for Creating Ongoing or New Adverse Environmental Impacts Impact Analysis Bounding Assumptions (Worst-case for Site-wide Effects Analysis)</p>
<p>R. On-Site Vehicle Fuel Storage:</p> <p>In addition, beyond storage at the new REVS and ReFUEL facilities, there would be a need to store various vehicle fuels at locations within the Central Campus (Development Zone 4). These could include the storage of biofuels and petroleum-based blends prior to pilot demonstrations or waiting to be subjected to further research. The fuels would be contained in ASTs no larger than 1,500 gallons and limited to only four tanks beyond current conditions.</p>	<p>Facility Construction</p> <p>Added Floor Space: 0 gsf</p> <p>Construction Disruption Footprint = 500 square feet for installation of four tanks at four different locations (likely installed in existing parking lots or on concrete pads with secondary containment).</p>

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Summary

<p align="center">Proposed Action Component</p>	<p align="center">Added Floor Space (gsf)</p>	<p align="center">Construction Disruption Footprint (square feet)</p>	<p align="center">Zones</p>
A	0	0	4
B	35,000	45,000	4, 5, or 6
C	7,500	10,000	4
D	30,000	20,000	4
E	0	10,000	1, 3, 4, 5, and/or 6
F	0	0	3
G	0	2,000	4
H	150,000	250,000	4, 5, or 6
I	5,000	10,000	4 or 5
J	100,000	145,000	4 or 5
K	4,000	6,000	4
L	14,000	28,000	3
M	4,000	6,000	4 or 6
N	0	0	1
O	0	80,000	4
P	0	25,000	3, 4, 5, and 6
Q	0	300,000	4 and 5
R	0	500	4
Total	349,500	938,500	
Acres		21.5	

1441

1442 **4.0 Affected Environment and Environmental**
1443 **Consequences**

1444 Chapter 4.0 describes existing conditions and the effects of the Proposed Action and No Action
1445 Alternatives at the STM campus and DWOP as described in Chapter 3.0. There are no plans for off-site
1446 development or acquisition of additional property. All of the Proposed Action components would occur
1447 within the boundaries of the STM campus and nearby existing leased facilities such as DWOP.

1448 DOE must evaluate the significance of potential environmental impacts (or effects) of a Proposed Action
1449 by considering the type, context, duration, and intensity. General definitions of these terms are as
1450 follows:

- 1451 • **Type** describes the impact as beneficial or adverse, direct or indirect.
 - 1452 – **Beneficial:** A positive change in the condition or appearance of the resource or a change
1453 that moves the resource toward a desired condition.
 - 1454 – **Adverse:** A change that moves the resource away from a desired condition or detracts from
1455 its appearance or condition.
 - 1456 – **Direct:** An effect on a resource by an action at the same place and time. For example, soil
1457 compaction from construction traffic is a direct impact on soils.
 - 1458 – **Indirect:** An effect from an action that occurs later or perhaps at a different place and often
1459 to a different resource, but is still reasonably foreseeable. For example, removing vegetation
1460 may increase soil erosion and cause increased sediment in a stream.
 - 1461 – **Cumulative:** Impacts to resources that are added to existing impacts from other actions. For
1462 example, surface water runoff from the project, added to the runoff from other unrelated
1463 projects in the area, may produce additional storm water flows downstream.
- 1464 • **Context** describes the area (site-specific) or location (local or regional) in which the impact
1465 would occur.
- 1466 • **Duration** is the length of time an effect would occur.
 - 1467 – **Short-term** impacts generally occur during construction or deployment or for a limited time
1468 thereafter, generally less than 2 years, by the end of which the resources recover their
1469 construction conditions. For example, increased traffic during construction activities would
1470 be short-term since traffic would return to normal levels once construction has been
1471 completed.
 - 1472 – **Long-term** impacts last beyond the construction period, and the resources may not regain
1473 their construction conditions for a longer period of time. For example, visual impacts from a
1474 new building would be long-term since they continue as long as the building is in place.
- 1475 • **Intensity** of an impact is based on how the Proposed Action would affect each resource. The
1476 levels used in this Draft SWEA are:
 - 1477 – **Negligible:** Impact at the lowest levels of detection with barely measurable consequences.
 - 1478 – **Minor:** Impact is measurable or perceptible, with little loss of resource integrity and changes
1479 are small, localized, and of little consequence.

1480

1481 – **Moderate:** Impact is measurable and perceptible and would alter the resource but not
1482 modify overall resource integrity, or the impact could be mitigated successfully in the short
1483 term.

1484 – **Major:** Impacts would be substantial, highly noticeable, and long-term.

1485 The following environmental analysis considers the type, context, duration, and intensity of the Proposed
1486 Action on relevant resource areas. DOE makes the related findings in the decision record.

1487 The analysis also considers NREL's key environmental commitments and measures to eliminate,
1488 minimize, and reduce identified effects. NREL's key measures and policies are referenced as
1489 appropriate, within the affected environment and/or environmental consequences discussions.

1490 Under NEPA, the human environment is the natural and physical environment and the relationship of
1491 people to that environment. The affected environment for individual resources was delineated based on
1492 the area of potential direct and indirect environmental impacts for the Proposed Action and the
1493 associated cumulative effects area. For some resources, the resulting study area is limited to the STM
1494 campus and DWOP, while other resources (e.g., geology and air quality) are addressed in a larger
1495 regional context.

1496 Initial analysis and input obtained during the scoping process identified the specific set of resources to be
1497 analyzed in this Draft SWEA. Where no adverse effects were anticipated and/or the effects of the
1498 Proposed Action were beneficial, certain topics were dismissed from further analysis.

1499 The impacts of the Proposed Action and alternatives on public services (police protection, fire protection,
1500 ambulance service, etc.), and utilities (electrical power, gas, water, sanitary sewer, and
1501 telecommunications) are not addressed in Chapter 4.0 because the incremental effects of additional
1502 development would be inconsequential to the existing service providers given NREL's:

- 1503 • Existing and ongoing site management commitments;
- 1504 • Minimization of on-site use of electricity, gas, and water; and
- 1505 • Generation of on-site energy.

1506 The addition of new staff on the STM campus and DWOP would incrementally increase on-site sanitary
1507 sewer, telecommunication, and other infrastructure needs, but no substantive off-site facilities would be
1508 needed to address anticipated demand. With respect to energy consumption and other uses of natural
1509 resources, NREL's commitment to energy efficiency, renewable energy sources, and sustainability
1510 reduces the impact footprint of existing and anticipated facilities and activities.

1511 **4.1 Land Use**

1512 **4.1.1 Affected Environment**

1513 **STM Campus**

1514 NREL's 327-acre STM campus is located on federal land in unincorporated Jefferson County. The land
1515 surrounding the STM campus is within unincorporated Jefferson County, or within the Lakewood and
1516 Golden city limits. The Lakewood City limits are adjacent to the east edge of the STM campus. The
1517 Golden city limits are located approximately 1,500 feet (457.2 meters) to the west (west of Quaker
1518 Street).

1519 The STM campus has been developed with a mix of office and research and development uses (refer to
1520 Chapters 1.0 through 3.0 and **Figures 1-1, 1-2, and 3-1**). Development on the STM campus began in
1521 1984 with the construction of the FTLB. The campus is divided into development zones as described in

1522 Chapter 3.0 and shown in **Figure 3-1. Table 4-1** displays each zone, the associated acreage, and
 1523 existing facilities.

Table 4-1 STM Campus Infrastructure

Zone	Name	Acreage	Existing Facilities
1	Top of the Mesa, Buildable Area	13	SRRL
			HFSF
			SIMTA
2	Conservation Area	177	None
3	West Campus	20	OTF
			TTF
			IBRF
			S&R
			Maintenance Building
			Bulk Storage Facility
			West Site Entrance
4	Central Campus	55	SERF
			FTLB
			S&TF
			VTIF
			ESIF
			RSF I (southern and central wings)
			RSF II (northern wing)
			Campus Cafeteria
5	East Campus	26	Education Center
			East Site Entrance
			Visitor Parking
6	Camp George West Parcel	25	Four-story Parking Garage (1,630 spaces) and Surface Parking
			Storm water Detention Pond – 6 acres
			South Site Entrance
7	Historic Resources	11	None

1524

1525 The STM campus provides 136 acres available for development. A total of 177 acres is protected by a
 1526 conservation easement executed in June of 1999. A total of 14 acres of the conservation area is
 1527 occupied by a utility easement. The conservation easement was created as a condition in acquiring the
 1528 25-acre Camp George West parcel. All existing NREL facilities are within the 136 acres identified for

1529 development. This includes seven laboratory facilities, multiple test facilities, support buildings, and a
1530 parking garage. **Figure 3-1** shows the layout of facilities within the campus.

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1543 *Examples of Office and Research and Development Uses at the STM Campus*

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1545 New development occurs in compliance with NREL's Site Operations Project Manager Handbook, which
1546 requires a formal, internal design review process for all construction proposals (new facilities and
1547 modifications to existing facilities). As described in NREL's 2012 Environmental Performance Report
1548 (NREL 2013), NREL designs and builds new facilities using an approach that integrates planning,
1549 design, and construction. An inter-disciplinary team collaborates on each project beginning with planning
1550 and selection of design, continuing through construction. This integrated approach allows the laboratory
1551 to achieve mission needs while addressing environmental, health, safety, and community considerations.

1552 Although the federal land within the STM campus is not subject to local zoning and development
1553 requirements, Jefferson County provides general recommendations and guidance for the campus. The
1554 STM campus is zoned as A-2, which allows for residential, commercial, and industrial development uses
1555 while protecting the surrounding land from any harmful effects (Jefferson County, Colorado 2013a). One
1556 of the goals of the Jefferson County Community Master Plan (CMP), adopted in 2012, is to "encourage
1557 infill and redevelopment projects." One section of the CMP is devoted to renewable and alternative
1558 development. This section specifically recognizes NREL (Jefferson County, Colorado 2012).

1559

1560 **Denver West Office Park**

1561 NREL leases just under 200,000 gsf of office space within the DWOP in the City of Lakewood. Local
1562 zoning for office uses and development regulation is applicable to the private land within this office park.



1576 *Denver West Office Park*

1577 **Surrounding Land Uses**

1578 Land uses adjacent to the STM campus include mesa top open space to the north; multi-family
1579 residential, office, and commercial uses to the east; residential and public park land uses to the south;
1580 residential uses and open space to the west; and open space and a Colorado State Highway Patrol
1581 driver training track to the north. A public hiking trail is located in an easement on the east side of the
1582 STM campus near the Camden Denver West multi-family complex. Camp George West, a state facility,
1583 is located west of the campus.

1584 Camp George West currently occupies approximately 100 acres to the south of the STM campus. The
1585 site now provides space for Colorado National Guard classrooms and maintenance and storage
1586 facilities, and space for other activities and entities including the Colorado Department of Transportation
1587 (CDOT), Colorado Highway Patrol Academy, and the Department of Corrections.

1588 The Jefferson County CMP addresses areas surrounding the STM campus. The commercial and
1589 residential development areas to the east are zoned as planned development. This is a versatile county
1590 zoning mechanism that allows for development of any nature (commercial, residential, conservation,
1591 mining, industrial, etc.) (Jefferson County, Colorado 2013a). The open spaces to the north of the campus
1592 are zoned A-2. Permitted uses in planned development zones are approved through an Official
1593 Development Plan by the Board of County Commissioners.

1594 To the south, the area is primarily zoned as R-2 which allows for single-family or two-family dwellings or
1595 group housing for up to eight persons only. The area contains approximately 1,600 residential units and
1596 a park with a baseball diamond and two multi-use fields.

1597 The Camp George West area is zoned as A-2. This state land is not subject to local zoning and
1598 development regulations.

1599 A small portion of the area to the west of the STM campus is zoned as A-1 which is very similar to A-2,
1600 but with no minimum property size limits. The remainder of the property to the west is zoned as A-2. The
1601 Colorado State Highway Patrol driver training track also is zoned as A-2.

1602 The eastern limits of the City of Golden near the STM campus are zoned for residential uses.

1603 **4.1.2 Environmental Consequences**

1604 **Proposed Action**

1605 The Proposed Action would involve construction of new facilities and expansion of existing facilities
1606 within the NREL STM campus. This new development would occur within zones NREL has set aside for
1607 development. All building plans would be developed to be consistent with the campus' Site Operations
1608 Project Manager Handbook and NREL's site planning and development commitments as described in
1609 NREL's annual Environmental Performance Report (NREL 2013).

1610 At this time, no site plans or building/facility design details are available; however, the following
1611 stipulations would guide the process:

- 1612 • No major, off-site road or utility services would be required.
- 1613 • New buildings and building modifications would not exceed five stories above ground level.
- 1614 • New buildings would be set back from the STM campus' parcel boundaries. These setbacks
1615 would vary and would be determined during the site planning process and/or during the final
1616 design processes for individual buildings.
- 1617 • New buildings would be set back from STM campus drainage ways. These setbacks would vary
1618 and would be determined during the site planning process and/or during the final design
1619 processes for individual buildings, but would be determined with the intention of conserving
1620 drainage-way integrity, wildlife habitat and movement corridors, and flood control.

1621 No structures would be constructed in Zones 2 (Conservation Easement) or 7 (Historical Resources).
1622 Development in Zones 1, 3, 4, 5, and 6 would involve infill construction in the southern portion of the
1623 campus and away from the South Table Mountain mesa top and the steepest slopes. The proposed
1624 development would occur in close proximity to adjacent residential areas to the south and east of the
1625 campus. East campus construction would be buffered by the Jefferson County conservation easement
1626 and would be located on the western side of Zone 5. No development would be in close proximity to the
1627 Richard Heights neighborhood which is located to the southeast of the STM campus. Future design and
1628 review processes would establish setback and other development considerations.

1629 Overall, the proposed construction within Zones 1, 3, 4, 5, and 6 would increase development density
1630 within the STM campus to the extent that it would be noticeable to adjacent residents, but resulting
1631 long-term development would not be incompatible with the existing facilities or with the combination of
1632 residential and commercial development in the immediate area.

1633 The proposed development of the STM campus would generally be consistent with Jefferson County's
1634 planning and development guidance. No direct or indirect impacts to the park would be expected.
1635 Development would occur on undeveloped land near the hiking trail along the eastern boundary of the
1636 campus. This development would be compatible with existing and future trail use. Visual impacts
1637 resulting from construction activities and new and expanded structures are discussed in Section 4.5.
1638 Adherence to NREL's site development stipulations and related planning and development policies
1639 would address land use compatibility with existing adjacent land uses.

1640 No substantive land use effects would be expected at DWOP.

1641 **No Action Alternative**

1642 Under the No Action Alternative, the minor changes to the campus would be expected from operational
1643 changes, but infill development associated with the Proposed Action would not occur. Existing land uses
1644 within the STM campus would not change.

1645 **4.2 Transportation and Traffic**

1646 **4.2.1 Affected Environment**

1647 **Overview**

1648 Measurement of traffic levels are expressed in the form of a standard traffic assessment method used by
 1649 traffic engineers known as Level of Service (LOS). LOS considers traffic movement from all directions of
 1650 a given traffic intersection. In a signalized intersection controlled by stoplights, LOS is defined in terms of
 1651 the average total vehicle delay of all traffic movements through an intersection. For an unsignalized or
 1652 stop-sign controlled intersection, LOS considers vehicle delay results for each movement direction which
 1653 must yield to conflicting traffic at the intersection.

1654 LOS is comprised of six categories represented by the letters A through F, with A being the best and F
 1655 the worst. An LOS "A" represents conditions with minimal delay, while a LOS "F" represents conditions
 1656 with much longer delays. **Table 4-2** summarizes LOS criteria for both signalized and unsignalized
 1657 intersections. Traffic engineers consider LOS A through D to be acceptable and LOS E and F to be
 1658 unacceptable. Vehicle delay calculated by LOS can help quantify several difficult-to-measure factors,
 1659 such as driver discomfort, frustration, and lost travel time, and is influenced by many variables, such as
 1660 traffic signal phasing, traffic signal length, and traffic volumes with respect to the intersection's capacity.

Table 4-2 LOS Threshold Definitions

Level of Service	Average Control Delay per Vehicle (seconds per vehicle)	
	Signalized Intersection	Unsignalized Intersection
A	≤10	≤10
B	10-20	10-15
C	20-35	15-25
D	35-55	25-35
E	55-80	35-50
F	≥80	≥50

Source: Highway Capacity Manual (Transportation Research Board 2000).

1661

1662 **Current STM Campus Transportation and Traffic Infrastructure**

1663 The STM campus is served by the Denver West/Colorado Mills Boulevard and West Colfax Avenue
 1664 interchanges with I-70. Access to the STM campus is provided by three gated entrances.

1665 The east gate is the main entrance to the STM campus and provides two-lane access from Denver West
 1666 Marriott Boulevard via Denver West Parkway. The east gate serves as the primary gate for visitors,
 1667 contractors, and deliveries in addition to providing employee access. During AM (7:30 AM to 8:30 AM)
 1668 and PM (4:30 PM to 5:30 PM) peak hours, approximately 52 percent of STM campus vehicle traffic
 1669 passes through this gate. The east gate also provides pedestrian and bicycle access for employees.
 1670 Currently, a bus stop for Regional Transportation District (RTD) Route 20 is located just outside the east
 1671 gate, providing mass transit commuting options from Denver and Aurora.

1672 The south gate opened in May 2012 and provides employee access from West Colfax Avenue and
 1673 South Golden Road via Moss Street and Research Road. The south gate was added to address existing
 1674 and future site access and on-site and off-site roadway system capacity needs. Forty-four percent of AM

1675 and PM peak STM campus vehicle traffic currently uses this gate. Similar to the east gate, the south
1676 gate also provides pedestrian and bicycle access for employees. Also, a bus stop for RTD Route GS is
1677 located outside of the south gate, providing mass transit commuting options from Boulder and Golden.

1678 The west gate is located off of Quaker Street opposite Golden Hills Road and provides an employee
1679 access and emergency exit. Visitors do not use this gate unless there is an emergency. This gate and
1680 the local streets in the vicinity are not intended for high volumes of traffic and do not provide convenient
1681 connections to the regional roadway system. Approximately 2 percent of STM campus vehicle traffic
1682 passes through the west gate during AM and PM peak traffic hours.

1683 Leased facilities in the DWOP are served by the Denver West Marriott Boulevard interchange with I-70,
1684 and via West Colfax Avenue, Cole Boulevard, and facilities located in DWOP on the north side of I-70 by
1685 Denver West Parkway.

1686 **STM Campus Transportation and Traffic Background**

1687 STM campus and DWOP access needs have been analyzed by traffic engineers for the last several
1688 years in compliance with DOE NEPA implementing regulations as the development of the STM campus
1689 has evolved. The engineers' findings have been presented in traffic impact studies, traffic mitigation
1690 plans, and various NEPA documents associated with STM campus development. The May 2008 Final
1691 Supplement to the Final Site-Wide Environmental Assessment of the National Renewable Energy
1692 Laboratory's South Table Mountain Complex (DOE/EA-1440-S-I) (DOE 2008a) proposed to build and
1693 operate RSFs that would result in increasing the STM campus population from 500 to approximately
1694 1,430 employees by the relocation of employees from off-site leased locations and new hires
1695 (DOE 2008a). Traffic impact studies completed in support of DOE/EA-1440-S-I indicated that this would
1696 result in PM peak traffic flows at the Denver West Parkway and Denver West Marriott Boulevard
1697 intersection at unacceptable LOS E level without mitigation measures (Felsburg Holt & Ullevig [FHU]
1698 2008).

1699 In May 2008, DOE implemented a Mitigation Action Plan (MAP) to mitigate potential traffic impacts as a
1700 result of the relocation of employees from off-site leased locations to the STM campus once the RSF
1701 was completed. The MAP provided specific short-term and long-term actions that DOE and NREL could
1702 employ to reduce traffic levels at affected intersections, identified metrics to gauge the success of
1703 mitigation measures, and specified periodic traffic monitoring to verify the effectiveness of the traffic
1704 mitigation measures. The goal of the MAP was to maintain a LOS of D or better at the intersections
1705 affected by STM campus traffic (DOE 2008b). The short-term measures in the MAP are traffic
1706 management control strategies that form the foundation of NREL's traffic management program and
1707 commitments (refer to the following discussion). However, the MAP and traffic impacts studies showed
1708 that even with these measures, an additional access road would be required to divert campus traffic from
1709 the east gate to keep the traffic flow at the Denver West Parkway and Denver West Marriott Boulevard
1710 intersection at acceptable levels. A subsequent traffic impact study was prepared in 2009 with updated
1711 projections on STM campus population and background traffic volumes for 2012 and 2030, and
1712 analyzed potential options of a third access road to the campus (Baseline Engineering 2009). Through
1713 the NEPA process (DOE/EA-1440-S-II) (DOE 2009), the results of the 2009 traffic impact study,
1714 discussions with land owners, and negotiations with local and state agencies, it was determined that the
1715 preferred second full service access road to the STM campus would be an extension of Moss Street
1716 north of South Golden Road to the NREL property boundary. Construction on the south access road was
1717 completed in May 2012.

1718 To further improve the capacity of the Denver West Parkway and Denver West Marriott Boulevard
1719 intersection to handle increased eastbound PM peak STM campus traffic and prevent an unacceptable
1720 LOS of E or F at the intersection, DOE and NREL also committed in the May 2008 MAP to pursue
1721 funding and approvals for the addition of a second right turn lane for eastbound Denver West Parkway.

1722 Construction of the second right turn lane for eastbound Denver West Parkway began in May 2013 and
1723 was completed in June 2013.

1724 **Transportation and Traffic Management Program**

1725 DOE and NREL transportation and traffic management program will continue to implement a variety of
1726 measures to manage traffic and control peak levels. These commitments include the following traffic
1727 management measures.

1728 Program Management:

- 1729 • In-house traffic and transportation management staff to monitor and manage the program and
1730 make adjustments as necessary.
- 1731 • Periodic formal and informal traffic measuring to monitor peak traffic flows and volumes at
1732 off-campus intersections.

1733 Encourage Alternative Modes of Commuting:

- 1734 • Providing Eco Passes to employees to encourage use of the RTD public transportation system.
1735 This includes unlimited RTD regional, express, local, light rail, and Call-n-Ride services.
- 1736 • Establishing shuttle routes to provide connections between NREL facilities in Golden and RTD
1737 transit hubs and stations.
- 1738 • Promoting vanpools and carpools at the STM campus and Denver West site by providing
1739 incentivized parking.
- 1740 • Making vanpool incentives available for participants who commute in formal organized vanpools.
- 1741 • Providing infrastructure and services to promote biking. Bike racks, bike lockers, and bicycle
1742 maintenance stations are located in key locations on the STM campus. Bike racks on shuttle
1743 vehicles permit staff to take their bikes with them when they commute or move between
1744 buildings.
- 1745 • Maintaining an intranet site that allows staff to post and search listings for potential carpool and
1746 vanpool partners within NREL.
- 1747 • Setting up literature kiosks in key building locations that provide shuttle and RTD schedules,
1748 bicycle maps, and telecommuting information.
- 1749 • Hosting information sharing events to promote safe bicycling, rideshare (e.g., carpool and
1750 vanpool), and RTD services.

1751 Employ Alternative Workweek Practices:

- 1752 • Establishing alternative workweek strategies, such as flextime² and teleworking³, to spread out
1753 the arrival and departure times of vehicle trips and reduce overall vehicle trips on a given
1754 workday.
- 1755 • Promoting and encouraging use of teleconferencing and videoconferencing for meetings to
1756 decrease local vehicle trips and air travel.

² Flextime is intended to spread out employee arrival and departure times to avoid AM and PM peak traffic hours as well as reduce the overall daily vehicle trips. Typically it consists of employees working either four 10-hour work days per week or working 80 hours in 9 workdays during the 2-week pay period resulting in 1 day off every other week.

³ Telecommuting allows staff, with management approval, to work from home at least 1 day per week or occasionally as needed, reducing the days they commute to the STM campus.

1757 **Current Traffic Measurements**

1758 Periodic traffic monitoring has shown that the infrastructure improvements and traffic control mitigation
 1759 measures have successfully kept traffic impacts at the affected intersections at acceptable levels (e.g.,
 1760 LOS of D or better). A formal LOS analysis conducted in December 2011 showed that the Denver West
 1761 Parkway and Denver West Marriott Boulevard intersection was operating at LOS A in AM peak hours
 1762 and LOS B in the PM peak hours (Baseline Engineering 2012). The same analysis also concluded that
 1763 the Quaker Street and South Golden Road intersection also was operating at LOS A in AM peak hours
 1764 and LOS B in the PM peak hours.

1765 As part of NREL’s traffic management program, periodic informal monitoring is conducted several times
 1766 a year. In 2013, video traffic surveillance was conducted at all three STM campus traffic gates during the
 1767 PM peak hour at three different times of the year. **Table 4-3** shows the results of the traffic counts at the
 1768 east, west, and south entrances to the STM campus in April, August, and November 2013.

Table 4-3 2013 PM Peak Traffic Counts

Gate	PM Peak Hour Vehicles (in- and out-bound)			
	April	August	November	Average
East Entrance (Denver West Parkway and Denver West Marriott Boulevard)	285	294	343	307
West Entrance (Quaker Street and South Golden Road)	0	18	13	10
South Entrance (South Golden Road and Research Road)	183	213	282	226

1769

1770 These results were compared to thresholds designated in the MAP that would cause an unacceptable
 1771 LOS rating at the Denver West Parkway and Denver West Marriott Boulevard intersection during peak
 1772 AM and PM hours. These MAP thresholds identify the acceptable number of vehicle trips DOE and
 1773 NREL can contribute to the intersection without causing significant degradation to traffic flow. The MAP
 1774 threshold was 387 vehicle trips and is now 522 vehicle trips with the completion of the additional right
 1775 turn lane on eastbound Denver West Parkway. In 2013, PM peak hour traffic volume averages remained
 1776 below MAP thresholds even with the permanent relocation of approximately 250 DOE staff members to
 1777 the STM campus from off-site leased office space.

1778 **4.2.2 Environmental Consequences**

1779 **Proposed Action**

1780 The 2008, 2009, and 2012 traffic impact studies all analyzed long-term traffic impacts of continued STM
 1781 campus growth. The 2009 traffic impact study, an update of the 2008 study, assumed a total of
 1782 3,896 employees on the STM campus by 2030. The analysis concluded that operation of the south
 1783 access road and the second right turn lane on eastbound Denver West Parkway would keep the
 1784 targeted intersections serving the STM campus at an acceptable LOS through 2030. Additionally, the
 1785 2012 traffic study concluded that DOE and NREL could add 1,000 additional employees to the
 1786 STM campus and maintain a LOS B at the Denver West Parkway and Denver West Marriott Boulevard
 1787 intersection.

1788 The Proposed Action components would be expected to add a total of 357 employees to the STM
 1789 campus and 43 employees to DWOP by 2023 (see **Table 3-1**). These changes would reflect an annual

1790 increase of 2 percent per year. With this employment growth, the on-site employee total at the STM
1791 campus in 2023 would be 2,190 employees. This on-site employee total would be far lower than the
1792 anticipated 2030 total of 3,896 employees that generated the LOS B and C findings at the Denver West
1793 Parkway and Denver West Marriott Boulevard intersection. Consequently, the Proposed Action
1794 components would not create substantial short-term or long-term traffic impacts between 2013 and 2023.
1795 Similarly, the LOS would remain acceptable for Quaker Street or South Golden Road.

1796 The Proposed Action would include adding new internal roadways and potential adjustments to
1797 on-campus traffic circulation. No short-term or long term traffic capacity or safety effects would be
1798 anticipated from these improvements following NREL design review.

1799 **No Action Alternative**

1800 The No Action Alternative would limit overall employee growth and traffic increases through 2023 relative
1801 to the Proposed Action. Vehicle use at all gates and along entrance routes would increase incrementally
1802 every year, but this increase would be minor and handled by existing roads and traffic management
1803 facilities.

1804 **4.3 Air Quality and Climate Change**

1805 **4.3.1 Affected Environment**

1806 **Overview**

1807 Air quality describes the state or health of the air in the surrounding environment and often refers to the
1808 measurement of pollutants within it. Ambient air quality is evaluated by comparing the concentration of
1809 various pollutants in the atmosphere to the standards set by federal and state agencies. Several groups
1810 of air pollutants have been defined by the Clean Air Act (CAA) and are regulated by the
1811 U.S. Environmental Protection Agency (USEPA). Criteria pollutants refer to carbon monoxide (CO),
1812 oxides of nitrogen (NO_x), ozone (O₃), particulate matter, sulfur dioxide (SO₂), and lead (Pb). Also
1813 important to criteria pollutants are the precursor pollutants NO_x and volatile organic compound (VOC)
1814 that lead to the formation of O₃, SO₂, and NO_x, which contribute to particulate matter formation.
1815 Non-criteria pollutants also are regulated and include, among other pollutants, 187 toxic chemicals
1816 defined by the USEPA as hazardous air pollutants (HAPs). Criteria pollutants, non-criteria pollutants, and
1817 HAPs originate from a variety of man-made sources including mobile sources, stationary sources, and
1818 other manufacturing, processing, and cleaning activities. All pollutant groups are regulated because they
1819 cause or may cause serious health, property, environmental, and ecological effects; however, these
1820 pollutant groups are regulated by significantly different means.

1821 Ongoing scientific research has identified other pollutants affecting the atmosphere called GHGs. GHGs
1822 also are regulated by the CAA and include gases such as carbon dioxide (CO₂), methane (CH₄), and
1823 nitrous oxide (N₂O). Globally, man-made GHG emissions have increased at unprecedented rates over
1824 the last 250 years primarily due to changes in fossil fuel use, agriculture, and land use. Through complex
1825 interactions on a regional and global scale, these GHG emissions are suspected of causing a net
1826 warming of the atmosphere. This net warming is a result of GHGs reducing the amount of heat energy
1827 radiated by the earth back into space. Global climate change impacts documented include increasing air,
1828 land, and sea surface temperatures; changing ocean and atmospheric circulation; precipitation changes;
1829 reduction in sea ice; and increasing sea level (Intergovernmental Panel on Climate Change [IPCC]
1830 2007). While ongoing research seeks to address uncertainties in the current and future climate change
1831 impacts, it may be difficult to discern the effects of global climate change on small and regional scales.

1832 **NREL Air Quality Programs**

1833 As part of its EMS, NREL is committed to environmental stewardship by pollution prevention, compliance
1834 with legal requirements and voluntary commitments, and continual improvement of environmental and
1835 sustainability performance. The Air Quality Protection Program administered by the NREL's

1836 Environmental, Health, and Safety (EHS) Office sets continual goals to minimize air emissions, track
1837 emissions from large on-site sources, and maintain compliance and permitting requirements of all on-site
1838 sources with the USEPA and State of Colorado (NREL 2011a).

1839 NREL's EMS implements a "plan-do-check-feedback" improvement framework. Consistent with this
1840 framework, NREL project managers notify the NREL EHS office prior to the beginning of any project that
1841 poses the potential for air emissions. The EHS office evaluates potential air emissions and permitting
1842 requirements early in the project's planning phase. The NREL EHS office also is notified of new
1843 fuel-burning equipment and changes in the status of existing equipment. Subsequently, the EHS office is
1844 in contact with the appropriate regulatory authority as necessary. NREL operates all facilities at the STM
1845 campus in compliance with all applicable regulations. DOE provides oversight to verify compliance with
1846 those regulations, and NREL regularly conducts internal and external compliance evaluations.

1847 The following discussions provide information about NREL air quality programs; local climate; applicable
1848 regulatory authorities and standards; and air quality conditions, emission sources, and permits at the
1849 STM campus.

1850 **Local Climate**

1851 The STM campus is located in a semi-arid region that generally experiences limited precipitation, low
1852 relative humidity, ample sunshine, and large short-term and seasonal temperature variations. The STM
1853 campus is at an elevation of over 5,800 feet above mean sea level, which results in a thinner
1854 atmosphere and the large daily temperature variations. The area also is subject to occasional periods of
1855 severe drought. Average daily summer temperatures vary from approximately 61°F to 88°F in July;
1856 average daily winter temperatures vary from approximately 22°F to 44°F in December. The area
1857 generally experiences temperatures above freezing and no snowfall between mid-May and mid-
1858 September. Annual precipitation is approximately 15 to 20 inches, and seasonal snowfall generally
1859 ranges from 60 to 70 inches. Average wind speeds are approximately 10 miles per hour (mph),
1860 prevailing westerly throughout most of the year (NREL 2011a; Western Regional Climate Center 2013
1861 [WRCC]).

1862 **Applicable Air Quality Regulatory Authorities and Standards**

1863 The purpose of air quality standards is to allow an adequate margin of safety for the protection of public
1864 health and welfare from adverse effects resulting from pollutants in the ambient air. The primary
1865 pollutants of concern for which federal and state ambient air quality standards have been established
1866 include criteria pollutants, non-criteria pollutants, and HAPs, as described previously, and certain other
1867 toxic air pollutants. The Colorado Department of Public Health and Environment (CDPHE) Air Quality
1868 Control Commission (CAQCC) administers the CAA under the authority of the USEPA.

1869 Clean Air Act

1870 The National Ambient Air Quality Standards (NAAQS) are designed to set upper concentration limits for
1871 the six criteria pollutants in order to protect human health and the environment. The NAAQS are set out
1872 in 40 CFR 50 and were established in the Clean Air Act Amendments (CAAA) of 1970. Geographic
1873 areas that currently exceed or have recently exceeded the limit for one or more of the criteria air
1874 pollutants or O₃ precursors are called nonattainment areas, or maintenance areas.

1875 National Emission Standards for Hazardous Air Pollutants

1876 The National Emission Standards for Hazardous Air Pollutants (NESHAPs) are designed to protect
1877 human health and the environment by reducing toxic air emissions. The underlying authority for
1878 NESHAPs is Title III of the CAAA of 1990 (CAAA-90), which established a listing of HAPs. Title III of the
1879 CAAA-90 specified requirements for the USEPA to identify those source categories that emit, or have
1880 the potential to emit (PTE), one or more HAPs. For each source category identified, the USEPA was
1881 directed to promulgate NESHAPs using standards that are modeled on the best practices and most

1882 effective emission reduction methodologies in use at the affected facilities. Threshold quantities
1883 determine application of various requirements or exemption from those requirements.

