



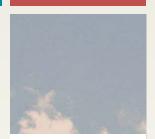
Toda Cathode Materials Production Facility

2013 DOE Vehicle Technologies Annual Merit Review May 13-17, 2013

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Toda America Inc.

Project ID: ARRAVT017 Esarravt017_es_han_2013_p









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Toda America Battle Creek Facility





Project Progression











Phase 1 : 2,000MT/y

STEP 1

LNCA/LNCM

Currently in operation and products are

commercially available

STEP 2

LNCM

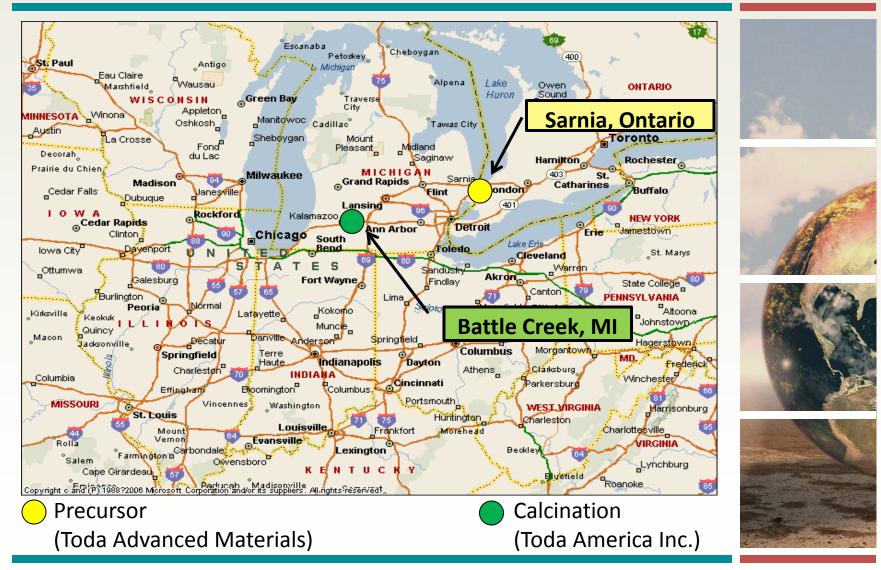
Planned operation in 2014

Phase 2: 2,000MT/y

Completion and Operation expected by 2015

Toda North American Facilities





Overview



Li-ion Cathode Materials Production Facility

■Timelines

- ➤ Start: February, 2010
- Finish: 2015 Expected
- February, 2011
- ➤ 2nd Line Scheduled for construction 2013-2014

Budget

- >\$70MM+ total
- ➤ 50% Cost-shared with U.S. DOE ARRA grant

☐ Challenges

- ➤ Investment timing to match with market development
- ➤ Achieving next generation performance

Partners

- ➤ LIB Resources/ITOCHU
- ➤ Argonne National Labs (Li-ion cathode materials license)
- ➤U.S. DOE/NETL









Company Profile



Toda America Inc.

Foundation: August, 1996

President: Yasuhiro Abe

Shareholders: TODA Kogyo Corp 50%

LIB Resources/ITOCHU 50%

Line of Business: Cathode Manufacturing for Lithium Ion Battery

Plant Location: 4750 W. Dickman Rd. Battle Creek, MI

Planned Capacity: Approx 4,000MT/year

Market Served: North America & Europe



Project Milestones

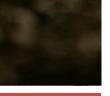


In commercial production!

Milestone	Status / Target Dates
DOE Award Announcement	August 2009
DOE Award Agreement Signing	February 2010
Site Preparation Completed	March 2010 Completed
Phase 1 Construction Start	April 2010
Phase 1 – Step 1 Completion	December 2010
Production Validation Step 1	February 2011
Phase 1 – Step 2 Completion	July 2014
Phase 2 Construction Start	2013/2014
Phase 2 Completion	2015 expected

