

# Collaborative Combustion Research with BES

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Project ID # ACE054

FY2013 DOE Vehicle Technologies Program Annual Merit Review

Advanced Combustion Engine R&D / Combustion Research

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Program Manager: Gurpreet Singh

**This presentation does not contain any proprietary, confidential or otherwise restricted information**

# Overview

## Timeline

- Project provides fundamental research to support DOE/industry advanced engine projects
- Project directions and continuation are evaluated annually

## Budget

- Project funded by DOE/VTP
  - FY11 funding: \$400 k
  - FY12 funding: \$315 k
  - FY13 funding: \$320 k

## Barriers

- Limited fundamental knowledge of combustion in advanced engine regimes
- Inability to predictively model IC engine combustion for design and engine control

## Partners

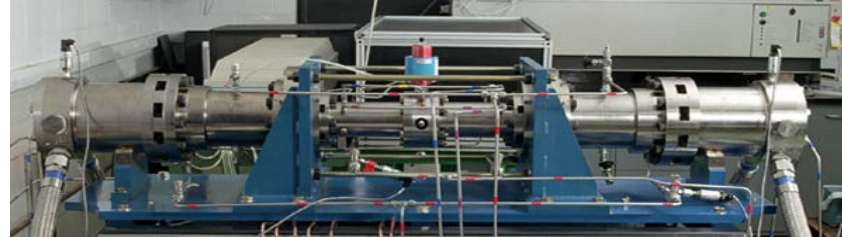
- ANL (CSE Division), LLNL
- U. of Akron, Marquette U., UW-ERC, NUI Galway, U. Lille, U. Leeds, KAUST, U. Michigan
- International RCM Workshop

# Objectives and Relevance to DOE

- Acquire necessary data, and develop / validate / refine chemical kinetic and relevant models to achieve **low uncertainty** for transportation-relevant fuels (conventional and future gasolines, diesels and additives) at conditions representative of advanced combustion regimes, leveraging collaborations with BES-funded groups, and researchers across the broader community.
- Predictive simulations with these models could be utilized to overcome technical barriers to low temperature combustion (LTC) and achieve required gains in engine efficiency and pollutant reductions

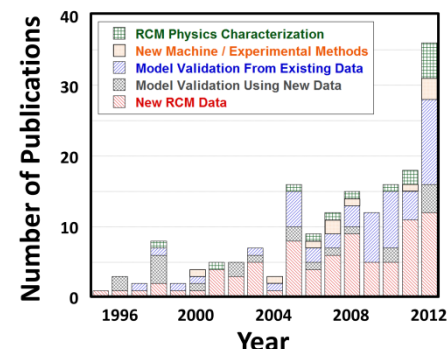
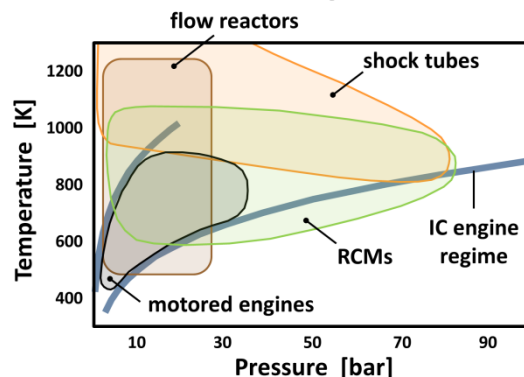
# Project Approach

## RAPID COMPRESSION MACHINE



- Utilize ANL's twin-piston RCM to acquire autoignition data

- RCMs cover important regimes relevant to LTC, provide necessary data for model validation