1884 The emission of radionuclides other than radon from DOE facilities is regulated by NESHAPs
1885 (40 CFR 61 Subpart H). The requirements establish a radionuclide emission standard equal to those
1886 emissions that yield an effective dose equivalent (EDE) of 10 millirems per year to any member of the
1887 public. The requirements also address measuring and monitoring fugitive emissions of airborne particles
1888 that may contain radionuclides and notification to USEPA when emission limits are exceeded. NREL
1889 does not engage in nuclear activities and, therefore, has only very limited activity with radionuclides. In
1890 2012, extremely conservative estimates indicated the potential highest dose to the nearest member of
1891 the public was 0.035 millirems per year; over 285 times lower than the standard. NREL and DOE
1892 obtained a waiver for measuring and monitoring fugitive emissions of radionuclides in 1990 and submit
1893 an annual compliance report to USEPA each year.

1894 New Source Performance Standards

1895 The New Source Performance Standards (NSPS) are designed to regulate emissions of air pollutants by
1896 applying technology-based standards under 40 CFR 60. The standards apply to new, modified, and
1897 reconstructed affected facilities in certain categories of stationary sources. Some stationary sources
1898 subject to NSPS include industrial, commercial, or institutional steam generating units, engines,
1899 municipal waste landfills and combustors, incinerators, Portland cement plants, and various types of
1900 chemical and metal processing and manufacturing plants. Some sources subject to NSPS regulations
1901 are required to perform an initial performance test to demonstrate compliance and may require
1902 continuous monitoring depending on the type of source. Engines, such as the emergency and research
1903 generators, are currently the only sources at the STM campus that are subject to NSPS, but these units
1904 do not generally require testing.

1905 Prevention of Significant Deterioration

1906 Prevention of Significant Deterioration (PSD) regulations limit emissions of pollutants from new and
1907 modified major sources in established attainment areas. A major source, as defined for PSD regulations,
1908 is a source with the PTE greater than either 100 tons per year (tpy) or 250 tpy of a regulated PSD
1909 pollutant, depending on the type of pollutant and source. PSD permitting is triggered at 100 tpy for a
1910 source that falls into one of the 28 major source categories listed in 40 CFR 52.21 and at 250 tpy for all
1911 other sources. To implement its policy of non-degradation, the USEPA designated increments of
1912 additional pollution that would be allowed in certain areas. Class I areas include federal lands such as
1913 national parks, national wilderness areas, and national monuments. These areas are granted special air
1914 quality protections under Section 162(a) of the federal CAA. Class II areas allow additional, well
1915 controlled growth. Under PSD regulations, a construction permit may be necessary to install a new
1916 stationary source or modification of a stationary source prior to initiation of construction activities.
1917 Stationary sources may include any building, equipment, structure, facility, or installation or any
1918 combination thereof, including construction activities. Construction permits are issued on the basis of
1919 production or process rates related to emissions of criteria pollutants and HAPs. The STM campus and
1920 DWOP facility are not considered to fall under one of the 28 major source categories, are not currently
1921 subject to PSD regulations, and are not expected to be in the near future.

1922 Title V Operating Permits

1923 Operating permits are regulations to improve compliance with other permits and state and federal
1924 regulations. They are required to be issued to major sources under Title V of the CAA. A major source
1925 under Title V is defined as a source with the PTE greater than 100 tpy of a criteria air pollutant, 10 tpy of
1926 a single HAP, or 25 tpy for any combination of HAPs. These permits typically include pollution-control
1927 requirements, as well as compliance requirements. Minimum standards for operating permits are
1928 established under 40 CFR 70 and 71. Operating permits are issued to the source after operations have
1929 begun.

1930 Conformity

1931 Section 176(c)(1) of the CAA requires that federal actions conform to applicable State Implementation
1932 Plans (SIPs) for achieving and maintaining the NAAQS for the criteria air pollutants. In 1993, the USEPA
1933 promulgated a rule titled “Determining Conformity of General Federal Actions to State or Federal
1934 Implementation Plans” (40 CFR 6, 51, and 93). The “conformity rule” is intended to ensure that
1935 emissions of criteria air pollutants and their precursors are specifically identified and accounted for in the
1936 attainment or maintenance demonstration contained in SIPs. For there to be conformity, a federal action
1937 must not contribute to new violations of air quality standards, increase the frequency or severity of
1938 existing violations, or delay timely attainment of standards in areas of concern.

1939 The conformity rule applies to non-exempt, federal actions that would cause emissions of criteria air
1940 pollutants (or their precursors) above USEPA’s established threshold levels (de minimis levels) in
1941 designated nonattainment or maintenance areas. Under the rule, an agency must engage in a
1942 conformity review and, depending on the outcome of that review, conduct a conformity determination. In
1943 a conformity review, the federal agency must: 1) determine whether a proposed action would cause
1944 emissions of criteria pollutants or their precursors; 2) determine whether the emissions would occur in a
1945 nonattainment or maintenance area for any of the criteria air pollutants; 3) determine whether the
1946 proposed action is exempt from the conformity rule requirements; 4) estimate the emission rates of
1947 criteria air pollutants impacting a nonattainment or maintenance area; and 5) compare the estimate to
1948 the applicable threshold emission rates. If the estimated emission rates are below the threshold, the
1949 proposed action is assumed to conform and no further action is required. If they exceed the threshold, a
1950 more detailed conformity determination is required.

1951 Greenhouse Gases

1952 GHG emission requirements for reporting and permitting are under the USEPA PSD and Title V GHG
1953 Tailoring Rule (40 CFR 51, 52, 70, and 71) and the GHG Mandatory Reporting Rule (40 CFR 98).
1954 Annual USEPA GHG reporting is required for all sources that, in general, emit over 25,000 metric tpy of
1955 GHG in CO₂-equivalents (CO₂e). Operating and construction permits, however, are mostly required for
1956 large sources of GHG emissions, emitting at least 100,000 tpy CO₂e, planning increases in emissions of
1957 at least 75,000 tpy CO₂e, or certain sources that already require non-GHG permits by the CAA, and also
1958 emit over 100 tpy of GHG on a mass basis.

1959 Protection of Stratospheric Ozone

1960 Use of ozone-depleting substances (ODS) is regulated by the USEPA under 40 CFR 82 Protection of
1961 Stratospheric Ozone. Appliances containing more than 50 pounds of Class I or II ODS refrigerant must
1962 meet specific USEPA recordkeeping, ODS recovery, leak monitoring, and repair requirements. Facilities
1963 where maintenance activities are performed on refrigeration equipment containing ODS are required to
1964 file an annual notification with the CDPHE. Technicians that service ODS-containing equipment must be
1965 registered through attendance of an USEPA-certified training course and service equipment in
1966 accordance with the specific certification requirements. Refrigeration equipment larger than
1967 100 horsepower (hp) containing ODS must be registered annually with CDPHE.

1968 **Colorado Regulations**

1969 The CAQCC Regulation No. 3, Air Contaminant Emissions Notices, provides the provisions for
1970 construction and operating permits. For the purposes of this reporting, an Air Pollution Emission Notice
1971 (APEN) may be required for individual emission point sources of criteria and non-criteria pollutants as
1972 previously defined. An APEN is required in an attainment area for uncontrolled actual emissions of 2 tpy
1973 or more of any individual criteria pollutant, in a nonattainment area for uncontrolled actual emissions of
1974 1 tpy or more of any individual criteria pollutant. An APEN also is required for any source of uncontrolled
1975 actual emissions of lead of 100 pounds per year or more or for non-criteria pollutants above the de
1976 minimis levels stated in Appendix A of CAQCC Regulation No. 3.

1977 In addition, CDPHE regulations (5 Colorado Code of Regulations [CCR] 1001-18, Regulation 16) require
1978 federal, state, and local government facilities to track street sanding in the winter, to minimize sand use,
1979 and to file an annual sanding report. Sanding of roads followed by vehicle activity turns sand and gravel
1980 into finer particulates which may become airborne, contributing to pollution in the Denver area. NREL
1981 provides annual sanding reports; however, NREL has substituted sand with ice slicer type products.

1982 **STM Campus Air Quality Conditions and Emissions Sources**

1983 The STM campus is located in an area that is currently designated a marginal nonattainment area for
1984 8-hour O₃ NAAQS by the USEPA. The nonattainment designation is a result of violations of the NAAQS
1985 based on a 3-year average of monitoring data. The Denver metropolitan area and surrounding counties
1986 are designated an attainment/maintenance area for CO and particulate matter less than 10 microns in
1987 diameter (PM₁₀,) and an attainment area for SO₂, nitrogen dioxide, and particulate matter less than
1988 2.5 microns in diameter (PM_{2.5}). The nearest Class I area is Rocky Mountain National Park,
1989 approximately 40 miles to the northwest of the STM campus and DWOP.

1990 NREL maintains an air emissions inventory for the STM campus and DWOP to identify potential air
1991 emissions and to determine if permitting is expected to be required for particular facilities, equipment, or
1992 activities. The air emissions inventory compiled in 2012 indicates that the STM campus and DWOP
1993 includes 54 stationary sources. These sources include boilers, the Thermochemical Process
1994 Development Unit (TCPDU) or thermal oxidizer within the FTLB, hot water and radiant heaters,
1995 emergency and research generators, IBRF particulate baghouse and ammonia scrubber system, and
1996 the RFHP operations. Several of the aforementioned stationary emission sources at the STM campus
1997 require permits that are described in greater detail under the heading STM Campus Permit Status.

1998 Emissions from the 2012 inventory are listed in **Table 4-4** for criteria pollutants, GHGs, and non-criteria
1999 pollutants (including HAPs) at the STM campus and DWOP. HAP emissions include certain aliphatic and
2000 aromatic hydrocarbons, chlorinated and non-chlorinated compounds, inorganic acids, and alcohols that
2001 may be vented from various laboratory operations. These HAP emissions are based on a list of over
2002 300 chemicals, including 187 chemicals defined by the CAA and additional chemicals regulated by the
2003 CDPHE. Potential emissions values reflect the operation of all sources of emissions at the STM campus
2004 and DWOP on a continuous year-round basis at full capacity. These maximum potential emissions also
2005 may be referred to by the USEPA as PTE. Actual emissions of these pollutants are much less than most
2006 PTE because most sources operate intermittently and may utilize certain control technologies.

2007 The STM campus and DWOP also present the potential for accidental releases of toxic, highly toxic, and
2008 corrosive gases during research activities at the SERF, S&TF, and IBRF facilities. The accidental release
2009 of these gases could originate from sealed rupture disks or pressure relief valves associated with
2010 pressure monitors and auto-shutdown procedures. NREL's existing environmental management
2011 processes, procedures, facility design specifications, and programs establish requirements for the
2012 handling, storage, and use of these gases to minimize the likelihood of a release. In combination, these
2013 practices prevent adverse air quality impacts.

Table 4-4 STM Campus and DWOP Estimated Annual Air Pollutant Emissions

Type of Emission	Criteria Pollutants					GHGs			Non-criteria
	CO	NO _x	VOC	PM ^{1,2}	SO ₂	CO ₂	CH ₄	N ₂ O	
Potential (tpy)	33.66	62.92	4.28	9.16	0.85	43,703	1.85	0.83	1.43
Estimated Actual (tpy)	5.82	13.78	0.90	2.20	0.21	7,079	0.38	0.17	0.30

¹ STM campus and DWOP estimated annual air pollutant emissions from 2012 (NREL 2012a,b,c).

² PM refers to particulate matter less than 10 microns in diameter (PM₁₀).

2014 Fugitive dust emissions at the STM campus manifest in the form of emissions that are unplanned and
2015 escape from a process by a route other than a stack, chimney, or vent. A primary source of fugitive dust
2016 is windblown soil. Construction activities at the STM campus have the potential to increase fugitive dust
2017 generation by disturbing soil. Fugitive dust also may arise from street sanding during winter months.
2018 Following the 2010-2011 winter season, NREL transitioned to using a deicer to maintain roadways
2019 during the winter months, eliminating the source of fugitive particulate emissions. NREL complies with all
2020 CDPHE street sanding annual reporting requirements.

2021 Operation of the RFHP is a source of particulate matter on the STM campus due to wood combustion.
2022 Emission of most other criteria pollutants and GHGs are dominated cumulatively by the aforementioned
2023 smaller sources including boilers, heaters, and generators.

2024 Two water chillers using over 100 hp of compression and containing ODS are maintained at SERF on
2025 the STM campus. Each chiller contains 415 pounds of R-22 refrigerant, a Class II ODS. These chillers
2026 and associated personnel are in compliance with annual CDPHE reporting, training, and registration
2027 requirements.

2028 **STM Campus Permit Status**

2029 The STM campus maintains nine air quality permits. NREL has applied for two additional air permits
2030 from the Colorado Air Pollution Control Division (APCD). Air permits are required for the following
2031 sources:

- 2032 • TCPDU thermal oxidizer at the FTLB;
- 2033 • IBRF ammonia scrubber and particulate baghouse;
- 2034 • RFHP operations;
- 2035 • Site-wide construction particulate emissions;
- 2036 • Six emergency generators; and
- 2037 • One research-scale generator at ESIF.

2038 Two APENs also are maintained at the STM campus and two APENs have been submitted to the APCD
2039 that are expected to be approved in 2014. NREL has submitted one APEN but currently maintains no air
2040 permits for DWOP. NREL compares annual emissions estimates to regulatory emissions levels that
2041 would trigger permitting activities on an annual basis. A pollutant level that exceeds 80 percent of a
2042 permitting threshold would prompt a more detailed emission accounting and an evaluation of when a
2043 permit might be required.

2044 Currently, Title V permitting is not required for the STM campus because all individual criteria pollutant
2045 maximum potential emissions are well below the permitting threshold of 100 tpy. In addition, PSD and
2046 Title V permitting are not required for GHG emissions because the PTE GHG emissions fall well below
2047 100,000 tpy CO₂e, and estimated actual GHG emissions fall below thresholds for the GHG Mandatory
2048 Reporting Rule. With respect to HAPs, the STM campus emits small quantities of materials from
2049 laboratory hoods. The potential HAP emissions were 1.4 tpy for the STM campus in 2012. These
2050 emissions were well below the 10 tpy individual HAP and 25 tpy total HAP permit levels.

2051 **4.3.2 Environmental Consequences**

2052 **Proposed Action**

2053 Emissions from Construction Activity

2054 Construction activities associated with the Proposed Action at the STM campus would cause a
2055 temporary increase in emissions of air pollutants. No construction activities are anticipated at DWOP.

2056 Construction emissions would arise from the FTLB Workstations and Lab Space Additions (C) and
2057 Outdoor Test Pads (E), RSF III (H), ReFUEL Laboratory Relocation (I), REVS Facility (J), WHF
2058 Expansion (K), Metrology Laboratory (M), TriGen Central Plant (O), On Campus Renewable Energy
2059 Development (P), East Campus Infrastructure (Q), and On-site Vehicle Fuel Storage (R).

2060 Proposed Action construction activities would cause intermittent increases in fugitive dust on the STM
2061 campus. The emissions would be caused by scraping, grading, material handling, storage, and
2062 construction equipment and vehicles traveling over dirt or gravel (unpaved) surfaces. Given the small
2063 area of the proposed construction (21.5 acres), the proximity to paved roads, and the anticipated short
2064 duration of the construction projects, potential impacts to the local air quality environment would be local
2065 and temporary. Construction impacts would be minimized through the use of BMPs, such as wetting the
2066 soil surfaces, covering trucks and stored materials with tarps to reduce windblown dust, limiting
2067 freeboard on material haul vehicles, and using relatively late-model, properly maintained construction
2068 equipment. Fugitive dust would be managed in accordance with NREL's existing Particulate Emissions
2069 Permit for construction activities issued by the CDPHE.

2070 The Proposed Action also would include construction activities that would result in emissions of CO,
2071 NO_x, and particulate matter primarily from diesel engines. The exact types and numbers of engines that
2072 would be used for the Proposed Action and the total hours of operation for each are not yet known.
2073 Construction equipment would likely include: portable lighting, portable generator, backhoe/loaders,
2074 forklifts, asphalt paver, asphalt roller, compactors, concrete pumpers, water tanker, excavators,
2075 bulldozers, motor graders, wheel loader, cranes, concrete trucks, scrapers, and dump trucks. Based on
2076 the approximate square footage and footprint of the new buildings, the Proposed Action would be
2077 expected to have construction emissions similar to those estimated in the 2008 Final Supplement to the
2078 Final Site-Wide Environmental Assessment of the National Renewable Energy Laboratory's South Table
2079 Mountain Complex (DOE/EA-1440-S-I) 6.7 tpy CO, 32.6 tpy NO_x, and 1.4 tpy particulates (DOE 2008a).

2080 Emissions from New and Expanded Operations

2081 Air emissions from the operation of the proposed TBRF (B), FTLB workstation and lab space additions
2082 (C), RSF III (H), ReFUEL Laboratory Relocation (I), REVS Facility (J), WHF Expansion (K), and
2083 Metrology Laboratory (M) would be limited to those characteristic of HVAC equipment, similar to the
2084 operating emissions from other NREL research buildings. In addition, proposed additions to laboratory
2085 facilities would result in increased emissions of VOCs, HAPs, and other non-criteria gases from fume
2086 hoods and other sources. Specifically, these additions would include the clean room and liquid effluent
2087 treatment system infrastructure in S&TF (A), FTLB expansions for thermochemical process (B),
2088 organisms, and other fuel research, On-site Vehicle Fuel Storage (R), and all other additions increasing
2089 laboratory and research activities. The proposed clean room and liquid effluent treatment system
2090 infrastructure in the S&TF (A) may increase emissions of non-criteria HAPs from the escape of
2091 chemicals from the cleaning of silicon wafers. Emissions from chemicals such as hydrochloric acid, HF,
2092 or methanol during these activities may trigger APEN reporting and emissions controls. NREL continues
2093 to maintain inventories of these pollutants and would seek appropriate permitting should any emissions
2094 sources exceed required thresholds.

2095 The four proposed 1,500-gallon ASTs, On-site Vehicle Fuel Storage (R), would slightly increase VOC
2096 emissions. Due to the size and contents of the storage tanks, cumulative emissions would be expected
2097 to be below 1 tpy for all four tanks. These tanks would require the Colorado Department of Labor and
2098 Employment (CDLE) permitting and registration prior to construction. Additional information about current
2099 storage tank management can be found in Section 4.12.

2100 The anticipated change in emissions from DWOP operations would be negligible. Therefore, the
2101 following analysis focused on the potential change in emissions at the STM campus.

2102 The maximum potential emissions for the STM campus with the additional operational emissions from
 2103 the Proposed Action are estimated in **Table 4-5**. Additional operational emissions at the STM campus
 2104 would result from the 1.5 MW stationary fuel cell and boilers in the proposed TriGen Central Plant (O).
 2105 The operation of the proposed TriGen Central Plant (O) would result in the greatest increase in
 2106 emissions of criteria pollutants, GHGs, and HAPs. The TriGen Central Plant (O) is tentatively planned to
 2107 have a heating capacity of approximately 75 MMBtu/hr and 3,700 tons of cooling (NREL 2011b). The
 2108 plant includes a 1.5-MW stationary fuel cell fueled by natural gas. Based on the current information
 2109 available, the TriGen Central Plant (O) boilers and fuel cell would require CDPHE permitting and
 2110 registration prior to construction based on the tentatively planned size and emissions of the equipment.
 2111 This plant would likely be needed in the future to sustain additional infrastructure at the STM campus.
 2112 For the purposes of this Draft SWEA and future operational flexibility, DOE assumes that the TriGen
 2113 Central Plant will not replace the existing plants in FTLB and SERF although it is designed to do so.

2114 Based on the potential emissions at the STM campus and DWOP provided in **Tables 4-5** and **4-6**,
 2115 emissions are below the major source designation for criteria pollutants and GHGs for Title V permitting.
 2116 As specific design information becomes available regarding equipment sizes, fuel type, and runtime, a
 2117 site-wide applicability determination may be necessary to evaluate cumulative emissions prior to
 2118 construction.

Table 4-5 Maximum Potential STM Campus and DWOP Emissions with the Proposed Action

Type of Emission	Criteria Pollutants (tpy)					Non-criteria (tpy)
	CO	NO _x	VOC	PM ¹	SO ₂	
1.5-MW Stationary Fuel Cell ²	1.14E-03	0.23	1.14E-04	0.30	0.02	0.07
TriGen Central Plant Boilers ³	16.43	14.78	2.21	3.06	0.24	0.76
Existing Emissions at STM Campus and DWOP	33.66	62.92	4.28	9.16	0.85	1.43
Maximum Potential Emissions at the STM Campus and DWOP	50.09	77.93	6.49	12.52	1.11	2.26

¹ PM refers to particulate matter less than 10 microns in diameter (PM₁₀).

² Emissions of CO, NO_x, and VOC are calculated based on emission factors and estimated efficiency of 56.5 percent from Technology Characterization: Fuel Cells (USEPA 2008). Emissions from all other pollutants are calculated based on emission factors from AP-42 (USEPA 1995) for small boilers (<100 MMBtu/hour) assuming year-round (8,760 hours per year) usage.

³ Emissions of CO and NO_x are calculated based on emission factors from a Best Available Control Technology PSD analysis for a representative boiler with ultra-low NO_x burners (USEPA 2014a), assuming 80 percent efficiency. Emissions from all other pollutants are calculated based on emission factors from AP-42 (USEPA 1995) for small boilers (<100 MMBtu/hour) assuming year-round (8,760 hours per year) usage.

2119

2120 Any construction permits and notices would be obtained prior to commencing construction. An ambient
 2121 air quality impact analysis may be required as part of the construction permit application, depending on
 2122 the potential emissions. If a Title V operating permit is required, the application for the operating permit
 2123 must be submitted within 1 year of when the source would become subject to Title V requirements. The
 2124 construction and Title V permit requirements may include specific emission control technology, limits on
 2125 emissions, emissions monitoring, recordkeeping, and reporting to ensure compliance.

2126 The additional work space in buildings associated with the FTLB Workstation and Lab Space Addition
 2127 (C), the relocation of the ReFUEL Laboratory (I) and Metrology Laboratory (M) would cause an influx of

2128 traffic and traffic-related emissions as research activities are shifted onto the STM campus from other
2129 locations. The Proposed Action is estimated to add a total of 357 employees to the STM campus and
2130 43 employees to DWOP by 2023 (see Section 4.2.2). Studies have found that chronic exposure to
2131 traffic-related air pollution may contribute to respiratory diseases, such as asthma (McConnell et
2132 al. 2010) and mortality (Jerrett et al. 2009). In 2012, it was estimated that 74.2 million miles were driven
2133 by people in the Denver region each weekday and approximately 26.3 miles per person (Denver
2134 Regional Council of Governments 2013). Therefore, the increase in traffic as a result of the Proposed
2135 Action will cause an inconsequential increase in emissions to the region and related health effects.

2136 Conformity Review

2137 DOE conducted a conformity review for the Proposed Action and determined that: 1) the Proposed
2138 Action would result in emissions of criteria air pollutants; and 2) these emissions would occur in an area
2139 (Jefferson County, Colorado) that the USEPA has designated as a marginal nonattainment area for O₃
2140 and a maintenance area for CO and particulate matter. Consequently, DOE would conduct a further
2141 review of estimated emissions of these criteria air pollutants to determine the applicability of the general
2142 conformity rule and to determine if the estimated rate of these emissions would be less than or greater
2143 than the allowed thresholds.

2144 The threshold emission rates for a marginal O₃ nonattainment area is 100 tpy of NO_x or VOC; the
2145 threshold emission rates for CO and particulates in a CO or particulates maintenance area also are
2146 100 tpy (40 CFR 93.153).

2147 The proposed stationary fuel cell and TriGen Central Plant (O) equipment would result in a net increase
2148 in emissions of criteria pollutants. Although the Proposed Action may trigger site-wide permitting
2149 requirements as described above, emissions from the Proposed Action alone are estimated to be below
2150 thresholds triggering a conformity determination. The maximum potential emissions estimates from the
2151 Proposed Action, including construction diesel equipment, would be well below the 100 tpy threshold
2152 emission rates and below 10 percent of the nonattainment or maintenance area's total emissions
2153 inventory for the pollutants of concern. Ten percent of 2011 Denver County emissions, which represents
2154 only a portion of total emissions in the nonattainment and maintenance areas, are 9,554 tpy CO;
2155 1,964 tpy NO_x; 1,244 tpy particulates; and 1,775 tpy VOC (USEPA 2013a). Because the Proposed
2156 Action emissions are estimated to be well below thresholds, DOE has determined that they are exempt
2157 from further conformity determination.

2158 Emissions of construction-generated fugitive dust is permitted under NREL's CDPHE Air Permit
2159 Number 08JE0889L, which authorizes emissions of fugitive dust at the STM campus associated with
2160 over-lot grading and associated construction activities. The general conformity rule (40 CFR 93.153(d))
2161 provides an exemption for portions of an action that require an air emissions permit because
2162 state-permitted emissions are presumed to conform to the applicable SIP. DOE has determined that
2163 because particulate matter emissions from construction-generated fugitive dust would be permitted
2164 under CDPHE Permit Number 08JE0889L, they are exempt from the need for further conformity
2165 determination.

2166 DOE acknowledges that there would likely be additional miscellaneous sources of criteria and
2167 non-criteria pollutants directly and indirectly attributable to the Proposed Action. For example, depending
2168 on its fuel source and usage, shuttle bus service to new facilities could be an air emission source, as
2169 would commuting construction workers, certain construction equipment, and any other additional
2170 products or services transported from off-site locations for the operation of the TriGen Central Plant (O),
2171 fuel cell, and other proposed facilities. While recognizing and acknowledging these potential additional
2172 incremental sources, DOE has determined they would not result in the Proposed Action exceeding
2173 allowed threshold levels because they would be either short-term or limited in their PTE.

2174 Greenhouse Gases and Climate Change

2175 The Proposed Action would constitute a short-term minor increase in the use of fossil fuels and
 2176 associated GHG emissions during construction of the proposed facilities, facility expansions, and
 2177 associated vehicle traffic. The Proposed Action also would result in an increase in GHG emissions from
 2178 the operation of the TriGen Central Plant (O), stationary fuel cell, and increase in traffic. The estimated
 2179 actual and potential GHG emissions for the STM campus and DWOP are outlined in **Table 4-6**. Under
 2180 the Proposed Action, the STM campus and DWOP would emit 26,560 metric tpy CO₂e (29,277 tpy
 2181 CO₂e) in actual GHG emissions based on 4,000 hours per year expected usage for the plant. These
 2182 estimates would be above thresholds for the GHG Mandatory Reporting Rule of 25,000 metric tpy CO₂e
 2183 (27,500 tpy CO₂e). The maximum potential GHG emissions would be just below permitting thresholds of
 2184 100,000 tpy CO₂e for the PSD and Title V GHG Tailoring Rule. Upon finalization of equipment and
 2185 design for the Proposed Action, NREL would determine applicability of the GHG Mandatory Reporting
 2186 Rule and PSD and Title V Tailoring Rule and comply with all regulations. The GHG Mandatory Reporting
 2187 Rule requires the development of a GHG Monitoring Plan for monitoring, recordkeeping, and quality
 2188 assurance of GHG emissions reporting.

Table 4-6 STM Campus and DWOP Estimated Annual GHG Emissions with the Proposed Action

Type of Emission or Metric	GHGs (tpy)		
	CO ₂	CH ₄	N ₂ O
Potential (tpy)	92,012	2.86	1.11
Estimated Actual (tpy)	29,138	0.85	0.40
Global Warming Potential (GWP) ¹	1	25	298
Potential CO ₂ e tpy (metric tpy)	92,415 (83,838)		
Estimated Actual CO₂e tpy (metric tpy)	29,277 (26,560)		

¹ GWP is a measure of how much heat a GHG can trap in the atmosphere compared to CO₂. GWPs are used to estimate the impacts of cumulative GHG emissions and are often expressed in terms of CO₂e. Total GHG CO₂e is calculated by multiplying the emissions of each GHG by its GWP and summing these CO₂e emissions for each GHG. GWPs are taken from the November 29, 2013 update in the Federal Register, Volume 78, Page 71909, Table 2 – GHGs with Revised GWPs for Table A-1.

2189

2190 The additional emissions from the Proposed Action would likely have an inconsequential contribution to
 2191 long-term global climate change. For context, the estimated GHG emissions in the State of Colorado for
 2192 2013 are approximately 127,000,000 metric tpy CO₂e (CDPHE 2013). Therefore, GHG emissions from
 2193 the Proposed Action would represent a de minimis increase compared to existing statewide emissions.
 2194 Furthermore, estimated total GHG emissions from construction equipment in CO₂e would be
 2195 approximately 0.01 percent of the CO₂e estimated to be emitted by the U.S. in 2011 (USEPA 2013a).

2196 Per guidance from the CEQ, it is currently not useful for the NEPA analysis to attempt to link speculative
 2197 climatological changes, or the environmental impacts thereof, to the particular project or emissions, as
 2198 such a direct linkage is difficult to isolate and to understand (CEQ 2010). At present, there is no
 2199 methodology that would allow DOE to estimate the specific effects, if any, that this small incremental
 2200 increase in GHG emissions would have on the atmosphere or climate change.

2201 The Proposed Action also may be affected by climate change in a variety of ways. Climate change can
 2202 affect the integrity of a structure by exposing it to a greater risk or frequency of intense heat waves,
 2203 drought, severe wildfires, flooding, or intense storms. Climate change also may exacerbate the

2204 environmental effects of the Proposed Action, resulting in more severe consequences than what is
2205 reasonably estimated. However, per CEQ guidance, it is currently not useful to quantify climate change
2206 effects at specific geographic locations (CEQ 2010).

2207 **No Action Alternative**

2208 Under the No Action Alternative, no new construction or changes in emissions would occur beyond what
2209 has been previously approved. NREL’s STM campus and DWOP would continue to operate at current
2210 conditions and no new environmental consequences would be expected. NREL would continue to track
2211 and inventory appropriate air pollutant emissions at the STM campus and make determinations
2212 regarding appropriate reporting and permitting requirements as necessary to maintain compliance with
2213 all federal, state, and local regulations.

2214 **4.4 Noise**

2215 **4.4.1 Affected Environment**

2216 Sound is classified as vibrations or fluctuations in the pressure of the air that are detected by the human
2217 ear. Noise is defined as unwanted or annoying sound that is typically associated with human activities
2218 and that interferes with or disrupts normal activities. Sound and noise are measured as sound pressure
2219 levels in units of decibels (dB). Response to noise varies according to its type, its perceived importance,
2220 its appropriateness in the setting and time of day, and the sensitivity of the individual receptor.
2221 A-weighted decibels (dBA) are used to characterize sound levels that can be sensed by the human ear.
2222 “A-weighted” denotes the adjustment of the frequency range to what the average human ear can sense
2223 by reducing the value or “weight” of low frequency sounds. Noises may be harmful to humans when they
2224 occur at high levels or over long periods of time. **Table 4-7** provides a scale of A-weighted sound levels
2225 and associated noise sources for context.

Table 4-7 Sound Levels of Typical Noise Sources and Noise Environments (A-weighted Sound Levels)

Noise Source (at a given distance) ¹	Scale of A-Weighted Sound Levels (dBA) ¹	Noise Environment (equivalent)	Human Judgment of Noise Loudness (relative to a reference of 70 dB) ²
Threshold of pain	140	–	~128 times as loud
Commercial jet take-off (328 feet/100 meters)	120	–	~32 times as loud
Discotheque	110	Boiler room; printing press plant	~16 times as loud
Jackhammer (49 feet/15 meters)	90	–	~4 times as loud
Heavy truck (49 feet/15 meters)	80	Noisy urban daytime	~2 times as loud
Vacuum cleaner	70	–	Moderately loud (reference loudness)
Normal conversation (3 feet/1 meter)	60	Data processing center; department store	~1/2 as loud
Urban residence	50	Quiet urban daytime; light traffic	~1/4 as loud

Table 4-7 Sound Levels of Typical Noise Sources and Noise Environments (A-weighted Sound Levels)

Noise Source (at a given distance) ¹	Scale of A-Weighted Sound Levels (dBA) ¹	Noise Environment (equivalent)	Human Judgment of Noise Loudness (relative to a reference of 70 dB) ²
Soft whisper (7 feet/2 meters)	30	Quiet suburban nighttime/rural area	~1/16 as loud
North Rim of Grand Canyon	20	–	~1/32 as loud
Threshold of hearing	0	–	~1/128 as loud

¹ Noise sources and scale of A-weighted sound levels approximated from Occupational Safety and Health Administration (OSHA 2013).

² These values are logarithmic measurements. Therefore, every 10-dBA increase is perceived by the human ear as approximately twice the previous noise level.

~ = Approximately.

2226 Sensitive Receptors

2227 Noise sensitive receptors located in the immediate vicinity of the STM campus include residences east,
2228 west, and south of the STM campus boundary, Pleasant View Park, and wildlife. The relationship
2229 between noise and wildlife is discussed in Section 4.10. With respect to NREL personnel, DOE’s Worker
2230 Safety and Health Program regulations (10 CFR 851) incorporate OSHA noise and hearing protection
2231 standards for worker exposure, and manage compliance with them.

2232 Residential receptors in the vicinity of the STM campus include:

- 2233 • Multi-family residences located approximately 50 feet (15 meters) east of the STM campus
2234 boundary.
- 2235 • Single-family residences in two subdivisions located south and west of the STM campus.

2236 The nearest residence is located approximately 50 feet (15 meters) from the southwestern boundary of
2237 the STM campus. The nearest residence to the southeastern boundary of the STM campus is located
2238 approximately 100 feet (30 meters) away. The nearest school, church, day-care center, or hospital is
2239 approximately 1.5 miles from the STM campus.

2240 Noise sensitive receptors located at the perimeter of the DWOP, near Building 16, include residences
2241 and Applewood Park. Noise levels at these receptors are dominated by motor vehicle travel along I-70
2242 and local roads.

2243 Noise Regulations and Guidelines

2244 Environmental noise regulations and guidelines for outdoor, neighborhood, and/or community noise
2245 levels have been promulgated by the USEPA, the Federal Highway Administration (FHWA), the State of
2246 Colorado, and local governments, such as Jefferson County. Although not all of these standards are
2247 directly applicable to the STM campus, they provide a general context for assessing noise issues.

2248 The USEPA provides guideline noise levels for anticipated noise or human activity disturbance impacts
2249 in relation to industrial construction and operations in 40 CFR 201 through 211. The levels are set to
2250 define a point at which these levels and lower levels would protect people from activity interference and
2251 annoyance. Subsequent to the Noise Control Act of 1972, the USEPA set guidelines for noise in

2252 residential land use areas. Outdoor locations “in which quiet is a basis for use” are assigned a maximum
2253 daytime noise level of 55 dBA. Indoor locations are assigned a maximum daytime noise level of 45 dBA.

