

Electrolytes - Advanced Electrolyte and Electrolyte Additives

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DOE merit review

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Project ID# ES066

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Overview

Timeline

- Start: April 1, 2009
- Finish: Sept. 30 2014
- 40%

Budget

- Total project funding
 - DOE share: \$1200 K
 - Contractor share
- FY10: \$ 300 K
- FY11: \$ 300 K

Barriers

- Barriers addressed
 - Cycle life
 - Calendar life
 - Abuse tolerance

Partners

- Interactions/ collaborations
 - Enerdel®, A123®, JC_Saft
 - Central Glass®
 - Grant Smith, University of Utah
 - Kevin Gering, INEL

Objectives

- An integrated theoretical/experimental program to understand how electrolyte additives work and find new ones for increased cycle life, calendar life, safety of lithium ion batteries
- Develop advanced quantum chemical models to understand and predict functional additives that form stable Solid Electrolyte Interphase (SEI) on anodes and cathodes as well as shuttles for overcharge protection
 - Past year: increase database of additive candidates for anode SEI formation; screening for promising initial decomposition pathways; insight into new experimental additives
- Experimental studies of new additives for protective SEI formation and shuttles for overcharge protection
 - Past year: synthesis of new organic additives; investigation of modification of salts as additives; testing performance of new additives for anode SEI's including impedance and cycle life



Approach

Search for new electrolyte materials that react in a preferential manner to prevent detrimental decomposition of other cell components

Theoretical methods

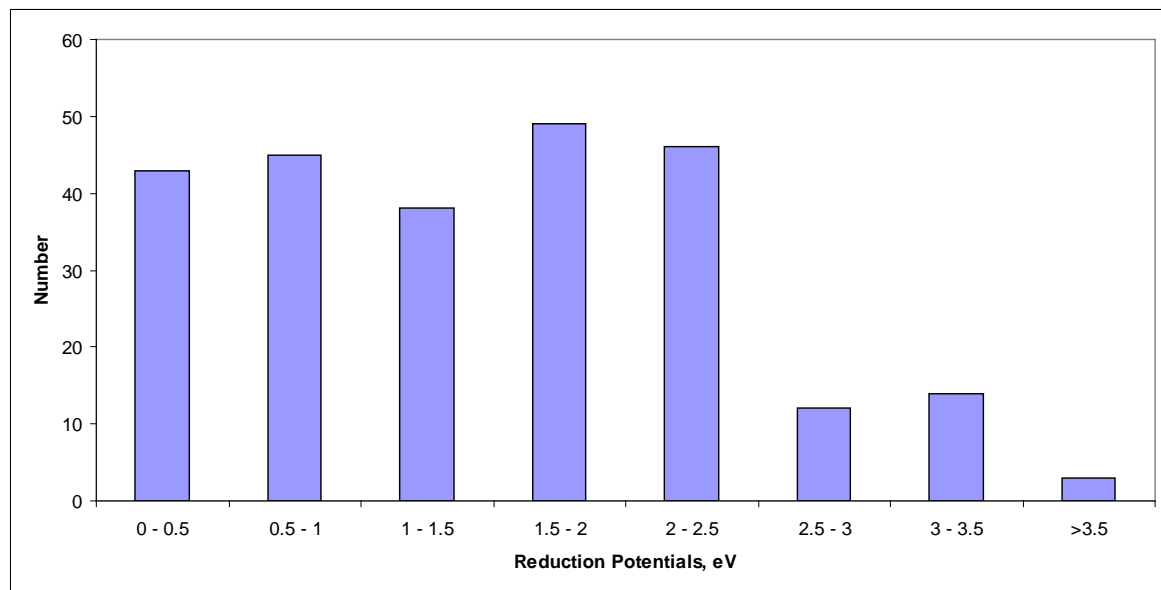
- Accurate quantum chemical calculations of energies to obtain reduction and oxidation potentials, reaction energies, barriers
- Density functional theory (B3LYP); very high accuracy G_n theories
- Continuum model for solvation effects
- Multi-scale modeling: collaboration with Grant Smith (Utah)
 - Provide accurate quantum chemical data for use in more approximate modeling at larger scales

Experimental methods

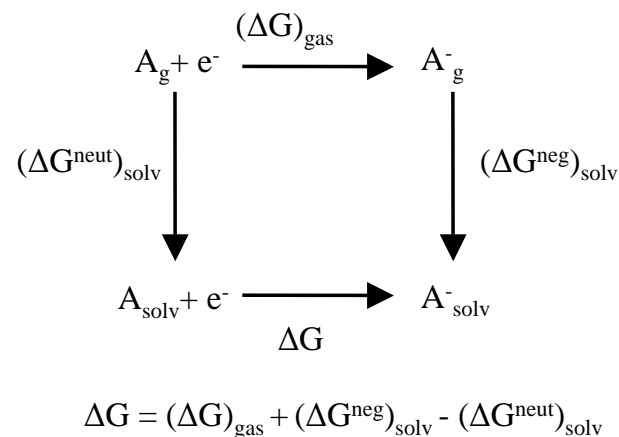
- Cycle life testing
- Impedance testing
- Organic synthesis of new additives

Accomplishment: Screening of reduction potentials of over 275 additive candidates

- Bar chart shows the distribution of the reduction potentials relative to Li electrode of more than 275 candidate additives; information on the candidates is stored in a database



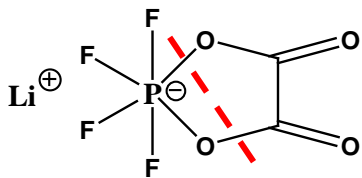
Thermodynamic Cycle Used to Calculate Reduction Potentials



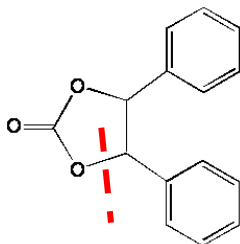
- More than 160 candidate additives have favorable reduction potentials of greater than 1 eV

Accomplishment: Screening for initial decomposition step after reduction

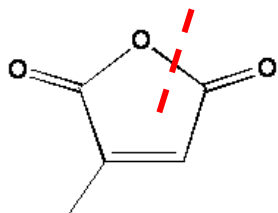
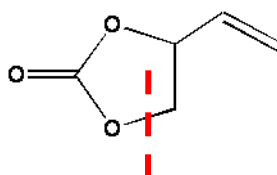
- Screening of candidates in the database has so far found four groups of molecules with possible favorable decomposition mechanisms



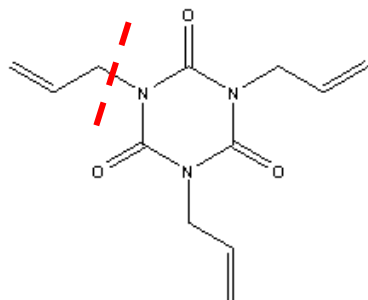
Oxalates (4)