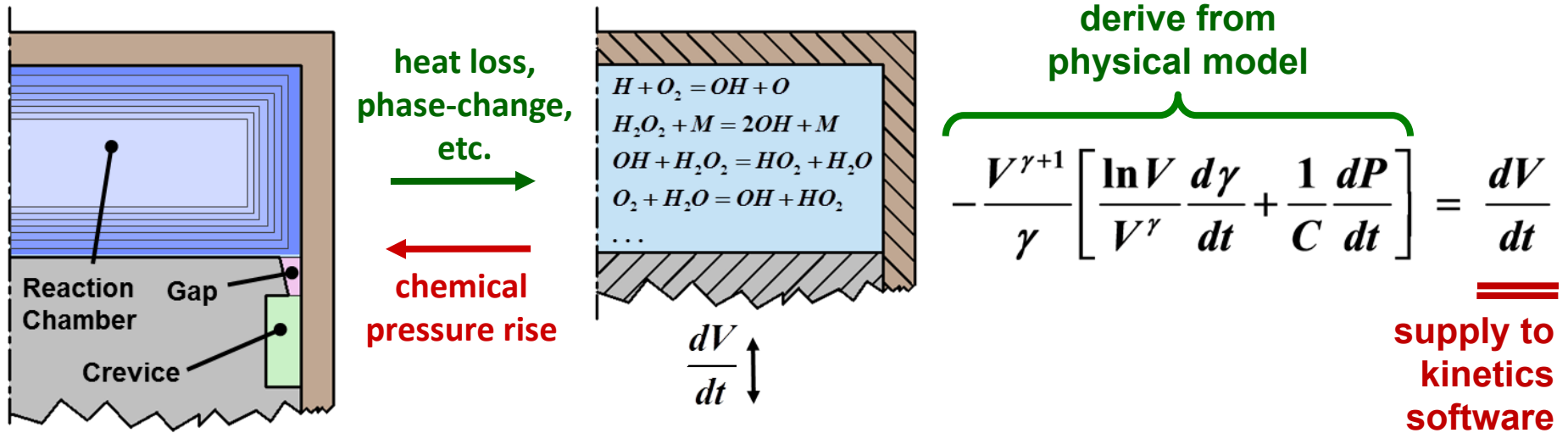
- Employ novel data analysis tools and advanced diagnostics
  - Physics-based, reduced-order system model
  - Developing time-resolved gas sampling and speciation
- Develop and synergistically refine models using advanced probing techniques (e.g., GSA) and detailed calculations of sensitive processes (e.g., individual reaction rates)
- Developing capability to utilize high MW fuels and blends within a new RCM



# Project Approach

## RCM SYSTEM MODEL

- Physics-based, reduced-order model coupled with chemical kinetics software – accounting for physical-chemical interactions during experiments (e.g., LTHR + crevice flows)
  - Computationally-efficient approach improves simulation fidelity
  - Facilitates utilization of additional metrics for mechanism validation / refinement (e.g., ROHR (1<sup>st</sup>, 2<sup>nd</sup> stages))