2254 DOE has accepted the OSHA noise regulations and guidelines for worker exposure, and NREL operates
2255 in compliance with all regulations related to worker health and safety. Occupational noise exposure
2256 levels are set out in 29 CFR 1910 Subpart G. These regulations and guidelines focus on noise from
2257 machinery, equipment, and tools.

2258 The FHWA has created Noise Abatement Criteria for actions that involve federal roads for peak hourly
2259 A-weighted sound levels. An outdoor noise level of 67 dBA and indoor noise level of 52 dBA is assigned
2260 to lands that include residential, educational, and healthcare facilities. An outdoor noise level of 75 dBA
2261 is assigned for commercial and industrial areas.

2262 The State of Colorado Noise Statute has established state-wide standards for noise level limits for
2263 various time periods and areas (CCR 25-12-101 through CCR 25-12-109). These standards can be used
2264 as guidelines for evaluating impacts. The most stringent permissible noise levels apply to residential
2265 zones, where the maximum permissible daytime (7:00 AM to 7:00 PM) non-vehicular noise level is
2266 55 dBA. In addition, construction projects are limited to permit conditions, or 80 dBA, for the period within
2267 which the construction is to be completed or a reasonable amount of time. At nighttime (7:00 PM to
2268 7:00 AM), the maximum noise level from non-vehicular traffic is 50 dBA, and from construction is 75 dBA
2269 in residential zones. Noise regulations in Jefferson County consider sound measured 25 feet (8 meters)
2270 from a property line for non-vehicular traffic when the wind velocity at the time and place of such
2271 measurement is not more than 5 miles (1.5 kilometers [km]) per hour, or 25 miles (40 km) per hour with a
2272 wind screen.

2273 Jefferson County, Colorado, also maintains a Noise Abatement Policy that is consistent with the State of
2274 Colorado Noise Statute in regulating the aforementioned permissible noise levels in residential and
2275 construction areas. This policy also sets a maximum permissible noise level of 78 dBA for vehicles on
2276 private or public property that is not a road or highway.

2277 **Existing Noise Levels and Sources**

2278 The ambient noise level within the STM campus consists of sounds generated by vehicle traffic, various
2279 activities, and natural sources. Actual noise levels in and around the STM campus are affected by
2280 specific noise events, intervening topography, vegetation, and meteorological conditions, including wind
2281 speed and direction.

2282 Although noise measurements were not taken and noise modeling not performed for this Draft SWEA,
2283 observations indicate that the acoustic environment within the boundaries of the southeastern portion of
2284 the STM campus can be considered similar to that of an urban location. I-70 is a major noise source
2285 throughout the day and during sensitive late-night and early-morning periods.

2286 The 24-hour day-night average sound levels on the STM campus are similar to levels found in suburban
2287 environments, where typically levels range from 40 to 60 dBA. Most activity and mechanical operations
2288 at the STM campus are conducted within buildings. Construction activity and routine maintenance
2289 occasionally generate additional noise.

2290 In general, roadway noise depends upon vehicle type, speed, traffic volume, surface conditions, surface
2291 gradients, and distance to receptors. On-site light vehicle traffic contributes little to overall traffic noise at
2292 off-site locations because of the limited number of vehicles that access the STM campus, relatively low
2293 speed limits throughout the STM campus, and relatively high ambient noise levels near most sensitive
2294 receptors such as adjacent residences.

2295 I-70 is located approximately 1,400 feet (424 meters) south of the STM campus' southeastern boundary.
2296 Based on site visits and observations, motor vehicle traffic (local buses, on-site vehicle traffic, and I-70
2297 traffic) are the primary ambient noise sources for the southern portion of the STM campus.

2298 Two RTD bus routes serve the STM campus, which contribute to temporary noise levels. Buses traveling
2299 between Boulder and Golden use the south access road to the STM campus and turn around by the
2300 South Entrance. This route operates during peak commuter traveling times between 6:07 AM and
2301 9:15 AM, and 3:00 PM and 5:37 PM, on weekdays, with buses arriving approximately every half-hour to
2302 hour during these periods. Buses serving the STM campus and downtown Denver use the main access
2303 road on the east side of the STM campus and turn around just east of the SEB. This route operates
2304 throughout the day between 5:08 AM and 6:32 PM on weekdays. Buses arrive approximately every
2305 half hour, during peak commute times, and every hour mid-day (RTD 2013). Idling buses generate a
2306 temporary noise level of approximately 75 dB at 50 feet (15 meters).

2307 Noise generated at DWOP is inconsequential relative to other local sources such as I-70.

2308 **4.4.2 Environmental Consequences**

2309 **Proposed Action**

2310 Construction

2311 Construction noise would normally occur in intervals Monday through Friday during daylight hours when
2312 new facilities were being built over a period of 10 years. An exception would be in cases where
2313 construction activity required interruption of utility services; in that case, weekend work and related short
2314 term noise may occur.

2315 Heavy equipment such as bulldozers, graders, backhoes, excavators, dump trucks, and cement trucks
2316 would generate noise that would impact on-site workers and nearby residents, especially residents living
2317 immediately east and west of the STM campus. Construction equipment typically emits noise in the
2318 86-dB to 94-dB range. Construction workers would use hearing protection and follow OSHA standards
2319 and procedures. Direct exposure of NREL staff to construction noise would be generally limited to times
2320 when personnel were outdoors walking to or from parked vehicles or between buildings. These noise
2321 effects would be considered short-term and minor, and would be addressed by standard practices.

2322 Construction activities near the east, west, or south boundaries (Zones 3, 5, and 6) of the STM campus
2323 may occur close to residences, and noise could be a nuisance for some residents during construction.
2324 Construction-related noise impacts would vary with the phase of construction and would occur
2325 intermittently.

2326 Operation

2327 Operation of most of the proposed facilities and facility additions would not increase ambient noise levels
2328 on the STM campus or at the campus perimeter. Long-term noise that would be discernible outdoors
2329 from proposed additional operations in the FTLB Workstation and Lab Space additions (C), RSF III (H),
2330 ReFUEL Laboratory relocation (I), REVS Facility (J), WHF Expansion (K), and Metrology Laboratory (M)
2331 would be generally limited to noise from HVAC fans and similar equipment and would not adversely
2332 affect receptors. Research and development operations in the proposed Outdoor Test Pad (E), REVS
2333 Facility (J), TBRF Development (B), and WHF Expansion (K) may result in minor increases in ambient
2334 noise levels; this would be limited, though, as most operations would be contained indoors. The On
2335 Campus Renewable Energy Deployment (Q) and East Campus Infrastructure (P) development would
2336 not substantially change the current ambient noise conditions throughout the STM campus and would
2337 have no impact on off-site receptors.

2338 The addition of up to two 100-kW wind turbines and multiple smaller wind turbines (less than 10 kW)
2339 distributed within the STM campus would create new noise sources with the potential to increase
2340 ambient noise levels. Manufacturer's specifications for 100 kW turbines indicate they produce a noise
2341 level of 55 dB at 98 feet (30 meters) under windy conditions. Smaller turbines produce far lower noise
2342 levels and would not be expected to substantively impact ambient noise conditions. On windy nights,
2343 when ambient noise levels from traffic and other sources are low, turbine noise may be noticeable, and
2344 would not be expected to create noise levels that would necessitate analysis of mitigation unless one or
2345 more of the larger turbines were located at or immediately adjacent to the site perimeter, which is not
2346 likely to occur. The location of the 100-kW turbines is not specified at this time, so off-site noise levels
2347 cannot be calculated. Future wind turbine siting decisions will consider the potential for noise impacts
2348 and make sure substantial off-site noise effects are avoided.

2349 The operation of the proposed TriGen Central Plant (O) in Zone 4, north of S&TF, would incrementally
2350 increase the ambient noise at the STM campus. Although decisions have not been made regarding
2351 equipment and layout, equipment would be installed inside a building. Therefore, operational noise to the
2352 outdoors would be attenuated as part of future processes. All operations inside the building would be in
2353 compliance with OSHA requirements. Noise impacts to operators would be reduced by the use of
2354 hearing protection equipment. The proposed location of the heating plant considered the potential for
2355 noise impacts to off-site receptors. As a rule of thumb, sound levels drop approximately 6 dBA for every
2356 doubling of distance from the source. Assuming that the loudest source of noise from the proposed plant
2357 equipment would be approximately 80 dBA at a distance of 20 feet from the plant, the plant should be
2358 constructed over 320 feet from the nearest off-site receptor for noise to be at daytime guideline levels.
2359 This estimate is likely conservative and does not take other unknown factors such as surrounding
2360 buildings and terrain into account. At the proposed location, the noise from the plant would not adversely
2361 impact off-site receptors.

2362 The Proposed Action components also would likely cause a net increase in traffic to and from the STM
2363 campus that would be expected with additional space and research activities for staff. This change would
2364 create an inconsequential difference in noise levels. No noticeable noise increase would occur at the
2365 DWOP.

2366 **No Action Alternative**

2367 If no activities associated with the Proposed Action are completed and the STM campus continued to
2368 operate at current conditions, no environmental consequences would be expected. NREL would
2369 continue to assess noise levels and sources at the STM campus to limit public impacts and make
2370 determinations regarding appropriate requirements as necessary to maintain compliance with all federal,
2371 state, and local regulations.

2372 **4.5 Visual Quality and Aesthetics**

2373 **4.5.1 Affected Environment**

2374 The visual and aesthetic characteristics of the STM campus are created by existing facilities, equipment
2375 and infrastructure, and the remaining natural conditions composed of open grassland, vegetated and
2376 rocky slopes, drainage ways, and the short grass vegetation on the mesa top.

2377 NREL campus development planning, policy, and approval processes limit proposed improvements to
2378 specific and specialized development zones (refer to Chapter 2.0 discussions and **Figure 3-1**).

2379 Architecture, landscape architecture, environmentally sensitive design, and sustainability principles are
2380 applied to all new development to enhance campus aesthetics and address impacts from off-site
2381 receptors. In addition, DOE must comply with all federal laws and regulations that restrict what can be
2382 designed and fire codes limit building heights or make compliance with codes expensive.

2383 Local policies established by Jefferson County, Golden, and Lakewood reflect community sensitivity with
2384 respect to the visual qualities provided by natural resources in the STM campus. Specifically, the
2385 Jefferson County General Land Use Plan (Land Use Plan) characterizes North and South Table
2386 Mountain as “unique landscapes,” and states that “maintaining landscapes that have a unique visual
2387 quality” is a key to maintaining the quality of life in Jefferson County. DOE would consider these
2388 restrictions and visions when making planning decisions for campus development.

2389 The NEPA analysis for a specific project is initiated with preliminary design concepts and an analysis of
2390 visual impacts is included in the list of environmental consideration. New designs must be shared and
2391 explained to other federal agencies and the general public. When comments are received, DOE
2392 considers those comments in the final analysis and decisions regarding campus development.

2393 New development occurs in compliance with NREL’s Site Operations Policies and Procedures. When
2394 preliminary building or addition designs are considered, the campus architecture, landscaping, character
2395 of the South Table Mountain area, color pallets, and building heights are integrated into the design. For
2396 larger or more complicated projects, an integrated project team (IPT) made up of subject matter experts,
2397 including environmental and sustainability concerns, are called upon and a more formal, internal design
2398 review process for all construction proposals (new facilities and modifications to existing facilities) is
2399 enacted. DOE strives to keep the STM campus a showcase for Renewable Energy Design in regards to
2400 its buildings and features. Therefore, visual impacts are always considered and new designs must be
2401 integrated into the overall campus master planning process.

2402



Examples of the Visual and Aesthetic Character of the STM Campus

2403

2404 When new development is proposed, NREL policy requires the project manager to complete a “Project
2405 Manager’s Checklist.” This checklist addresses basic site development requirements and allows
2406 evaluation of the project relative to compliance with NEPA. Internal coordination involves working with

2407 NREL's Building Manager's Handbook and NREL's Site Operations Procedures. If the project involves
2408 temporary contractors, the NREL project manager forwards the Subcontractor's Project Manual to the
2409 temporary contractors. This process includes consideration of a full range of environmental, health and
2410 safety considerations. Large projects use the IPT and design review process discussed above to
2411 evaluate and address a full range of issues during the planning and design phase of a project.

2412 Off-site public and private vantage points include numerous sites located along and near the STM
2413 campus boundaries, and more distant locations such as those along I-70, where much of the STM
2414 campus can be seen, along with the mesa slopes and mesa top.

2415 Public input on the visual and aesthetic effects of STM campus development has focused on keeping the
2416 mesa slopes and mesa top undeveloped, reducing development in scenic areas, and minimizing lighting
2417 to reduce off-site exposure.

2418 NREL employs a variety of strategies to reduce night-time lighting to promote energy efficiency and
2419 reduce light pollution while balancing the safety of employees and their varying work schedules. These
2420 strategies include:

- 2421 • New pole-mounted campus lights are "full cutoff fixtures" where the light is emitted downward
2422 and does not exit the fixture above the horizontal 90-degree angle.
- 2423 • Many pole-mounted campus lights and all parking garage and parking lot lights have occupancy
2424 sensors to reduce on time to only when it is needed.
- 2425 • Many pole-mounted campus lights that do not have occupancy sensors are on a time schedule
2426 so the lights are off from midnight to 4 A.M. and are only overridden by security when an
2427 occupant needs to go to the garage or parking area.
- 2428 • The parking garage includes exterior aluminum panels to help minimize light pollution from
2429 vehicle headlights.
- 2430 • Exterior building lighting is minimized to only as necessary, such as at entries and exits.
- 2431 • Lighting at the mesa top facilities is limited and focused downward.

2432 NREL's DWOP facilities are located within a landscaped, low density, three-story, suburban, office
2433 building campus. NREL's use of the DWOP involves occupancy of existing buildings and does not
2434 include exterior facilities or improvements.

2435 **4.5.2 Environmental Consequences**

2436 **Proposed Action**

2437 Visual and aesthetic effects from the Proposed Action would not be expected at the DWOP because no
2438 exterior improvements are proposed there. Visual and aesthetic changes would occur at the STM
2439 campus from the installation of new facilities and equipment through 2023.

2440 Given the uncertainty of the exact location, size, configuration and color, the visual impact of each
2441 component of the Proposed Action component is not known. Therefore, a definitive and meaningful
2442 visual impact analysis cannot be presented at this time. Prior to committing to any component of the
2443 Proposed Action, DOE and NREL would commit to using the design review process and subsequent
2444 NEPA review process to consider potential visual impacts of these actions when preliminary designs
2445 become available.

2446 All site development and construction would occur within a rigorous design, review, and approval
2447 process. Visual impact analysis would be an integral part of this process and include campus
2448 architecture, landscaping, color palettes, building heights, and the character of the South Table Mountain

2449 area. DOE strives to develop the STM campus as a showcase for renewable energy design and
2450 integrate this design into the existing landscape and natural resources. Mesa top building heights would
2451 generally be limited to approximately one story, and other site locations would have a height limitation of
2452 five stories. Building colors and texture would be selected to blend into the existing landscape, to the
2453 extent practicable. Lighting standards to achieve required illumination requirements, while reducing
2454 off-site visibility, would be used. On an as-needed basis, depending on location and complexity, visual
2455 modeling and analysis may be conducted to determine the potential impacts to off-site receptors and the
2456 general character of the South Table Mountain area.

2457 As discussed in Section 1.2, this Draft SWEA provides an overall NEPA baseline that is useful for tiering
2458 or as a reference when preparing project-specific NEPA review for new proposals. Prior to authorizing
2459 any component of the Proposed Action, DOE would prepare a subsequent NEPA review that would
2460 incorporate relevant information from this Draft SWEA and would focus on those issues that have not
2461 been adequately addressed in this document. Therefore, that NEPA review would consider potential
2462 visual impacts. The following discussion addresses basic issues for some of the key improvements.

2463 Based on the campus planning assumptions presented in Chapter 2.0, summarized in Section 2.5 and
2464 shown in **Figure 3-1**, the changes at the STM campus would be characterized as infill development
2465 involving 21.5 acres of potential development area. This infill development would occur in locations
2466 outside of the campus' Conservation Easement that would not substantively change views of the
2467 campus, mesa slopes, or mesa top from off-site vantage points with two exceptions. The exceptions
2468 would be the TBRF facility (B [if located in Zones 4 or 5]) and REVS (J) to be located near the on-site
2469 public trail easement and immediately adjacent to off-site condominiums.

2470 The TBRF (B) and REVS (J) facilities would involve new buildings in the STM East Campus area
2471 (Zones 4 and 5) with a 45,000-square-foot parking lot. No design details for these buildings and the
2472 associated parking lot are available at this time so the visual characteristics of the improvements and
2473 their impact on views from off-site vantage points can only be estimated and evaluated in a general
2474 manner.

2475 Additional improvements that may create visual issues include those proposed in high visibility areas
2476 (high on the mesa slope and on the mesa top). These improvements include minor changes to the high
2477 flux solar furnace and the TBRF (B) location. No more than two 100-kW wind turbines are proposed for
2478 the east campus (Q). Rotor heights would be no more than 200 feet. No further design details for these
2479 facilities are available at this time. No additional photovoltaic or any turbines would be added to the mesa
2480 top.

2481 Based on STM campus planning limits, as shown in **Figure 3-1**, NREL's applicable design policies and
2482 campus development guidelines, changes to views across the STM campus from private property
2483 (adjacent condominiums), and local trails through the STM campus would be expected from
2484 improvements in Zone 5. Views of existing STM campus buildings and facilities would be replaced by
2485 views of the new facilities. Some views above and beyond STM campus facilities could be blocked
2486 depending on the height and massing of the proposed building or buildings. View disruption would be
2487 directly related to the height of the new buildings and the distance between the new buildings and the
2488 adjacent vantage points (trail alignment and condominiums). Based on the campus development
2489 perimeter delineated in **Figure 3-1**, a buffer exists between adjacent vantage points and the future
2490 buildings. Given this distance and NREL's approach to campus design, the anticipated visual effects,
2491 including potential disruption to views, would be minor and would not create unavoidable conflicts with
2492 STM campus planning policy.

2493 **No Action Alternative**

2494 The No Action Alternative would have inconsequential effects on visual quality at the STM campus and
2495 at DWOP. Installation of new facilities and equipment associated with the Proposed Action would not

2496 occur. Most importantly, the REVs facility would not be added to the STM campus by 2023. Effects from
2497 the REVS building would be avoided.

2498 **4.6 Water Resources**

2499 **4.6.1 Affected Environment**

2500 **Regulatory Requirements**

2501 Applicable regulatory requirements and other agency programs directly associated with water resources
2502 on the STM campus include:

- 2503 • The Clean Water Act (CWA) (including Section 404), the Safe Drinking Water Act, and
2504 designated beneficial uses and water quality standards administered by CDPHE; and
- 2505 • Storm water permit requirements for construction activities from the USEPA 2012 Construction
2506 General Permit.

2507 Wetlands are discussed in Section 4.9.

2508 **Surface Water**

2509 The STM campus is located in the Lower Clear Creek Watershed of the South Platte River Basin
2510 (Hydrologic Unit Code 1019000404) (Natural Resources Conservation Service [NRCS], U.S. Geological
2511 Survey [USGS], and USEPA [2010]). The average annual precipitation ranges from approximately 15 to
2512 20 inches (National Weather Service [NWS] 2013). No perennial streams or floodplains are present
2513 within the STM campus. However, flash floods are known to occur in Colorado and could occur in the
2514 area.

2515 Flash flood hazards have the potential not only to damage existing infrastructure but to completely
2516 destroy small structures and roads, and can be life-threatening. In addition, flash floods can erode banks
2517 of watercourses that would result in undermining building foundations and roads. Flash flood hazards
2518 can be addressed by assessing the potential for flooding and providing adequate drainage for structures
2519 and roads or avoidance of potential problem areas. Scott (1972b) mapped several watercourses present
2520 in the area that are potentially susceptible to flooding. The degree of flooding is subject to variables that
2521 include the duration and intensity of precipitation events, the amount of impervious area within the
2522 watershed, the extent of flood storage areas, and channel characteristics.

2523 Surface flows generated from precipitation events flow through multiple upland swales in a generally
2524 southeastern direction, and off the STM campus to Lena Gulch (Federal Emergency Management
2525 Agency [FEMA] 2003; USGS 2011). Lena Gulch is an intermittent stream that flows south of the STM
2526 campus toward the east and north where it joins Clear Creek, a perennial stream, and a Waters of the
2527 U.S.

2528 A 2009 site visit by NREL and U.S. Army Corps of Engineers (USACE) staff defined and documented
2529 four major upland swale drainages in and near the STM campus: the East, Middle, Middle-West, and
2530 West drainages (USACE 2009). These drainages are depicted in **Figure 4-1**. The 2009 site visit also
2531 recognized manmade roadside and trickle channel drainages on the STM campus, and the Jefferson
2532 County easement drainage located just outside the southeastern border of the campus.

2533 A storm water detention basin, located in Zone 6, was constructed in 2012 (see **Figures 3-1** and **4-1**).
2534 The detention basin effectively captures and detains storm water runoff from the Middle Drainage and a
2535 portion of the East Drainage catchment areas. In addition to its ability to release storm water runoff at
2536 historical flow rates to an off-site channel that ultimately discharges to Lena Gulch, the detention basin
2537 also provides passive storm water quality treatment. The detention basin was sized to accommodate
2538 storm water flows generated under South Table Mountain buildout conditions.



Figure 4-1 - South Table Mountain Upland Swale Drainages

Legend

- Campus Boundary
- Drainage Basin Boundary
- Intermittent Stream

0 400 800
Feet

Data Sources: USGS, NREL, AECOM, ESRI

2546 The buildings NREL leases within the DWOP are served by a system of storm water detention basins
2547 and subsurface storm sewers designed to capture and convey storm flows to the eventual point of
2548 outflow, Lena Gulch.

2549 Construction activities that disturb greater than 1 acre at the STM campus must obtain coverage under
2550 the USEPA's Construction General Permit for storm water discharges. This permit requires development
2551 of a Storm Water Pollution Prevention Plan that identifies potential storm water pollutants, BMPs to
2552 control those potential sources of pollution, and inspection and reporting requirements. When
2553 implemented, the measures effectively reduce erosion and sedimentation impacts and prevent the
2554 introduction of other construction-related pollutants from entrainment in storm water runoff. Current
2555 USEPA permit coverages are listed in **Appendix C**.

2556 **Groundwater**

2557 The STM campus overlies the Denver Basin aquifer system, which consists of Tertiary and Cretaceous
2558 age sedimentary rocks. This aquifer system supplies groundwater to much of the plains area along the
2559 Front Range of Colorado, with the system's administration boundary covering 6,700 square miles from
2560 Colorado Springs to Greeley (Topper et al. 2003).

2561 From shallowest to deepest (depending on extent), the aquifers that make up the system include the
2562 Dawson, Denver, Arapahoe, Laramie, and Fox Hills aquifers. The Dawson aquifer is not present beneath
2563 the STM campus, with its northwest extent located approximately 20 miles to the southeast. The aquifer
2564 at or near the surface is the Denver Aquifer. It is the least permeable of the aquifers in the system, with
2565 wells yielding up to 200 gallons per minute (Topper et al. 2003).

2566 Although groundwater monitoring wells are present at the STM campus, NREL personnel are not
2567 actively monitoring groundwater quality (NREL 2013). Groundwater monitoring is not currently required
2568 on the STM campus and sufficient operational practices are implemented to prevent groundwater
2569 contamination. In the event that an incident occurred which could potentially impact groundwater,
2570 monitoring and other measures would be initiated. The most recent groundwater samples were collected
2571 and analyzed in 1997. The results showed elevated concentrations of manganese and iron that did not
2572 exceed national primary drinking water standards and were within the naturally occurring variations.
2573 Results also showed no contamination from VOCs or semi-volatile organic compounds, pesticides, or
2574 herbicides (DOE 2008b).

2575 NREL has installed two closed-loop geothermal systems to showcase renewable thermal technologies
2576 and to reduce heating and cooling costs in two buildings on-site, the SRRL and the southern SEB. These
2577 geothermal systems use multiple borings to install casings that result in the closed loop system. Borings
2578 are made to a depth between 300 and 400 feet, depending on the local geology.

2579 **Water Use**

2580 The STM campus obtains its water from an existing domestic water supply system operated by the
2581 Consolidated Mutual Water Company of Lakewood, Colorado. Specifically, water provided to the
2582 campus comes from Consolidated Mutual's Maple Grove Reservoir. The Maple Grove Reservoir is
2583 supplied by waters from tributaries of Clear Creek. Clear Creek is a tributary of the South Platte River.
2584 DOE holds no water rights for the STM campus, has no owned water supply infrastructure, such as
2585 water wells, impoundments, etc., and therefore does not use groundwater to supplement our water
2586 supply system. The Consolidated Mutual Water Company is a member of South Platte Water Related
2587 Activities Program (SPWRAP). Refer to Sections 4.9 and 4.10 and **Appendix D** for additional
2588 information about SPWRAP and the Platte River Recovery Implementation Program (PRRIP).

2589 Current water uses for the NREL STM campus includes consumptive use, fire suppression, building
2590 heating and cooling, process water, and landscaping; current water use is estimated to be

2591 22,855,500 gallons (70.14 acre-feet) per year. The vast majority of this water is discharged back into the
2592 South Platte River by the Metro Wastewater Reclamation District via the Pleasant View Water &
2593 Sanitation District. There is some evaporative loss, as well as infiltration to hydrologically connected
2594 groundwater and storm water runoff to surface water of Clear Creek tributaries from landscape activities.

2595 **4.6.2 Environmental Consequences**

2596 **Proposed Action**

2597 Local and downstream impacts to water resources could occur during the construction phase of any of
2598 the Proposed Action components in the form of erosion, sedimentation, and contaminant transport and
2599 deposition. In many situations, impacts could remain after construction was complete in the form of
2600 increased impervious surface and storm water flow volumes.

2601 During construction, temporary vegetative cover removal and soil disturbance of up to 21.5 acres would
2602 be expected. Precipitation events during the construction process could cause increased runoff and
2603 erosion from upland areas. In turn, these precipitation events may cause high-flow, flooding, and erosion
2604 or sedimentation impacts within downstream drainages. The potential effects would be avoided and
2605 minimized through the use of BMPs to control erosion and sedimentation. Buffers established to
2606 maintain vegetative cover around the upland drainages would help limit sedimentation and reduce flows.
2607 Furthermore, because the construction would not be implemented all at one time, these impacts would
2608 be minor and localized to specific areas, which would minimize and distribute downstream impacts.

2609 Upon completion of construction, runoff would decrease, but would likely be greater than the existing
2610 condition due to the increase in impervious areas (e.g., paved areas, rooftops). Increased storm water
2611 runoff within the Middle Drainage basin would be captured by the existing detention basin described
2612 above, as this facility was sized to accommodate build-out conditions. Development within the East
2613 Drainage basin would be captured by permeable surfaces such as porous pavers and engineered
2614 infiltration and detention facilities. The required engineering would be considered during conceptual
2615 design and would be finalized prior to plan approval and construction. Development within the
2616 South Table Mountain West Drainage basin is anticipated to be mostly interior modifications, but may
2617 include some potential building expansions. Where increases in storm water runoff are expected,
2618 additional storm water controls would be required.

2619 One Proposed Action component, On Campus Renewable Energy Development (P), could result in the
2620 installation of geothermal systems to supplement building heating and cooling and to demonstrate
2621 system designs. Geothermal systems are composed of closed-loop well casings that would contain
2622 environmentally friendly transfer fluids to provide energy (heating or cooling) to new or existing buildings.
2623 Several boreholes may be drilled to deploy the closed-loop well fields and would be similar to existing
2624 systems on the STM campus. Because these systems are physically isolated from groundwater
2625 resources and use environmentally safe transfer fluids, risk of groundwater is non-existent.

2626 In the event that groundwater was encountered during excavation, groundwater would be removed and
2627 discharged to upland locations where it might infiltrate or accumulate and drain away. Any dewatering
2628 would require application of BMPs to avoid adverse effects on soils, vegetation, and existing drainage
2629 conditions and facilities.

2630 No impacts on water resources would occur at DWOP because no exterior improvements would be
2631 anticipated.

2632 Continued operations and projected growth at the NREL STM campus over the next 10 years are
2633 anticipated to increase the on-site water usage. The addition of new buildings or building expansion
2634 would have a corresponding work force increase (2 percent per year), an increase in demand for building

2635 heating and cooling, consumptive use, and increased demand for research related water use. These
2636 activities would increase water usage moderately.

2637 Estimated water usage for the STM campus is as follows:

- 2638 • 2014: 22,855,500 gallons (70.14 acre-feet) per year;
- 2639 • 2015: 23,776,500 gallons (72.97 acre-feet) per year;
- 2640 • 2020: 38,605,500 gallons (118.48 acre-feet) per year; and
- 2641 • 2023: 48,205,500 gallons (147.94 acre-feet) per year.

2642 Potential implications of this increase in water use on the PRRIP are addressed in Sections 4.9 and
2643 4.10.

2644 Water use at DWOP is not expected to substantially change.

2645 **No Action Alternative**

2646 Current management at the STM campus would be maintained under the No Action Alternative. Under
2647 this alternative, there would be no construction or operation of new facilities to create new impacts to
2648 water resources, beyond what has been previously approved.

2649 **4.7 Geologic Resources**

2650 This section addresses the affected environment and impacts associated with geology, geologic
2651 hazards, mineral resources, and paleontological resources (fossils). Geologic resources underlying the
2652 STM campus and DWOP, includes the bedrock, unconsolidated deposits, and the geologic structure.
2653 Geologic hazards can pose a threat to human safety and infrastructure. Human activities may increase
2654 the risks for these hazards. Natural hazards at the STM campus include landslides, rockfalls, swelling
2655 soils, groundwater infiltration, and earthquakes. These hazards have the potential to damage roads,
2656 structures, and their foundations. Mineral resources are useful or valuable commodities that are
2657 extracted from the earth's crust. Such resources could include clay, sand, gravel, precious metals, base
2658 metals, gemstones, coal, lignite, and similar resources. The Paleontological Resources Protection Act of
2659 2009 states that paleontological resources "means any fossilized remains, traces, or imprints of
2660 organisms, preserved in or on the earth's crust, that are of paleontological interest and that provide
2661 information about the history of life on earth". The term excludes archaeological resources as defined in
2662 Section 3(1) of the Archaeological Resources Protection Act of 1979 (16 USC 470bb(1) or any cultural
2663 item as defined in section 2 of the Native American Graves Protection and Repatriation Act (NAGPRA)
2664 (25 USC 3001) (Bureau of Land Management 2013).

2665 **4.7.1 Affected Environment**

2666 **Physical Geography**

2667 The STM campus and DWOP are located in the Colorado Piedmont region at the western edge of the
2668 Great Plains province (Fenneman 1928). The STM campus is close to the boundary between the
2669 Southern Rocky Mountains and the Great Plains Provinces. The Colorado Piedmont extends north to
2670 south from the Colorado-Wyoming state line to the Arkansas River and 100 miles east of the foot of the
2671 Southern Rocky Mountains where the Colorado Piedmont is bounded by the High Plains (Trimble 1980).

2672 The STM campus is situated on the top and south-facing slopes of South Table Mountain, a prominent
2673 local landmark. The top of South Table Mountain slopes to the south with elevations in the STM campus
2674 ranging from approximately 5,780 feet (1,752 meters) above sea level at the base of South Table
2675 Mountain to 6,030 feet (1,838 meters) at the top of the mesa.

2676 DWOP is located east of the STM campus further from the slopes of South Table Mountain. The DWOP
2677 is not considered in this section because there are no proposed actions that would affect geologic
2678 resources at that location.

2679 **Stratigraphy**

2680 Stratigraphy is geology that deals with the origin, composition, distribution, and succession of strata. The
2681 oldest rocks in the area are meta-igneous and meta-sedimentary Precambrian rocks (Early Proterozoic;
2682 ca. 1,730-1,760 million years) that are exposed in the Front Range foothills (Kellogg et al. 2008)
2683 2.0 miles (3.1 km) west of the STM campus. The contact between the Precambrian and younger
2684 sedimentary rocks beginning with the Fountain Formation represents a major unconformity or gap in the
2685 geologic record. The Paleozoic section is missing from Cambrian to Mississippian representing some
2686 220 million years. **Figure 4-2** presents a map of the geologic units in the vicinity of the STM campus.

2687 **Geological Structures**

2688 The STM campus is located on the western edge of the Denver Basin, a large asymmetrical, north-south
2689 trending syncline with a steeply dipping western limb and a gently dipping eastern limb. The Golden
2690 Fault separates the Front Range to the west from the Denver Basin to the east. The Denver Basin
2691 contains about 12,000 feet (3,700 meters) of Cambrian to Cenozoic sedimentary deposits (Nelson and
2692 Santus 2011).

2693 **Geologic Hazards**

2694 The Golden Fault is considered “suspect” because there is inconclusive evidence of recent movement
2695 (less than 15,000 years), but there is possible Quaternary (<1.8 million years) movement on the fault.
2696 Quaternary displacement has not been determined with certainty (Morgan et al. 2012; Rogers
2697 et al. 1998). No Quaternary faults have been identified in the study area (Morgan et al. 2012).

2698 The north central Colorado region is not presently a very seismically active area (Colorado Geological
2699 Survey [CGS] 2013); however, strong earthquakes have been recorded in the region. Historically, the
2700 strongest earthquake in Colorado occurred in 1882 with an estimated magnitude of 6.6 and was located
2701 in the Front Range west of Fort Collins, Colorado, approximately 45 miles (72 km) northwest of the STM
2702 campus (CGS 2013). Numerous earthquakes up to a magnitude of 4.8 were recorded at the Rocky
2703 Mountain Arsenal northeast of Denver in the 1960s, but the earthquakes were associated with deep-well
2704 injection of waste, and the tremors ceased over time after injection was discontinued.

2705 Although there is a potential for strong earthquakes to occur (estimated to be from a magnitude of 6.5 to
2706 7.5), the peak ground acceleration (PGA) from a strong event is predicted to be less than 10 percent of
2707 the acceleration of gravity, with a 10 percent probability of exceedence in 50 years (Petersen et al.
2708 2008). Ground motion of less than 10 percent of gravity would be felt by people, but result in slight
2709 damage and movement of unrestrained objects (Bolt 1993). Near the basalt cap of South Table
2710 Mountain, rockfall and/or landslides could result from seismic activity.

2711 The hazards of concern at the STM campus are expansive or swelling soils, the potential for ground
2712 water infiltration of building basements and sumps, and unstable slopes. The Denver Formation contains
2713 montmorillonite clay (swelling clay), which when exposed to moisture expands several times its original
2714 volume and can affect the integrity of structures and roads (Hart 1974; Van Horn 1976). The presence of
2715 montmorillonite does not necessarily indicate foundation hazards, especially if it is present in thin layers
2716 that are widely spaced. Montmorillonite can be present in the bedrock and in soils generated on bedrock
2717 containing swelling clays. Most of the STM campus along the slope of South Table Mountain is underlain
2718 by bedrock or soil with a high to very high swelling clay potential (Hart 1974).