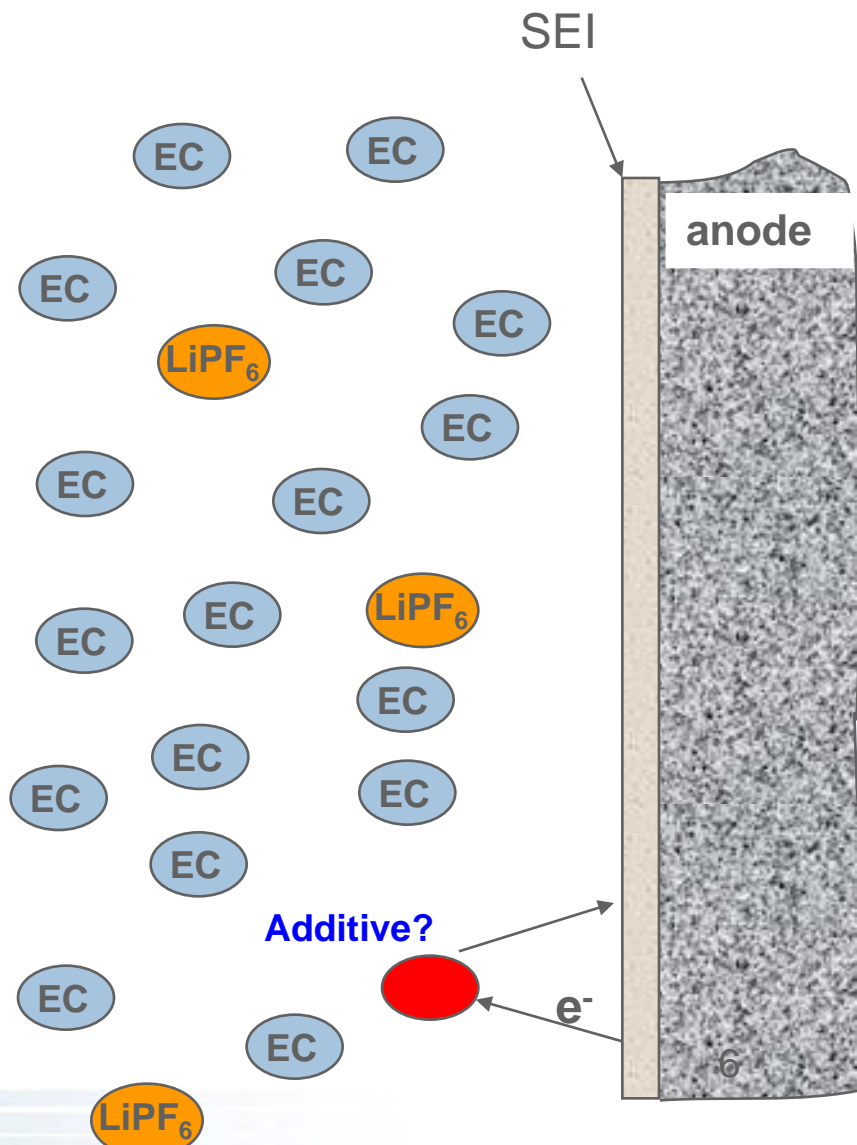
Carbonates (52)



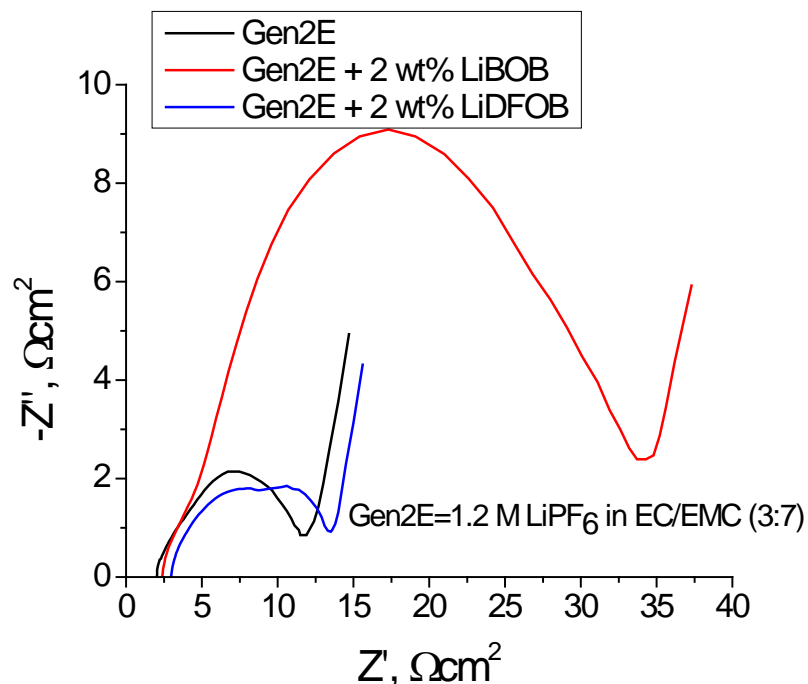
Anhydrides (19)



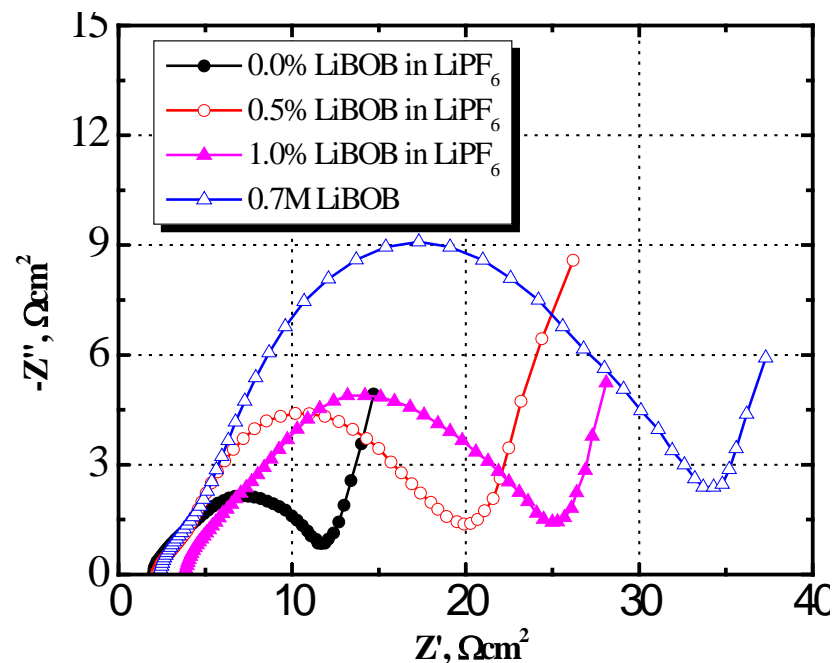
Allyl-substituted rings (2)



Accomplishment: Investigation of impedance of SEI films formed from LiBOB and LiDFOB



AC impedance of MCMB/Li_{1,1}[Mn_{1/3}Ni_{1/3}Co_{1/3}]_{0.9}O₂ lithium-ion cells using different electrolytes showing the advantage of LiDFOB over LiBOB. The baseline electrolyte is 1.2 M LiPF₆ in EC/EMC (3:7 by weight).

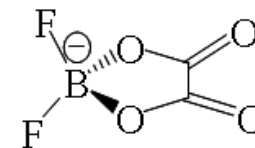
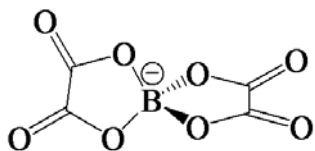


AC impedance of MCMB/Li_{1,1}[Mn_{1/3}Ni_{1/3}Co_{1/3}]_{0.9}O₂ lithium-ion cells using different electrolytes.