doi:10.1016/j.combustflame.2012.07.010

Improved adiabatic core, Homogeneous Reactor Model

# Project Milestones

## FY2013 BUDGET – \$320K

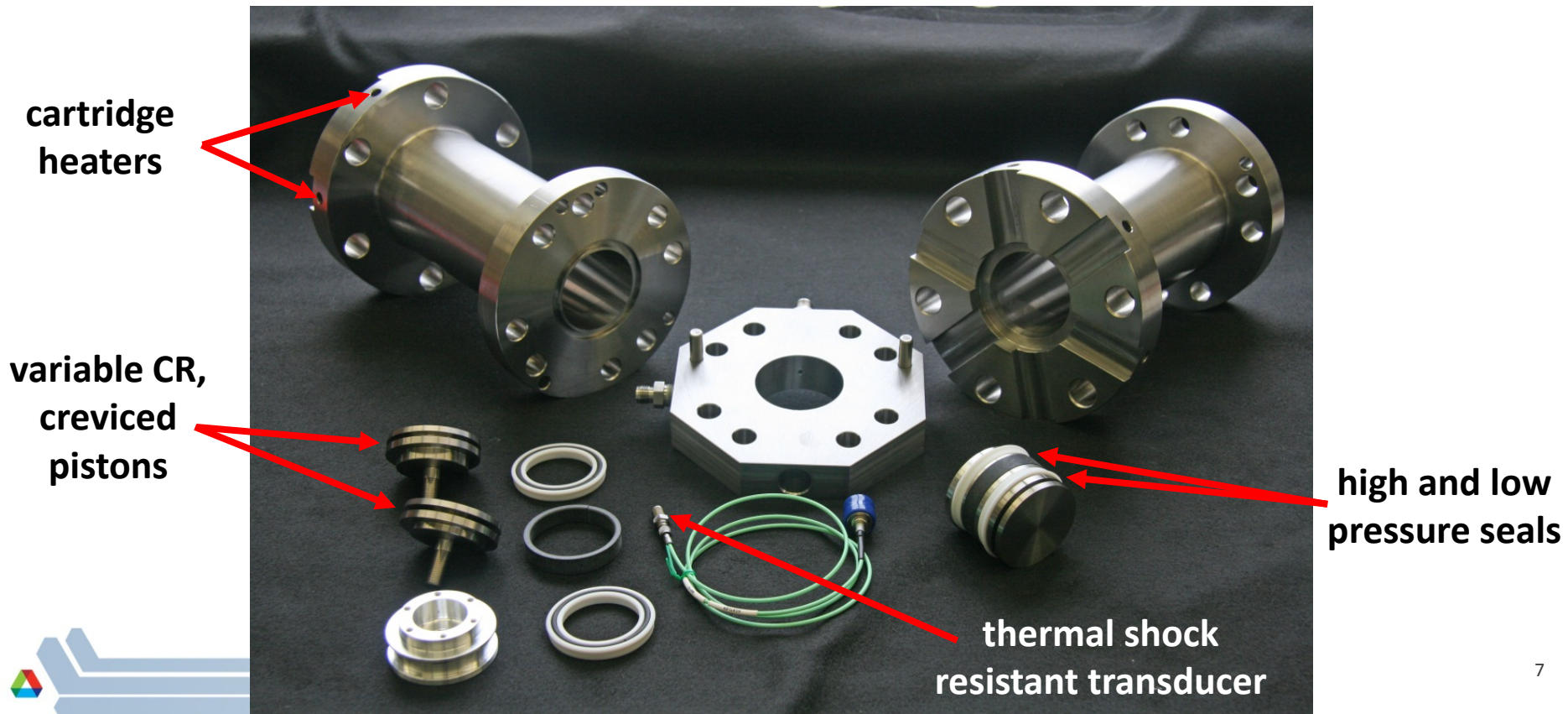
Subtask	Milestone	Date
1	Upgrade RCM components / systems including reaction chamber, pistons, heating system and mixture preparation tank.	Dec '12
2	Refine reduced-order, physical models for accurate simulation of RCM experiments, including piston crevice sub-models. Integrate a multi-zone reactor model to account for inhomogeneous ignition in the RCM, especially for NTC conditions.	Jul '12
3	Acquire ignition delay measurements for gasoline surrogate fuels + reactivity modifiers. Use 2 to 5 component surrogates + blends of 2-ethyl-hexyl nitrate ( $C_8H_{17}NO_3$ ), di-tert-butyl-peroxide ( $C_8H_{18}O_2$ ). Develop, validate chemical kinetic models.	Jul '13
4	Acquire ignition delay measurements of FACE gasoline fuels + reactivity modifiers.	Sep '13
5	Develop reduced-order, control-oriented ignition model covering wide range of fuel reactivity (e.g., octane number, ON sensitivity) and charge dilution.	Sep '13