2719

2720 Landslides are present on the north slopes of South Table Mountain and a landslide is mapped to the
2721 northeast of the STM campus along the east slope of South Table Mountain (Kellogg et al. 2008;
2722 Scott 1972a). The presence of swelling clay in the bedrock and soil also creates slope instability
2723 hazards, especially during high precipitation events. The landslides in the Denver Formation occur as
2724 rotational blocks or mass movements of debris down the slopes (Van Horn 1976). Although the slopes in
2725 the STM campus are not mapped as potentially unstable (Scott 1972a), the presence of the Denver
2726 Formation as bedrock is cause for concern with regard to unstable slopes.

2727 **Mineral Resources**

2728 The major mineral resource in the Denver Basin is oil and gas, but most of the oil and gas drilling and
2729 production activity takes place to the northeast of the STM campus in the Greater Wattenberg field,
2730 which stretches from north of Denver to Greeley, Colorado. Several oil seeps have been reported along
2731 the Mountain Front West of the STM campus, but the closest well drilled for oil and gas was located
2732 about 1 mile northeast of the STM campus.

2733 At the northern edge of the South Table Mountain mesa, the South Table Mountain Basalt Quarries were
2734 operated in the 1930s by the City of Denver for the Work Progress Administration. In addition to
2735 providing stone from buildings and other construction at Camp George West, stone from this quarry was
2736 used for rip-rap on the banks of the South Platte River and Cherry Creek, at Denver city parks, the
2737 Denver Zoo, and road base for West Alameda Parkway over the hogback to Morrison. The quarry was
2738 abandoned in the 1950s and has not been used since (Butler 1992; Simmons and Simmons 1992).

2739 Other mineral resources in the area include gravel, aggregate, coal, precious metals, and clay, but it is
2740 not likely that commercial resources of these materials are present on the STM campus. Scott (1972c)
2741 speculated that the basalt flows that cap South Table Mountain could provide high-grade source material
2742 for crushed aggregate.

2743 **Paleontological Resources**

2744 Federal legislative protection for paleontological resources stems from the Antiquities Act of 1906 (Public
2745 Law [P.L.] 59-209; 16 USC 431 et seq.; 34 Statute 225), which calls for protection of historic landmarks,
2746 historic and prehistoric structures, and other objects of historic or scientific interest on federally
2747 administered lands. Federal protection for scientifically important paleontological resources would apply
2748 to construction or other related project impacts that would occur on federally owned or managed lands.
2749 The National Registry of Natural Landmarks provides protection to paleontological resources.

2750 Several miles south of the STM campus near Morrison, Colorado, there are outstanding fossil resources
2751 that have been found in the Morrison Formation. The Denver Formation that underlies the STM campus
2752 also has the potential to contain scientifically important fossil resources including fossil leaves, dinosaur
2753 tracks, petrified wood, and dinosaur and mammal bones (Scott 1972d). There are over 600 vertebrate
2754 fossils from 59 localities from the Denver Formation in the University of Colorado Museum (CDOT 2006).

2755 **4.7.2 Environmental Consequences**

2756 **Proposed Action**

2757 Geological Hazards

2758 The geologic hazards (swelling soil and unstable slopes) could present risks to buildings and structures
2759 on the STM campus. The ReFUEL Laboratory (I) located near the VTIF, the WHF Expansion (K), and
2760 the TriGen plant (O) would be constructed where steep slopes exist.

2761 Swelling soils, groundwater infiltration, and unstable slopes have the potential to damage retaining walls,
2762 building foundations, roads, and disrupt buried utilities. The presence of swelling soil and unstable slopes
2763 require that adequate geotechnical investigations be conducted prior to any major construction, such as

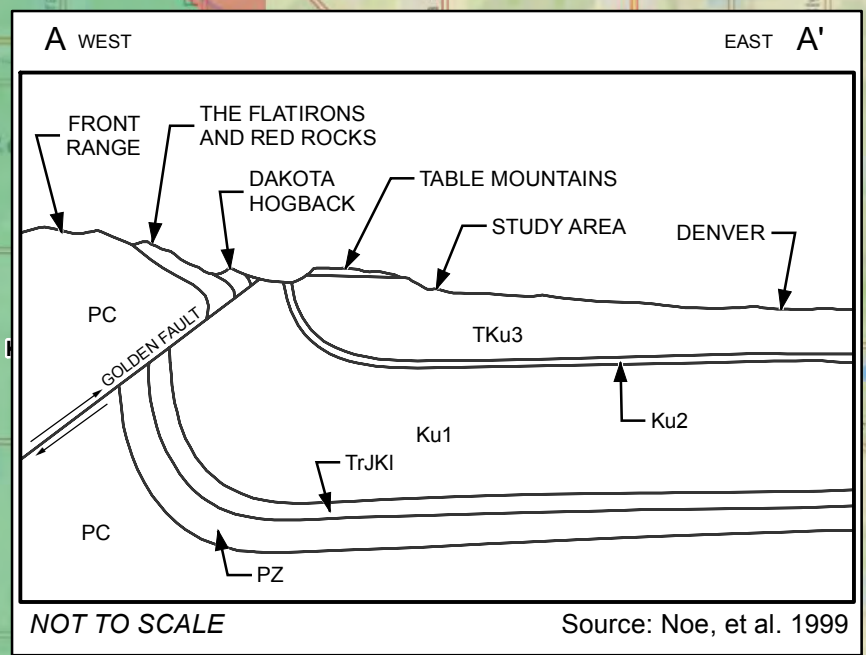
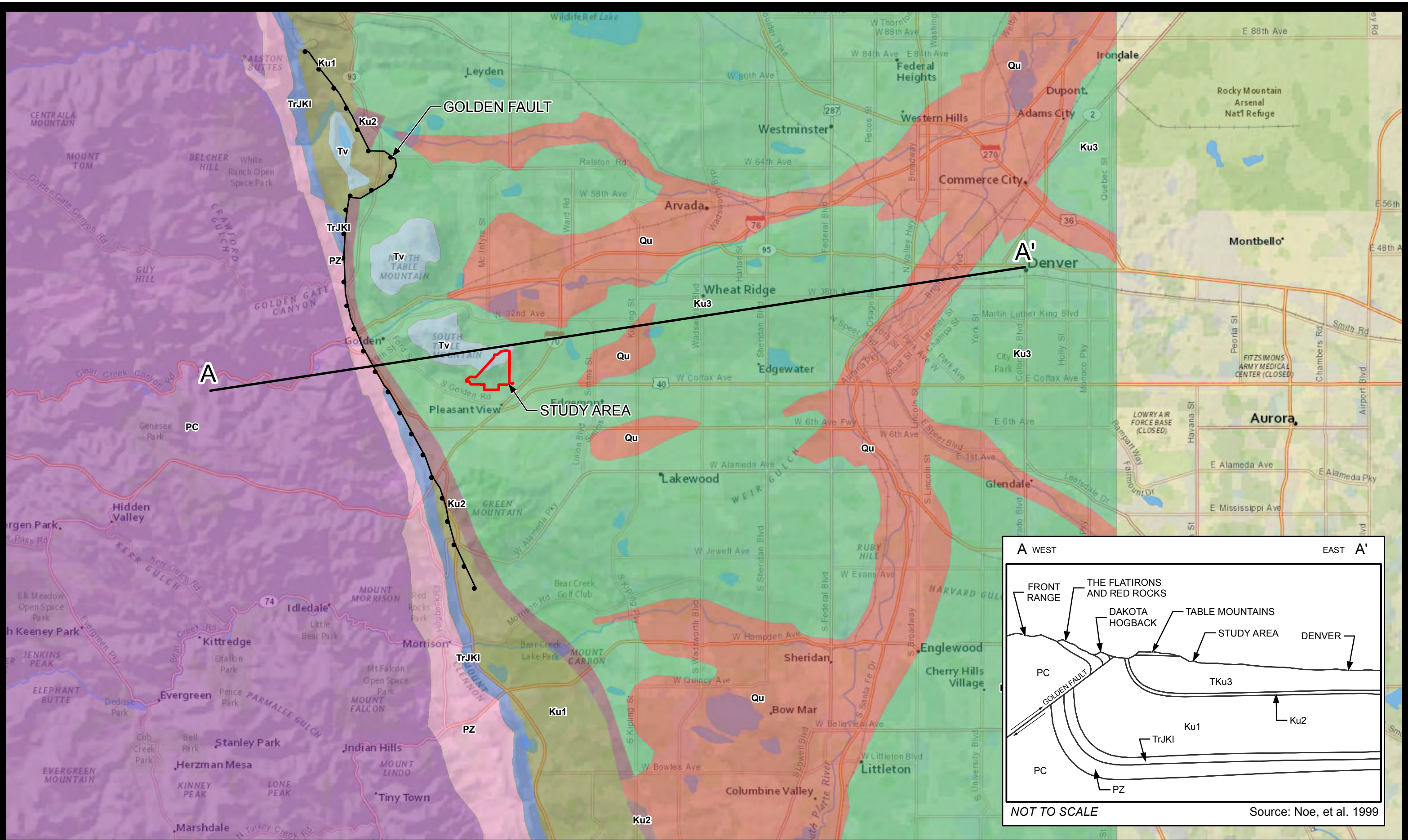
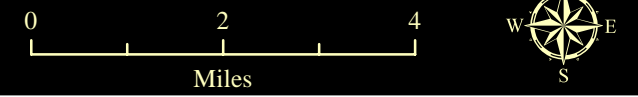


Figure 4-2 - Geologic Map & Cross Section of Project Area & Vicinity



Data Sources: USGS, NREL, AECOM, ESRI

2770 parking lots, utilities, and structures. The risks presented by these hazards have been mitigated properly
2771 as part of STM campus development using subsurface information gathered prior to design. This
2772 information and new information gathered during the final design process should be sufficient to address
2773 geological risks and hazards.

2774 Seismicity and related hazards do not appear to pose a strong risk given the expected low PGA at the
2775 STM campus from a large earthquake event. However, infrastructure should be built in accordance with
2776 applicable seismic design standards for the area and an eye toward avoidance of secondary hazards.

2777 Mineral Resources

2778 Extraction of minerals and building materials within the STM campus is not proposed and is not likely to
2779 occur in the future by DOE/NREL or others because no commercially extractable minerals are known to
2780 be present on, or beneath the STM campus. For similar reasons, the Proposed Action components
2781 would not preclude access to any viable mineral resources.

2782 If oil or gas were believed to be in the subsurface, the use of directional or horizontal drilling could
2783 preclude the need to drill on-site. However, given the density of urban development in the area, oil and
2784 gas drilling is a remote possibility given the setbacks and other requirements administered by the
2785 Colorado Oil and Gas Conservation Commission (COGCC) rules.

2786 Paleontological Resources

2787 Ground disturbing activities involving the Denver Formation, such as earthmoving and excavation,
2788 present the potential to encounter and disturb fossil resources, resulting in the destruction and/or loss of
2789 scientifically important fossil resources. The potential for adverse effects on fossil resources is unlikely
2790 given conditions on the STM campus.

2791 **No Action Alternative**

2792 The No Action Alternative would continue to pose low/acceptable risks from geologic hazards. No new
2793 risks to human safety or infrastructure would be expected. No impacts on mineral resources, resource
2794 extraction, or fossils would be expected.

2795 **4.8 Soils**

2796 **4.8.1 Affected Environment**

2797 Baseline information used to characterize soils was derived from the Soil Survey Geographic (SSURGO)
2798 database review and analyses. SSURGO is the most detailed level of soil mapping done by the NRCS.
2799 The SSURGO database for Jefferson County, Colorado (NRCS 2013) is the source for the soils data in
2800 this section. The SSURGO information presented herein is generally consistent with soils information
2801 used by NREL for previous planning and environmental analyses.

2802 This section provides context for the evaluation of potential project-induced consequences to soil
2803 associations occurring on the STM campus. The DWOP is not considered in this section because there
2804 are no proposed actions that would affect soil resources at that location.

2805 **Regional Overview**

2806 Two major subregions of soil resources are found within the STM campus. Generally, from west to east,
2807 these include the following (NRCS 2006):

- 2808 • Southern Rocky Mountain Foothills; and
- 2809 • Central High Plains in northeastern Colorado.

2810 The Southern Rocky Mountain Foothills subregion is located in the west-central part of the STM campus.
2811 In this subregion, the higher grasslands and woodlands of the Colorado Piedmont extend eastward
2812 toward the Great Plains. The topography ranges from rolling to steep, and slopes commonly are strongly
2813 dissected. Deep, loamy soils dominate the landscape; these typically have thick, dark, organically
2814 enriched topsoil layers. The Central High Plains subregion is located in the eastern part of the STM
2815 campus and extends from central Arapahoe County into Weld, Morgan, and Washington counties to the
2816 north and east within Colorado. This subregion also extends southeastward into Cheyenne and Kiowa
2817 counties, Colorado. The topography is gently undulating or rolling, and the plains are somewhat
2818 dissected by streams. Steep slopes may border some of the major watercourses and remnant mesas or
2819 buttes. Hilly topography also occurs in dune fields along some of the valleys. The climate is semi-arid.
2820 Most of the soils are deep, with thin and/or light-colored topsoil layers. They generally have loamy or
2821 clayey textures with calcium carbonate accumulations. Water erosion may be severe on steep or long
2822 unbroken slopes. In some areas, deep sandy soils that are prone to wind erosion occur.

2823 **Soil Characteristics**

2824 The STM campus and DWOP area have been previously disturbed by development and construction
2825 activities. Some areas of native vegetation and soils exist. In portions of the STM campus, the soil profile
2826 has been redistributed by construction activities. A variety of soils occur across the area. This soil
2827 variability stems primarily from a variety of parent materials as influenced by topography, aspect,
2828 elevation, vegetation, and differential rates of mineral weathering. The soils were formed from alluvium,
2829 residuum, and colluvium parent materials. Soil depths range from shallow to very deep with slopes
2830 ranging from 1 to 70 percent. The pH of soils across the area ranges from neutral (7.2) to moderately
2831 alkaline (7.9). Sodium and salinity levels are low. The occurrence of soils within the area is illustrated in
2832 **Figure 4-3**.

2833 **Table 4-8** summarizes some important soil characteristics to be considered when evaluating the effects
2834 of surface-disturbing activities. Soil characteristics such as susceptibility to erosion and the potential for
2835 revegetation are important to consider when planning for construction activities and stabilization of
2836 disturbed areas. These hazards or limitations for use are a function of many physical and chemical
2837 characteristics of each soil, in combination with the climate and vegetation.

2838 Water erosion is the detachment and movement of soil by water. Natural erosion rates depend on
2839 inherent soil properties, slope, soil cover, and climate. Approximately 29 percent of the soils within the
2840 STM campus are highly erodible to water. Wind erosion is the physical wearing of the earth's surface by
2841 wind. Wind erosion removes and redistributes soil. No highly wind erodible soils occur in the STM
2842 campus.

2843 Soil limitations within the STM campus related to buildings with and without basements include
2844 shrink-swell potential, depth to bedrock, large stones, and steepness. In total, approximately 98 percent
2845 of the STM campus has at least one soil limitation for construction of buildings with or without
2846 basements.

2847 Soils with limed revegetation potential have chemical characteristics such as high salts, sodium, or pH
2848 that may limit plant growth. None of the soils in the STM campus have limitations that would affect
2849 revegetation potential.

2850 Prime farmland is land that has the best combination of physical and chemical characteristics for
2851 producing crops and is available for these uses. No prime farmland occurs within the STM campus.

2852 With the exception of the Zone 2 Conservation Area, much of the area has been disturbed by previous
2853 construction and development activities.

2854

2855 **4.8.2 Environmental Consequences**

2856 **Proposed Action**

2857 Impacts to soil resources would occur in association with ground disturbing activities during and after
2858 construction of new buildings, modification of existing buildings, and excavation associated with
2859 infrastructure and utility upgrades. Assessments of soil impacts were based on understanding the range
2860 of physical and chemical soil characteristics provided in **Table 4-8**. Approximately 21.5 acres of soils
2861 would be disturbed by the Proposed Action, as shown in **Figure 4-4**.

2862 Impacts to previously disturbed soils would occur in Zones 1, 3, 4, 5, and 6. No development that would
2863 impact soils is proposed in the Zone 2 Conservation Area or in Zone 7.

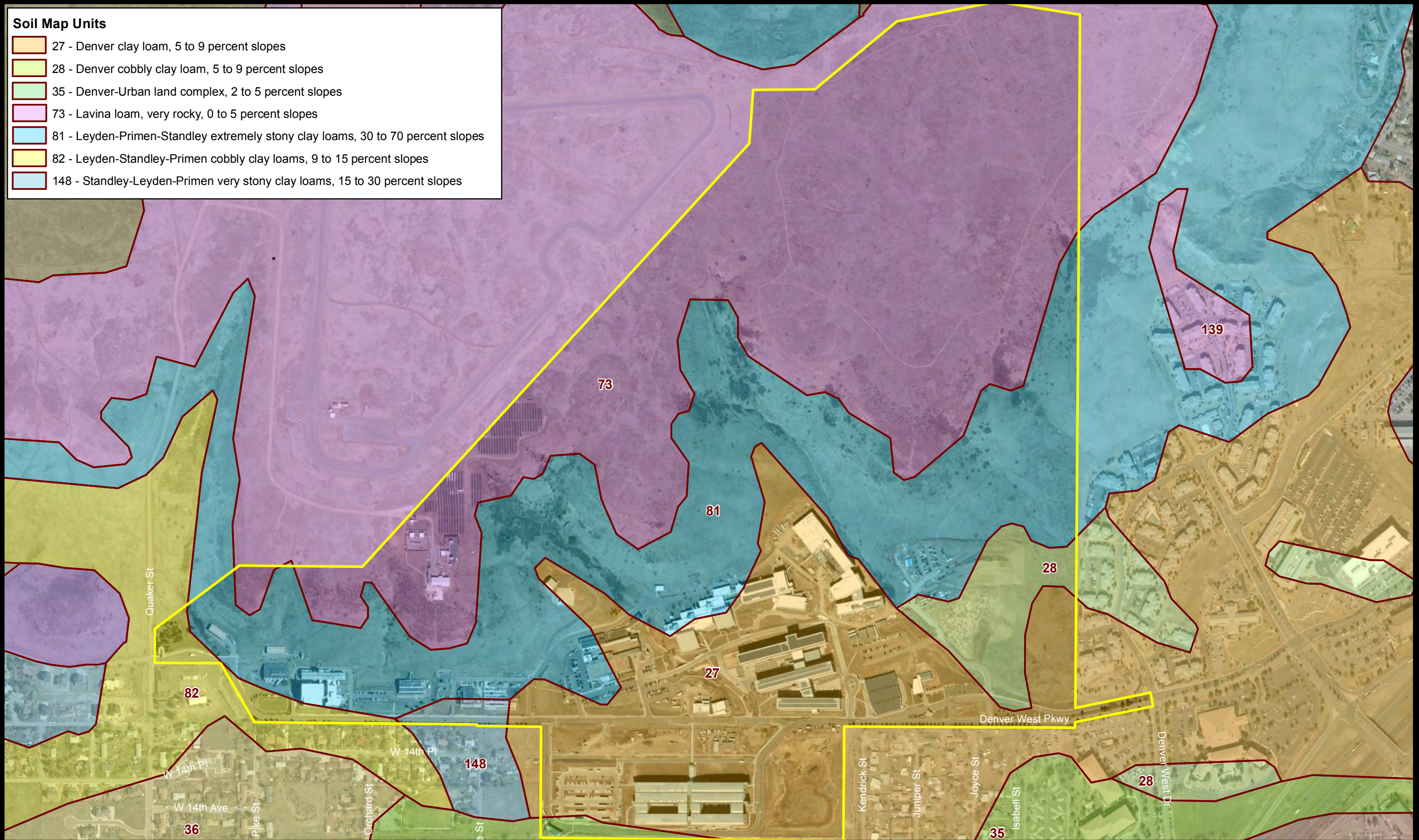
2864 The most notable impacts to soils would occur in association with the construction of new buildings and
2865 parking lots or facilities. Zones 3, 4, 5, and 6 would be the most likely areas to have some form of
2866 building or parking development within their boundaries. The soils in these zones have one or more
2867 limitations related to building development. All of the aforementioned zones have soils that are prone to
2868 expansion (shrink-swell). The soils in Zones 4 and 5 also have limitations related to slope, shallow
2869 bedrock, and large stones. With proper engineering, potential risks and hazards associated with these
2870 limitations can be mitigated. Grading and leveling would be required to construct or expand existing
2871 buildings with the greatest level of effort required on more steeply sloping areas. During construction, the
2872 soil profiles would be mixed with a corresponding loss of soil structure. The potential for erosion would
2873 increase through the loss of vegetation cover and soil structure as compared to an undisturbed state. A
2874 permanent loss of soil productivity would be expected where new buildings are constructed due to the
2875 permanent loss of functioning soils and vegetative cover. These impacts would begin immediately as the
2876 soils are subjected to grading and construction activities and be long-term in nature.

2877 Soils would be impacted to varying degrees as a result of proposed road construction and utility
2878 upgrades. Where surface disturbance is kept within existing roadways, additional soil impacts would be
2879 minimal. For road development, where the topography is relatively flat and grading occurs, it would be
2880 limited to the upper subsurface soil horizons. As a result, subsurface soils would not be subject to profile
2881 mixing. Where cut and fill slopes occur, the soil profiles would be mixed with a corresponding loss of soil
2882 structure. Soil compaction would impact the upper profile subsoils immediately beneath the road surface,
2883 but also would impact subsurface soils at a greater depth if fine textured soils are present. Soil
2884 compaction would result in a corresponding loss of infiltration, permeability, and soil aeration. Runoff and
2885 soil erosion may increase as a result of compaction. Increased erosion can lead to a decrease in soil
2886 fertility and an increase in sedimentation. The duration and intensity of these impacts would vary
2887 according to the type of construction activity to be completed and the inherent characteristics of the soils
2888 to be impacted. A long-term to permanent loss of soil quality and productivity would be anticipated where
2889 asphalt or concrete roads are constructed.

2890 The type, intensity, and duration of the impacts associated with the installation of utility lines (electric,
2891 water, and pipelines) would be variable, based on construction phasing. Direct effects would be
2892 short-term. Profile mixing and soil structure disruption would occur with trenching and backfilling. Erosion
2893 potential would increase while soils are loose with no protective cover. The linear nature of the
2894 disturbances, coupled with the presence of adjacent vegetation and NREL revegetation commitments,
2895 would serve to decrease wind and water erosion potential.

2896 Long-term to permanent impacts to soils associated with structures and parking lots needed for
2897 operations would occur on less than 21.5 acres of soil disturbance. Environmental protection measures
2898 as listed in Section 2.2 would help to reduce the impacts to adjacent soils and maintain soil productivity
2899 potential to the degree possible. During construction, NREL would comply with all state and federal
2900

- Soil Map Units**
- 27 - Denver clay loam, 5 to 9 percent slopes
 - 28 - Denver cobbly clay loam, 5 to 9 percent slopes
 - 35 - Denver-Urban land complex, 2 to 5 percent slopes
 - 73 - Lavina loam, very rocky, 0 to 5 percent slopes
 - 81 - Leyden-Primen-Standley extremely stony clay loams, 30 to 70 percent slopes
 - 82 - Leyden-Standley-Primen cobbly clay loams, 9 to 15 percent slopes
 - 148 - Standley-Leyden-Primen very stony clay loams, 15 to 30 percent slopes



**Figure 4-3 - South Table Mountain
SSURGO Soil Map Units**

Legend

- Campus Boundary
- Soil Map Unit Boundary



Table 4-8 Soil Characteristics in the Area

	Map Unit Name with Component	Map Unit Acres	Geomorphic Description	Wind Erosion	Water Erosion	LRP ¹	Compaction Prone	Shallow Bedrock ²	Limiting Factors for Buildings Without Basements	Limiting Factors for Buildings with Basements	Limiting Factors ³
27	Denver clay loam, 5 to 9 percent slopes	74.4	Hills, terraces, alluvial fans	Not Severe	Slight	No	Yes	No	Very Limited	Very Limited	SS
28	Denver cobbly clay loam, 5 to 9 percent slopes	11.1	Hills, terraces, alluvial fans	Not Severe	Slight	No	Yes	No	Very Limited	Somewhat Limited	SS
35	Denver-Urban land complex, 2 to 5 percent slopes	1.2	Terraces, mesas, alluvial fans	Not Severe	Slight	No	Yes	No	Very Limited	Very Limited	SS
73	Lavina loam, very rocky, 0 to 5 percent slopes	136.7	Mesas	Not Severe	Slight	No	Yes	Yes	Very Limited	Very Limited	SS, R
81	Leyden-Primen-Standley extremely stony clay loams, 30 to 70 percent slopes	95.3	Hills	Not Severe	Severe	No	Yes	Yes	Very Limited	Very Limited	SS, R, L, S
82	Leyden-Standley-Primen cobbly clay loams, 9 to 15 percent slopes	4.0	Alluvial fans, hills	Not Severe	Slight	No	Yes	Yes	Somewhat Limited	Somewhat Limited	S, SS, R
148	Standley-Leyden-Primen very stony clay loams, 15 to 30 percent slopes	1.8	hills	Not Severe	Moderate	No	No	No	Very Limited	Very Limited	S, SS, R, L

¹ LRP = Low Reclamation Potential is characterized by soils with saline or sodic properties and/or strongly alkaline or acidic pH.

² Shallow bedrock = Soils with lithic (hard) or paralithic (soft) bedrock above 60 inches.

³ Limiting factors: SS = shrink-swell, S = slope, R = shallow bedrock, L = large stones.

Source: NRCS 2013.

PROPOSED ACTION	
A	S&TF PV Research Modifications
B	FTLB - Thermochemical Biofuels Research Facility (TBRF)
C	FTLB - Workstation and Lab Space Addition
D	FTLB - Expansion for Algae and Other Research Organisms for Fuel
E	Outdoor Test Pad (Zones 1, 3, 4, 5 & 6) - Not Mapped
F	Internal Reconfiguration of the Thermal Test Facility
G	ESIF Security Enhancements
H	Research Support Facility III
I	ReFUEL Laboratory Relocation
J	Renewable Energy Vehicle Systems (REVS) Facility
K	Waste Handling Facility Expansion
L	NREL SITE Operations Support Space
M	Metrology Laboratory Relocation (Zones 4 or 6) - Not Mapped in Zone 4
N	High Flux Furnace Upgrade
O	TriGEN Central Plant
P	On Campus Renewable Energy Deployment (Zones 3, 4, 5 & 6)*
Q	Additional Infrastructure at the East Campus
R	On-Site Vehicle Fuel Storage**

Soil Map Units	
	27 - Denver clay loam, 5 to 9 percent slopes
	28 - Denver cobbly clay loam, 5 to 9 percent slopes
	35 - Denver-Urban land complex, 2 to 5 percent slopes
	73 - Lavina loam, very rocky, 0 to 5 percent slopes
	81 - Leyden-Primen-Standley extremely stony clay loams, 30 to 70 percent slopes
	82 - Leyden-Standley-Primen cobbly clay loams, 9 to 15 percent slopes
	148 - Standley-Leyden-Primen very stony clay loams, 15 to 30 percent slopes

*Proposed action P calls for PV to be added in multiple locations throughout the STM campus.

**Proposed action R calls for storage tanks to be added in existing parking lots in Zone 4. (Two examples are mapped.)

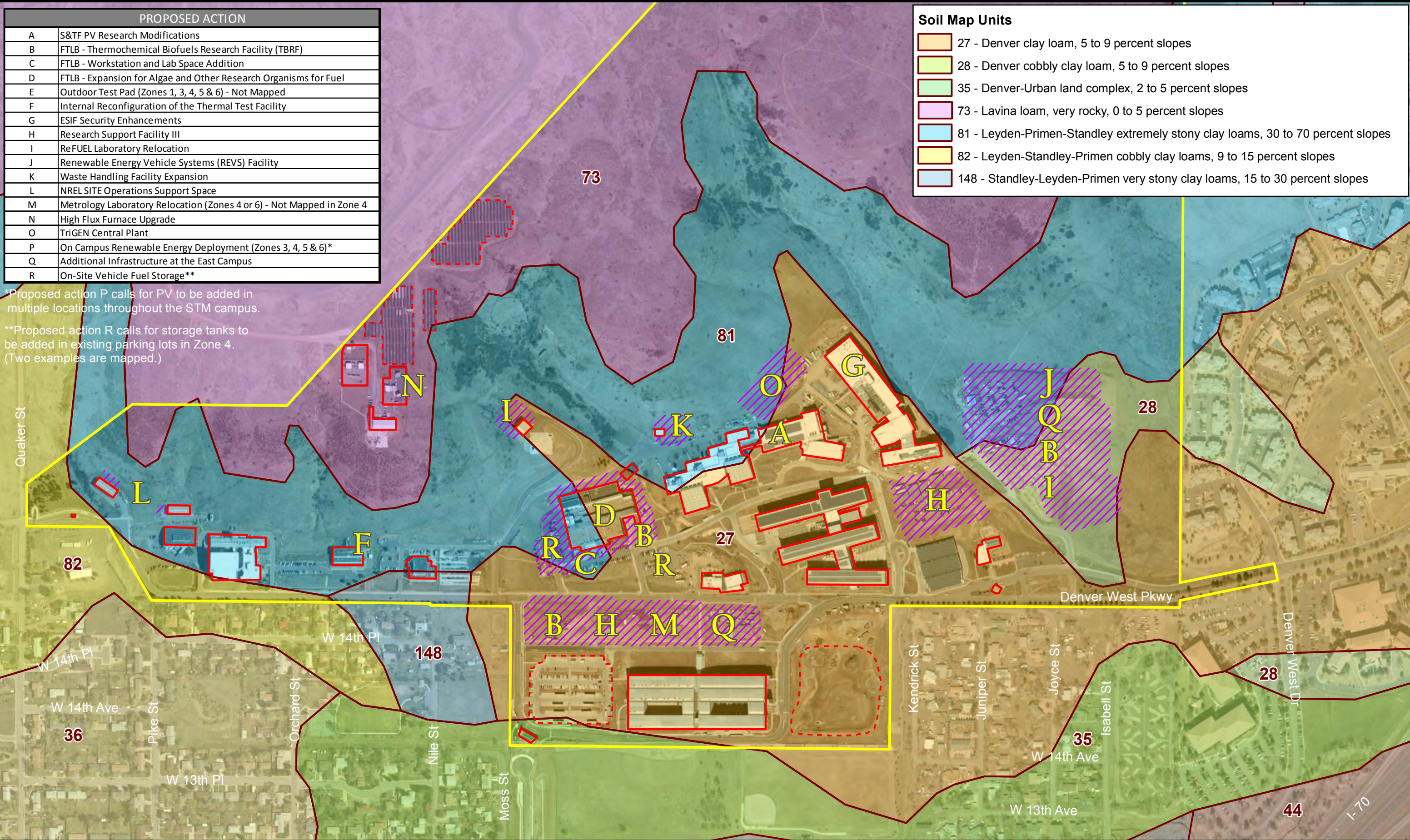


Figure 4-4 - South Table Mountain Proposed Action Components & Soil Types

Legend

- Existing Building
- Proposed Construction
- Soil Map Unit Boundary
- Existing Feature
- Campus Boundary
- Proposed Action Approximate Location

0 400 800 Feet

2919 storm water requirements and BMPs to reduce erosion and sedimentation. During operations, exposed
2920 soils not needed for operations at these sites would be revegetated to reduce erosion and sedimentation
2921 potential. These actions would reduce the intensity of the impacts to soils, as well as the time it would
2922 take to return the disturbed soils to a stable and productive state.

2923 NREL's stormwater management procedure requires disturbed soils to be permanently stabilized
2924 following construction. Stabilization practices are intended to keep disturbed soil in place, and can
2925 include such practices as temporary vegetation, permanent vegetation, mulching, geotextiles, sod
2926 stabilization, vegetative buffer strips, protection of trees, and preservation of mature vegetation.
2927 Non-vegetated cover such as gravel or pavement, also are accepted stabilization methods. As much of
2928 the disturbed area as possible would be revegetated upon completion of rough grading. Topsoil would
2929 be stockpiled during initial excavation and replaced and revegetated as areas of the site construction are
2930 completed. Revegetation would begin within 14 days of completion of work in the area, or as soon as
2931 weather conditions allow.

2932 Erosion and sediment controls would be implemented by NREL during construction according to the
2933 storm water and other plans developed by construction contractors and reviewed by NREL staff. Regular
2934 inspections by contractors and staff would be conducted to verify that controls are functioning properly.
2935 Any repairs or modifications to the plans are documented on an inspection report; prompt actions would
2936 be required to correct any noncompliant conditions. Management of campus areas outside active
2937 construction sites would minimize erosion, support infiltration of rain water and snowmelt, and prevent
2938 sedimentation. Vegetation and landscaping would be maintained to prevent erosion.

2939 **No Action Alternative**

2940 Under the No Action Alternative, no new construction would occur beyond what has been previously
2941 approved. Soil quality, productivity, and erosion rates associated with operation and maintenance would
2942 remain essentially static.

2943 **4.9 Vegetation**

2944 **4.9.1 Affected Environment**

2945 **General Vegetation**

2946 The analysis area is located at the interface between the Great Plains-Palouse Dry Steppe Province,
2947 and the Southern Rocky Mountain Steppe – Open Woodlands – Coniferous Forest-Alpine Meadow
2948 Province. Vegetation types, acreage calculations, and community characterizations were compiled
2949 based on field surveys conducted in 2002 and 2010-2011 (NREL 2011c, 2008b, 2003, 2002). The study
2950 area for vegetation resources is the boundary of the STM campus. The DWOP is not considered in this
2951 section because there are no proposed actions that would affect vegetation resources at that location.

2952 Seven vegetation and land use types occur in the STM campus:

- 2953 • Short Grass;
- 2954 • Developed Space;
- 2955 • Mixed Grass;
- 2956 • Short Shrub;
- 2957 • Tall Shrub;
- 2958 • Ravine Shrub; and
- 2959 • Wetland.

2960 Distribution of vegetation types is influenced by variations in landscape position, soil type, moisture,
2961 elevation, aspect, and previous disturbance. With the exception of Zone 2, which has been designated a
2962 conservation easement, much of the STM campus has been disturbed by previous construction and
2963 development activities.