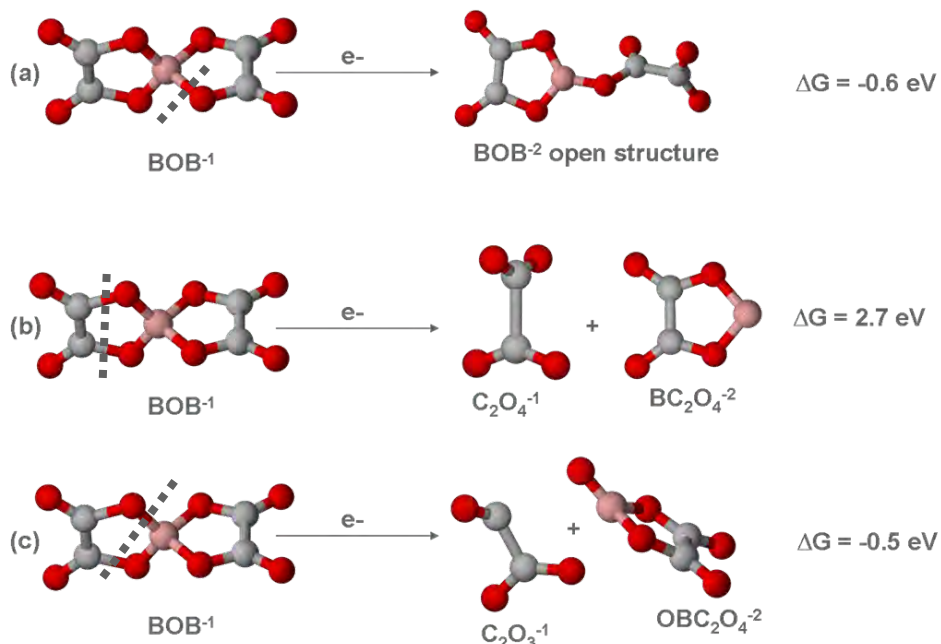
After tested at 55C for 1000 cycles, the cell with 2 wt% LiDFOB still had 78 % capacity retention, while the cell without LiDFOB addition lost about 25 % reversible capacity after 80 cycles



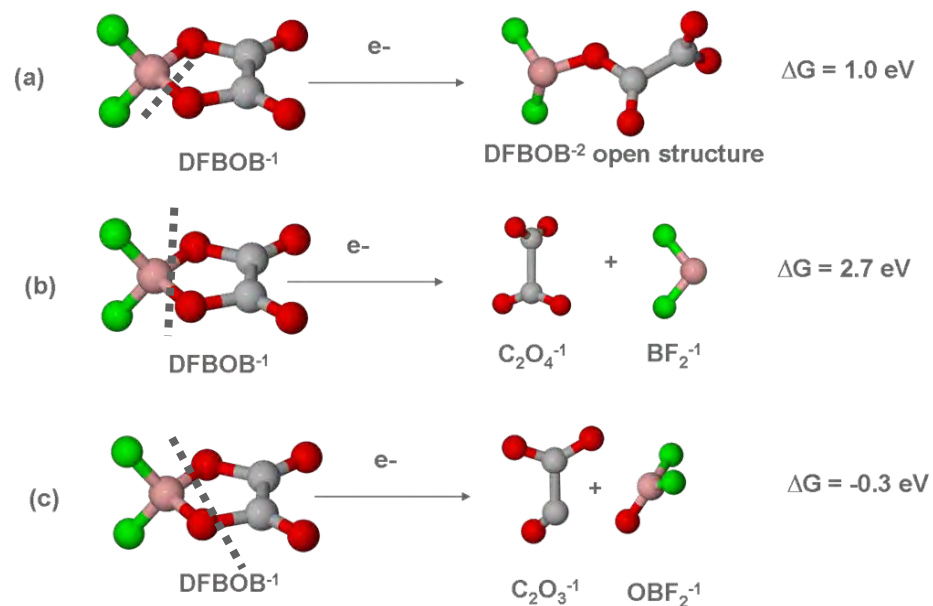
Accomplishment: Calculation of some possible first decomposition steps of LiBOB and LiDFOB



[LiB(C₂O₄)₂] reduction reactions



[LiBF₂(C₂O₄)] reduction reactions

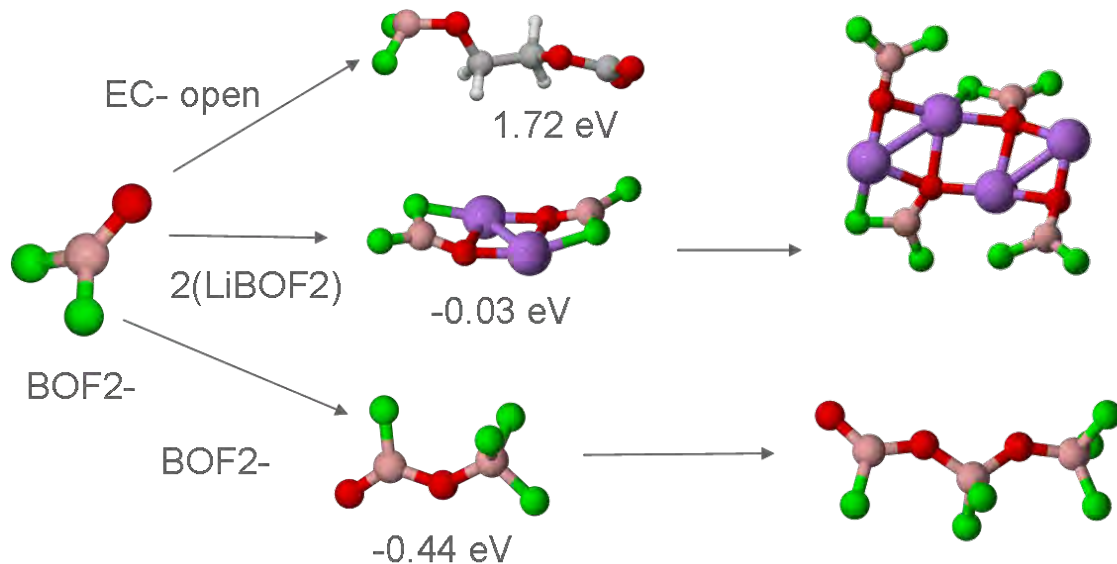


- (a) and (c) are possible reactions occurring upon reduction of BOB anion
- (c) is the most likely reaction occurring upon reduction of DFOB anion

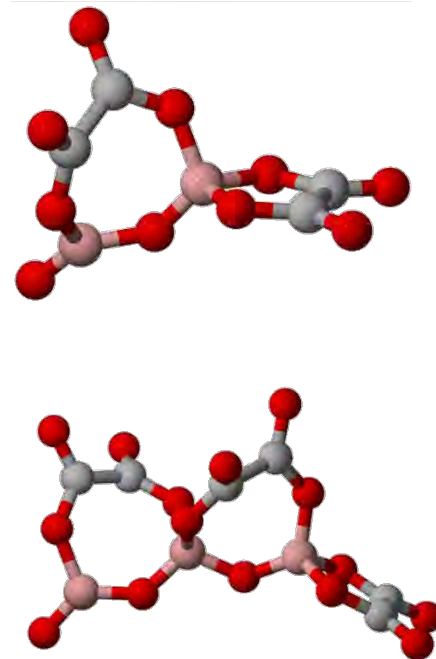


Accomplishment: Calculation of possible first decomposition steps of LiBOB and LiDFOB