# Technical Accomplishments

## SYSTEM MODIFICATIONS

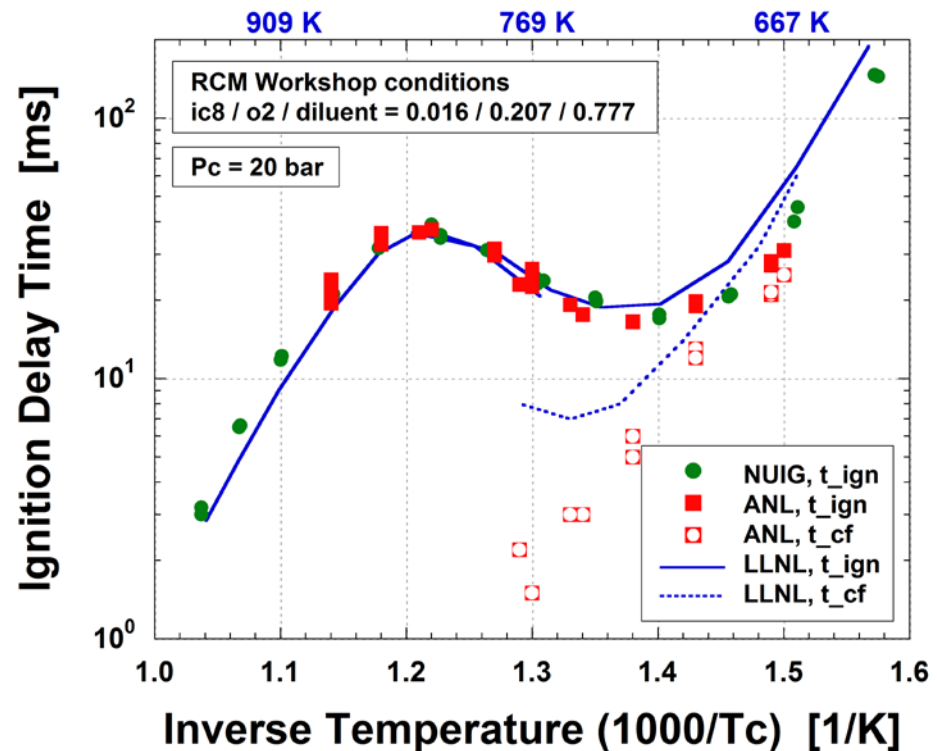
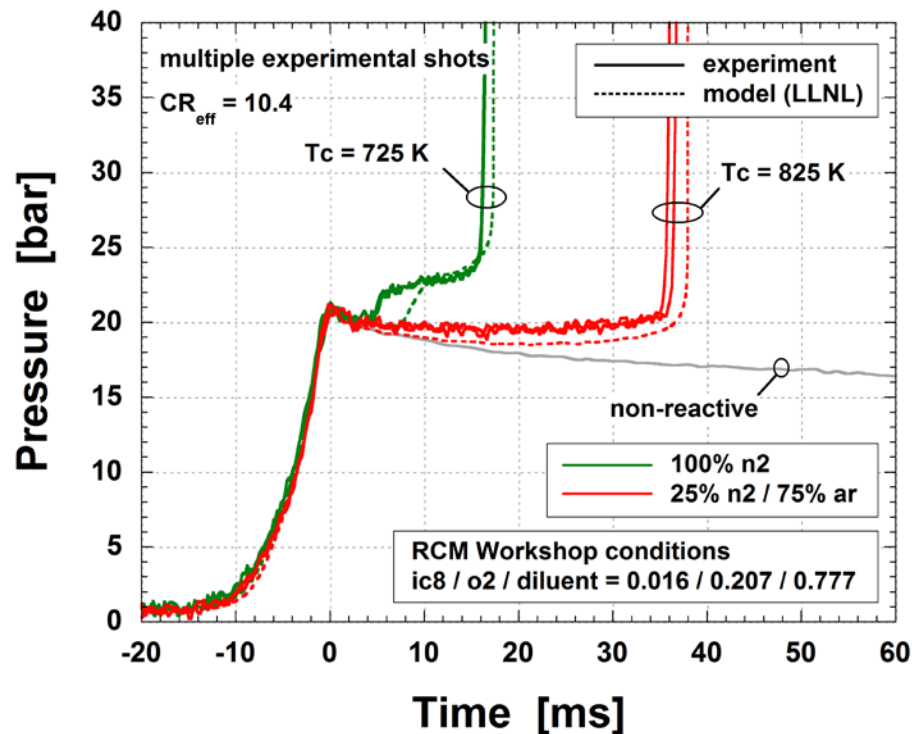
- Redesign of reaction chamber / pistons
  - Improving thermal homogeneity via creviced pistons and capability for higher fidelity heating system
  - Reducing dead volume, leakage to improve boundary conditions



# Technical Accomplishments

## SYSTEM MODIFICATIONS

- Representative tests at **RCM Workshop** conditions
  - Excellent repeatability, comparability with existing datasets
  - Good agreement with validated chemical kinetic model (LLNL)