2964 Descriptions of the vegetation types are provided in the following text. Species nomenclature is
2965 consistent with the U.S. Department of Agriculture-Natural Resources Conservation Service Plants
2966 Database (USDA-NRCS 2013).

2967 **Figure 4-5** illustrates the vegetation types present within the STM campus. **Table 4-9** summarizes
2968 acreages for each vegetation type within the STM campus.

2969 Grassland is the dominant vegetation type at the STM campus. Noxious weeds are present throughout
2970 the area. Historically crested wheatgrass and smooth brome have been used in reclamation efforts.
2971 Native grass seeding mixes are now used for reclamation.

2972 Developed Areas

2973 Developed land covers 33 percent of the STM campus. Developed areas have been constructed over a
2974 30-year period and include research and development facilities, office space, support buildings, and
2975 testing areas. On the perimeter of the buildings, roads, parking lots, and soil spoil piles, are areas that
2976 have been revegetated and support a mix of native grassland plants and planted ornamental
2977 revegetation species. Native and introduced weeds also are present.

2978 Short Grass

2979 Short grass vegetation covers 34 percent of the STM campus. This vegetation type is found on the mesa
2980 top of South Table Mountain. Dominant vegetation is blue grama (*Bouteloua gracilis*) and cheatgrass
2981 (*Bromus tectorum*). Associated species include yucca (*Yucca glauca*), prickly pear (*Optunia* spp.), and
2982 pincushion cacti (*Coryphantha* spp.). Noxious weeds and invasive species are common throughout the
2983 short grass vegetation community, including diffuse knapweed (*Centaurea diffusa*), Dalmatian toadflax
2984 (*Linaria genistifolia* subsp. *Dalmatica*), and alyssum (*Alyssum parviflorum*). Small hills that are
2985 well-drained often support thick stands of needle-and-thread grass (*Hesperostipa comata*) and yucca.
2986 Along the rimrock areas, and infrequently in the shortgrass, are short shrubs, such as rubber rabbitbrush
2987 (*Ericameria nauseosus*), chokecherry (*Prunus virginiana* var. *virginiana*), and skunkbush sumac (*Rhus*
2988 *aromatic* spp. *trilobata*). Several large hackberry trees (*Celtis laevigata* var. *reticulate*) are at the very
2989 edge of the mesa top.

Table 4-9 Vegetation and Land Use Cover Types within the STM Campus

Vegetation Type	Acres	Percent of the STM Campus
Developed Areas¹	109	33
Grasslands		
Short Grass	110	34
Mixed Grass	73	23
Shrublands		
Short Shrub	15	5
Tall Shrub	15	5
Ravine Shrub	3	1
Wetland	<1	<1
Total	326	100

¹ Includes development and revegetated areas that support a mix of native grassland plants and planted ornamental revegetation species. Native and introduced weeds also are present.

Source: NREL 2011c.

2990 Mixed Grass

2991 Mixed-grass vegetation covers 23 percent of the STM campus. This vegetation type is found on the
2992 side-slopes and at the toe of South Table Mountain. The mixed grass area grades into the shrublands
2993 and disturbed areas. Dominant vegetation includes needle-and-thread grass and western wheatgrass
2994 (*Pascopyrum smithii*). Associated species include big bluestem (*Andropogon gerardii*), side-oats grama
2995 (*Bouteloua curtipendula*), three-awn (*Aristida purpurea*), green needle grass (*Nassella viridula*), and
2996 various forb species. In two patches within the mixed grass vegetation community are areas dominated
2997 by mat muhly (*Muhlenbergia richardsonis*). It appears that the subsurface water is closer to the surface
2998 in these patches. One patch is located on a southern-facing slope near the eastern property boundary;
2999 the second patch is located near the southwestern-facing slope of the ravine north of the Education
3000 Center. This second patch also contains poison ivy (*Toxicodendron rydbergii*), plains cottonwood
3001 (*Populus deltoides*), skunkbush sumac, chokecherry, and snowberry (*Symphoricarpos occidentalis*).

3002



Grasslands



Shrublands

3003

3004



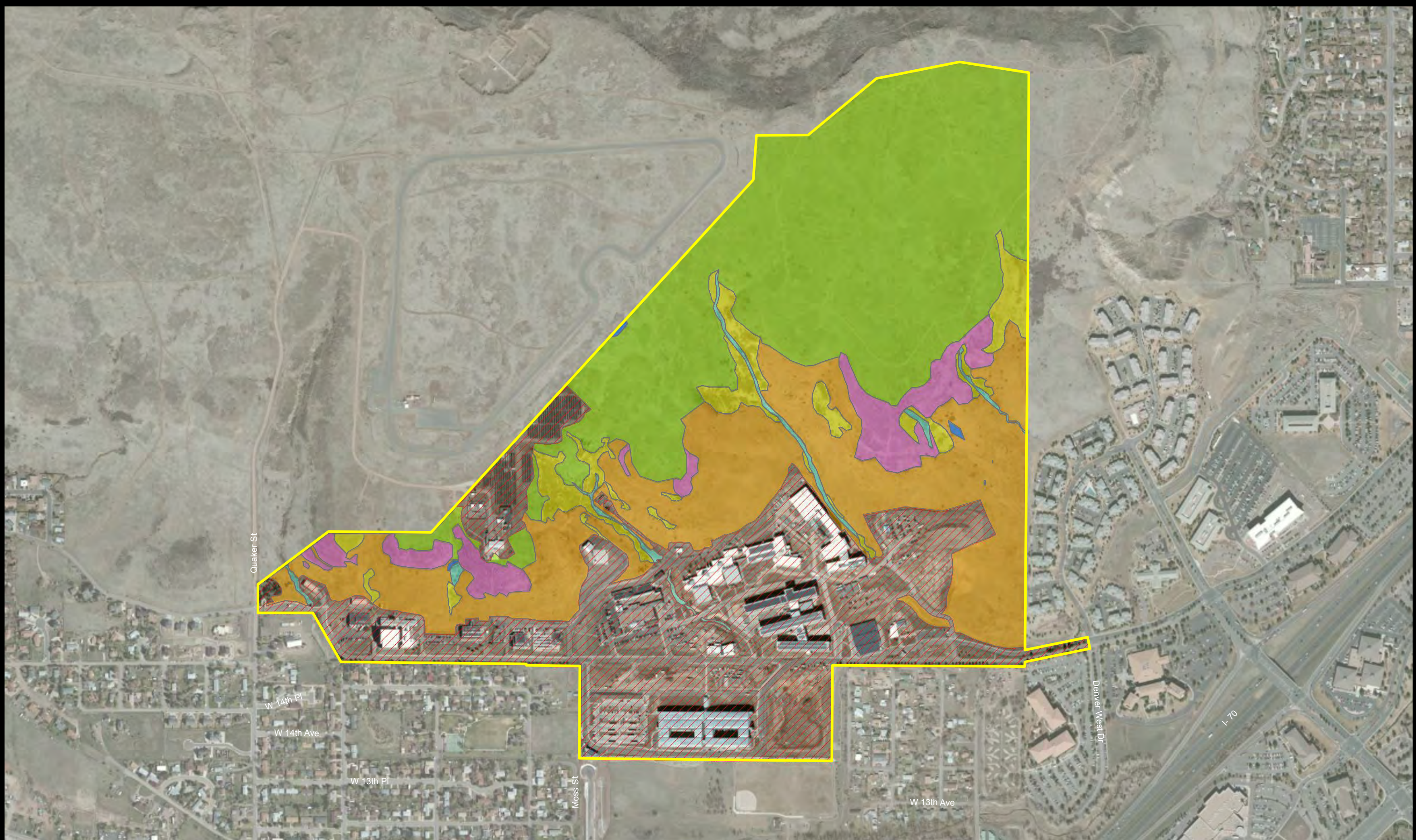
Conservation Easement Vegetation

3005 Short Shrub

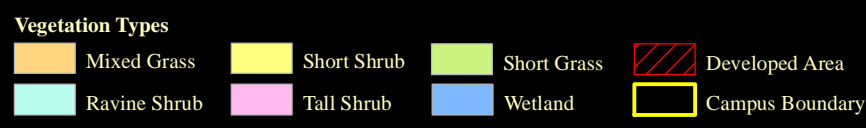
3006 Short shrub vegetation covers 5 percent of the STM campus. This vegetation type is located on elevated
3007 flat areas within grasslands, which appear to have experienced some surficial disturbance in the past,
3008 and on the outer slopes of the ravines. Dominant species include rubber rabbitbrush or skunkbush
3009 sumac (*Rhus aromatic* spp. *trilobata*). Skunkbush sumac is more dominant in areas along the upper
3010 slopes below the mesa rim, while rubber rabbitbrush is dominant in the elevated flat areas. The
3011 understory is sparse and composed of grasses and forbs. Common understory species include
3012 cheatgrass, needle-and-thread grass, yucca, and cacti.

3013 Tall Shrub

3014 Tall shrub vegetation covers 5 percent of the STM campus. This vegetation type is located on the rim of
3015 the mesa, usually where volcanic cap rock is exposed. The dominant species is mountain mahogany



**Figure 4-5 - Vegetation Types
Within Study Area**



3021 (*Cercocarpus montanus*). The understory is sparse, with a large cover of bare soil. Common understory
3022 species include cheatgrass, needle-and-thread grass, yucca, and cacti.

3023 Ravine Shrub

3024 Ravine shrub vegetation covers 1 percent of the STM campus within swales and drainages on the upper
3025 to mid-slopes of South Table Mountain. These shrub communities are limited to the lower sides and
3026 bottom of the drainages. Ravine shrublands require a moderate amount of moisture and contain a higher
3027 diversity of species than the other shrub communities. Dominant species include chokecherry (*Prunus*
3028 *virginiana* var. *virginiana*), wild plum (*Prunus americana*), skunkbush sumac, and Wood's rose (*Rosa*
3029 *woodsii*). These shrubs are often in dense thickets. Cottonwoods (*Populus deltoides*), and peach-leaved
3030 willow trees (*Salix amygdaloides*) are common in the upper portions of the drainages. The herbaceous
3031 component of the drainages is diverse.

3032 Wetlands and Riparian Habitat

3033 Wetlands and riparian areas comprise a small percentage of the lands throughout the West, but their
3034 importance to the surrounding ecosystems and associated species is disproportionately great. Most
3035 wildlife species use riparian areas at some point in their life cycles (e.g., many migratory birds during
3036 breeding and migration seasons), and some depend almost entirely on these systems (e.g.,
3037 amphibians). Wetlands and riparian areas are often rich in vegetation diversity and structure, providing
3038 food, water, shade, and cover to wildlife and livestock, in addition to acting as water purifiers, supplying
3039 groundwater recharge, and aiding in flood control.

3040 According to the USACE's 1987 Wetland Delineation Manual, a "three-parameter" approach is required
3041 for delineating USACE-defined wetlands (USACE 1987), where areas are identified as wetlands if they
3042 exhibit hydrophytic vegetation, hydric soils, and wetland hydrology.

3043 Within the STM campus, there are five small communities that support wetland vegetation; however, a
3044 Jurisdictional Determination by the USACE, determined that none of these small wetlands are
3045 jurisdictional and subject to the Section 404 regulations of the CWA (USACE 2009). The wetland
3046 community type covers less than 1 percent of the STM campus. The soil and hydrology of these
3047 wetlands have not been assessed. The area of on-site wetlands, from all five sites combined, is less
3048 than 0.5 acre. The five areas are located along shallow swales, in linear depressions and are associated
3049 with seeps. Common species include sedges (*Carex* spp.), rushes (*Juncus* spp.), bulrushes
3050 (*Schoenoplectus* sp.), cattails (*Typha* spp.), and peach-leaf willow. Canada thistle was noted within the
3051 seep wetland communities.

3052 Noxious Weeds and Invasive Species

3053 Noxious weed species can degrade and modify native communities, reduce resources for native
3054 species, and adversely affect native pollinators.

3055 The Federal Plant Protection Act of 2000 (formerly the Noxious Weed Act of 1974) and EO 13112 of
3056 February 3, 1999, require cooperation with state, local, and other federal agencies in the application and
3057 enforcement of all laws and regulations relating to the management and control of noxious weeds.
3058 Noxious weeds in Colorado are non-native plant species that have been designated by the Colorado
3059 Department of Agriculture (CDA) due to their invasiveness, aggressiveness, or the rate at which they
3060 spread and adversely affect desired native plants or agricultural crops and rangelands.

3061 The Colorado Noxious Weed Act (CDA 2013) states that noxious weed management is the responsibility
3062 of local governing agencies including incorporated municipalities, counties, and state and federal
3063 agencies. The CDA manages and regulates noxious and invasive species through the Colorado Noxious
3064 Weed Act, which classifies noxious weeds into three lists: A, B, and C (§ 35 5.5-101 through 119,
3065 Colorado Revised Statute [CRS] [2003]). Each list has specific control requirements, with the most

3066 stringent requirements for those species found on List A. List A species are designated for eradication.
3067 List B includes species for which state noxious weed management plans would be developed to stop the
3068 continued spread of these species. List C includes species for which state noxious weed management
3069 plans would be developed to support the efforts of local governing bodies to facilitate more effective
3070 integrated weed management on private and public lands (CDA 2013). In addition, the Act states that
3071 each county in the state shall adopt a noxious weed management plan for all the unincorporated lands
3072 within the county.

3073 The Jefferson County Noxious Weed List defines noxious weeds for the county in three lists – A, B,
3074 and C (Jefferson County, Colorado 2013b). List A weeds are identified by the state as uncommon and
3075 are required to be eradicated. Eradication means the complete elimination of the plant prior to
3076 reproduction. List B are weeds identified as having varying populations throughout the state. Eradication
3077 zones may be established in areas where the weed is uncommon. In areas where the weed is more
3078 common, control and population containment is required. List C weeds are common throughout the state
3079 that property owners are encouraged to control.

3080 Field surveys for noxious weeds were conducted on the STM campus in June 2010 (NREL 2011c).
3081 Common state and county listed species were found on the STM campus, including Canada thistle,
3082 cheatgrass, common teasel, narrow-leaved Dalmatian toadflax, diffuse knapweed, field bindweed, hoary
3083 cress, houndstongue, musk thistle, myrtle spurge, Russian olive, and Scotch thistle. **Table 4-10** provides
3084 a comprehensive list of the noxious and invasive species regulated by the CDA and Jefferson County,
3085 and summarizes if the species was observed within the STM campus during field surveys.

3086 Myrtle spurge is a List A state and county listed species that requires eradication. NREL has treated the
3087 two locations where myrtle spurge occurs and anticipates that this small population should be eradicated
3088 within a few years. Additionally, NREL has implemented a noxious weed management plan to control
3089 invasive species on the STM campus. The weed management plan is an integrated approach that uses
3090 various control methods, periodic mapping, and periodic assessments of control effectiveness. The
3091 various control methods include mechanical, cultural, prevention, and herbicide treatments.

3092 Acreages for each observed species are based on the observed cover during the June 2010 surveys.
3093 Cheatgrass and diffuse knapweed were found throughout the STM campus, and as such, acres were not
3094 provided for these species during the June 2010 surveys.

Table 4-10 State and County Designated Noxious Weeds Observed within the STM Campus

Common Name	Scientific Name	Colorado Noxious Weed List ¹	Jefferson County Weed List ²	Observed within the STM Campus (acres)
Canada thistle	<i>Cirsium arvense</i>	B	B – CR	2.8
Common teasel	<i>Dipsacus fullonum</i>	B	B - CR	0.06
Dalmatian toadflax, narrow-leaved	<i>Linaria genistifolia</i>	B		1.3
Diffuse knapweed	<i>Centaurea diffusa</i>	B	B – ER/ B – CR	1.1
Field bindweed	<i>Convolvulus arvensis</i>	C	C	0.4
Giant reed	<i>Arundo donax</i>	--	A	
Hoary cress	<i>Cardaria draba/C. pubescens</i>	B	B – CR	0.1

Table 4-10 State and County Designated Noxious Weeds Observed within the STM Campus

Common Name	Scientific Name	Colorado Noxious Weed List ¹	Jefferson County Weed List ²	Observed within the STM Campus (acres)
Houndstongue	<i>Cynoglossum officinale</i>	B	B – CR	0.001
Musk thistle	<i>Carduus nutans</i>	B	B – CR	2.1
Myrtle spurge	<i>Euphorbia myrsinites</i>	A	A	0.1
Russian olive	<i>Elaeagnus angustifolia</i>	B	B – CR	0.04
Scotch thistle	<i>Onopordum acanthium</i>	B	B – CR	0.03

¹ The following weeds are officially designated by the Commissioner for the State of Colorado. Category A species are designated for eradication. Category B species are species for which the Commissioner, in consultation with the State Noxious Weed Advisory Committee, local governments, and other interested parties, develops and implements state noxious weed management plans designed to stop the continued spread of these species. Category C species are species for which the Commissioner, in consultation with the State Noxious Weed Advisory Committee, local governments, and other interested parties, will develop and implement state noxious weed management plans designed to support the efforts of local governing bodies to facilitate more effective integrated weed management on private and public lands. The goal of such plans will not be to stop the continued spread of these species but to provide additional education, research, and biological control resources to jurisdictions that choose to require management of List C species.

² The following weeds are officially designated by Jefferson County. List A – weeds identified by the state as uncommon and are required to be eradicated. Eradication means the complete elimination of the plant prior to reproduction. List B – weeds identified as having varying populations throughout the state. Eradication zones may be established in areas where the weed is uncommon (B – ER). In areas where the weed is more common, control and population containment is required (B – CR). List C - weeds that are common throughout the state that property owners are encouraged to control.

3095

3096 **Special Status Species**

3097 Special status plant species are those species for which state or federal agencies afford an additional
 3098 level of protection by law, regulation, or policy. Included in this category are federally listed and federally
 3099 proposed species that are protected under the Endangered Species Act (ESA), or are considered as
 3100 candidates for such listing by the U.S. Fish and Wildlife Service (USFWS), species that are state-listed
 3101 as threatened or endangered, and U.S. Forest Service sensitive species.

3102 The USFWS lists species in accordance with the ESA as threatened, endangered, or a candidate for
 3103 listing that could potentially occur in Jefferson County. The Ute ladies'-tresses orchid and the Colorado
 3104 butterfly plant are known to occur in Jefferson County. NREL periodically conducts surveys for rare
 3105 plants focusing on species that are federally protected, state protected, or otherwise considered
 3106 imperiled or declining. In 2010, surveys at the STM campus were conducted and no protected species
 3107 were found.

3108 **Vegetation Management**

3109 NREL's approach to vegetation management includes:

- 3110 • Conserving existing ecosystems in their natural state as much as possible;
- 3111 • Striving to replace disturbed vegetation with native species or with adapted, but non-invasive
 3112 species when necessary;
- 3113 • Implementing a program of weed management to prevent the spread of noxious weeds and
 3114 implement measures to control these species;
- 3115 • Implementing a sustainable landscape design and maintenance program; and
- 3116 • Reseeding using pre-approved grass and forb seed mixes.

3117 A portion of the STM campus (177 acres) is in the Zone 2 Conservation Area. The purpose of conserving
3118 this area is to avoid development, thereby protecting the site’s key natural resources.

3119 **4.9.2 Environmental Consequences**

3120 **Proposed Action**

3121 Minor vegetation effects would occur at the STM campus. No vegetation effects would occur at DWOP
3122 because no physical improvements are proposed at that location.

3123 General Vegetation

3124 Project-related surface disturbing activities include construction of new buildings, expansion of existing
3125 buildings, parking facilities, and additional infrastructure associated with new and expanded buildings
3126 and facilities. Acres of potential vegetation disturbance are listed in **Table 4-11**.

Table 4-11 Vegetation and Land Use Cover Types within the Analysis Area

Vegetation Type	Acres	Percent of STM Campus	Acres Disrupted ¹
Developed Areas	109	33	16.7²
Grasslands			
Short Grass	110	34	0
Mixed Grass	73	23	4.7
Shrublands			
Short Shrub	15	5	0
Tall Shrub	15	5	0
Ravine Shrub	3	1	0
Wetland	<1	<1	0
Total	326	100	21.5

¹ Construction disturbance footprint does not reflect restoration/revegetation.

² Includes a mix of outdoor developed surfaces and revegetated areas that support a mix of native grassland plants and planted ornamental revegetation species. Native and introduced weeds also are present.

3127

3128 As shown in **Table 4-11**, approximately 21.5 acres would be disturbed over the 10-year-period of new
3129 development under worst case conditions. The disturbance would occur entirely in the grassland (mixed
3130 grass) and developed area cover types. Development would occur primarily in Zones 4, 5, and 6. No
3131 development is proposed for Zones 2 or 7. The majority of temporary and permanent impacts would be
3132 associated with the construction of new buildings, expansion of existing buildings, and the construction of
3133 new parking facilities.

3134 The vegetation impacts would include the permanent removal of vegetation, temporary disruption of
3135 vegetated areas, and disruption of soils during construction. NREL would revegetate disturbed areas that
3136 would support vegetation after construction is completed.

3137 Reclamation would include re-seeding with a seed mix composed of grasses and forbs native to the local
3138 area. A list of flowering herbs, forbs, shrubs, and trees has been identified for use on the STM campus
3139 (NREL 2012). NREL would implement sustainable landscape management practices to ensure the

3140 success of revegetated areas (NREL 2012). Measures would include seeding during appropriate
3141 weather, taking appropriate measures to reduce dust, noise, and damage; decompacting any
3142 construction traffic or staging areas prior to top-soiling by tilling to 12 inches; applying *Mycorrhizal*
3143 *inoculum* and fertilizer as appropriate; and raking and rolling the surface prior to drilling seeds. Seed
3144 mixes are designated for South Table Mountain by land use and/or vegetation type. With reclamation
3145 efforts, the effects on vegetation would be considered minor and some portion of the disturbed area
3146 could be restored.

3147 Wetlands

3148 None of the Proposed Action components would directly or indirectly impact wetlands. NREL's erosion
3149 and sedimentation measures, implemented as part of their Environmental Management Activities would
3150 prevent inadvertent deposition of sediment (fill) into drainage courses.

3151 Noxious Weeds and Invasive Plants

3152 Surface disturbance resulting in the removal of native vegetation cover may allow for the spread of
3153 noxious weeds and invasive plant species. Implementation of NREL's environmental management
3154 activities, the use of the native seed mixes, and the weed management plan for the STM campus would
3155 minimize this impact.

3156 Special Status Species

3157 Under the ESA, federal agencies are required to provide documentation that ensures agency actions will
3158 not adversely affect the existence of any federally listed threatened or endangered species. The ESA
3159 requires that all federal agencies avoid "taking" threatened or endangered species, which includes
3160 jeopardizing threatened or endangered species habitat. Section 7 of the ESA establishes a consultation
3161 process with USFWS that ends with concurrence on a determination of the risk of jeopardy from a
3162 federal agency project. Consultation letters between DOE and USFWS are provided in Appendix E.

3163 On May 30, 2014, DOE initiated informal consultation with the USFWS, Region 6 Mountain-Prairie
3164 Region, for compliance with Section 7 of the ESA regarding special status plants and wildlife species
3165 specific to those species with potential to occur in Jefferson County, Colorado. These special status plant
3166 species are the Ute ladies'-tresses orchid and the Colorado butterfly plant. No impacts to these special
3167 status plant species would be expected on or near the STM campus from the Proposed Action
3168 components and USFWS concurred with DOE's no effect determination on June 24, 2014.

3169 There is potential for off-site effects due to Platte River depletions given the projected STM campus
3170 future water use (see Section 4.6). Water use at the South Table Mountain campus was determined to
3171 be greater than the 0.1 acre-feet per year de minimus quantity for consultation. Therefore, on
3172 May 21, 2014, DOE initiated formal consultation with the USFWS and submitted a streamlined biological
3173 assessment addressing the effects of Colorado water depletions on Platte River species in Nebraska.
3174 Colorado water flow depletion presents the potential to impact the western prairie fringed orchid
3175 (*Platanthera praeclara*) in the central and lower Platte River in Nebraska. The USFWS issued a
3176 biological opinion to DOE on June 24, 2014. The USFWS determined that the flow-related adverse
3177 effects of the Proposed Action are consistent with those evaluated in the Tier 1 programmatic biological
3178 opinion for the western prairie fringed orchid and that these effects on flows are being addressed in
3179 conformance with the Colorado Plan for Future Depletions of the Platte River Recovery Implementation
3180 Program.

3181 **No Action Alternative**

3182 Under the No Action Alternative, no new construction or changes in operations or workforce would be
3183 made to the STM campus beyond what has been previously approved. Therefore, there would be no
3184 additional impacts to vegetation, wetlands, special status species, or the spread of invasive or noxious
3185 weed species.

3186 **4.10 Wildlife Resources**

3187 **4.10.1 Affected Environment**

3188 Wildlife resources are defined as individuals and populations of all native free-ranging species and their
3189 required habitats. The study area for wildlife resources is the boundary of the STM campus. The DWOP
3190 is not considered in this section because there are no proposed actions that would affect wildlife
3191 resources at that location.

3192 **Habitat Types and Species Diversity**

3193 As discussed in Section 4.9, Vegetation Resources, the STM campus consists of three habitat types:
3194 grasslands, shrublands, and wetlands. Baseline descriptions of both resident and migratory wildlife
3195 include species that have either been documented within the STM campus or those that may occur in
3196 the region based on habitat associations. Wildlife species that may occur within the STM campus are
3197 typical of the grassland/shrubland communities of central Colorado. Recent wildlife surveys of the STM
3198 campus in 2010/2011 documented a total of 102 species and included 86 bird species, 11 mammals,
3199 and 5 amphibians and reptiles (NREL 2011c).

3200 Big Game Species and Carnivores

3201 Mule deer (*Odocoileus hemionus*) is the only big game species that has been regularly documented at
3202 the STM campus (NREL 2011c). Although mule deer commonly occur year-round within the grassland
3203 and shrubland habitat types within the STM campus, Colorado Parks and Wildlife (CPW) has not
3204 designated any of these areas as sensitive mule deer habitat types. Although limited suitable habitat for
3205 elk (*Cervus elaphus*) exists within the STM campus, two individuals were observed incidentally in 2012
3206 while moving through shrubland habitat within the STM campus boundary (Ryon 2014). Prior to the 2012
3207 observation, evidence of elk use of the STM campus had not been reported during formal surveys or
3208 through incidental observations. Therefore, it is likely that significant numbers of elk do not regularly
3209 occur on the STM campus. Recent black bear observations reveal that this large mammal is an
3210 infrequent visitor to the STM campus.

3211 Multiple carnivorous mammal species have been documented within the STM campus. These species
3212 include coyote (*Canis latrans*), red fox (*Vulpes vulpes*), striped skunk (*Mephitis mephitis*), and the
3213 common raccoon (*Procyon lotor*). The majority of these species are habitat generalists and could be
3214 observed in any of the habitat types present on the STM campus. Although these species are typically
3215 reclusive in nature, some individuals may become accustomed to human presence.

3216 Small and Non-game Mammal Species

3217 Other mammal species that have been documented to occur in the STM campus include the mountain
3218 cottontail rabbit (*Sylvilagus nuttalli*). Recent small mammal trapping efforts documented three species:
3219 deer mouse (*Peromyscus maniculatus*), western woodrat (*Neotoma mexicana*), and western harvest
3220 mouse (*Reithrodontomys megalotis*). Although suitable habitat occurs for multiple species of voles
3221 (*Microtus spp.*) within the STM campus, no occurrences have been recorded during trapping or survey
3222 efforts.

3223 Migratory Birds, Raptors, and Bats

3224 Nongame birds encompass a variety of passerine and raptor species, including migratory bird species
3225 that are protected under the Migratory Bird Treaty Act (MBTA) (16 USC 703-711). Recent avian surveys
3226 have documented a total of 65 species occurring within the area (NREL 2011c). Of these species, the
3227 most common passerines included the western meadowlark (*Sturnella neglecta*), house finch
3228 (*Carpodacus mexicanus*), black-billed magpie (*Pica hudsonia*), and the feral rock pigeon (*Columba livia*).
3229 Additional avian species may be found within the STM campus during the spring and fall migration
3230 periods. Spring migration generally occurs between March and May and fall migration generally occurs

3231 between August and October. Migratory bird use on or adjacent to the STM campus may include
3232 breeding, nesting, foraging, perching, and roosting activities.

3233 Raptor species that could potentially occur as residents or migrants within the STM campus include
3234 eagles (bald and golden), buteos (e.g., red-tailed hawk, Swainson's hawk), falcons (e.g., prairie falcon,
3235 American kestrel), accipiters (e.g., Cooper's hawk, sharp-shinned hawk), owls (e.g., great horned and
3236 eastern screech), northern harrier, and turkey vulture (Stokes and Stokes 1996). Suitable nesting habitat
3237 for raptor species is considered to be limited within the STM campus. Recent surveys conducted in 2011
3238 did not observe any active nesting raptors (NREL 2011c).

3239 Although multiple species of bats are common along the Front Range of Colorado and various bat
3240 species are expected to be present on and around the STM campus, no individual bats have been
3241 recorded during acoustic surveys (NREL 2011c). One incidental observation of a single big brown bat
3242 (*Eptesicus fuscus*) was made within the STM campus in 2012. No significant areas of bat roosting or
3243 maternity colony habitat have been previously identified within the STM campus.

3244 Amphibians and Reptiles

3245 Due to a lack of perennial water sources within the STM campus, suitable habitat for amphibian species
3246 is limited. One tiger salamander (*Ambystoma tigrinum*) was observed during field surveys in a previous
3247 study (NREL 2005). During site wide wildlife surveys in 2010-2011 field seasons (NREL 2011c)
3248 Woodhouse's toads (*Bufo woodhousii*) were recorded during night-time surveys in ephemeral ponds in
3249 the Conservation Easement on the mesa top. The calls of western chorus frogs (*Pseudacris triserata*)
3250 have been noted numerous times in the water detention pond (see **Figure 3-1**) since the spring of 2012
3251 (Ryon 2014). This recently constructed water detention pond is intended to temporarily hold water from
3252 seasonal run-off and storm events and do not provide significant areas of aquatic habitat able to support
3253 large populations of amphibian or aquatic species.

3254 Reptile species that have been documented to occur within the area include western rattlesnake
3255 (*Crotalus viridis*), bullsnake (*Pituophis catenifer*), plains garter snake (*Thamnophis radix*), racer (*Coluber*
3256 *constrictor*), six-lined racerunner (*Cnemidophorus sexlineatus*), and prairie lizard (*Sceloporous*
3257 *undulatus*). These species commonly inhabit grassland/shrubland habitats.

3258 **Wildlife Movement Corridors**

3259 The STM campus includes multiple unnamed drainages that serve as wildlife movement corridors.
3260 These drainages generally traverse the STM campus in a northwest to southeast direction and are
3261 ephemeral in nature. These topological features are likely utilized by all wildlife species previously
3262 discussed as nesting and foraging habitat or when moving between areas of suitable habitat located at
3263 the South Table Mountain Park and Lena Gulch. These areas are identified by NREL as important
3264 wildlife habitats along with the conservation easement due to their ability to preserve local wildlife
3265 movement between the South Table Mountain mesa top and Lena Gulch (see **Figure 3-1**).

3266 **Aquatic Wildlife Resources**

3267 Due to a lack of suitable habitat (i.e., perennial water sources), no habitat for aquatic species is known to
3268 occur within the STM campus. As discussed above, the detention pond (see Figure 3-1) may hold water
3269 temporarily after storm events, however it does not provide suitable long-term aquatic habitat
3270 (Ryon 2014).

3271 **Special Status Wildlife Resources**

3272 Regulatory Background

3273 Special status species are those species for which state or federal agencies afford an additional level of
3274 protection by law, regulation, or policy. Included in this category are federally listed species that are
3275 protected under the ESA. In addition, the State of Colorado maintains a list of state-protected species

3276 (CRS 33-2-105). Those species on the State of Colorado list of Threatened and Endangered species are
 3277 protected specifically from actions that could result in the taking of individuals and includes many of the
 3278 federal ESA-listed species. In accordance with the ESA, the project proponent, in coordination with the
 3279 USFWS, must ensure that any action that they authorize, fund, or carry out would not adversely affect a
 3280 federally listed species. Specific special status species regulations relevant to the proposed project are
 3281 presented in **Table 4-12**.

Table 4-12 Relevant Regulations for Wildlife Species

Wildlife Species	Regulation
Wildlife (Mammals, Birds, Reptiles, Terrestrial Invertebrates)	ESA MBTA (16 USC 703 et seq.) Bald and Golden Eagle Protection Act (BGEPA) (16 USC 668 et seq.) CRS 33-2-105

3282

3283 Federal Threatened, Endangered, Proposed, and Candidate Species

3284 There are currently no wildlife species listed in accordance with the ESA as threatened, endangered, or
 3285 a candidate for listing, that could potentially occur within the STM campus or be impacted by project
 3286 activities (**Table 4-13**). The species noted as “no potential occurrence (NPO)” in **Table 4-13** are not
 3287 discussed further in this document.

Table 4-13 Federal and State Threatened and Endangered Species of Jefferson County

Common Name (<i>Scientific Name</i>)	Status	Potential Occurrence	Reason for Exclusion
Birds			
Piping plover (<i>Charadrius melodus</i>)	FT	NPO ¹	No water depletions are anticipated to occur with project.
Whooping crane (<i>Grus americana</i>)	FE	NPO ¹	No water depletions are anticipated to occur with project.
Least tern (<i>Sterna antillarum</i>)	FE	NPO ¹	No water depletions are anticipated to occur with project.
Mexican spotted owl (<i>Strix occidentalis lucida</i>)	FT	NPO	Preferred habitats of late-seral, closed canopy forest or steep-sided moist canyons do not exist in the STM campus.
Burrowing owl (<i>Athene cunicularia</i>)	ST	NPO	Preferred habitat of grasslands with available mammal burrows (prairie dog colonies) do not occur within the STM campus.
Mammals			
Canada lynx (<i>Lynx Canadensis</i>)	FT	NPO	The STM campus is not within a Lynx Analysis Unit; no suitable habitat occurs within the STM campus.

Table 4-13 Federal and State Threatened and Endangered Species of Jefferson County

Common Name (Scientific Name)	Status	Potential Occurrence	Reason for Exclusion
Preble's meadow jumping mouse (<i>Zapus hudsonius preblei</i>)	FT	NPO	Preferred habitats of well-developed riparian vegetation with adjacent, relatively undisturbed grassland communities and a nearby water source do not exist in the STM campus. The STM campus is located within the USFWS Denver Metro Block Clearance area (USFWS 2010).
Fish			
Greenback cutthroat trout (<i>Oncorhynchus clarki stomias</i>)	FT	NPO	No suitable habitat in or near STM campus.
Pallid sturgeon (<i>Scaphirhynchus albus</i>)	FT	NPO ¹	No water depletions are anticipated to occur with project.