Possible BOF_2^- reactions

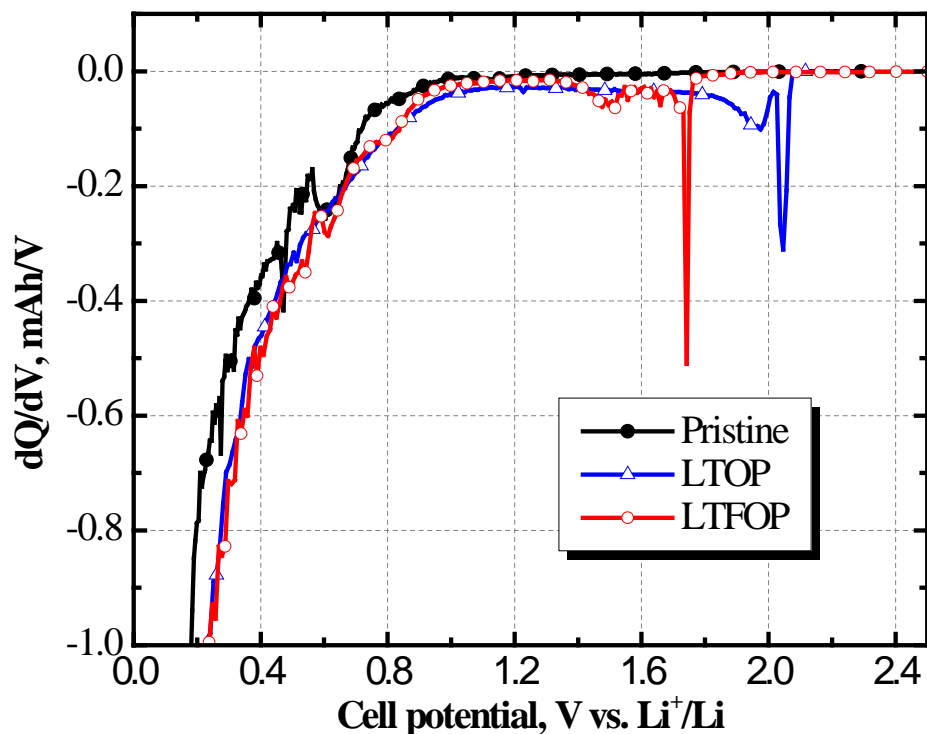


Possible $\text{OB}(\text{C}_2\text{O}_4)_-$ reactions



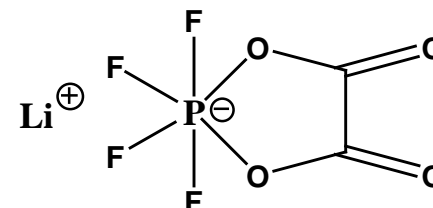
- Calculations indicate that fluorine substitution results in products, which could lead to polymerization, that are more 2-dimensional than the BOB products
- Could be responsible for thinner films and lower impedance

Accomplishment: Improved performance by salt additives - LTOP, LTFOP



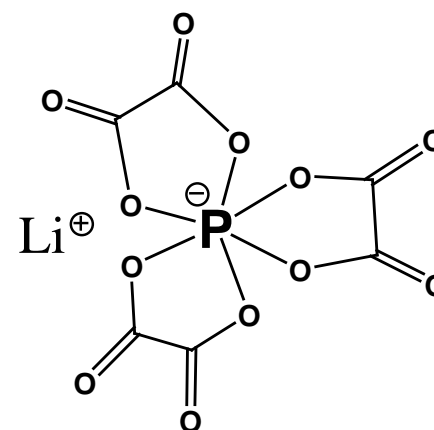
Li/Graphite half cell differential capacity profiles
Electrolyte: 1.2M LiPF_6 EC/EMC 3/7+2% additive

lithium tetrafluoro(oxalate)
phosphate (LTFOP)



Red. Pot: 1.7V vs Li^+/Li
Theory: 1.5 eV

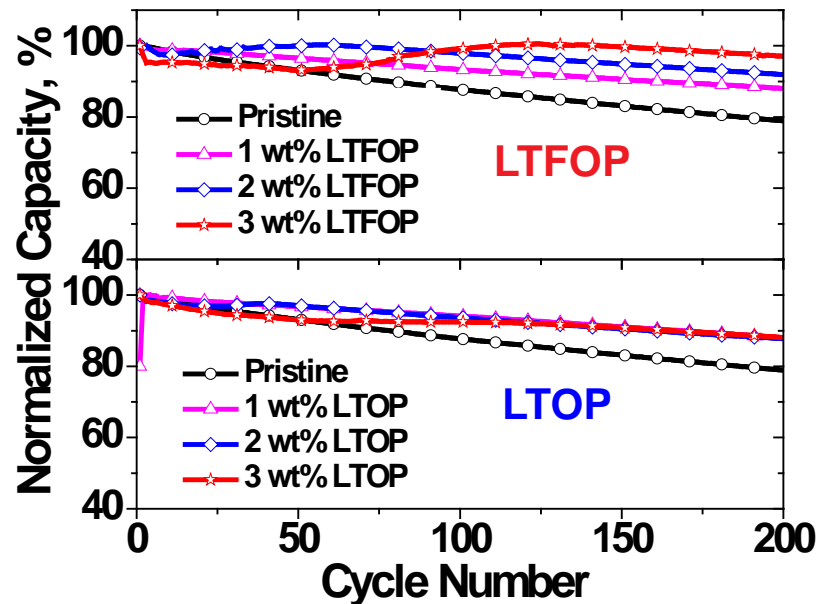
lithium tris(oxalato)
phosphate (LTOP)



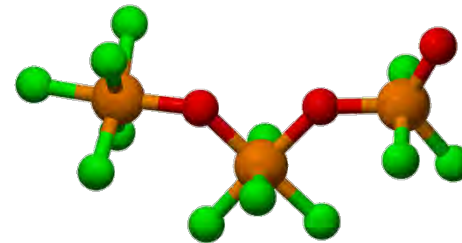
Red. Pot.: 2.1V vs Li^+/Li
Theory: 1.9 eV

Accomplishment: Improved performance by salt additive - LTOP, LTFOP

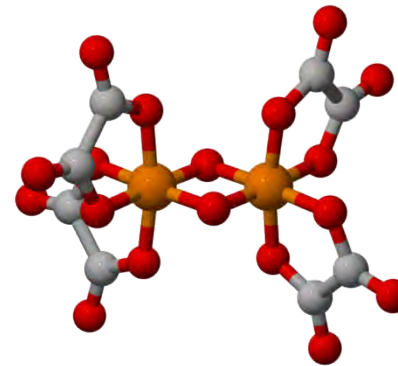
1C rate for cycling at 55°C



DFT calculations of possible initial polymerization steps



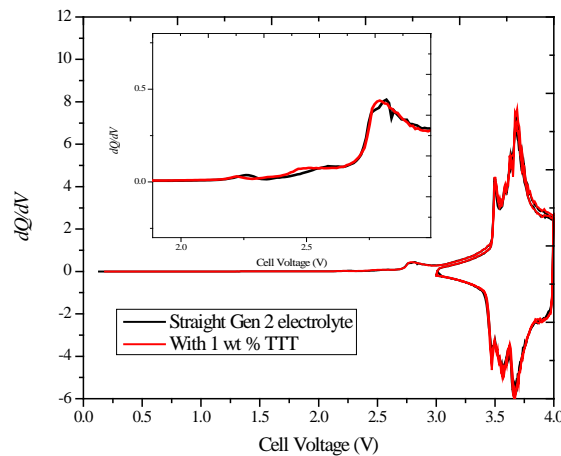
trimer from LFTOP
fragmentation product



dimer from LTOP
fragmentation product

- Addition of 1~3 wt% LTFOP improves the cycle life, 3% shows the best result.
- More additive decreases the capacity due to thicker SEI layer formation.
- Addition of 1~3 wt% LTOP shows the similar improvement on the cycle life.