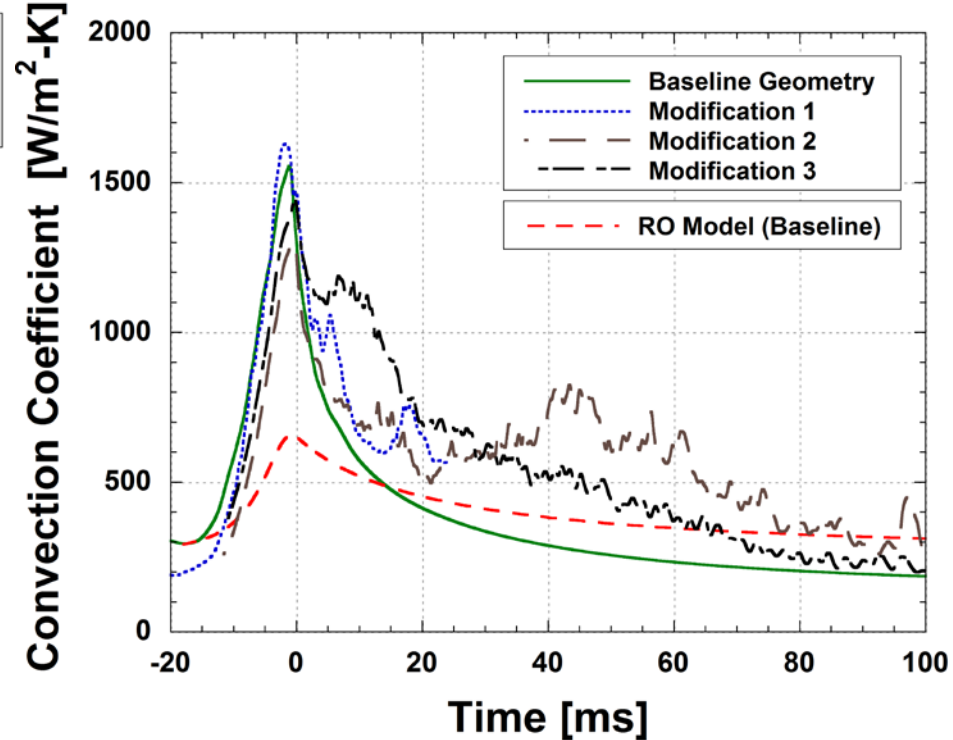
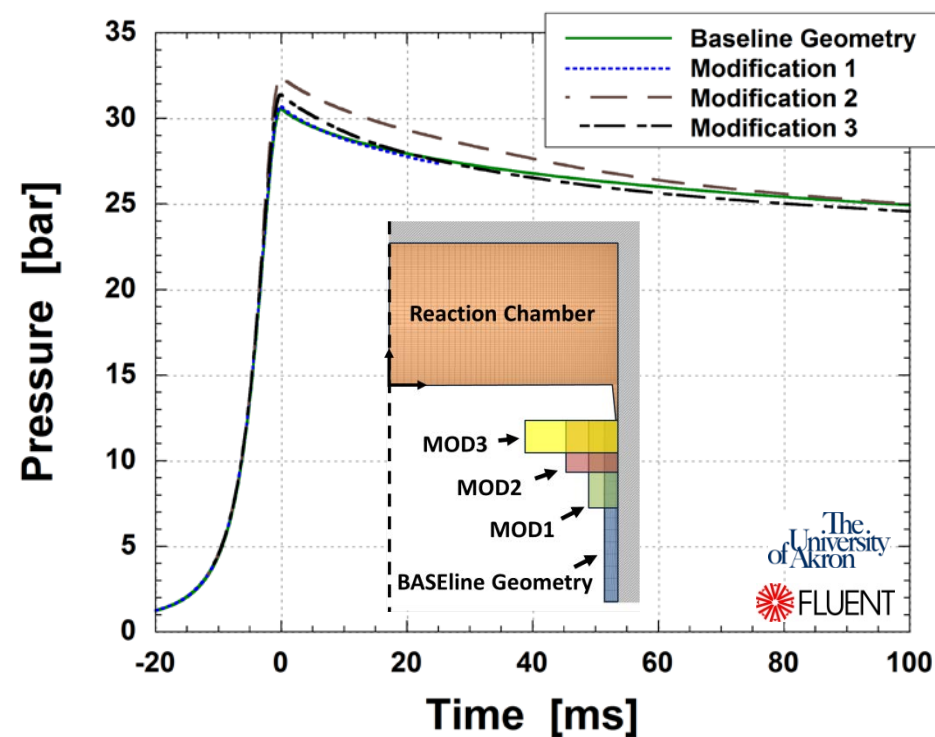
Some differences in cool flame / preliminary heat release



# Technical Accomplishments

## RCM SYSTEM MODEL

- Refining sub-models for gap and crevice for various piston geometries used within different machines
  - Are some configurations better than others?