¹ Species not present in or near analysis area, but water depletions may affect these downstream species.

Abbreviations: FT – Federal Threatened; FE – Federal Endangered; ST – State Threatened; NPO = No potential occurrence.

3288

3289 Bald and Golden Eagle Protection Act

3290 Both the bald eagle (*Haliaeetus leucocephalus*) and golden eagle (*Aquila chrysaetos*) are provided
 3291 federal protection under the BGEPA (16 USC 668-668d). Potential for bald eagles to occur within the
 3292 STM campus is considered low as this species prefers habitat of open water and adjacent large roosting
 3293 trees is absent. Bald eagle occurrence is likely limited to individuals migrating through the general area in
 3294 search of open water habitat. The potential for golden eagles to occur within the STM campus is
 3295 considered low as the STM campus does not support significant prey populations (e.g., prairie dog
 3296 colonies) and there are no known areas of suitable cliff nesting habitat. Historically, golden eagles have
 3297 been infrequently observed within the STM campus and were last recorded during 2004 avian surveys
 3298 (NREL 2011c).

3299 State Threatened, Endangered, and Special Concern Species

3300 The State of Colorado's list of threatened and endangered species was reviewed on the CPW website
 3301 (CPW 2013a) for their potential presence in the STM campus. Based on species' ranges and habitat
 3302 preferences it was determined that only one state listed species, the burrowing owl (*Athene cunicularia*),
 3303 could be a potential inhabitant in or near the STM campus.

3304 **NREL's Wildlife Management Program**

3305 NREL's Wildlife Management Program promotes responsible wildlife and habitat management, and
 3306 gathers information to better consider impacts to wildlife when implementing projects on-site. NREL is
 3307 committed to responsible land stewardship and the proper management of wildlife populations into the
 3308 future. Many surrounding landowners, including residential neighborhoods and Jefferson County Open
 3309 Space, value the benefits of maintaining wildlife habitat and opportunities to observe wildlife. NREL
 3310 policy states that proper wildlife management provides an important benefit to our community. NREL
 3311 biologists work with project managers and decision-makers as part of an IPT on construction projects to
 3312 minimize impacts to wildlife and maintain habitat by avoiding sensitive areas and reclaiming lands once
 3313 disturbance is complete. Examples of conservation measures that NREL has implemented on the STM

3314 campus include avian friendly etched window panes in areas of high bird use and installing wildlife
3315 friendly perimeter fencing according to CPW recommendation. In addition, a fundamental long-term
3316 NREL objective is to maintain wildlife movement through the STM campus by retaining linkages between
3317 the open space areas north of the campus and Pleasant View Community Park, and Lena Gulch to the
3318 south.

3319 **4.10.2 Environmental Consequences**

3320 **Proposed Action**

3321 Potential effects on wildlife species were determined through consultation with CPW and USFWS. Minor
3322 and local effects on wildlife would be anticipated. The primary issues would include the loss or alteration
3323 of native habitats, increased habitat fragmentation or disruption, animal displacement, and direct loss of
3324 wildlife.

3325 As discussed in Chapter 3.0, the Proposed Action would involve the construction of new buildings and
3326 modification of existing buildings within the STM campus (**Figure 3-1**). Approximately 21.5 acres of
3327 undisturbed and previously disturbed areas would be impacted during construction. Construction would
3328 include permanent physical improvements to the STM campus that involve buildings and equipment,
3329 utilities, and other infrastructure. The proposed activities and facilities were derived from ongoing NREL
3330 planning processes and documents. It is assumed some of the construction disturbance would be
3331 reclaimed.

3332 Potential impacts to wildlife species from the Proposed Action can be classified as short-term and
3333 long-term. Short-term impacts would consist of temporary habitat removal and activities associated with
3334 construction. Long-term impacts would consist of the removal of or changes to wildlife habitats
3335 associated with operation (e.g., paved roads, buildings, vehicle traffic, etc.). The extent of both
3336 short-term and long-term impacts would depend on factors such as the sensitivity of the species,
3337 seasonal use patterns, type and timing of project activities, and physical parameters (e.g., topography,
3338 cover, forage).

3339 Project construction activities at the STM campus would result in both direct and indirect impacts to
3340 wildlife species over a period of approximately 10 years. Direct and indirect impacts could include wildlife
3341 mortalities or displacement related to construction and operation activities; habitat loss, alteration, and
3342 fragmentation; and increased levels of noise, activity, and human presence. Impacts to wildlife from
3343 habitat loss and fragmentation are likely to be reduced in intensity due to the fact that the majority of
3344 construction on the STM campus consists of in-fill development of vacant lots located in a previously
3345 urbanized setting. Although project construction would result in the short-term disturbance of up to
3346 21.5 acres of potential wildlife habitat within the STM campus, the majority of new construction would
3347 occur in areas adjacent to previously developed lands that are therefore less suitable for wildlife in
3348 comparison to previously un-fragmented habitats. The majority of areas temporarily disturbed during
3349 construction would be reclaimed. Reclamation for each area would occur upon completion of each
3350 individual Proposed Action component.

3351 Big Game and Carnivores

3352 Direct impacts to big game species, primarily mule deer, and carnivores would include both short-term
3353 and permanent loss of potential forage and cover (native vegetation and previously disturbed vegetation)
3354 and an increase in habitat fragmentation within the STM campus. These impacts are anticipated to be
3355 negligible with regards to big game populations due to the fact that the majority of proposed
3356 development within the STM campus consists of in-fill construction of vacant lots adjacent to existing
3357 buildings and facilities. Short-term loss of potential big game and carnivore habitat resulting from
3358 construction activities are anticipated to be limited to a maximum of 21.5 acres.

3359 Additional indirect impacts to big game species and carnivores would result from increases in noise
3360 levels and human presence during construction and development activities. Studies have shown that big
3361 game species tend to move away from areas of human activity and roads, thereby reducing habitat
3362 utilization near disturbance areas (Cole et al. 1997; Sawyer et al. 2009; Ward 1976). Mule deer appear
3363 to be more tolerant of human presence and activity than other big game species. Depending upon the
3364 presence of vegetative cover, mule deer displacement distances from human activity have been
3365 observed to range from 330 feet to 0.6 mile (Ward 1976). However, disturbance associated with
3366 construction activities would be short-term and it is assumed that animals would return to the area
3367 following the completion of project construction. Due to the fact that the STM campus is located within
3368 short proximity to existing urbanized areas and currently experiences moderate levels of human
3369 presence, impacts to big game species and carnivores would be anticipated to be short-term in duration
3370 and minor.

3371 Small and Non-Game Species

3372 Direct and indirect impacts to small game mammals would include wildlife mortalities or displacement
3373 related to construction and operation; habitat loss, alteration and fragmentation; and increased levels of
3374 noise, activity and human presence. Project construction would result in the incremental loss of up to
3375 21.5 acres of potential habitat, until reclamation was completed and vegetation reestablished. However,
3376 in most instances, suitable habitat adjacent to disturbed areas would be available for small game
3377 mammal species until grasses and woody vegetation became reestablished within the disturbance
3378 areas.

3379 Construction activities may result in mortalities of less mobile or burrowing nongame species within the
3380 surface disturbance area as a result of crushing from construction vehicles and equipment in addition to
3381 increased mortality rates due to increased vehicle traffic as a result of new and improved roads
3382 (Adams and Geis 1983). These temporary losses would reduce productivity for that breeding season.
3383 However, due to the large amount of suitable habitat in the surrounding area, direct impacts to small
3384 game species would be expected to be minimal.

3385 Migratory Birds, Raptors, and Bats

3386 Direct and indirect impacts to migratory birds, raptors, and bats may include mortalities resulting from
3387 collisions with new buildings and facility windows, and vehicles, as well as displacement related to
3388 construction and operations. Short-term loss of vegetation and other factors can lead to habitat loss,
3389 alteration, and fragmentation. In addition, increased levels of noise, increased activity, and the presence
3390 of people can create impacts. The temporary displacement of some species would last until herbaceous
3391 vegetation returns to pre-construction conditions (approximately 3 to 5 years). Long-term and minor
3392 effects would result from collision risks associated with newly constructed facilities and windows. NREL
3393 has committed to reducing collision impacts to avian species by retrofitting existing structures or
3394 installing avian bird friendly glass in new buildings as feasible.

3395 NREL policy includes conducting pre-construction surveys to prevent impacts on wildlife and nesting
3396 birds. In compliance with established regulations and policies to minimize the potential impact to nesting
3397 birds and their habitat, nest sites identified within the areas of disturbance would be avoided to prevent
3398 their removal during the avian breeding season in Colorado (March 15 to September 15). Because a
3399 number of variables (e.g., nest location, species' sensitivity, breeding, phenology, topographical
3400 shielding) determine the level of impact to a breeding pair, appropriate protection measures, such as
3401 seasonal constraints and establishment of buffer areas, would be implemented at active nest sites on a
3402 species-specific and site-specific basis, in coordination with CPW and USFWS. If nests, eggs, or
3403 juveniles were found, construction in such areas would be avoided until the birds fledge.

3404 Project construction would result in the direct short-term loss of up to 21.5 acres of potential habitat, until
3405 reclamation was completed and vegetation reestablished. Due to disturbances resulting from existing
3406 facilities and STM campus activities, the extent of suitable habitat adjacent to the disturbed areas, the

3407 temporary nature of project construction, and NREL commitments, impacts to migratory bird and raptor
3408 species would be expected to be minimal.

3409 Collision risks have been addressed in various ways at the STM campus. However, new risks would
3410 arise from the installation of wind turbines and windows of newly constructed buildings. These risks are
3411 an important issue to NREL as demonstrated by past measures to retrofit existing windows that are
3412 causing collisions and by installing, when feasible, avian friendly glass in new buildings.

3413 The Proposed Action would include the installation of small wind turbines for research purposes.. These
3414 installations would most likely be in support of NREL's ongoing research into energy integration and
3415 electric grid simulations at the ESIF. Up to two 100-kW turbines (rotor hub heights of less than 200 feet)
3416 and multiple smaller turbines (less than 10 kW) could be installed at the STM campus. The smaller
3417 turbines would be mounted on buildings or on monopoles (rotor hub heights of less than 50 feet). Avian
3418 mortalities associated with wind turbines have been observed to typically involve passerine bird and tree-
3419 roosting bat species and collision rates are generally observed to peak during the fall migration periods
3420 as individuals move across the landscape.

3421 All wind turbines, regardless of size or generation capacity, have the potential to injure or kill birds and
3422 bats through collisions with rotating turbine blades. As the number, size, and overall operation time of
3423 turbines increase, the annual rate of potential avian collisions and fatalities would increase. The
3424 incremental effects of two 100-kW turbines and multiple smaller turbines would not be expected to result
3425 in the long-term population level decline of avian species within the vicinity of the STM campus as
3426 appropriately sited small wind turbines are not likely to pose significant risk to avian and bats species of
3427 concern (USFWS 2012). By applying mortality rates calculated by previous studies for larger wind
3428 turbines, it is estimated that the two proposed 100-kW wind turbines would result in approximately one
3429 avian and one bat mortality from collisions with the rotating turbine blades every 2.5 years
3430 (Kunz et al. 2007; Loss et al. 2013; Tetra Tech 2011). This level of impact is not anticipated to result in
3431 significant adverse population level impacts of migratory birds and bats.

3432 Amphibians, Reptiles and Aquatic Species

3433 Negligible effects on amphibians and aquatic species would be expected because development would
3434 occur in areas that are not suitable to associated species. It is anticipated that minor impacts from
3435 construction and operation of the proposed project to reptiles may occur as multiple snake species are
3436 commonly encountered at the STM campus. The types of impacts would be similar to those discussed
3437 above under non-game species and would include the potential conversion or loss of approximately
3438 21.5 acres of suitable habitat. NREL policy for all reptile encounters within the STM campus is to have an
3439 approved reptile biologist contain and relocate each individual reptile to a safe location located within the
3440 conservation easement area of the campus.

3441 Wildlife Corridors

3442 Established wildlife corridors would not be disrupted by planned development as shown in **Figure 3-1**
3443 and **Figure 4-1**. Each drainage corridor would be protected along with the conservation easement.
3444 Routes between the Mesa Top and Lena Gulch would remain.

3445 Special Status Wildlife Species

3446 Under the ESA, federal agencies are required to provide documentation that ensures that agency
3447 actions will not adversely affect the existence of any federally listed threatened or endangered species.
3448 The ESA requires that all federal agencies avoid "taking" threatened or endangered species, which
3449 includes jeopardizing threatened or endangered species habitat. Section 7 of the ESA establishes a
3450 consultation process with USFWS that ends with concurrence on a determination of the risk of jeopardy
3451 from a federal agency project. Consultation letters between DOE and USFWS are provided in
3452 **Appendix E**.

3453 On May 30, 2014, DOE initiated informal consultation with the USFWS, Region 6 Mountain-Prairie
3454 Region, for compliance with Section 7 of the ESA, the MBTA, and the BGEPA. This informal consultation
3455 considered species that could potentially occur at the STM campus and are listed by USFWS as
3456 occurring in Jefferson County. DOE determined that there would be no impact to listed species, and
3457 those protected by MBTA or BGEPA. The USFWS concurred on June 24, 2014 with DOE's no effect
3458 determination that the Proposed Action would not likely impact the federally listed species listed in
3459 **Table 4-13**.

3460 The potential for on-site impacts to eagles is limited to the infrequent use of the STM campus by these
3461 species and NREL's commitment to coordinate with the USFWS on proper siting and operation of the
3462 proposed small-scale wind turbines. If impacts were to occur, they would be similar to those discussed
3463 previously under Migratory Birds, Raptors, and Bats.

3464 In the mid-1990's, USFWS researchers determined that several Platte River species (**Table 4-13**) and
3465 their associated habitats in Nebraska are threatened by Platte River water depletions caused by
3466 upstream users in Colorado and Wyoming. In 1997, the States of Nebraska, Wyoming, and Colorado
3467 and the U.S. Department of the Interior signed a Cooperative Agreement for Platte River Research and
3468 Other Efforts Relating to Endangered Species Habitats along the Central Platte River, Nebraska. In this
3469 document, the parties agreed to pursue a basin-wide, cooperative approach to improve and maintain
3470 habitat for these four threatened and endangered species. This effort culminated in the signing of the
3471 PRRIP Final Program Agreement in 2006 and the commencement of the program on January 1, 2007.
3472 As water use continues to increase in eastern Colorado, including the Front Range Urban Corridor, the
3473 Colorado portion of the PRRIP provides water flow management and funding for implementation of the
3474 individual species recovery plans and critical habitat improvement projects along the Platte River in
3475 central Nebraska.

3476 The projected STM campus water use of the Proposed Action was determined to be greater than the 0.1
3477 acre-feet per year and thus triggered the need for consultation under the PRRIP. On May 21, 2014, DOE
3478 initiated formal consultation with the USFWS and submitted a streamlined biological assessment
3479 addressing the effects of the Proposed Action's water depletions on Platte River species in Nebraska
3480 under the program. Based on DOE's biological assessment of the projected water use, the USFWS
3481 issued a biological opinion to DOE on June 24, 2014. The USFWS determined that the flow-related
3482 adverse effects of the Proposed Action are consistent with those evaluated in the Tier 1 programmatic
3483 biological opinion for the whooping crane, interior least tern, piping plover, pallid sturgeon, and whooping
3484 crane critical habitat and that these effects on flows are being addressed in conformance with the
3485 Colorado Plan for Future Depletions of the Platte River Recovery Implementation Program. Therefore,
3486 no further consultations or actions are required.

3487 **No Action Alternative**

3488 Under the No Action Alternative, no activities associated with the Proposed Action would be completed
3489 and the STM campus and DWOP would continue to operate at current conditions; therefore, no
3490 additional direct or indirect environmental consequences would be expected. NREL would continue to
3491 track and inventory appropriate wildlife resource conditions at the STM campus and DWOP and make
3492 determinations regarding appropriate reporting and permitting requirements as necessary to maintain
3493 compliance with all federal, state, and local regulations.

3494 **4.11 Cultural Resources**

3495 The study area for cultural resources is the boundary of the STM campus. The DWOP is not considered
3496 in this section because there are no proposed actions that would affect cultural resources at that
3497 location.

3498 **4.11.1 Affected Environment**

3499 **Regulatory Framework**

3500 Cultural resources are the nonrenewable remains of past human activity, and are defined as any
3501 prehistoric or historic district, site, building, structure, or object considered important to a culture,
3502 subculture, or community for scientific, traditional, religious, or any other reason. The three major
3503 categories of cultural resources include:

- 3504 • Prehistoric and historic archaeological resources;
- 3505 • Architectural resources; and
- 3506 • Traditional cultural properties.

3507 Prehistoric and historic archaeological resources are locations where human activity has altered the
3508 landscape or left deposits of physical remains (e.g., stone tools, bottles, pottery). Prehistoric resources in
3509 the Colorado Front Range date from the Paleoindian period (approximately 12,000 years before present
3510 [B.P.]) through the Late Prehistoric Stage (approximately A.D. 1540). Prehistoric resources range from
3511 short-term campsites composed of a few artifacts to village sites and rock art. Historic resources date
3512 from the initial contact period between Europeans and Native Americans to approximately 50 years ago,
3513 and may include town sites, campsites, roads, fences, trails, dumps, battlegrounds, mines, and a variety
3514 of other features.

3515 Architectural resources include standing buildings, dams, canals, bridges, and other structures. While
3516 most standing buildings are created principally to shelter any form of human activities, the broader
3517 definition of structure is often associated with purposes other than creating human shelter.

3518 Traditional cultural properties are associated with cultural practices or beliefs of a living community that
3519 are rooted in the community's history and are important in maintaining the continuing cultural identity of
3520 the community. Traditional properties can include archaeological resources, buildings, neighborhoods,
3521 prominent topographic features, and habitats that Native Americans or other groups consider essential
3522 for the persistence of their traditional culture and values.

3523 Cultural resources are managed pursuant to the National Historic Preservation Act of 1966, as Amended
3524 (NHPA), and the Archaeological Resources Protection Act of 1979, and other statutes. Section 110 of the
3525 NHPA, 16 USC 470h-2(a), defines the federal agencies' responsibility to preserve and use historic
3526 properties.

3527 Section 106 of the NHPA requires federal agencies to take into account the effects of their undertakings
3528 on significant cultural resources, and to afford the Advisory Council on Historic Preservation (ACHP) a
3529 reasonable opportunity to comment on such undertakings. Significant cultural resources are either
3530 eligible for, or listed on, the National Register of Historic Places (NRHP). To be eligible for the NRHP, a
3531 resource must meet one or more of the criteria as defined in 36 CFR 60.4:

- 3532 a) Are associated with events that have made a significant contribution to the broad patterns of our
3533 history;
- 3534 b) Are associated with the lives of persons significant in our past;
- 3535 c) Embody the distinctive characteristics of a type, period, or method of construction, or that
3536 represent the work of a master, or that possess high artistic values, or that represent a
3537 significant and distinguishable entity whose components may lack individual distinction; and
- 3538 d) Have yielded, or may be likely to yield, information important in prehistory or history.

3539 In accordance with Section 106 of the NHPA, DOE, in consultation with the ACHP, the Colorado State
3540 Historic Preservation Office(r) (SHPO), and other consulting parties, is responsible for determining
3541 whether a proposed action will result in adverse effects to cultural resources listed or eligible for listing on
3542 the NRHP.

3543 **Cultural Resource Protection, Inventories, and Assessments**

3544 DOE identifies and protects cultural resources in several ways:

- 3545 • Integrating cultural resource management into site activities and minimizing and/or mitigating
3546 impacts to historic properties.
- 3547 • Implementing procedures to manage historic properties and to protect undiscovered cultural
3548 resources and artifacts.
- 3549 • Periodically conducting surveys to document presence or absence of cultural or historic
3550 resources while considering project impacts to the human environment. When surveys reveal
3551 artifacts, DOE and NREL staff works with the SHPO to determine if the artifacts are eligible for
3552 consideration as cultural or historic resources.
- 3553 • Construction contractor site orientation training informs workers that in the event they discover
3554 any evidence of cultural resources during ground-disturbing activities at the STM campus,
3555 workers are to stop all work in the vicinity until a qualified archaeologist evaluates the
3556 significance of the find.

3557 As the initial compliance step, DOE has inventoried all NREL land in order to determine if historic
3558 properties are present. The following six cultural resource inventories and assessments were conducted
3559 between 1980 and 2011:

- 3560 1. A 325-acre inventory of the STM campus was conducted in 1980. The boundaries of the STM
3561 campus were mostly similar to what they are today, excluding Zone 6 (the Camp George West
3562 Parcel). Four isolated prehistoric artifacts and eight historic features were recorded. The
3563 prehistoric artifacts were determined as not eligible to the NRHP. The historic features included
3564 the amphitheater, bridge, and ammunition igloo (Building 88), a storage bunker (Building 110
3565 [which was later determined to be constructed in 1973 and therefore not of historic age]), stone
3566 alignment, stone ditch, board structure, and check dam. At that time, it was recommended that
3567 only the amphitheater and bridge should be further studied (Nelson 1980). In 1993, the
3568 amphitheater, footbridge, and ammunition igloo were listed on the NRHP.
- 3569 2. As part of the update of the 1980-1981 EA for the Solar Energy Research Institute, the SHPO
3570 requested that an in-depth historical assessment be conducted to determine if proposed
3571 activities would adversely affect the amphitheater, bridge, and ammunition igloo. No direct
3572 impacts would occur from planned ground disturbance; however, the Camp George West
3573 Historic District (Site 5JF145) was recommended as eligible to the NRHP (Forum Associates,
3574 Inc. 1988). In 1993, the Camp George West Historic District was listed on the NRHP.
- 3575 3. A 246-acre inventory was conducted in 1992. This inventory included the remainder of
3576 Section 36, Township 3S (T3S), Range 70 West (R70W), north of the 1980 inventory as well as
3577 the Camp George West parcel in Section 1, T4S, R70W south of the Denver West Parkway. As
3578 a result of the inventory, components of the Camp George West Historic District were
3579 recommended as contributing to its overall significance (Sites 5JF145.66 and 5JF145.68)
3580 (Butler 1992).
- 3581 4. Concurrent with the 1992 inventory, a detailed historic context was developed for the Camp
3582 George West Historic District. The report includes the history of the area from the early 1900s
3583 when it was known as the State Rifle Range. The construction of features visible today for the
3584 Colorado National Guard training in the 1920s include development of Camp George West and

3585 the Works Progress Administration construction of the amphitheater and bridge in the 1930s,
3586 post-World War II use of the area, and DOE development of solar energy development and
3587 other renewable energy sources starting in 1981 (Simmons and Simmons 1992). These historic
3588 contexts were used as the basis for the NRHP nominations and eventual listing of the
3589 amphitheater, bridge, ammunition igloo, and the historic district.

3590 5. Fieldwork for a Historic American Building Survey/Historic American Engineering Record
3591 (HABS/HAER) Level II documentation report was completed in 2005 for two contributing
3592 features of the Camp George West Historic District (i.e., the 200-yard and 300-yard firing lines
3593 and low rock walls) on the Camp George West Parcel (Zone 6) of the STM Campus (Science
3594 Applications International Corporation 2006). This was to mitigate impacts to these features
3595 when this parcel was developed.

3596 6. A 3.3-acre inventory was conducted in 2010, with a 0.3-acre addendum inventory completed in
3597 2011 of non-DOE property that would be impacted by the new southern access road (Research
3598 Road) to the STM campus. The surveys extended a total of 0.3 mile from the intersection of
3599 Moss Street and South Golden Road north to the STM campus and included a 100-foot buffer.
3600 These surveys only identified two eligible features, which were the previously recorded 500-yard
3601 and 600-yard concrete firing lines (Site 5JF145.66) associated with the Camp George West
3602 Historic District (Killam 2010; Killam and Hendrickson 2011).

3603 **Archaeological Resources**

3604 There are no known significant archaeological resources within or adjacent to the STM campus.

3605 **Architectural Resources**

3606 Five significant architectural resources (two of which are included within the Camp George West Historic
3607 District) are, or were, within the STM campus boundary (**Table 4-14**).

3608 While much of what was once Camp George West has been removed due to development throughout
3609 the years, some significant elements still remain. During its historic use, Camp George West occupied
3610 the entire current STM campus boundary.

Table 4-14 Architectural Resources Identified on the NREL’s STM Campus

Site #	Description	NRHP Status	Comment
5JF145	Camp George West	Listed on the NRHP	Most of what remains is along South Golden Road.
5JF145.66	Firing Range Lines	Contributing to the district’s significance	The 300-yard firing line is on DOE property. The 500-yard and 600-yard firing lines are located on Jefferson County Open Space property that is managed by the Pleasant View Metropolitan District. The 300-yard line was relocated in 2011 to the NREL storm water detention basin. The 500-yard firing line remains, as does most of the 600-yard firing line. Only about 30 feet of the 600-yard firing line was impacted by the construction of the south access road. The rest was untouched by DOE, but is in poor condition to due vegetative growth around Lena Gulch.

Table 4-14 Architectural Resources Identified on the NREL’s STM Campus

Site #	Description	NRHP Status	Comment
5JF145.68	Low Rock Walls	Contributing to the district’s significance	Both historic features have been removed.
5JF842	Amphitheater and Footbridge	Listed on the NRHP	Entirely within Zone 7 with no planned disturbance.
5JF843	Ammunition Igloo	Listed on the NRHP	Entirely within Zone 7 with no planned disturbance.

3611



Historic Amphitheater



Historic Ammunition Igloo

3612 The boundary of the Camp George West Historic District limits the district to the south of Denver West
 3613 Parkway, even though the amphitheater, bridge, and ammunition igloo are associated with the district.
 3614 Development of the Camp George West parcel (Zone 6) impacted two of the firing range lines
 3615 (5JF145.66 [i.e., 200- and 300-yard features]) and the two rock walls (5JF145.68). The 200-yard firing
 3616 line and low rock walls have been removed, and the 300-yard firing line was salvaged and relocated to
 3617 the NREL storm water detention basin in 2011. To mitigate the impact to these features from
 3618 development of this parcel, DOE entered into a Memorandum of Agreement (MOA) with the Colorado
 3619 SHPO in 2003 to document these features in a HABS/HAER report. While additional features of the
 3620 district are present nearby, they are located off of DOE property, most notably along South Golden
 3621 Road. In 2011, DOE entered into consultations with Colorado SHPO for the new south access road to
 3622 the STM campus for potential impacts to the 500- and 600- yard Camp George West firing range lines
 3623 located on Jefferson County Open Space property in Pleasant View Community Park, which is
 3624 administered by the Pleasant View Metropolitan District. DOE entered into a 2011 MOA with SHPO and
 3625 Pleasant View Metropolitan District, and agreed to mitigate the impact by establishing an interpretative
 3626 feature. The construction of the south access road impacted about 30 feet of the western extent of the
 3627 600-yard firing line and the 500-yard line was not impacted. DOE completed the interpretative feature, an
 3628 informational display, in June 2013, which is located off of Research Road in Pleasant View Community
 3629 Park and is accessible to the public.

3630 Traditional Cultural Properties

3631 There are no known traditional cultural properties within or adjacent to the STM campus.

3632

3633 **4.11.2 Environmental Consequences**

3634 **Proposed Action**

3635 Impacts to significant cultural resources can occur as a result of building or road construction, utility work,
 3636 demolition, changes to a resource’s setting, or use (including both noise and ground disturbing activities).
 3637 These activities would occur at the STM campus.

3638 To address the potential effects of the Proposed Action at the STM campus, DOE initiated consultations
 3639 pursuant with Section 106 of the NHPA on June 4, 2014 (see **Appendix F**). SHPO’s primary concern
 3640 involves indirect visual impacts to the amphitheater and ammunition igloo. These effects could occur
 3641 from new development near, and within the viewshed of, these resources. However, at this time, there is
 3642 an insufficient level of detail available about the location and design (dimensions, architectural features,
 3643 etc.) of proposed facilities near these resources to properly characterize whether effects would occur or
 3644 not. As a result, DOE proposed to address Section 106 obligations by initiating future consultations, on a
 3645 project-by-project basis, when individual components of the Proposed Action are funded/
 3646 authorized. SHPO concurred with this approach on June 19, 2014 (Office of Archaeological and Historic
 3647 Preservation 2014). This consultation and coordination will allow for further effects analysis, including the
 3648 exploration of impact avoidance, minimization and mitigation strategies as appropriate.

3649 The following discussion provides additional analysis based on currently available information.

3650 Archaeological Resources

3651 No impacts on significant archaeological resources are anticipated as a result of the Proposed Action
 3652 components because none are known to exist near planned improvements. Should any evidence of
 3653 archaeological resources be discovered at any time during ground disturbing activities, all work would
 3654 stop in the vicinity of the find and NREL’s on-call archaeologist would be contacted to evaluate the
 3655 significance of the find according to criteria established by the NRHP.

3656 Architectural Resources

3657 NREL plans no new improvements at the amphitheater, footbridge, or ammunition igloo; therefore, no
 3658 physical impacts would occur to these historic resources. The proximity of new developments to these
 3659 sites is clarified in **Table 4-15**.

3660 The nearest improvement to the Camp George West Historic District (RSF III [H] and Metrology
 3661 Laboratory Relocation [M]) would occur over 1,000 feet away, and would be buffered by an existing
 3662 parking lot and structure, plus the adjacent park.

Table 4-15 Architectural Resources – Approximate Distance (Resource to Improvement)

Resource	Nearest Improvement	Approximate Distance (Resource to Improvement)
Amphitheater	ReFUEL (I)	200 feet
Footbridge	ReFUEL (I)	200 feet
Ammunition Igloo	WHF Expansion (K) TriGen Plant (O)	100 feet Over 200 feet

3663

3664

3665 Effects to the setting, location, and historic character of the amphitheater, footbridge, and ammunition
3666 igloo from these developments are not expected to be substantive due to the existing presence of similar
3667 facilities that have already redefined the historic context for these resources. Direct impacts would be
3668 limited by the prohibition of development around these features in Zone 7. However, a formal finding
3669 under Section 106 will be determined when additional project details emerge, and will be documented
3670 through further consultation and coordination with SHPO and other consulting parties.

3671 Traditional Cultural Properties

3672 No known traditional cultural properties occur within the STM campus. Therefore, no impacts would be
3673 anticipated as a result of the Proposed Action.

3674 **No Action Alternative**

3675 Under the No Action Alternative, there would be no ground-disturbing activities at the STM campus, and
3676 any disturbance associated with ongoing operations would be expected to be minor and addressed by
3677 standard protocol and NREL procedures. Therefore, no historic properties would be affected by the No
3678 Action Alternative.

3679 **4.12 Hazardous Materials and Waste Management**

3680 **4.12.1 Affected Environment**

3681 Hazardous materials, which are defined in various ways under a number of regulatory programs, can
3682 represent potential risks to both human health and the environment when not managed properly. The
3683 affected environment for hazardous materials and solid wastes includes air, water, soil, and biological
3684 resources within the area that potentially could be affected by a release of hazardous materials or solid
3685 wastes during storage, use, and preparation for disposal.

3686 NREL has a variety of chemicals and materials, some of which are hazardous, for use in research
3687 activities and operational activities. Hazardous materials are stored, used, and managed in a manner
3688 that is protective of laboratory personnel, the general public, and the environment. Numerous plans and
3689 procedures are in place to minimize the potential for spills and releases, on- and off-site environmental
3690 impacts, and exposures to workers and the public. Areas of focus include: hazardous materials
3691 management, storage tank management, radiological materials and waste management, and hazardous
3692 waste management and minimization, spill prevention, and emergency response.

3693 **Regulatory Framework**

3694 Hazardous materials are substances that pose a potential hazard to human health and/or the
3695 environment if not properly managed. Hazardous wastes are hazardous materials that are no longer
3696 needed or usable and are defined as hazardous by the Resource Conservation and Recovery Act
3697 (RCRA). NREL is subject to various federal, state, and local environmental laws and regulations, as well
3698 as EOs and DOE orders (refer to **Appendix C**).

3699 Per RCRA, solid waste consists of a broad range of materials that include garbage, refuse, wastewater
3700 treatment plant sludge, non-hazardous industrial waste, and other materials (solid, liquid, or contained
3701 gaseous substances) resulting from industrial, commercial, mining, agricultural, and community activities
3702 (USEPA 2014b). Solid waste is regulated under different subtitles of the RCRA and includes hazardous
3703 waste and non-hazardous waste. Non-hazardous waste is regulated under RCRA Subtitle D. Regulated
3704 hazardous wastes are handled and disposed of according to RCRA Subtitle C in Title 40 of the CFR and
3705 implemented in the State of Colorado by CDPHE's Hazardous Materials and Waste Management
3706 Division through the Colorado Hazardous Waste Act under CCR 1007-3. NREL maintains unique
3707 USEPA hazardous waste generator identification numbers for each of its five facilities: STM campus,
3708 DWOP, NWTC, Joyce Street Facility, and ReFUEL.

3709 Federal regulation 40 CFR 112, regarding Oil Pollution Prevention, is implemented by the USEPA. The
3710 regulation establishes requirements for owners or operators of facilities that drill, produce, gather, store,
3711 process, refine, transfer, or consume oil. In particular, the regulation applies to non-transportation-related
3712 facilities that could reasonably be expected to discharge oil in harmful quantities into navigable Waters of
3713 the U.S. and that have an aggregate above-ground oil storage capacity of more than 1,320 gallons. The
3714 regulation applies specifically to a facility's storage capacity, regardless of whether the tanks are
3715 completely filled. Storage capacity includes the capacity of all oil storage containers, including electrical
3716 transformers and hydraulic oil containing equipment, with a 55-gallon capacity or greater.

3717 **Hazardous Materials Management**

3718 Hazardous Chemicals

3719 NREL has a laboratory-wide chemical management system (CMS) that serves as a centralized chemical
3720 inventory tool for managing and reporting on chemicals used at the laboratory. Standard hazard classes
3721 consist primarily of lab pack quantities of flammable liquids and solids, corrosives, toxics, oxidizers, and
3722 some pyrophoric and water-reactive materials. Drummed materials consist primarily of aqueous scrubber
3723 condensate with trace organics, consolidated organic solvents, used oil, and dilute acidic waste
3724 generated from high-performance liquid chromatography (HPLC) systems. CMS tracks hazardous
3725 materials according to type, quantity, location, hazards, and user. Hazardous waste management, as
3726 discussed previously, includes characterization, storage, transportation, and disposal of waste generated
3727 at the STM campus and DWOP.

