

Behavior-Based Safety The Next Generation

Date

Frank Cannon – Operator, Co-Chair – Site BBS Users Forum
Hazel Darby – Operator, BBS Observer
Roger Staten, SRR BBS Process Lead
Event/Meeting Title



Biographies:

- Frank Cannon:
 - Operator, Savannah River Nuclear Solutions, 25 years
 - BBS Observer 9 years,
 - BBS Local Safety Improvement Team (LSIT) Chair 3 years
 - Site LSIT Forum Co-Chair 1 year
- Hazel Darby:
 - Operator, Savannah River Remediation (SRR), XX years
 - BBS Observer 5 years,
 - Member F Tank Facility (FTF) LSIT 3 years
 - FTF Observer of the Year -
- Roger Staten:
 - Principal Safety & Health Specialist, SRR, 20 years
 - B.S. Organizational Management
 - Certified Causal Analyst
 - BBS Observer 11years, LSIT Facilitator 9 years, LWO BBS Advisor 11 years, Site LSIT Forum Facilitator 6 years.
 - Site BBS Subject Matter Expert and Process Lead 5 years
 - HPI Trainer 2 years



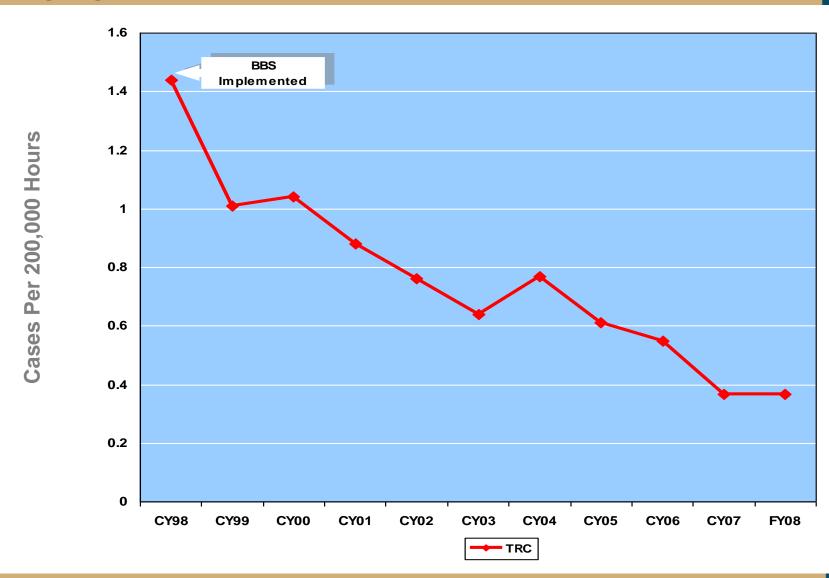
Why Continue With BBS

- BBS has a proven track record of injury reduction when used in an Integrated Safety Management System.
- BBS focuses on Employee ownership and engagement.
- BBS Observation is a Human Error Reduction Tool
- Observations will reinforce HPI Training

- The Voyage Begins SRS A Historic Safety Culture
 - From and Through The DuPont years up to 1998
- The Voyage Continues Employee Ownership and Pride
 - SRS has implemented several safety programs that has promoted employee involvement.
 - BBS became ours we manage it and take pride in our accomplishments



Lay In A Course





Cruising On Impulse

- What has worked:
 - Local leadership of the process
 - Site Steering Committee to provide general heading
 - Routine encouragement of Observers
 - Engaging co-workers in the work place
- Why we flat lined:
 - Concerns over economy
 - Concerns over new contracts
 - Long term involvement leads to Observer and LSIT Burnout
 - Long Term processes often need redesign



Core Redesign

- Employee Exploration:
 - Employee team was organized in anticipation of flat lining.
 - Visited Commercial sites using BBS:
 - Dow Chemical
 - ExxonMobile
 - CMC Steel
 - Research Consultants:
 - Safety Performance Solutions
 - ProAct Safety
 - BST
 - Identified potential changes to enhance our process and re-energize the core.



Changing The Core

- Enhancements to the process:
 - Implement Mini-TimeOut: All employees identify & correct At-risk behavior. Quick documentation.
 - Implement Scheduled Observations: Target 5% of all scheduled facility activities.
 - Implement Functional Area and Task Specific Checklists
 - Focus on fewer Critical Behaviors targeted by knowledgeable work teams.
 - Encourage more self and Extended Observations
 - Return to the Volunteer Observer concept.
 - Redesign Observer Training to include HPI components
 - Redesign Database for easier access, more analytical tools and HPI Components.