Accomplishment: Differential capacity profiles of 1,3,5-triallyl-1,3,5-triazinane-2,4,6-trione (TTT) and Gen 2 electrolyte



55°C

Diff. Capacity vs voltage of MCMB

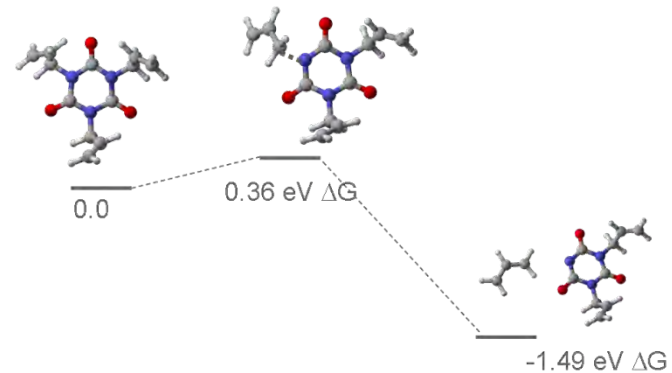
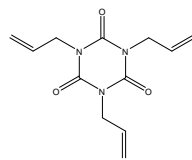
1028/Li_{1.1}[Ni_{1/3}Co_{1/3}Mn_{1/3}]_{0.9}O₂

coin cells in 3E7EMC/PF12 with or without 1 wt% additives.

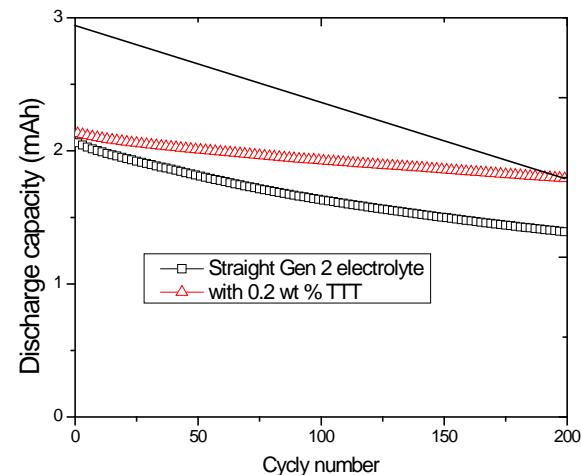
The cells were cycled at 55 °C. The charge rate was C/10.

The cut-off voltages were 3 ~ 4 V.

- TTT shows improved performance as an additive; nature of SEI needs further investigation



- Predicted favorable decomposition



Capacity retention of MCMB-

1028/Li_{1.1}[Ni_{1/3}Co_{1/3}Mn_{1/3}]_{0.9}O₂

coin cells in 3E7EMC/PF12 with or without 1 wt% additives. The cells were cycled at 55 °C. The charge rate was 1C. The cut-off voltages were 3~4 V.

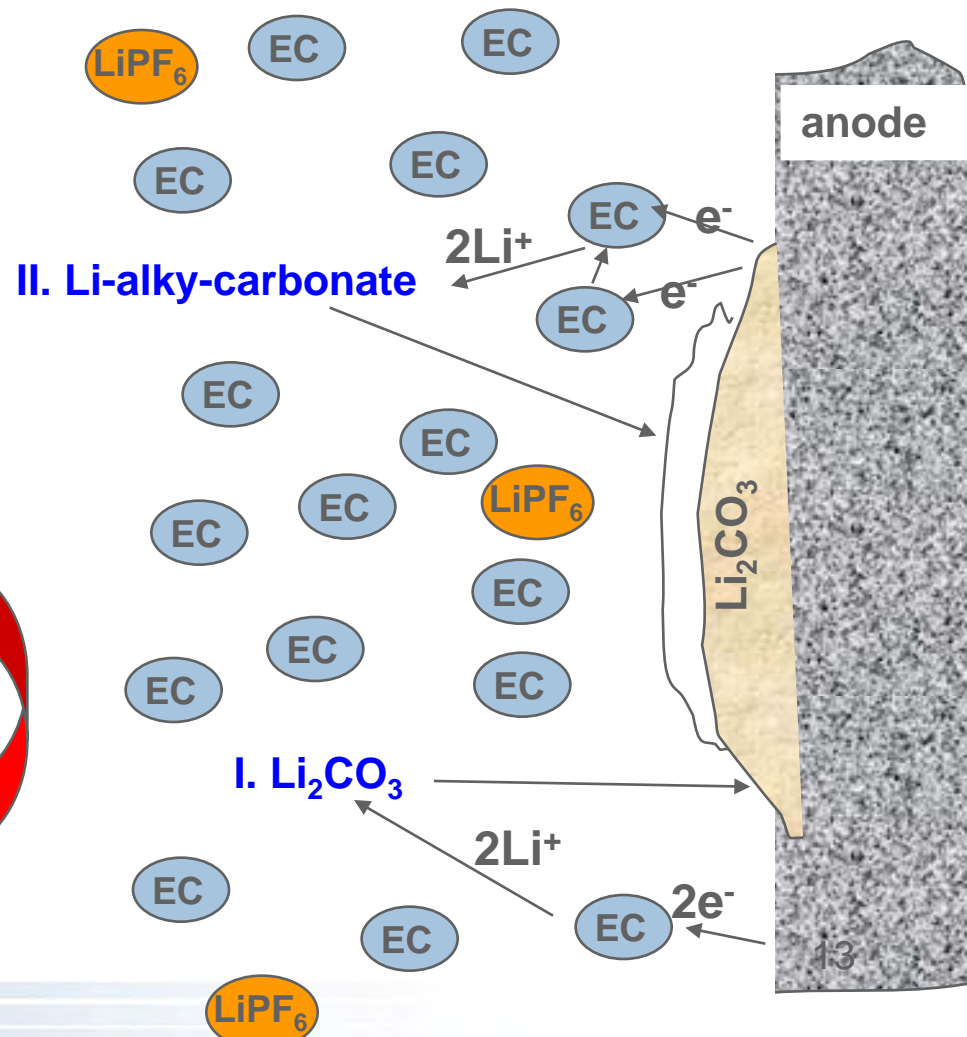


Accomplishment: Investigation of reaction pathways for ethylene carbonate (EC) reactions for lithium alkyl formation including reaction barriers