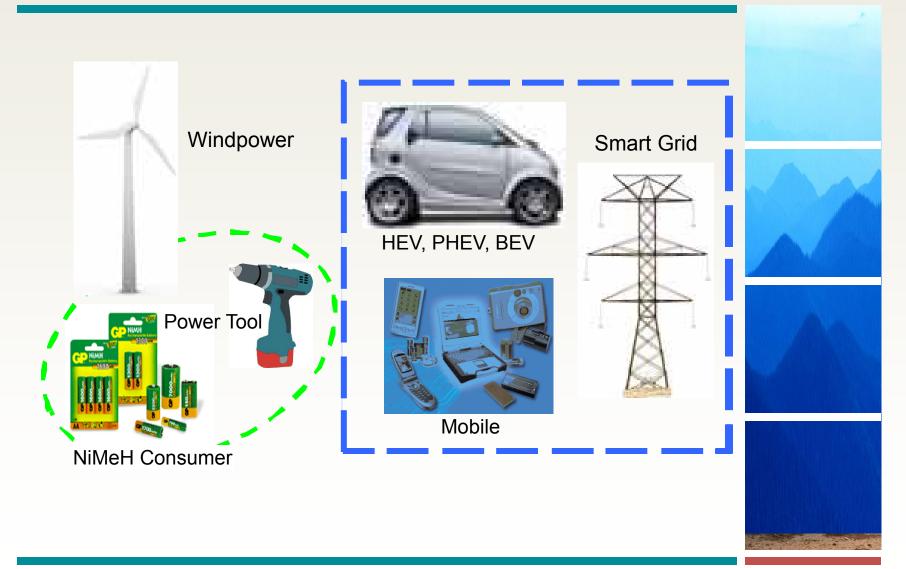


ISO 9001 Certified



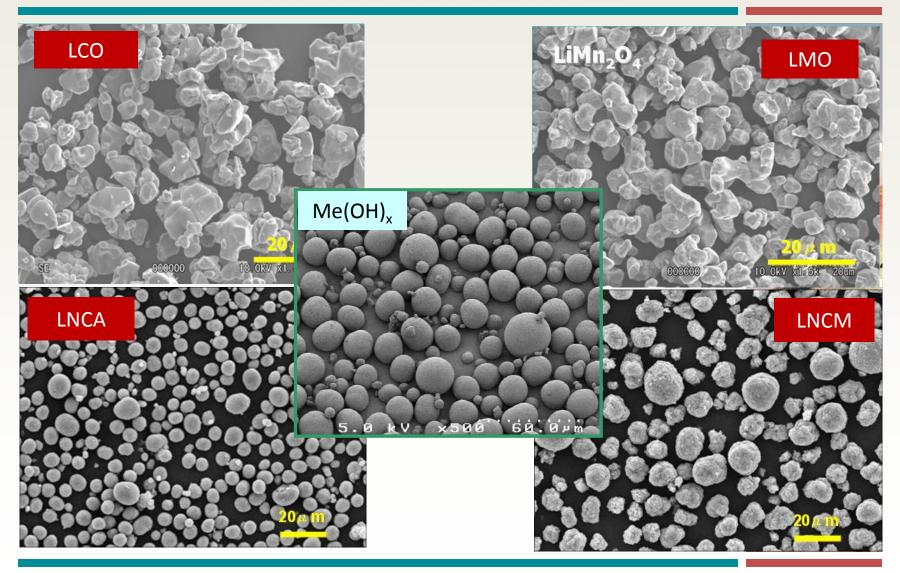
Application of Toda Products





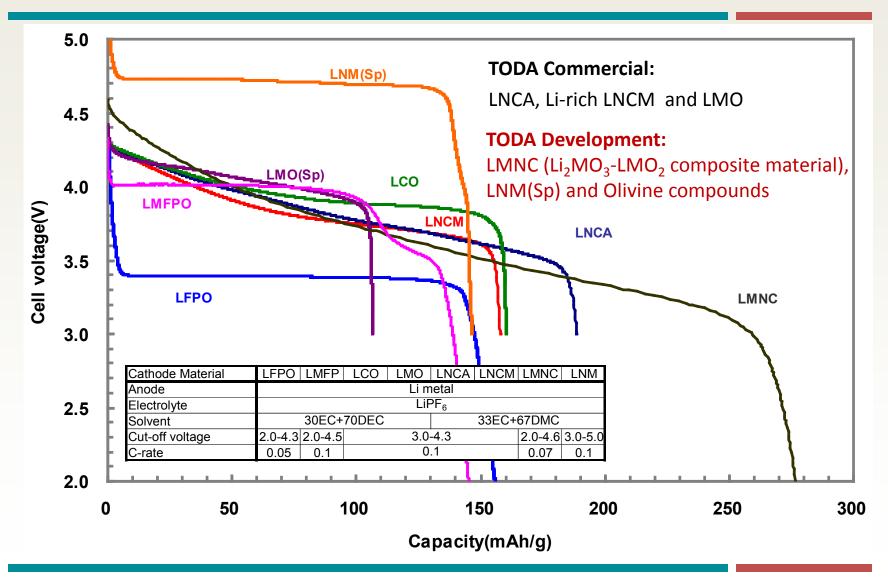
Toda Commercial Products for Cathode Materials





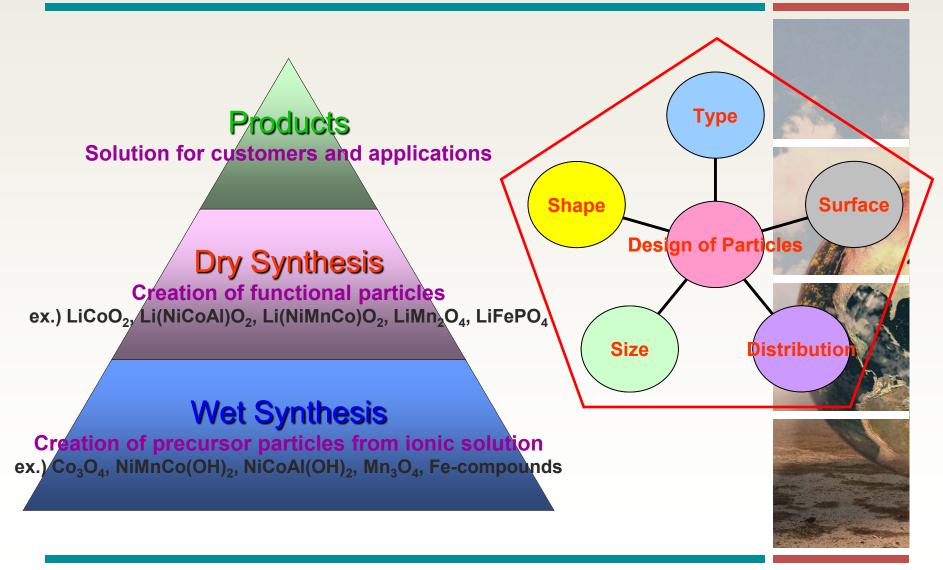
Toda Cathode Material Solutions





Technical Platform for Particle Design





TODA America Advantages



Broad range of products

North American Supply Chain

Advanced technologies with ARGONNE License

New and
State-of-the-art
facility
(ISO 9001)

R&D
Capability back up
by Toda Japan

Local support and quick response to the customer's needs









Summary



- 1. World leading solid state chemistry company with proven experience in scale manufacturing of Li-ion cathode materials
- 2. Production of DOE ANL's 2nd generation Li-ion technology
- 3. Building \$70+ million Li-ion Cathode Materials plant with 4000 ton/yr product capacity in Battle Creek, Michigan
- 4. Step-wise capacity plan: Phase 1 Step-1 completed in 2011, Step-2 completion planned in 2014; and Phase 2 full completion expected by 2015 depending on demand
- 5. Products produced in Battle Creek Plant:
 - LiNiCoAlO2
 - LiNiCoMnO2
- 6. Phase 1 construction and Line 1 Commissioning completed in February 2011 on schedule.
- 7. Production and shipments to customers underway!
- 8. Quality Management System ISO 9001 Certified.
- 9. Line 2 construction start planned for Summer 2013.