3728 AST/Oil Containing Equipment

3729 The AST Management Program at NREL applies to petroleum fuel tanks and is intended to: minimize
3730 releases from tanks; confirm that safety features are present and functional; and confirm that compliance
3731 requirements are met. NREL minimizes the risk of underground soil and water contamination from
3732 storage tanks by utilizing only ASTs where storage is required. CDLE requires that ASTs 660 gallons or
3733 larger be permitted prior to installation, be inspected by the CDLE following installation, and be
3734 registered within 30 days following commencement of use. USEPA regulations require that ASTs be
3735 constructed and installed according to specific standards, be regularly inspected, that those inspections
3736 are documented, and that facilities meeting certain oil storage limits employ a Spill Prevention, Control,
3737 and Countermeasures Plan (SPCC Plan). NREL facilities store diesel fuel for emergency generators and
3738 ethanol from research activities in ASTs. The AST Management Program focuses on proper tank design,
3739 operation, training, and inspection to protect against spills and leaks. **Table 4-16** presents a listing of all
3740 of the ASTs on the STM campus and DWOP.

3741 Two AST installation permits have been obtained (one 883-gallon diesel AST installed in August 2012
3742 and one 2,500-gallon diesel AST installed in March 2013). Aboveground diesel storage tanks at the STM
3743 campus have secondary containment. A total of 5,399 gallons of diesel fuel is kept on-site.

Table 4-16 Aboveground Storage Tanks on the STM Campus and DWOP

STM / DWOP AST Tank Inventory and Oil Volume				
Tank #	AST Name	Contents	Capacity (gal)	Spill Containment
AST-2	SERF Standby Generator (registered)	Diesel	800	Double-walled tank
AST-3	PDU Ethanol (registered)	Ethanol/water	6,000	Single-wall, 7,500 gallons, concrete containment
AST-4	PDU Standby Generator (Big Buck)	Diesel	564	Double-walled tank

Table 4-16 Aboveground Storage Tanks on the STM Campus and DWOP

STM / DWOP AST Tank Inventory and Oil Volume				
Tank #	AST Name	Contents	Capacity (gal)	Spill Containment
AST-5	FTLB Standby Generator	Diesel	560	Double-walled tank
AST-9	DWOP Building 16 Standby Generator	Diesel	500	Single-wall, 537 gallons concrete containment
AST-17	ESIF Research Generator #1	Diesel	173	Double-walled tank
AST-18	ESIF Research Generator #2	Diesel	336	Double-walled tank
AST-28	S&TF Standby Generator	Diesel	367	Double-walled tank
AST-30	RSF I Standby Generator	Diesel	547	Double-walled tank
AST-32	RSF II Standby Generator (registered)	Diesel	660	Double-walled tank
AST-33	Parking Garage Standby Generator	Diesel	309	Double-walled tank
AST-34	ESIF #1 Standby Generator (registered)	Diesel	883	Double-walled tank
AST-37	STM E85 Fuel Tank (registered)	E85	1,000	Double-walled, convault
AST-38	ESIF Door 3 Day Tank	Diesel	100	Double-walled tank
AST-39	ESIF Door 6 Day Tank	Diesel	100	Double-walled tank
AST-40	ESIF Research Generator #3	Diesel	440	Double-walled tank, trailer mounted

3744

3745 Due to the quantity of oils stored on-site, a SPCC Plan has been developed, amended, and implemented
 3746 for the STM campus where oil is stored and could reasonably be expected to discharge oil into navigable
 3747 Waters of the U.S. or adjoining shorelines in quantities that may be harmful. The SPCC Plan indicates
 3748 the current aggregate oil storage capacity of the STM campus is 24,730 gallons. The STM campus
 3749 includes AST, electric transformer, hydraulic elevator, and storage drum oil sources. NREL's SPCC
 3750 plans are updated every 3 years, or whenever there is a significant change in regulations, operations, or
 3751 requirements that renders the plan incomplete or inaccurate. The SPCC Plan for the STM campus was
 3752 revised in 2012 to address changes to equipment and oil inventories.

3753 **Ozone Depleting Substances (ODS)**

3754 USEPA ODS regulations do not require a comprehensive inventory of either ODS or refrigerant
 3755 materials. NREL maintains an updated inventory of equipment that meets either of the two following
 3756 categories:

- 3757 • Contains more than 50 pounds of a Class 1 or 2 ODS and is required to meet USEPA
 3758 recordkeeping and maintenance requirements; and

- 3759 • Utilizes more than 100 hp of refrigerant compression, uses a Class 1 or Class 2 ODS and as
3760 such is required to be registered with the Colorado CDPHE.

3761 NREL has two pieces of equipment at the STM campus that meets the second of these two criteria.
3762 These two pieces of equipment are large water chillers located at the SERF laboratory, each of which
3763 contains 415 pounds of R-22 refrigerant (Class 2 ODS), in addition to 392 pounds of other miscellaneous
3764 ODS. One registered chiller unit located at DWOP contains 260 pounds of R-22 refrigerant, in addition to
3765 58 pounds of other miscellaneous ODS. This equipment and associated documentation is periodically
3766 inspected by Jefferson County for the CDPHE.

3767 Asbestos

3768 NREL tracks its asbestos-containing materials (ACM) with periodic inventories. The ACM is described,
3769 quantified, and assessed according to its condition. The conditions of ACM remaining on the STM
3770 campus is described as “good” with the exception of floor tile in a storage room (384) in Building 16 in
3771 DWOP due to damaged adhesive. The most recent inventory was performed in November 2012. At the
3772 STM campus and DWOP, approximately 3,000 pounds of items/materials containing approximately
3773 6 percent asbestos are found in adhesive mastics, insulated pipe wrap, floor tile, and transite panels in
3774 laboratory fume hoods. USEPA and OSHA asbestos management regulations prescribe in-place
3775 management of ACM materials provided that they are maintained in good condition.

3776 **Radiological Materials and Waste Management**

3777 Unlike other DOE sites, NREL does not conduct work involving nuclear materials and therefore does not
3778 have legacy radiological or other contamination issues associated with past nuclear weapons production
3779 or research activities.

3780 NREL generates low-level radioactive waste in small quantities from activities associated with solid
3781 laboratory debris and liquid research samples. NREL also uses small quantities of radioisotopes for
3782 biological labeling in research. The radioactive waste (containing small amounts of low-level isotopes) is
3783 temporarily stored at the WHF until it is shipped off-site for disposal at a proper facility as needed.
3784 Radioisotope volumes of Carbon 14 are 0.15 millicurie (mCi) contained in approximately 30 pounds of
3785 solid laboratory debris and liquid research samples and tritium at 0.03 mCi contained in approximately
3786 15 pounds of solid laboratory debris and liquid research samples.

3787 Waste Minimization/Pollution Prevention

3788 NREL implements policies and programs for the acquisition of sustainable products and engages in
3789 contracts that support the objectives of EO 13514 and are consistent with all federal green procurement
3790 preference programs, including the purchase of:

- 3791 • Electronics and equipment that is Electronic Product Environmental Assessment Tool
3792 (EPEAT)-registered and designated by Energy Star® or Federal Energy Management Program;
- 3793 • Products manufactured from recovered materials;
- 3794 • Bio-based products;
- 3795 • Non-ozone depleting substances;
- 3796 • Recycled content; and
- 3797 • Non-toxic or less toxic alternative products.

3798 NREL promotes employee awareness of the availability of green products, encourages the use of green
3799 products, and practices pollution prevention by substituting less hazardous products in research and
3800 operational activities. Additionally, NREL voluntarily participates in a variety of waste prevention and
3801 resource conservation programs, such as USEPA’s Federal Green Challenge and WasteWise

3802 Programs, DOE's Green Buy Program, the Federal Electronics Challenge, and Colorado's
3803 Environmental Leadership Program. Collectively, these efforts reduce the amount of hazardous
3804 materials acquired, managed, and disposed.

3805 In 2012, NREL received a DOE Green Buy Program Gold Award for purchasing 17 products in five
3806 different categories, achieving DOE's Green Buy leadership goal. NREL also achieved the
3807 Platinum-level Federal Electronics Challenge (FEC) Award. FEC is a partnership program between the
3808 Office of the Federal Environmental Executive and the USEPA. The FEC recognizes federal facilities
3809 that voluntarily lead in the area of green electronics purchasing, management, and recycling.

3810 **Waste Management**

3811 Hazardous and non-hazardous waste is generated on the STM campus in the form of solids, liquids, and
3812 gases from research activities in areas such as photovoltaic, bioenergy, wind, transportation
3813 technologies, and energy storage.

3814 Research and development activities and general operations create a variety of waste streams, including
3815 those containing toxic chemicals or metals. These wastes are handled, stored, and disposed of to
3816 minimize the potential for health and environmental impacts that could result from a release or improper
3817 disposal

3818 All waste-handling and disposal activities conducted at the STM campus comply with the requirements
3819 and regulations of the OSHA, RCRA, DOE, and the CDPHE. All hazardous wastes are packaged and
3820 disposed of through contracted off-site commercial treatment, disposal, and recycling firms. Many of the
3821 would-be hazardous wastes generated at the STM campus and DWOP are recycled in accordance with
3822 CDPHE universal waste regulations, including such items as used batteries, fluorescent bulbs, and
3823 computer monitors. As a BMP, many of the nonhazardous waste materials generated are handled in the
3824 same manner as the hazardous wastes. These materials, although not classified as hazardous, also are
3825 recycled or disposed of at off-site commercial treatment, storage, disposal, and recycling facilities.

3826 Hazardous Waste

3827 The STM campus typically falls under the category of Small Quantity Generator of hazardous waste,
3828 generating greater than 100 kilograms (kg) but less than 1,000 kg of hazardous waste in a calendar
3829 month. However, due to pilot-scale research experiments, the STM campus occasionally elevates to that
3830 of a Large Quantity Generator (>1,000 kg of hazardous waste in a calendar month). This is known as
3831 episodic generation and may happen one or more times a year at the STM campus. During those times,
3832 NREL abides by more stringent Large Quantity Generator requirements in accordance with hazardous
3833 waste regulations. The DWOP facility falls under the smallest hazardous waste generator category of
3834 Conditionally Exempt Small Quantity Generator, generating <100 kg of hazardous waste in a calendar
3835 month.

3836 Hazardous waste is handled and disposed of according to RCRA Subtitle C in 40 CFR and implemented
3837 in the State of Colorado by CDPHE's Hazardous Materials and Waste Management Division through the
3838 Colorado Hazardous Waste Act under 6 CCR 1007-3. Hazardous materials proposed for use are also
3839 assessed for the potential substitution of less hazardous products, resulting in less hazardous waste
3840 streams. Hazardous waste volumes generated from 2010 to 2012 are summarized in **Table 4-17**.

3841

Table 4-17 Hazardous Waste Generated at STM Campus and DWOP (lbs, net weight)

Year	STM Campus Hazardous Waste	DWOP Hazardous Waste
2010	14,651	1,080
2011	19,057	1,500
2012	31,692	1,679

3842

3843 Non-hazardous Industrial Wastes

3844 As previously discussed, NREL generates several types of wastes that are not classified as hazardous
 3845 waste, but are recycled or disposed of at off-site commercial treatment, storage, disposal, and recycling
 3846 facilities. These wastes include soil or debris with oil and/or fuel residue, nano-material bearing wastes,
 3847 used oil, and miscellaneous non-hazardous laboratory chemicals and reagents. Non-hazardous
 3848 industrial waste volumes generated from 2010 to 2012 are summarized in **Table 4-18**. This does not
 3849 include municipal solid waste, like regular trash or garbage, which is collected and sent to local municipal
 3850 solid waste landfills. Garbage generation rates are discussed below in Waste Minimization.

Table 4-18 Non-hazardous Industrial Waste Generated at STM Campus and DWOP (lbs, net weight)

Year	STM Campus Non-hazardous Waste ¹	DWOP Non-hazardous Waste ¹
2010	6,262	560
2011	5,410	480
2012	3,864	561

¹ Includes non-hazardous chemical wastes; Examples: soil/debris with oil and/or fuel residue; nano-material bearing wastes; used oil; miscellaneous non-hazardous laboratory chemicals and reagents. Excludes municipal solid waste, such as regular trash.

3851 Non-hazardous Construction Wastes

3852 Construction and demolition wastes and debris would be re-used or recycled to the extent practicable.
 3853 These materials would generally consist of excavated soils, concrete, asphalt, wood, metal, cardboard,
 3854 and various packaging materials and containers. Construction wastes not suitable for re-use or recycling
 3855 would be disposed at a local landfill. Excavated soils are generally re-used on-site or at other
 3856 construction projects in the Denver metropolitan area. Recent large-scale construction projects at the
 3857 STM campus have demonstrated the ability to recycle between 80 percent and 90 percent of
 3858 construction wastes. The remaining 10 percent to 20 percent of construction wastes that would be
 3859 disposed at a local landfill is expected to have minimal impacts to the existing capacity and operational
 3860 lifetime of the landfills.

3861 Universal Waste

3862 Universal wastes are a subset of hazardous wastes and include used batteries, mercury-containing
 3863 equipment, and lamps or bulbs. Federal and state universal waste regulations are designed to promote
 3864 the proper recycling of these very common types of wastes instead of managing and disposing of them
 3865 as hazardous waste. The STM campus is classified as a small quantity handler of universal waste (does
 3866 not accumulate 5,000 kg or more total of universal waste at any time). The majority of the universal
 3867 waste (used batteries, electronics, mercury-containing devices, aerosol cans, lamps, etc.) is consolidated
 3868 within each of the other five NREL facilities. Universal waste may be shipped directly from each NREL
 3869 facility to a proper recycler or transferred to the STM campus for consolidation. Quantities are not

3870 tracked by facility. The quantities below represent universal waste from all NREL facilities. Universal
3871 waste volumes generated from 2010 to 2012 are summarized in **Table 4-19**.

Table 4-19 Universal Waste Generated at STM Campus and DWOP (lbs, net weight)

Year	Universal Waste ¹ (pounds)
2010	17,467
2011	33,088
2012	46,158

¹ Mercury-containing bulbs/articles, aerosol cans, batteries, electronic waste; sent for recycle.

3872 Waste Minimization

3873 NREL’s waste minimization program includes an active recycling program. NREL collects and recycles
3874 oils, universal wastes (such as fluorescent light bulbs, batteries, and electronics), Freon from
3875 refrigeration units, and scrap metals. Wooden pallets, cardboard newspaper, office paper, books, and
3876 glass and plastic containers are some of the other materials recycled at the STM campus. NREL
3877 recycling volumes generated from 2010 to 2012 are summarized in **Table 4-20**. Garbage generation
3878 rates also are presented in **Table 4-20** for comparison purposes. NREL’s waste minimization and
3879 recycling program diverts a substantial quantity of materials that would be waste to proper recycling. For
3880 example, in 2012 NREL recycled 1,837,308 pounds of various types of recyclables that could have been
3881 disposed as waste compared to 478,368 pounds of materials that were disposed of as garbage.

Table 4-20 NREL Site-wide Recycling Generated at STM Campus, DWOP, NWTC, ReFUEL, and Joyce Street Facility (lbs, net weight)

Year	Metal Recycling	Wood Recycling	Paper, Plastic, Glass, Cardboard Recycling	Garbage	Compost
2010	81,040	249,154	639,957	336,564	68,468
2011	93,827	393,308	794,093	471,631	278,549
2012	165,847	18,600	951,983	478,368	700,878

3882

3883 **4.12.2 Environmental Consequences**

3884 **Proposed Action**

3885 Hazardous materials and solid waste effects would be expected at the STM campus and DWOP from:

- 3886 • Research, laboratory activities, and site operations enhancements;
- 3887 • New building construction and modifications of existing buildings; and
- 3888 • Infrastructure and utilities upgrades and enhancements.

3889 New building construction and modifications of existing buildings would increase waste and hazardous
3890 materials generated by building construction activities. This would include construction waste and debris

3891 such as concrete washout waste, lumber, building material scraps, adhesives, curing agents, solvents,
3892 various caulks, roofing materials, fuels, etc. NREL would manage these wastes by incorporating:

- 3893 • Sustainable design practices such as low VOC materials,
- 3894 • Construction EHS management and oversight including:
 - 3895 – Green purchasing (as mentioned above);
 - 3896 – Recycling;
 - 3897 – Reducing the types and quantities of hazardous waste;
 - 3898 – Prohibit use of asbestos containing building materials unless specifically authorized; and
 - 3899 – Guidance in Subcontractor's Project Manual.

3900 Once completed, the operation of new or modified buildings would include an increase in the storage
3901 and use of hazardous materials as described below:

- 3902 • S&TF Photovoltaic Research Modifications (A) – The acids and other caustic solutions created
3903 by proposed new processes in the 156 millimeters Clean Room would be treated and either
3904 reused or disposed using the proper waste disposal protocols. NREL would be required to
3905 manage chemical wastes in a manner that would meet the requirements of the local, state, and
3906 federal requirements.
- 3907 • Thermochemical Biofuels Research Facility (B) – Operation of the TBRF would include the use
3908 of hazardous materials and may result in the generation of hazardous waste. These would be
3909 similar to the types of hazardous materials managed and hazardous waste generated from
3910 existing STM campus bioenergy research and development activities. Quantities of hazardous
3911 materials to be used and waste generation rates would vary dependent upon the scale and type
3912 of research to be conducted in the TBRF at a given point in time. Overall, operation of the TBRF
3913 would result in a slightly higher overall use of hazardous materials and a small increase in the
3914 types of hazardous waste currently being generated on the STM campus.
- 3915 • FTLB Modification for Algae and Other Research Organisms for Fuel (D) – The repurposing and
3916 expansion would provide additional laboratory and office space for several programs and would
3917 not be expected to increase the storage or use of hazardous materials. The additional
3918 greenhouse or grow-room space may require the use of additional lighting to support research.
3919 Used bulbs and lamps would be recycled as universal waste, as appropriate.
- 3920 • ReFUEL Laboratory Relocation (I) – The ReFUEL facility research activities would necessitate
3921 the use of hazardous chemicals and would result in the creation of hazardous and
3922 non-hazardous wastes. Waste generation could be as much as 1,000 pounds of hazardous
3923 waste and 3,500 pounds of non-hazardous waste in 1 year, based on generation rates at the
3924 current off-site ReFUEL facility. This waste would include petroleum-based waste, biofuel-based
3925 waste, filters, hazardous chemicals, and electronics. Additionally, the ReFUEL relocation would
3926 increase the quantity of oils and fuels used and stored on the STM campus. Oil and fuel storage
3927 would be conducted in accordance with federal, state, and local regulations and NREL's AST
3928 and oil containing equipment management program. The SPCC Plan for the STM campus
3929 would be updated accordingly.
- 3930 • REVS (J) – The REVS Facility research activities would necessitate the use of hazardous
3931 chemicals and would result in the creation of hazardous and non-hazardous wastes. Waste
3932 generation could be as much as 1,800 pounds of hazardous waste and 2,000 pounds of
3933 non-hazardous waste in 1 year based on current Building 16 (DWOP) and ReFUEL generation
3934 rates. These wastes would include petroleum-based waste biofuel-based waste, filters,
3935 hazardous chemicals, and electronics. Additionally, the REVS Facility may increase the quantity

3935 of oils and fuels used and stored on the STM campus. Oil and fuel storage would be conducted
3936 in accordance with federal, state, and local regulations and NREL's AST and oil containing
3937 equipment management program. The SPCC Plan for the STM campus would be updated
3938 accordingly.

3939 • WHF Expansion (K) – The expanded WHF would not generate hazardous waste, but would
3940 store hazardous waste and other waste generated from activities in other STM campus facilities.
3941 Expansion of the WHF would ensure that there is adequate space to meet future waste
3942 generation at the campus and the facility would meet or exceed the stringent requirements
3943 necessary to safely store hazardous waste and other waste, such as proper waste segregation,
3944 secondary containment, ventilation, spill response equipment, fire detection and suppression for
3945 flammable materials, alarms and monitoring systems, and communication systems.

3946 • TriGen Central Plant (O) – In order to support these and other facilities, a new central plant may
3947 be needed. The operation and maintenance of boilers, chillers, other HVAC equipment, and the
3948 natural gas- fired fuel cell would require the use of hazardous materials, such as lubricants and
3949 oils, corrosion inhibitors, water treatment compounds, degreasers, and other types of common
3950 consumer chemical products. These would be similar to the types and quantities of hazardous
3951 materials currently used to maintain the central plants in the FTLB and SERF. This would result
3952 in a minimal increase of non-hazardous waste such as oily rags or wipes, aerosol cans that
3953 would be recycled, and extremely small quantities of hazardous wastes such as discarded
3954 consumer chemical products. The chiller systems would most likely utilize a non-ODS refrigerant
3955 such as R-134a.

3956 In summary, the Proposed Action components would increase the storage and use of hazardous
3957 materials and the generation of solid waste from both the construction of new or modified buildings and
3958 the operations of new or modified facilities. The anticipated increase in volumes of hazardous materials
3959 and solid waste has the potential to increase the risk of spills and exposure of employees, the public, and
3960 the environment. However, these effects would be considered minor because adherence to applicable
3961 rules and regulations would occur with each new development, and because implementation of the
3962 SPCC Plan, Emergency Response Plan, and BMPs, would minimize the potential risks. Each new
3963 development would be subject to internal (DOE/NREL) review and conformance with regulatory
3964 requirements prior to and after construction.

3965 **No Action Alternative**

3966 The No Action Alternative would mean a continuation of baseline conditions, including all existing
3967 facilities and operations and previously approved facility modifications and operational changes that have
3968 not yet occurred as of September 2013. Under the No Action Alternative, no new construction or
3969 changes in operations or workforce would be made to the STM campus or DWOP, beyond what has
3970 been previously approved. The types and quantities of hazardous materials and wastes would remain
3971 consistent with current levels; no impacts would be expected.

3972 **4.13 Socioeconomics and Environmental Justice**

3973 The following discussion focuses on social and economic conditions associated with the STM campus
3974 and DWOP, and project effects on those conditions. This section also addresses the potential for
3975 disproportionately high and adverse effects on minority, low income and other populations protected by
3976 antidiscrimination laws that could be greater than (disproportionate to) those associated with other
3977 populations.

3978

3979 **4.13.1 Affected Environment**

3980 **Employment**

3981 Recent labor force statistics are detailed in **Table 4-21**.

Table 4-21 Labor Force Characteristics

Category	Jefferson County			Colorado		
	2008	2010	2012	2008	2010	2012
Labor Force	309,492	304,783	305,325	2,731,053	2,720,492	2,743,264
Employment	295,075	278,408	282,245	2,599,724	2,475,831	2,523,535
Unemployment	14,417	26,375	23,080	131,329	244,661	219,729
Unemployment Rate (percent)	4.7	8.7	7.6	4.8	9.0	8.0

Source: U.S. Bureau of Labor Statistics 2013.

3982 Unemployment within the State of Colorado and Jefferson County from 2008 to 2012 has risen and
3983 decreased in line with the national recession and subsequent recovery. The State of Colorado recorded
3984 a recession with unemployment reaching a high of 9.0 percent in 2010. The unemployment rate declined
3985 1 percent to a 2012 rate of 8.0 percent. As of August 2013, the preliminary unemployment rate has
3986 continued to decline, reaching 6.7 percent, reflecting improved state and national economic conditions
3987 and other factors.

3988 Jefferson County performed slightly better than the State, reaching a recession high of 8.7 percent in
3989 2010 before declining to 7.6 percent in 2012. As of August 2013, the latest preliminary unemployment
3990 data for Jefferson County has shown a continued decline to 6.2 percent.

3991 **Population Growth**

3992 Population and growth data for the State of Colorado, Jefferson County, and the City of Golden were
3993 gathered from the Colorado Department of Local Affairs (DOLA) State Demography Office, which
3994 contains data as recent as 2011. The data on population change for Colorado, Jefferson County, and the
3995 City of Golden are presented in **Table 4-22**.

3996 Colorado

3997 The State of Colorado experienced pronounced population growth from 1990 to 2011. The majority of
3998 this growth occurred from 1990 to 2000 as the state population expanded by 32 percent. Growth slowed
3999 in the following decade, but still occurred at a notable rate of 18 percent from 2000 to 2011. The total
4000 increase in population from 1990 to 2011 was 55 percent. The state population topped 5 million in 2010.

Table 4-22 Population Change for Colorado, Jefferson County, and the City of Golden

Jurisdiction	1990	2000	2010	2011 (estimate)	Total Change in Population 1990-2011 (%)
Colorado	3,294,473	4,338,801	5,031,298	5,118,526	55
Jefferson County	438,430	526,718	534,744	540,023	23
Golden	13,127	17,310	18,867	19,100	20

Source: Colorado Department of Local Affairs 2011.

4001 Jefferson County

4002 Jefferson County also experienced rapid population growth from 1990 to 2011, albeit at a slower pace
4003 than the State of Colorado. The county population expanded by 20 percent from 1990 to 2000.
4004 Population growth was 3 percent from 2000 to 2011. The total increase in population from 1990 to 2011
4005 was 23 percent.

4006 City of Golden

4007 The City of Golden experienced a 32 percent increase in population from 1990 to 2000. Population
4008 growth moderated during the 2000 to 2011 timeframe, with an increase of 10 percent. The total increase
4009 in population from 1990 to 2011 was 20 percent.

4010 Minority and Low Income Populations and Environmental Justice Considerations

4011 Since publication of EO 12898, "Federal Action to Address Environmental Justice in Minority Populations
4012 and Low-Income Populations" in the Federal Register on February 11, 1994 (59 Federal Register 7629),
4013 federal agencies have been developing a strategy for implementing the EO. Currently, federal agencies
4014 rely on "Environmental Justice: Guidance under the National Environmental Policy Act" (guidance),
4015 prepared by the CEQ (1997), in implementing EO 12898. This guidance is found here:

4016 http://www.energy.gov/sites/prod/files/nepapub/nepa_documents/RedDont/G-CEQ-EJGuidance.pdf

4017 EO 12898 is intended to promote nondiscrimination in federal programs substantially affecting human
4018 health and the environment, and to provide minority and low-income communities access to public
4019 information on, and an opportunity for participation in, matters relating to human health and the
4020 environment. As required by EO 12898, federal projects must be evaluated for any disproportionately
4021 high and adverse human health or environmental effects on minority communities and low-income
4022 populations.

4023 EO 12898 defines minority groups as American Indian or Alaskan Native; Asian or Pacific Islander;
4024 Black, not of Hispanic/Latino origin; or Hispanic/Latino. CEQ guidelines for evaluating potential adverse
4025 environmental justice effects indicate minority populations should be identified when either: 1) a minority
4026 population exceeds 50 percent of the population of the affected area; or 2) a minority population
4027 represents a "meaningfully greater increment" of the affected area population than the population of
4028 some appropriate larger geographic unit, as a whole.

4029 The U.S. Census is the primary source for demographic data used for environmental justice evaluations.
4030 A census block group is a geographic area defined by the U.S. Census. On average, a census block
4031 group has approximately 1,500 residents. Census block groups, as well as census tracts, are more
4032 uniformly distributed in terms of the number of residents than cities or zip codes. Also, the census block
4033 group and the census tract demographic data are nearly 100 percent complete versus less than
4034 70 percent coverage of demographic data for cities and zip codes. Therefore, census block groups and
4035 the census tracts are an excellent way to understand demographic conditions at a neighborhood scale.
4036 Census block groups are smaller than census tracts and can be further divided into census blocks for
4037 understanding locations at the block and community level.

4038 The STM campus and DWOP are located within Census Tract 101. Census Tract 101 is divided into four
4039 blocks (**Table 4-23**).

4040 The minority population of the area surrounding the STM campus, as a percentage, is generally less
4041 than the average composition for the State of Colorado, with some exceptions noted in **Table 4-23** in red
4042 text. These exceptions involve American Indian/Alaskan Natives percentages in the STM campus area.
4043 These differences would be considered important if they could be associated with the presence of Indian
4044 Tribes or other concentrations of American Indians or Alaskan Natives that were currently subject to high

Table 4-23 Racial Composition and Low-income Populations (2012)

County/State	White not Hispanic (%)	Black (%)	American Indian/ Alaska Native (%)	Asian (%)	Native Hawaiian/ Pacific Islander (%)	Other or Two or More Races (%)	Hispanic or Latino of Any Race (%)	Households Below the Poverty Level (%) (2007-2011)	Median Household Income (\$) (2007-2011)
Colorado	69.6	4.3	1.6	3.0	0.2	2.8	21.0	12.5	57,685
Jefferson County	79.2	1.3	1.2	2.8	0.1	2.3	14.9	8.5	67,827
City of Golden ¹	84.4	1.2	0.6	3.8	0.1	2.3	8.2	14.5	56,926
Tract 101 ¹	82.9	1.5	1.8 ²	0.2	0.0	2.7	10.9	14.7 ²	49,460 ²
Block Group 1 ¹	76.3	0.6	2.8 ²	0.6	0.0	0.9	18.6	NA	NA
Block Group 2 ¹	85.9	0.7	0.4	1.5	0.0	2.9	8.6	NA	NA
Block Group 3 ¹	82.7	3.1	0.4	1.5	0.1	1.5	10.5	NA	NA
Block Group 4 ¹	82.5	1.1	0.4	0.7	0.0	2.7	12.7	NA	NA

¹ Data are from the 2010 census. More recent estimates are not available.

² The red text indicates a higher percentage of American Indian/Alaskan Natives than what is typical for the State of Colorado.

Source: U.S. Census Bureau 2013, 2010.

4045

4046

4047

4048 and disproportionate environmental effects and/or could be subject to future high and disproportionate
4049 environmental effects. In this situation, these conditions are not present so the percentage differences
4050 are considered inconsequential.

4051 Children's Health and Safety Risks

4052 EO 13045, "Protection of Children from Environmental Health Risks and Safety Risks," states that
4053 federal agencies: 1) shall make it a high priority to identify and assess environmental health risks and
4054 safety risks that may disproportionately affect children; and 2) shall ensure that its policies, programs,
4055 activities, and standards address disproportionate risks to children that result from environmental health
4056 or safety risks. Health and safety risks are discussed in Section 4.14.

4057 According to the Census, 6.8 percent of the population in Colorado is under 5 years old and 24.4 percent
4058 is under 18 years old. In Golden, those percentages are 4.8 percent and 16.3 percent. In Jefferson
4059 County, those percentages are 7 percent and 10 percent. In the residential areas south of the STM
4060 campus, the percentages are similar (5.4 percent and 19.5 percent).

4061 **4.13.2 Environmental Consequences**

4062 **Proposed Action**

4063 Social and Economic Effects

4064 The Proposed Action components would result in direct and indirect socioeconomic effects. These
4065 effects would mostly result from the hiring of full-time and part-time employees for construction and
4066 facility operations, including contract employees, consultants, and others who work on the STM campus
4067 and in the DWOP and may choose to reside nearby or within the region.

4068 The influx of construction expenditures and workers would temporarily increase economic activity and
4069 the demand for housing and social services. Economic effects would include short-term increases in
4070 local income and employment as the construction workforce procures local services near the STM
4071 campus and DWOP. The increased economic activity also would beneficially impact the local tax base,
4072 as revenues would incrementally rise from the increase in local spending. These effects would be
4073 short-term in nature and would be considered beneficial impacts.

4074 The total number of people working at the STM campus and DWOP is anticipated to increase by up to
4075 2 percent compounded annually over the 10-year construction period. This influence would add demand
4076 for housing and social services close to the STM campus and DWOP. These increases would be
4077 incremental, minor, and distributed over a 10-year period.

4078 Potential for Disproportionate Social, Economic, and/or Environmental Effects

4079 Based on an analysis of the minority and low income populations within Census Tract 101 and the
4080 magnitude of effects of the Proposed Action components as outlined in this chapter, high and
4081 disproportionate effects would not likely fall on minority and/or low income members of the community.
4082 Direct effects on nearby residents (minorities, low income households, children or other populations
4083 identified in EO 12898) would not be anticipated. Consequently, no off-site populations would be
4084 disproportionately impacted by the Proposed Action.

4085 **No Action Alternative**

4086 Under the No Action Alternative, the social and economic effects of the Proposed Action would not occur
4087 and the beneficial effects would not be realized. No adverse social or economic impacts would be linked
4088 to continuing operations as defined by the No Action Alternative.

4089 Under the No Action Alternative, environmental justice populations would not be affected and no
4090 disproportionate effects would be anticipated.

4091 **4.14 Human Health and Safety**

4092 **4.14.1 Affected Environment**

4093 NREL is committed to providing a safe and healthful workplace while protecting the surrounding
4094 community and environment. EHS policies and procedures are designed to support current research and
4095 operational needs, as well as to meet or exceed applicable federal, state, and local regulatory
4096 requirements. EHS policies and procedures are formally endorsed by institutional leadership and
4097 integrate EHS performance into workplace activities through established programs which provide clear
4098 lines of authorities and responsibilities for conducting work. All personnel have stop-work authority for
4099 any task that represents an imminent threat to safety. The objective of this approach is to emphasize that
4100 the protection of people, environment and property is of paramount importance.

4101 NREL is committed to the principles and functions of an ISMS described in DOE Policy 450.4A,
4102 Integrated Safety Management Policy. The Laboratory's integrated safety and environmental
4103 management approach is applied as a continuous cycle with the degree of rigor appropriate to address
4104 the type of work activity and the hazards involved according to ISM guiding principles and core functions.
4105 NREL's ISMS was established to provide effective and efficient management of EHS potential hazards
4106 presented by laboratory operations. It is designed to provide an integrated perspective covering EHS
4107 performance and ensures that DOE contractors and their workers operate a safe workplace. NREL's
4108 environmental, safety, and occupational health and safety management systems are incorporated into
4109 DOE approved NREL ISMS.

4110 NREL's ISMS also is certified to the international Occupational Health and Safety Advisory Services
4111 18001 standard. Several key parts of the NREL ISMS are described below.

4112 **EHS Organization**

4113 NREL maintains an EHS office staffed with qualified and experienced professionals that manage
4114 comprehensive programs to recognize, evaluate, and control occupational and environmental hazards.
4115 Systematically managing EHS risks involve processes that define work scope, analyze and control
4116 hazards, perform work within controls, and continually assess and improve performance. EHS
4117 management systems include programs that identify applicable requirements and best practices,
4118 methods for conducting risk assessments, implementing a hierarchy of controls, and independent
4119 verification of program effectiveness. EHS personnel are responsible for ensuring the standards,
4120 requirements, and EHS policies are effectively translated into suitable controls for work activities.

4121 **Standards**

4122 Requirements are identified through a review of research activities, consultation with legal counsel, open
4123 communication with regulatory entities, and are periodically reviewed for changes and applicability.
4124 Awareness of these requirements facilitates the development of policies and practices that ensure
4125 regulatory requirements are met.