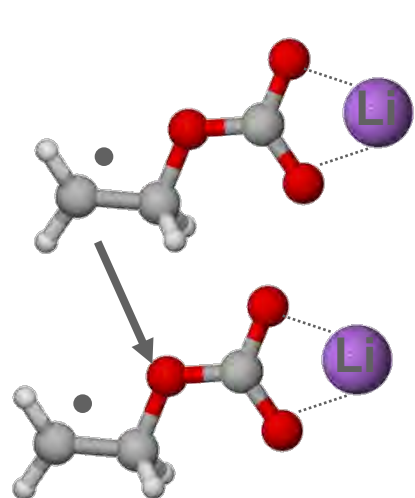
- Lithium carbonate formation 2-electron transfer mechanism (I) well-studied
- Lithium alkyl carbonate formation mechanism (II) is less understood

Collaborative effort on multi-scale modeling of SEI formation

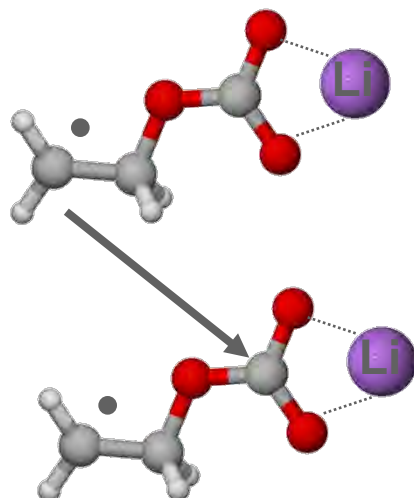
- Accurate quantum chemical calculations with continuum model for solvent (this project)
- Force fields for MD simulations (Smith, Utah)



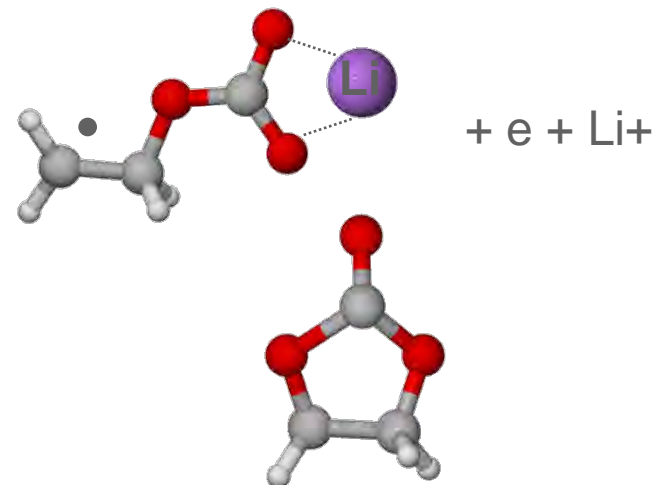
Accomplishment: Investigation of reaction pathways for different possible EC reduced species