- Species: Human
- Characteristics: Very intelligent, however are capable of making error and poor risk decision
- First Contact: BBS
- Continuing Mission: Human Performance Improvement



- BBS and HPI:
 - Both involve human behavior
 - There are natural points of interaction
 - Implementing those points brings BBS to the Next Generation
- The Original Series:
 - Obstacles and Barriers To Safe Behavior
 - A less than adequate understanding of why the individual was at-risk



- The Next Generation:
 - Implement Observation Process Changes for BBS
 - Replace list of 9 Obstacles with Short List of Error Precursors. Track all marked.
 - Identify error reduction tools used.
 - Train Observers to include HPI lines of inquiry during the Observation:
 - What error precursors could impact the task?
 - What error reduction tools are being used?
 - Use Error Precursor identification to increase our understanding.



- The Next Generation will involve delta training for volunteer Observers.
- Data Collection Tool Redesign:

BBS FA	A/Task Obse	ervation: Operator	Activit	y:			
UserID):	Observation Date:	Observ Time:	ation	Observee LSIT:	Error Pro Task Demands ET01. Time pressure (in a hurry) ET02. High workload (high memory	Individual Capabilities EI01. Unfamiliarity with task/first time EI02. Lack of
Observ Type: STD Mini-TO		Location of Observation: Area:Bldg:	No. of Observ	People red:	Company:	requirements) ET03. Simultaneous, multiple tasks ET04. Repetitive actions/monotony ET05. Interpretation requirements	knowledge (mental model) EI03. New technique not used before EI04. Imprecise communication habits EI05. Lack of proficiency/inexperience
Index 1.8 1.9 3.4 2.10 7.3	Critical Beh Eyes on Path Ascending / Tool Use Correct PPE Misc	ı / Walking	Safe	At Risk	PI Tools Used Self Check Peer Check 3 way Comm Proc Use/Adherence Timeout Q Attitude Phonetic Alph Pre-Job Brief Place keeping	ET07. Unclear goals, roles, or responsibilities ET08. Lack of or unclear standards Work Environment EW01. Distractions/interruptions EW02. Changes/departure from routine EW03. Confusing displays/controls EW04. Workarounds/out-of-service instrumentation EW05. Hidden system response EW06. Unexpected equipment condition EW07. Lack of alternative indication EW08. Personality	EIO6. Indistinct problem-solving skills EIO7. "Unsafe" attitude for critical tasks EIO9. Illness/fatigue Human Nature EHO1. Stress EHO2. Habit patterns EHO3. Assumptions EHO4. Complacency/overconfidence EHO5. Mind-set EHO6. Inaccurate risk perception EHO7. Mental shortcuts (biases) EHO8. Limited short-term memory
мто w	/hat:		Why:			Solution:	

We do the right thing.

Learning Opportunity: Data Analysis

Index	Behavior	No Observations	Safe	Risk	TOTAL	% Safe
2-1	Head Protection	<u>193</u>	375	0	375	100%
2-2	Eye and Face Protection	<u>537</u>	896	10	906	98.9%
2-3	Hand Protection	<u>617</u>	1015	18	1033	98.3%
2-4	Foot Protection	<u>390</u>	693	3	696	99.6%
2-5	Fall Protection	<u>41</u>	67	1	68	98.5%
2-6	Protective Clothing	<u>153</u>	271	1	272	99.6%
2-7	Hearing Protection	123	225	3	228	98.7%
2-8	Respiratory Protection	<u>22</u>	41	0	41	100%
2-9	Other PPE	<u>57</u>	103	1	104	99.0%
2-10	Correct PPE	<u>494</u>	818	12	830	98.6%
		Total	s: 4504	49	4553	98.9%

