



## Impact of Lube-oil Phosphorus on Diesel Oxidation Catalysts

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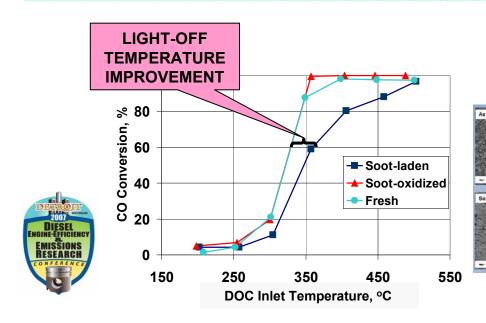
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## **Objective:** Isolate effects from phosphorus poisoning and soot fouling in field-aged and accelerated phosphorus-poisoned DOCs

- Phosphorus leads to CePO<sub>4</sub> or ZnP<sub>2</sub>O<sub>7</sub>
  - Depends on temperature and oil pathway
- Soot also accumulates on washcoat
  - creates diffusion barrier
- Soot fouling and phosphorous effects can be isolated with bench reactor
  - Oxidization of soot occurs above 450°C
  - Phosphorus remains unchanged
- THC and CO light-off temperature restored to fresh performance



- Phosphorus adsorbs on DOC washcoat as CePO<sub>4</sub>
  - Decreases OSC
  - Levels don't degrade THC and CO light-off in our tests