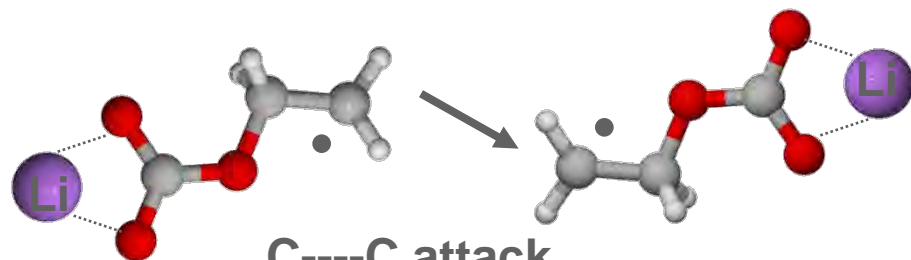
C----O attack



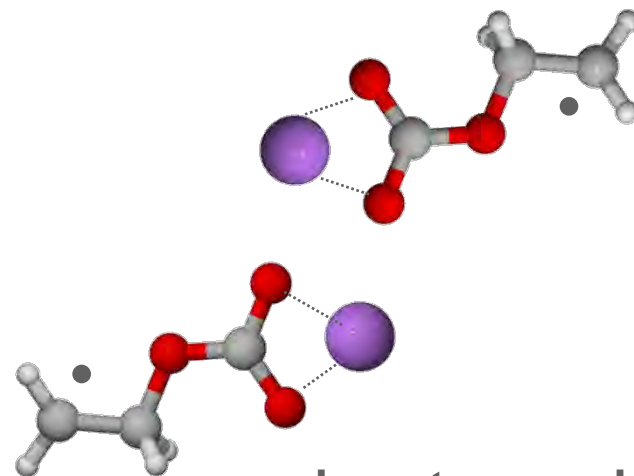
C- carboxyl attack



2-electron reduction

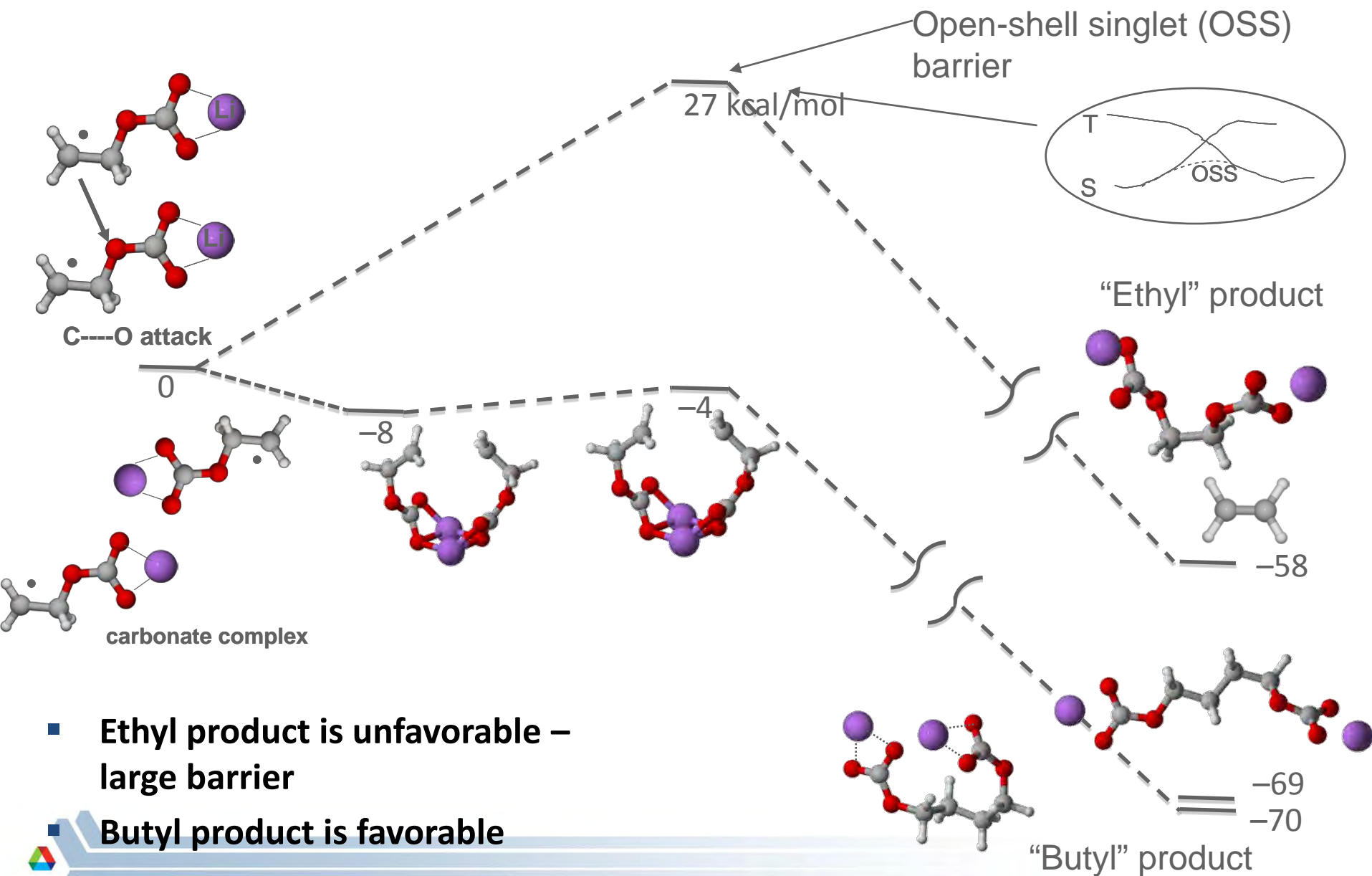


C----C attack

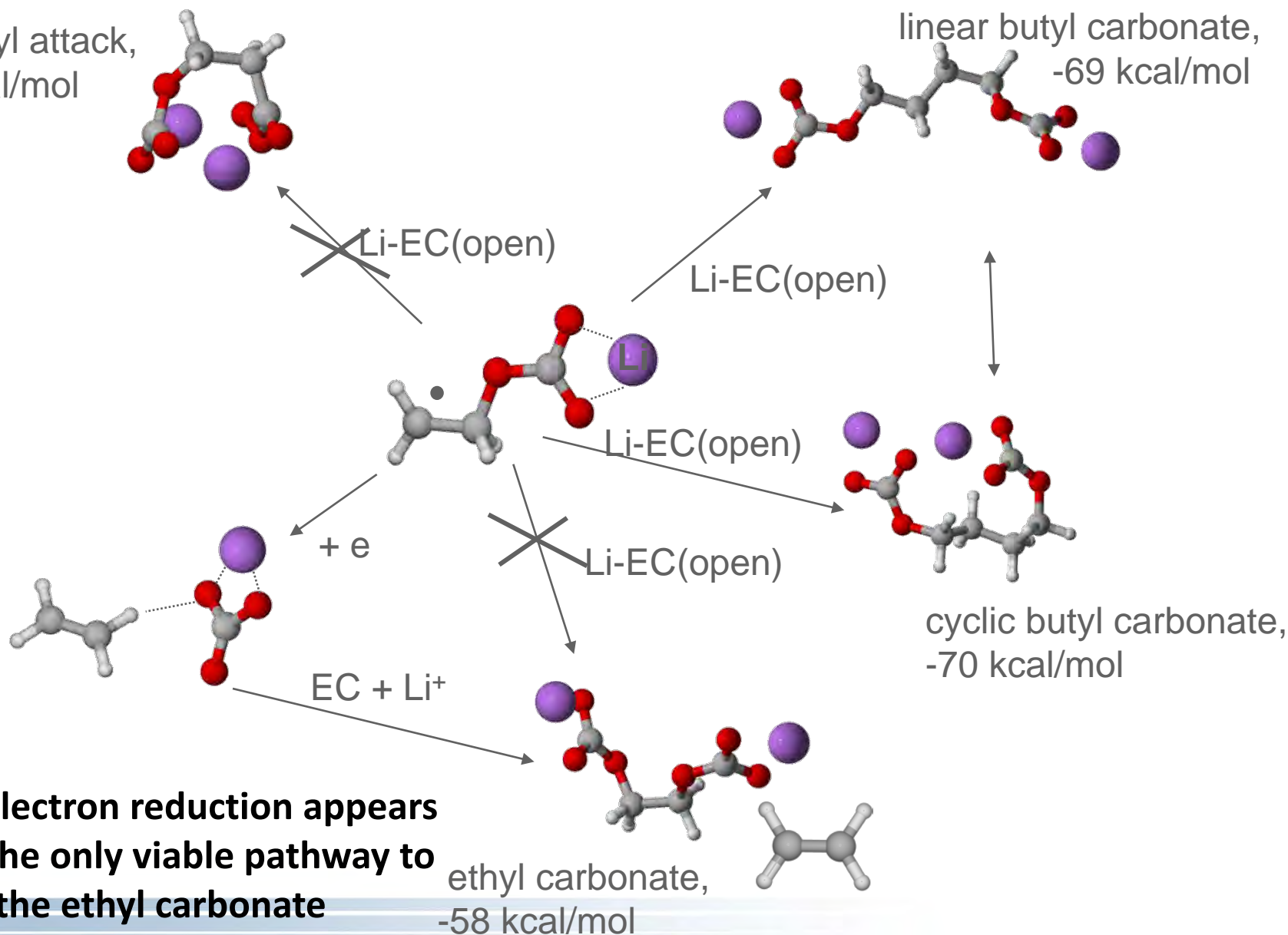


carbonate complex

Accomplishment: Determination of singlet/triplet and open-shell singlet reaction barrier for reaction of two EC open radicals



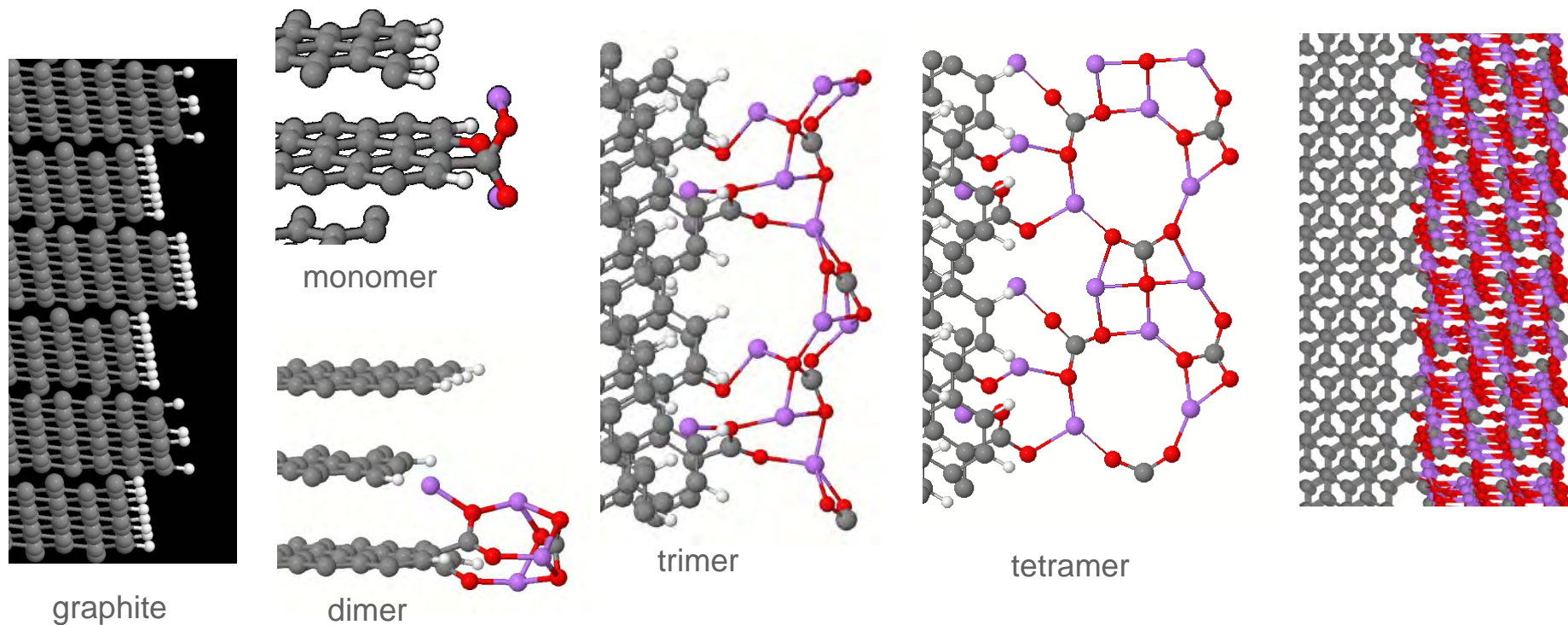
Accomplishment: Assessment of most favorable pathways to get to "ethyl" carbonate