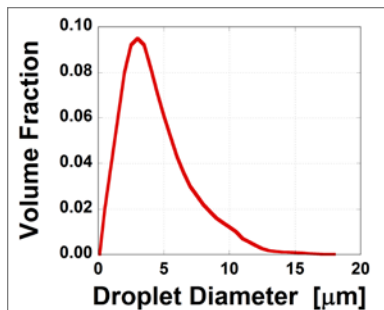
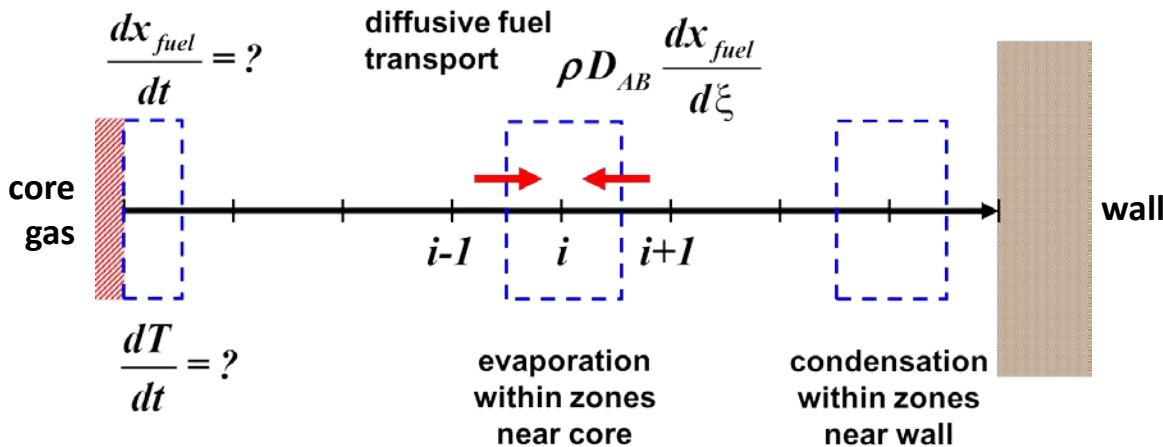


Gas motion in crevice drives heat loss, RC pressure / temperature history

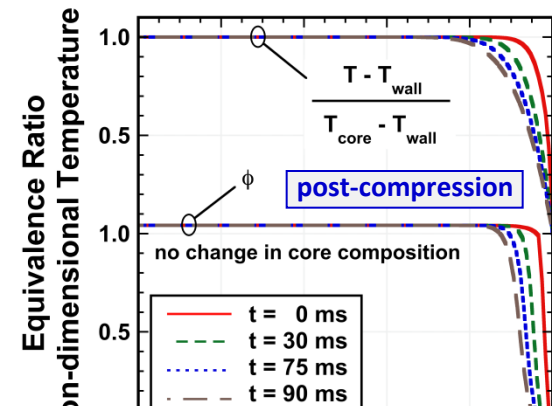
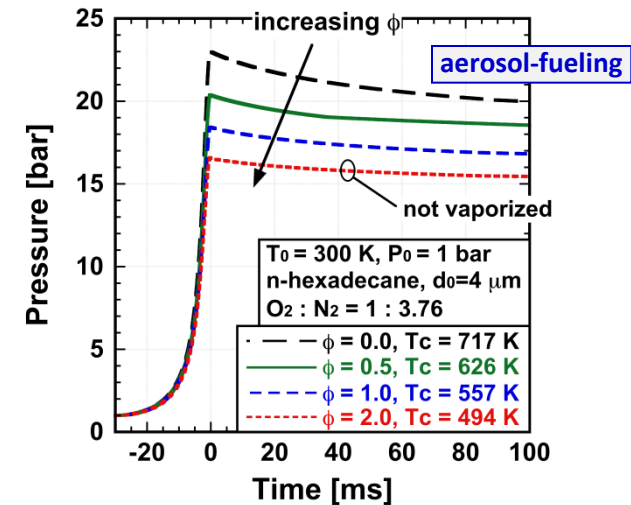
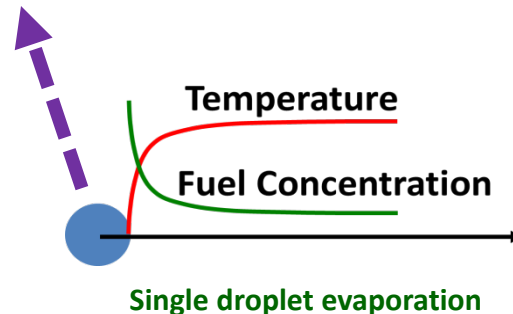
# Technical Accomplishments