4126 **Risk Assessment**

4127 Facilities and operations are systematically evaluated to identify EHS hazards. Necessary controls are
4128 implemented to maintain the risk from those hazards at an acceptable level. This includes planned,
4129 existing, and unplanned hazards, risks, and occurrences. Hazard identification and control is a
4130 continuous process that incorporates integrated, systematic approaches that can be logically and
4131 consistently applied to activities and facilities. Hazard identification and control is a key component of
4132 NREL's ISMS and includes involvement of research, operations, and EHS staff. Proposed activities
4133 associated with effort are consistent with the types of work currently conducted and within existing
4134 capabilities.

4135 **Training and Qualifications**

4136 As a component of managing risk, processes are in place to identify and implement engineering,
4137 administrative, and personal protective equipment requirements. NREL maintains well-developed and
4138 established training programs to enable workers to fully understand and conduct their duties
4139 commensurate with the hazards to which the individual worker may be exposed in his or her work
4140 assignments. All workers go through initial and recurrent training sessions to address environment,
4141 safety, and health hazards and controls associated with their work. This training, in conjunction with the
4142 established EHS procedures and programs, identifies and controls hazards to workers, the public, and
4143 the environment. Training programs also incorporate provisions for new and existing workers,
4144 contractors, and visitors. All employees and on-site subcontractors are responsible for becoming
4145 knowledgeable of and maintaining awareness of the hazards associated with their work, for contributing
4146 to the formulation of hazard controls, and for conducting their work safely in accordance with those
4147 controls. They are encouraged to identify EHS issues in their workplace, to work with their management
4148 to provide input for improvement and to resolve concerns, and to exercise stop-work authority in cases of
4149 imminent danger to the health and safety of workers or the public, or threat to the environment.

4150 **Continuous Improvement**

4151 Facility and laboratory inspections and program assessments are routinely conducted to validate
4152 conformance with internal and external requirements. These reviews are performed by a range of
4153 personnel including workers, EHS professionals, internal auditors, and external entities. Mechanisms are
4154 in place to identify and correct any deficiencies noted. As part of continuous improvement, during these
4155 reviews, and through professional development activities, programs are revised to incorporate best
4156 practices and lessons from other institutions. This provides a means of communicating internal and
4157 external operating experiences that can potentially reduce risk and improve efficiency. The purpose of
4158 developing lessons learned is to share and use experience-based information that either promotes the
4159 recurrence of desirable activities or, alternatively, precludes the recurrence of undesirable activities.

4160 **4.14.2 Environmental Consequences**

4161 **Proposed Action**

4162 The Proposed Action components would incrementally increase the potential for human health and
4163 safety issues to arise at the STM campus and DWOP. These incremental effects would be caused by
4164 increasing existing and ongoing activities (more people and more processes), and by adding new and
4165 more complex activities to the existing mix of activities.

4166 The Proposed Action components that would introduce new and/or increased health and safety issues to
4167 the STM campus include the S&TF Photovoltaic Research Modification (A), TBRF (B), FTLB
4168 Modification for Algae and Other Research Organisms for Fuel (D), ReFUEL Laboratory Relocation (I),
4169 Renewable Energy Vehicle Systems (REVS) Facility (J), the TriGen Central Plant (O), and On-site
4170 Vehicle Fuel Storage (R). The health and safety issues include: potential worker exposure to hazardous
4171 chemicals, work involving high pressure and temperatures, work involving high-energy rotating
4172 mechanical devices such as dynamometers, operation of building heating/cooling systems on a larger
4173 scale, fall protection, and hoisting/rigging during construction. Each improvement or modification would
4174 be subject to rigorous evaluations, continuous EHS oversight, regulatory compliance requirements, and
4175 permitting procedures and approvals before and after the new facilities and activities are approved,
4176 constructed, and allowed to operate. Each process and any new chemicals that may be utilized would be
4177 scrutinized by this process as a primary means of reducing human health and safety issues on-site and
4178 off-site. Given these controls, the potential for substantial human health and safety impacts would be
4179 adequately addressed and only a minor increase of potential human health and safety issues
4180 proportionate to the increased level of activities, processes, and personnel would be expected. For
4181 example, the risk of research personnel being exposed to hazardous chemicals would increase
4182 incrementally with more research projects and more personnel, but these increases would be small,

4183 localized, and of little consequence given the evaluation of new processes and oversight that would
4184 occur as well.

4185 **No Action Alternative**

4186 The No Action Alternative would not include the Proposed Action components that incrementally
4187 increase the potential for new human health and safety issues to arise at the STM campus and DWOP.
4188 Ongoing health and safety issues would remain but would be addressed by ongoing ISMS processes to
4189 eliminate, reduce, and manage health and safety issues.

4190 **4.15 Accident Risks**

4191 **4.15.1 Affected Environment**

4192 An accident is an unplanned or unintended event or sequence of events that results in undesirable
4193 consequences. Accidents may be caused by equipment malfunction, human error, or natural
4194 phenomena. Intentional destructive acts are discussed separately in Section 4.16.

4195 NREL implements its Hazard Identification and Control Procedure (NREL 2014), along with DOE’s ISMS
4196 process (see Section 4.14). NREL’s procedures and policies ensure that NREL operations are “Routine
4197 Risk” or “Low Risk” and proper health and safety reviews, practices, and protocols are followed.

4198 The estimates of event probability defined in the Event Probability Classification Table (**Table 4-24**) were
4199 developed from NREL and industry experiences and failure rate data. Event probabilities are divided into
4200 six different classes: Impossible, Extremely Remote, Remote, Occasional, Reasonably Probable, and
4201 Frequent. The annual probability estimates provided in the table are conservative; that is, they likely
4202 overestimate the occurrence of the identified accident.

Table 4-24 Event Probability Classification Table

Probability (probability that the potential consequence occurs)		
Level	Annual Probability	Probability Description
A	Frequent >1.0	Likely to occur many times during the lifecycle of the system (test/activity/operation).
B	Reasonably probable 1.0 to 0.1	Likely to occur several times during the lifecycle of the system.
C	Occasional 0.01 to 0.1	Likely to occur sometime during the lifecycle of the system.
D	Remote 0.0001 to 0.01	Not likely to occur in the lifecycle of the system, but possible.
E	Extremely remote 0.000001 to 0.0001	Probability of occurrence cannot be distinguished from zero.
F	Improbable <0.000001	Extremely unlikely to occur.

4203

4204 The Hazard Consequence Classification Table (**Table 4-25**) is divided into four categories: Negligible,
4205 Marginal, Critical, and Catastrophic. These estimates are based on NREL and DOE experience, general
4206 industry experience, published literature, and numeric calculations. In general, the consequence
4207 estimates are conservative; that is they overestimate the result.

Table 4-25 Hazard Consequence Classification Table

Consequence		
Category	Description (Est. \$ Lost)	Potential Consequences
I	Catastrophic (equipment loss >\$1,000,000)	May cause death or system loss.
II	Critical (\$100,000 to \$1,000,000)	May cause severe injury or occupational illness, or minor system damage.
III	Marginal (\$10,000 to \$100,000)	May cause minor injury or occupational illness, or minor system damage.
IV	Negligible (<\$10,000)	Will not result in injury, occupational illness, or system damage.

4208

4209 The Risk Assessment Matrix (**Table 4-26**) combines probability (**Table 4-24**) and consequence
 4210 (**Table 4-25**) into a semi-quantitative measure of risk. In this matrix, risk is divided into four risk
 4211 classifications: Routine Risk, Low Risk, Moderate Risk, and High Risk. Risk is formally defined as a
 4212 quantitative or qualitative expression of possible loss that considers: 1) the probability that a
 4213 hazard-driven event will occur; and 2) the consequences of that event. An activity can be “Low Risk,”
 4214 even if the consequences of an accident might be catastrophic (may cause death or system loss), so
 4215 long as the likelihood or probability of such an accident occurring is extremely remote (i.e., annual
 4216 probability of 0.000001 to 0.0001). “Routine Risk” is equated with those risks we experience during our
 4217 daily lives. “Low Risk” events are those that produce minimal impact on health, safety, facilities, or the
 4218 environment. “Moderate Risk” events would produce considerable impacts to the worker, facility, or the
 4219 environment. “High Risk” events are those with the potential for significant on-site and off-site impacts to
 4220 a large number of persons or for major impact to the environment.

Table 4-26 Risk Assessment Matrix

Failure	Failure Frequency (per year)	Failure Consequence Severity			
		Catastrophic	Critical	Marginal	Negligible
Frequent	>1	High Risk	High Risk	Moderate Risk	Routine Risk
Reasonably Probable	1 to 0.1	High Risk	High Risk	Moderate Risk	Routine Risk
Occasional	0.1 to 10 ⁻²	High Risk	Moderate Risk	Low Risk	Routine Risk
Remote	10 ⁻² to 10 ⁻⁴	Moderate Risk	Low Risk	Low Risk	Routine Risk
Extremely Remote	10 ⁻⁴ to 10 ⁻⁶	Low Risk	Low Risk	Routine Risk	Routine Risk
Impossible	<10 ⁻⁶	Routine Risk	Routine Risk	Routine Risk	Routine Risk

Source: Adapted from Appendix A of National Renewable Energy Laboratory Procedure No. 6-6.2, Hazard Identification and Control, 06/30/2006 (NREL 2014).

4221

4222 The hazard identification and control process is first evaluated without safety and health controls in place
 4223 to determine the risk associated with an activity. Various engineering, administrative, and personal
 4224 protective equipment controls are then considered and the resulting risk is evaluated. Based on the
 4225 Hazard Identification and Control Procedure, activities having Low Risk and Routine Risk after controls

4226 are included would be acceptable. The NREL Hazard Identification and Control Procedure would define
4227 the scope of future hazards analysis reviews to be performed during facility design to ensure that new
4228 facility developments present acceptable risks and all appropriate measures to address risks would be
4229 identified and followed prior to facility operation.

4230 The NREL Emergency Management Manual incorporates general emergency information and
4231 building-specific emergency preparedness plans. These documents are revised periodically to address
4232 changing circumstances, modified operations, or new information that warrants an update. Document
4233 contents and changes are routinely communicated to local responding agencies. NREL regularly
4234 conducts drills and training exercises with local law enforcement and fire districts. Facility representatives
4235 participate on the Local Emergency Planning Commission for Jefferson County.

4236 **4.15.2 Environmental Consequences**

4237 **Proposed Action**

4238 The Proposed Action components that could incrementally increase the potential for new accident risks
4239 to arise at the STM campus consist of the TBRF (B), ReFUEL (I), REVS (J), and Tri-Gen (O) and are
4240 presented as an overview for accident risk discussion. It is important to note that an accident risk
4241 analysis is necessarily an iterative process in the design process; therefore, the risk scenarios, hazards,
4242 controls, mitigations, and the risks themselves may change, evolve, or be refined as the design
4243 progresses. As design and construction proceed, consistent with the Hazard Identification and Control
4244 Procedure, more detailed hazards analyses would be performed for each facility so that changes in the
4245 facility hazards and design are adequately captured and analyzed. This would ensure that facility that
4246 workers, site workers, and the general public are adequately protected from any events that may occur
4247 after the Proposed Action components become operational.

4248 TBRF (B)

4249 The safety and accident concerns surrounding the Proposed Action relate primarily to operation of the
4250 TBRF. The standard hazards include typical industrial hazards associated with operations of a
4251 biorefinery such as at the existing FTLB and proposed upgrades. The non-standard hazards include:
4252 operations at high temperature and pressure, use of combustible materials, and generation of hazardous
4253 products in a custom-built prototype research and development unit. The concept of the TBRF was
4254 analyzed as the Thermochemical Biorefinery Pilot Plant in the May 2008 Final Supplement to the Final
4255 Site-Wide Environmental Assessment of the National Renewable Energy Laboratory's South Table
4256 Mountain Complex (DOE/EA-1440-S-I) (DOE 2008a). The accident analysis of the Thermochemical
4257 Biorefinery Pilot Plant presented in Appendix B of DOE/EA-1440-S-I is hereby incorporated by reference.

4258 ReFUEL (I)

4259 There are no reasonably foreseeable accidents involving workers operating or maintaining equipment of
4260 such severity that a specific accident analysis review is warranted. DOE and industry operational
4261 experience indicate the probability and consequences of related accidents do not present risks to
4262 uninvolved workers or the general public.

4263 The operation of the ReFUEL Facility would be similar to current practices at the existing facility. The
4264 Denver Fire Department has reviewed and approved the current system configuration. Fuel storage,
4265 blending, and transfer facilities specifically designed for safely storing and handling flammable liquids
4266 would be installed according to recognized codes and standards and local requirements. Measures to
4267 prevent accidents and environmental incidents would include secondary containment; overfill prevention,
4268 proper grounding and static control, fire suppression, and ventilation.

4269 Mechanical hazards such as rotating equipment would be mitigated using standard industrial safety
4270 practices.

4271 REVS (J)

4272 Areas of potential accident risk at REVS include the testing of batteries and hydrogen fuel integration.
4273 There are no reasonably foreseeable accidents associated with battery use and charging. DOE and
4274 industry operational experience indicate the probability and consequences of related accidents do not
4275 present risks to uninvolved workers or the general public.

4276 Battery charging installations would be located in areas designated for that purpose. Facilities would be
4277 provided for electrolyte containment, fire protection, protecting charging apparatus from damage by
4278 nearby operations, and adequate ventilation to disperse flammable hydrogen gases and fumes from the
4279 batteries. Hydrogen and ventilation monitoring would be provided as necessary. Battery charging
4280 equipment would be equipped with devices, or otherwise designed to provide overcharge protection.

4281 Hydrogen fuel integration and performance testing would consist of small quantities of hydrogen from
4282 compressed gas cylinders. The compression, storage, and use of hydrogen was analyzed in the
4283 November 2009 Final Supplement-II to Final Site-Wide Environmental Assessment of the National
4284 Renewable Energy Laboratory's South Table Mountain Complex (DOE/EA-1440-S-II) (DOE 2009).
4285 Portions of this analysis are directly applicable to hydrogen fuel testing and optimization of hydrogen
4286 vehicle fueling infrastructure and are provided below.

4287 Hazard controls for hydrogen use and other safety precepts applied to hydrogen systems generally
4288 include the following:

- 4289 • Providing adequate ventilation, as well as designing and operating hydrogen systems to prevent
4290 leakage, and eliminating potential ignition sources.
- 4291 • Installing safety systems to detect and counteract or control the possible effects of such hazards
4292 as vessel failures, leaks and spills, embrittlement, collisions during transportation, ignitions, fires
4293 and explosions, cloud dispersions, and the exposure of personnel to flame temperatures.
- 4294 • Maintaining a safe interface under normal and emergency conditions so at least two failures
4295 occur before hazardous events could lead to personal injury, loss of life, or equipment or
4296 property damage.
- 4297 • Installing warning systems to detect abnormal conditions, measure malfunctions, and indicate
4298 incipient failures. Providing warning system data transmissions with visible and audible signals
4299 that have sufficient redundancy to prevent any single-point failure from disabling the warning
4300 system.
- 4301 • Installing a safety valving and flow regulation that would adequately respond and protect
4302 personnel and equipment during hydrogen storage, handling, and use.
- 4303 • Applying a system of verifications of equipment, power, and other system services for safe
4304 performance in the design and normal operational regimes.
- 4305 • Applying a "fail-safe" system design, meaning that any single point failure from which potentially
4306 hazardous conditions are a risk must cause the system to revert to conditions that would be
4307 safest for personnel and with the lowest property damage potential.
- 4308 • Subjecting all plans, designs, and operations associated with hydrogen use to an independent,
4309 safety review. Safety reviews should be conducted on effects of fluid properties, training, escape
4310 and rescue, fire detection, and firefighting.
- 4311 • Performing hazards analyses to identify conditions that may cause injury, death, or property
4312 damage.

4313 These safety controls and precepts are currently implemented at NREL, and NREL's ISMS provides a
4314 rigorous administrative structure that will ensure these safety precepts are successfully applied. No

4315 reasonably foreseeable accidents are evident at this time; however, a thorough review and process
4316 hazard assessment will be conducted during the design process, and controls will be incorporated to
4317 reduce risks to a Low level.

4318 TriGen (O)

4319 There are no reasonably foreseeable accidents involving workers operating or maintaining equipment of
4320 such severity that a specific accident analysis review is warranted. DOE and industry operational
4321 experience indicate the probability and consequences of related accidents do not present risks to
4322 uninvolved workers or the general public.

4323 The operation of the TriGen does not present special or unique hazards. The hazards of delivery and
4324 combustion of flammable gases is well-documented and well-understood. Installed equipment would be
4325 commercially available units tested or certified to industry-accepted standards, and installed according to
4326 recognized codes and standards and local requirements. The operation of low-pressure hot water
4327 boilers, natural gas-supplied fuel cells, and electrical distribution equipment would present typical
4328 industrial hazards associated with high temperatures, combustion of natural gas, and hydrogen
4329 production.

4330 The fuel cell component of the facility would be housed in a manner to prevent potential retention and
4331 confinement of hydrogen gases, thereby reducing the risk of fire or explosion. The fuel cell would be
4332 operated using natural gas at ambient pressures which would limit the volume of hydrogen present at
4333 any given time.

4334 As previously noted, additional hazard analysis reviews will be performed during facility design and prior
4335 to operation to ensure unacceptable risks are not introduced. This may include the installation of
4336 monitoring equipment, fire suppression, etc.

4337 **No Action Alternative**

4338 The No Action Alternative would not include the Proposed Action components that would incrementally
4339 increase the potential for new accident risks to arise at the STM campus and DWOP. Ongoing accident
4340 risks would remain but would be addressed by ongoing risk management efforts.

4341 **4.16 Intentional Destructive Acts**

4342 **4.16.1 Affected Environment**

4343 Sabotage and terrorism are considered intentional destructive acts. At this time, there have been no
4344 incidents of sabotage, terrorism, or any other type of intentional disruptive act at the STM campus or the
4345 DWOP. However, these risks exist at both locations, and the possibility of this occurring in the future
4346 exists.

4347 As described in Section 4.15, various risks exist on the STM campus and within the DWOP that could be
4348 exploited by intentional destructive acts. In addition, risks from explosive, reactive, or otherwise
4349 hazardous sources could be introduced to either location from one or more saboteur or terrorist. The
4350 potential number of scenarios is limitless and the likelihood of attack is unknown at this time.

4351 Based on recent examples of terrorism within the U.S. and around the world, but limited Colorado and
4352 Denver Federal Center examples, the probability that the STM campus and/or DWOP would experience
4353 an intentional destructive act within the next 10 years would be considered "extremely remote," but
4354 potentially catastrophic (see **Table 4-24**), similar to the upper bound of the potential risks of an on-site
4355 accident, and would be adequately addressed by existing management protocol and procedures (see
4356 Section 4.15).

4357 NREL has taken numerous actions to comply with federal security requirements and guidelines. Visible
4358 examples include improved security gates and entry procedures. STM campus security is provided by
4359 three controlled gates and perimeter fencing. Although NREL has made accommodations for wildlife
4360 movement, NREL does not allow bicycle and pedestrian access by local residents or visitors through the
4361 campus due to health, safety, and security requirements. Other examples to comply with requirements
4362 and guidelines involve minimizing risks within areas where potential risks exist.

4363 **4.16.2 Environmental Consequences**

4364 **Proposed Action**

4365 The Proposed Action components would incrementally add various risks to the STM campus or DWOP
4366 that could be exploited by a saboteur or terrorist. This incremental increase in risk would be considered
4367 negligible or minor because it would not measurably change the likelihood of an attack or make an attack
4368 measurably more destructive, and appropriate steps have been taken to meet federal requirements and
4369 guidelines for federal facility security

4370 **No Action Alternative**

4371 The No Action Alternative would not add risks to the STM campus or DWOP that could be exploited by a
4372 saboteur or terrorist. The likelihood of an attack and the level of destruction anticipated from an attack
4373 would not be expected to change.

4374 **5.0 Cumulative and Other Effects**

4375 **5.1 Cumulative Effects**

4376 Chapter 4.0 describes the direct and indirect effects of the Proposed Action and Alternatives. Cumulative
4377 effects address these project impacts when added to similar impacts from other past, present, and
4378 reasonably foreseeable future actions (40 CFR Section 1508.7).

4379 Based on the land development history of the STM campus, DWOP, and the surrounding area, the
4380 temporal boundaries for the relevant past, present and reasonably foreseeable projects were defined as
4381 follows:

- 4382 • **Past (1974):** Year DOE/NREL took over and thereafter began to develop the STM campus
4383 location.
- 4384 • **Present (2013):** Projects under construction on December 31, 2013.
- 4385 • **Future (2023):** An appropriate upper limit for “reasonably foreseeable” (on-site and off-site)
4386 projects.

4387 A project must be fully funded now and/or must be subject to development review or be ready for
4388 construction within the next 10 years to be considered reasonably foreseeable.

4389 The spatial boundaries were selected as the relevant, composite geographic limits found by looking at
4390 the direct and indirect effects of the Proposed Action and how similar off-site projects have or will
4391 contribute directly to similar effects. In general, the spatial boundary was determined to include effects on
4392 South Table Mountain and portions of local communities (Jefferson County, Golden, Lakewood), within
4393 approximately 1 mile of the STM campus and DWOP boundaries, focusing on connected resource areas
4394 such as habitats, watersheds, and viewsheds.

4395 The cumulative effects analysis considered input from the scoping process and responses to inquiries
4396 specifically directed to key agencies requesting relevant past, present and reasonably foreseeable
4397 actions that should be considered. Input from local agencies was limited and did not identify any specific
4398 or unanticipated projects. Consequently, the analysis defined past, present and reasonably projects
4399 within the temporal and spatial limits defined for this analysis in general terms.

4400 The relevant past projects that had effects similar to those of the Proposed Action and Alternatives
4401 primarily included construction of:

- 4402 • The existing buildings and facilities on the STM campus;
- 4403 • The Colorado State Highway Patrol driver training track and other facilities on top of
4404 South Table Mountain;
- 4405 • The condominiums on the east side of the STM campus;
- 4406 • The residential, commercial, office, and retail uses within close proximity to the
4407 I-70/Denver West-Marriott Boulevard interchange; and
- 4408 • Various local, state, and federal roadway improvements.

4409 The Colorado Mills shopping center is one example of new development in the area.

4410 No substantial projects were identified that are under construction in 2014.

4411 No substantial reasonably foreseeable off-site projects were identified that will be under construction in
4412 the next 10 years (by 2023). This occurs primarily because almost all of the land surrounding the STM
4413 campus and DWOP is already developed or has been set aside as open space (South Table Mountain,
4414 Pleasant View Community Park, and Applewood Park). This is a substantial change from conditions
4415 10 years ago. Redevelopment of some properties may occur in the 10-year timeframe, but no substantial
4416 projects of this type are anticipated at this time.

4417 The past improvements combined have substantially changed the native conditions of the area since the
4418 1970s. Various impacts such as land use conversion from open space to urban conditions have occurred
4419 incrementally in the area and elsewhere over time. These changes and their impacts are the subject of
4420 individual reviews and approvals by government agencies over time.

4421 Cumulative effects, including those from the Proposed Action, are described in the following discussions.
4422 In each case, the incremental contributions from the Proposed Action would not create effects that
4423 exceed a regulatory tolerance threshold.

4424 **5.1.1 Land Use**

4425 Open land conversion to developed uses furthers the ongoing trend of urbanization in the area. This
4426 development has reduced the amount of land available for recreation, natural viewsheds, historic
4427 preservation, and various biological values. Development also has increased noise, demand for housing,
4428 exposure to geologic risks, and impervious surfaces leading to higher storm water volumes and runoff
4429 rates. However, the development on the STM campus and surrounding areas was planned and does not
4430 stimulate unplanned development or present the potential to open new off-site areas for development.
4431 More specifically, the planned development does not create improved access to real estate, reduce
4432 development restrictions, or substantially induce new development in unanticipated areas.

4433 **5.1.2 Transportation and Traffic**

4434 New development and the associated trips generated since 1974 has increased traffic congestion along
4435 local roadways, at key local intersections, and at the I-70/Denver West-Marriott Boulevard interchange.
4436 However, the incremental impact from the Proposed Action with NREL's implemented traffic mitigation
4437 measures, in conjunction with future traffic projections for the area would leave sufficient capacity for
4438 additional planned development in the vicinity while resulting in acceptable traffic levels in 2023.

4439 **5.1.3 Air Quality**

4440 Air pollutant emissions that contribute to area and regional air pollutant concentrations have increased
4441 since the 1970s. Considerable regional efforts and state and federal regulations have controlled these
4442 increases. The incremental air quality impact from the Proposed Action would not be expected to have
4443 any meaningful impact on Denver Metropolitan Area air quality, attainment, or climate change. However,
4444 air pollutant concentrations in the Denver Metropolitan Area are relatively close to the standard for ozone
4445 and other pollutants, so every source is scrutinized. Given the potential air quality benefits of renewable
4446 energy and energy efficiency research to be performed at the STM campus, the overall net impact on
4447 cumulative air quality would be considered minor.

4448 **5.1.4 Noise**

4449 Increased urbanization has generated higher overall noise levels. The operational noise from the
4450 Proposed Action and other noise sources are not expected to increase ambient noise levels appreciably.
4451 Noise generated during construction, from vehicle use on the STM campus and operations, plus noise
4452 from other sources is not expected to cause noise levels to exceed any cumulative noise impact
4453 standard.

4454 **5.1.5 Visual Quality and Aesthetics**

4455 Development under the Proposed Action would involve infill development and would avoid creating
4456 substantial or cumulative changes in the overall character of the STM campus or surrounding area. The
4457 urban character of the STM campus would continue to increase – matching surrounding areas that have
4458 been deemed suitable for development. South Table Mountain conditions would be unchanged.

4459 **5.1.6 Water Resources**

4460 Urbanization often increases runoff volumes that add to downstream capacity inadequacies. Lena Gulch
4461 and downstream channels are conveying increased storm water volumes. Existing and future on-site
4462 detention facilities and regional efforts to address storm water drainage and flooding would effectively
4463 address this potential cumulative effect.

4464 **5.1.7 Geologic Resources**

4465 Development of the STM campus and surrounding areas with geologic and mineral resources has
4466 exposed people to hazards and reduced accessibility to mineral resources. Geologic hazards would
4467 continue to be managed and reduced to acceptable levels through building practices. Access to mineral
4468 resources would continue through existing regulations.

4469 **5.1.8 Soils**

4470 Development of the STM campus and surrounding areas has disturbed soils and removed vegetation,
4471 causing exposure of the soil, mixing of soil horizons, soil compaction, and loss of topsoil productivity.
4472 These impacts have increased runoff, and often lead to increased susceptibility of the soil to erosion and
4473 sedimentation. NREL's environmental commitments and application of BMPs on the STM campus and
4474 elsewhere would adequately address cumulative effects on soil resources.

4475 **5.1.9 Vegetation and Wildlife**

4476 Land development intensification continues to reduce available lands for native vegetation and wildlife on
4477 the STM campus and surrounding areas and often leads to the spread of noxious weeds during and
4478 after construction activities. The planned infill development and broad efforts to control weeds and
4479 revegetated disturbed areas would minimize these effects on the STM campus and elsewhere.
4480 Long-term site planning and conservation areas would continue to reserve the most sensitive parts of the
4481 STM campus for biological uses.

4482 Increased water use at the STM campus, as described in Section 4.6, is expected to result in off-site,
4483 downstream water flow depletions in the Platte River. Platte River water flow depletion is a regional
4484 cumulative effect that presents the potential to impact various protected species in the central and lower
4485 Platte River in Nebraska. Details about these potential incremental and cumulative effects are described
4486 and addressed in **Appendix D** and **Appendix E**. **Appendix E** includes the project's Biological
4487 Assessment and Request for Formal Section 7 Consultation prepared by DOE, and will include the Final
4488 Biological Opinion when it is issued by the USFWS

4489 **5.1.10 Cultural Resources**

4490 New development that displaces or adversely impacts the context or setting of historic buildings has
4491 occurred in the area since the 1970s. The indirect effects of the Proposed Action on the historic
4492 resources would further reduce the historic context and setting of Camp George, which was divided and
4493 had been modified in various ways since the 1970s.

4494 DOE has initiated consultations pursuant with Section 106 of the NHPA to address incremental and
4495 cumulative indirect visual impacts to the amphitheater and ammunition igloo on the STM campus. These

4496 effects could occur from new development near, and within the viewshed of, these resources. DOE has
4497 proposed to address Section 106 obligations by initiating future consultations, on a project-by-project
4498 basis, when individual components of the Proposed Action are funded/ authorized. SHPO has concurred
4499 with this approach. This consultation and coordination will allow for further effects analysis, including the
4500 exploration of impact avoidance, minimization and mitigation strategies as appropriate (see
4501 **Appendix F**).

4502 **5.1.11 Socioeconomic and Environmental Justice**

4503 Employment opportunities and other development since the 1970s have increased local populations,
4504 economic activity, and the demand for housing in the area. Employment opportunities would increase
4505 further with new construction and facility operations.

4506 No disproportionate effects on low income, minority, or other populations protected by civil rights laws,
4507 EO 12898 and similar regulations, would be anticipated.

4508 **5.1.12 Hazardous Materials and Waste Management**

4509 Increased industrialization in the area has brought with it increased use and handling of hazardous
4510 materials and the disposal of solid waste in landfills. The Proposed Action would contribute to these
4511 increases, leading to higher exposures and risks to workers, residents, and visitors to the area and faster
4512 rates of filling landfills. Since the 1970s, many regulations directed specifically at hazardous wastes and
4513 recycling have been enacted and are in place. These regulations would effectively address the
4514 accumulated on-site conditions and other off-site conditions.

4515 **5.1.13 Human Health and Safety, Accident Risks, and Intentional Destructive Acts**

4516 New buildings, facilities, and processes would increase health risks, introduce and/or increase safety
4517 issues, and increase the potential and magnitude of effects associated with intentional destructive acts.
4518 The net effect of these impacts caused by the Proposed Action and surrounding conditions would be
4519 considered minor given increased efforts to manage health, safety, and security at the local, state, and
4520 federal levels.

4521 **5.2 Irreversible/Irretrievable Commitment of Resources**

4522 An irreversible commitment of resources is defined as the loss of future options. The term applies
4523 primarily to the effects of use of nonrenewable resources such as minerals or cultural resources, or to
4524 those factors such as soil productivity that are renewable only over long periods. It also could apply to
4525 the loss of an experience as an indirect effect of a "permanent" change in the nature or character of the
4526 land.

4527 An irretrievable commitment of resources is defined as the loss of production, harvest, or use of natural
4528 resources. The amount of production foregone is irretrievable, but the action is not irreversible. If the use
4529 changes, it is possible to resume production.

4530 The Proposed Action would not have permanent irreversible impacts because future options for using
4531 the STM campus and DWOP would remain possible. A future decommissioning process could restore
4532 the area for alternative uses, ranging from natural open space to urban development.

4533 The primary irretrievable impacts of the Proposed Action would involve the use of energy, labor,
4534 materials and funds, and the conversion of some lands from a natural condition through the construction
4535 of buildings and facilities. Irretrievable impacts would occur as a result of construction, facility operation,
4536 and maintenance activities. Direct losses of biological productivity and the use of natural resources from
4537 these impacts would be inconsequential given current conditions at the STM campus and DWOP.

4538 **5.3 The Relationship between Local Short-term Uses of the Human Environment and the**
4539 **Maintenance and Enhancement of Long-term Productivity**

4540 This discussion addresses the commitment of resources associated with the Proposed Action relative to
4541 the loss of long-term productivity associated with these commitments.

4542 The Proposed Action would commit resources in the form of energy, labor, materials, and funds over
4543 20 years or more. The justification for these commitments at this time is described in the project's
4544 purpose and need for the Proposed Action (see Chapter 1.0).

4545 Long-term productivity associated with the STM campus and DWOP relates to biological value as
4546 habitat, and open space values associated with aesthetic quality and recreation. The Proposed Action
4547 would involve the use of lands where these values have already been compromised by buildings,
4548 facilities, and operations and would preserve much of the site for these purposes. For these reasons, the
4549 incremental loss of biological and open space values would be minor. Improved efficiency and increased
4550 reliance on renewable energy resources could substantially reduce reliance on coal, oil, and nuclear
4551 fuels and reduce resource productivity losses in resource extraction areas. The Proposed Action would
4552 not create significant long-term risks to public health and safety.

4553 **5.4 Unavoidable Adverse Impacts**

4554 There would be no substantial unavoidable adverse impacts caused by the Proposed Action.

4555

4556 **6.0 List of Preparers**

4557 The following persons were primarily responsible for preparing this Draft SWEA:

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4570 **Table 6-1** clarifies the name, qualifications, and primary responsibilities of NREL’s consultant
 4571 (AECOM Technical Services, Inc. [AECOM]).

Table 6-1 Name, Qualifications, and Primary Responsibilities of NREL’s Consultant (AECOM)

Name	Qualifications	Primary Responsibilities
Brian P. Kennedy, AICP	BA, Special Major: Environmental Planning and Design, California State University, Chico, 1982 31 years of experience managing NEPA documentation and doing related technical studies. Project Manager for 2003 STM Site-Wide EA	Project Manager Transportation and Traffic Noise Visual Quality and Aesthetics Health and Safety Accident Risks Intentional Destructive Acts Cumulative and Other Effects
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Table 6-1 Name, Qualifications, and Primary Responsibilities of NREL's Consultant (AECOM)

Name	Qualifications	Primary Responsibilities
Steve Graber	BS, Natural Resources Management, Colorado State University BA, Economics, Colorado State University 8 years of experience	Socioeconomics Environmental Justice
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Kim Munson	MA, Anthropology, Colorado State University BA, Anthropology, Colorado State University Heritage Resources Management - Section 106 Review, University of Nevada Integrating Cultural Resources into NEPA Compliance, National Preservation Institute Section 106: A Review for Experienced Practitioners, National Preservation Institute 22 years of experience	Cultural Resources
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David Fetter	BS, Watershed Science, Colorado State University 8 years of experience	Water Resources

Table 6-1 Name, Qualifications, and Primary Responsibilities of NREL's Consultant (AECOM)

Name	Qualifications	Primary Responsibilities
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Steve Ensley	BS, Environmental Conservation, Northern Michigan University 8 years of experience	Geographic Information Systems
Tiffany Samuelson	MS, Meteorology, Pennsylvania State University BS, Architectural Engineering with Honors, Minor in Mathematics, University of Texas at Austin 4 years of experience	Air Quality
James Van Horne	BS, Mechanical Engineering, Colorado State University 5 years of experience	Air Quality

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