■ Two- electron reduction appears to be the only viable pathway to get to the ethyl carbonate



Accomplishment: DFT Investigation of Li_2CO_3 growth structures on a graphite edge surface



- Many structures investigated for adsorbates
- Defect sites (missing hydrogens) on the graphite edges are very reactive towards Li_2CO_3 and are likely nucleation sites for lithium carbonate SEI growth.

Collaborators

- Industrial Partners
 - Validation of additives in a full cell configuration
 - Enerdel, A123, JC-Saft
 - Materials
 - Central Glass
- Collaborators
 - Grant Smith (university of Utah)
 - Multi-scale modeling: provide accurate quantum chemical data for use in more approximate modeling at larger scales
 - Kevin Gering (INEL)
 - Modeling conductivity
 - Y. K. Sun (Hanyang University, Korea)
 - Synthesis
 - University of Utah
 - XPS measurements
- ANL contributors
 - Experiment: Z. Zhang, Z. Chen
 - Theory: P. Redfern, H. Iddir, G. Ferguson



Proposed Future Work

- **Understanding and prediction of new additive materials from our database of candidate species based on screening of reduction potentials**
 - Focus will be on improved modeling of decomposition reaction pathways leading to SEI formation
 - Improved solvation models – inclusion of explicit water molecules
 - Collaboration with Grant Smith (Utah) to integrate high level quantum chemical studies with larger scale methods for modeling SEI formation mechanisms
 - Characterization of SEI
- **Synthesis of new additive materials based on theoretical predictions**
- **Testing of new additive materials**
- **Extend methods to shuttles for overcharge protection**

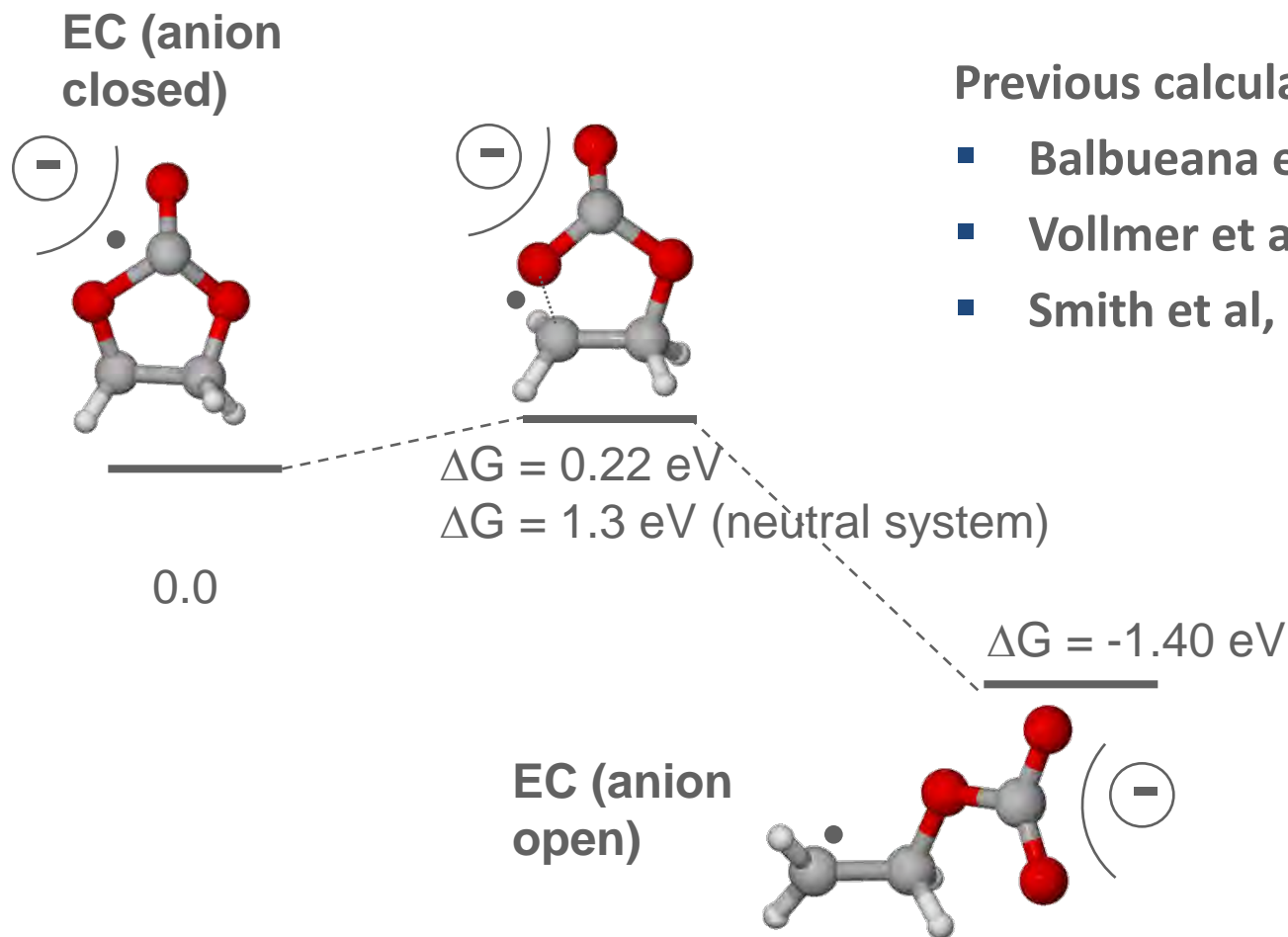
Summary

- Improved quantum chemical model for the calculation of reduction potentials
 - Screening of over 275 candidate materials
- Further screening based on initial decomposition pathways has identified 77 new promising candidates
 - carbonates, oxalate salts, anhydrides, allyl- substituted species.
- Experimental studies on new additives
 - improved performance
 - LiDFOB, LiBOB
 - LFTOP, LTOP
 - Allyl substituted rings species
- New insight into lithium alkyl formation from ethylene carbonate

Extra slides



Accomplishment: High level G4 theory calculation of ring opening of ethylene carbonate upon reduction



Previous calculations

- Balbueana et al JACS
- Vollmer et al JECS
- Smith et al, unpublished

- Reduction potential of EC is 1.52 eV to the open form
- Reaction barrier to open anion radical difficult to calculate due to negative electron affinity of EC