Classic BBS Report



The Academy

Enhanced BBS Reports

Index	Behavior	< 6 AM	6 AM	7 AM	8 AM	9 AM	10 AM	11 AM	12 PM	1 PM	2 PM	3 PM	4 PM	5 PM	6 PM
2-1	Head Protection	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%
2-2	Eye and Face Protection	100%	100%	100%	100%	100%	100%	100%	92.9%	99.1%	96.7%	98.1%	100%	100%	100%
2-3	Hand Protection	100%	100%	96.3%	99.2%	99.4%	99.4%	97.9%	100%	96.4%	94.8%	100%	94.6%	100%	100%
2-4	Foot Protection	100%	100%	100%	97.8%	100%	100%	100%	100%	100%	100%	97.8%	100%	100%	100%
2-5	Fall Protection			100%	94.1%	100%	100%		100%	100%	100%	100%	100%		100%
2-6	Protective Clothing	92.9%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%
2-7	Hearing Protection	100%	100%	100%	100%	95.1%	100%	100%	100%	95.7%	100%	100%	100%		100%
2-8	Respiratory Protection	100%		100%	100%	100%	100%		100%		100%	100%	100%		
2-9	Other PPE	100%		100%	92.3%	100%	100%	100%	100%	100%	100%	100%	100%		
2-10	Correct PPE	93.5%	100%	100%	98.8%	98.2%	98.1%	100%	97.7%	100%	100%	98.1%	100%	100%	66.7%

Index	Behavior	Sun	Mon	Tue	Wed	Thu	Fri	Sat
2-1	Head Protection	100%	100%	100%	100%	100%	100%	100%
2-2	Eye and Face Protection	100%	98.9%	100%	98.5%	97.6%	100%	100%
2-3	Hand Protection	100%	99.0%	97.0%	97.9%	99.5%	100%	92.9%
2-4	Foot Protection	92.9%	100%	99.4%	100%	99.4%	100%	100%
2-5	Fall Protection	100%	100%	100%	100%	95.2%	100%	
2-6	Protective Clothing	100%	100%	100%	100%	<u>98.3%</u>	100%	100%
2-7	Hearing Protection	100%	<u>97.6%</u>	96.7%	100%	100%	100%	100%
2-8	Respiratory Protection		100%	100%	100%	100%	100%	100%
2-9	Other PPE	100%	100%	100%	96.8%	100%	100%	100%
2-10	Correct PPE	100%	99.4%	97.9%	98.1%	98.1%	100%	100%

We do the right thing.

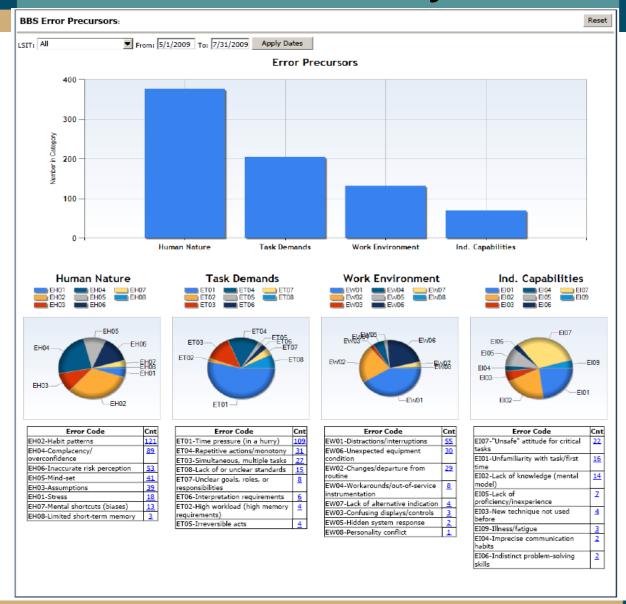
Enhanced BBS/HPI Reports

2.0 - Personal Protective Equipment		Human	Human Nature								Individual Capabilities											Task Demands									Work Environment							
Index	Behavior	E H 0	H 0	0	E H 0 4		E H 0 6	E H 0 7	E H 0	ı	E I 0	E I 0 2	E I 0 3	E I 0 4	E I 0 5	E I 0 6	E I 0 7	E I 0	ı	E T 0	E T 0	E T 0	E T 0 4	E T 0 5	E T 0 6	E T 0 7	T 0	ı	E W 0	E W 0	E W 0	E W 0 4	E W 0 5	E W 0	E W 0 7	E W 0 8		
2-2	Eye and Face Protection		5		4				1		1	2			1		1			2					1					4						Г		
2-3	Hand Protection	4	3	2	5	1	4	1					2		2					9			4						3					2		Г		
2-4	Foot Protection		1			1														3									2							Г		
2-5	Fall Protection		1	1			1					1													1		1									Г		
2-6	Protective Clothing		1		1															1									1							Г		
2-7	Hearing Protection		1	2	1				1																											Г		
2-9	Other PPE													1																								
2-10	Correct PPE		2	4	3		1	1			3	1								2			4			2												



We do the right thing.

Enhanced BBS/HPI Reports





Boldly Go!

We do the right thing.

Educate: People must understand

Communicate: People must know