## RCM SYSTEM MODEL

- Incorporating sub-models for phase change that can occur in experiments using high boiling point fuel blends



Many droplets

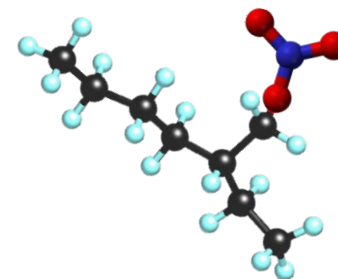
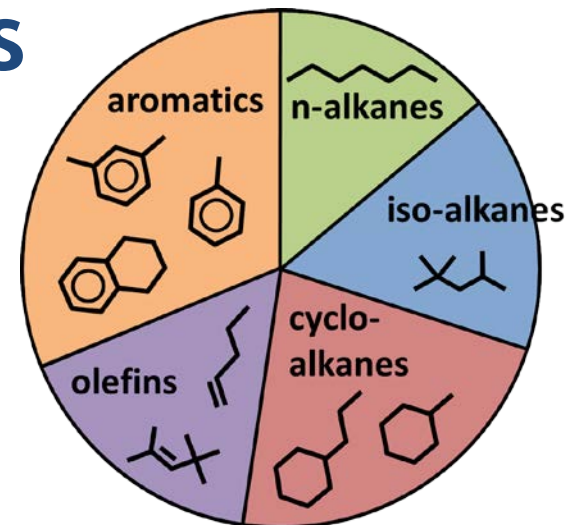
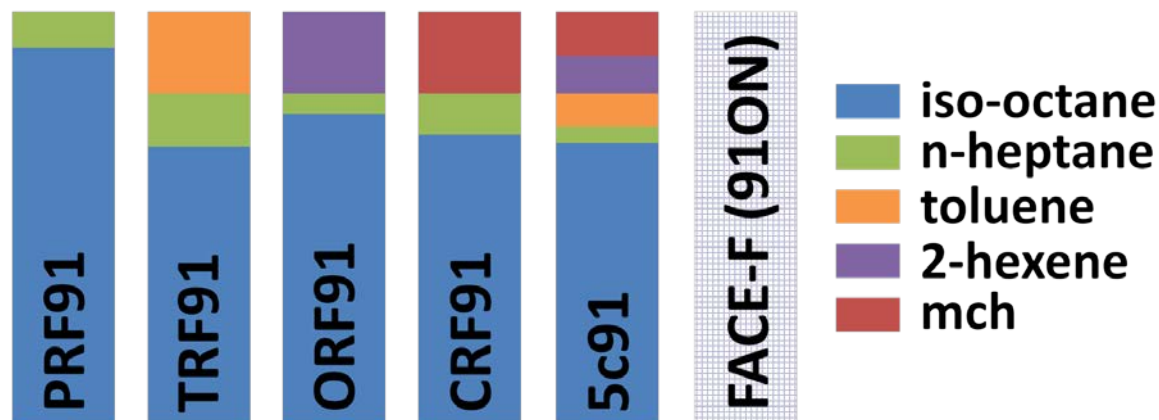


Preliminary simulations indicate core gas not affected by near-wall condensation

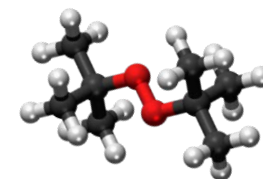
# Technical Accomplishments

## REACTIVITY MODIFIERS

- Additives used to dynamically control combustion in advanced regimes (e.g., LTC, RCCI), multi-mode switching
  - Investigating fuel / additive sensitization using gasoline surrogates and FACE gasoline
  - Developing / validating chemical kinetic models for blends to understand kinetic and exothermic influences
  - Is there an optimal additive for ACE's?



EHN



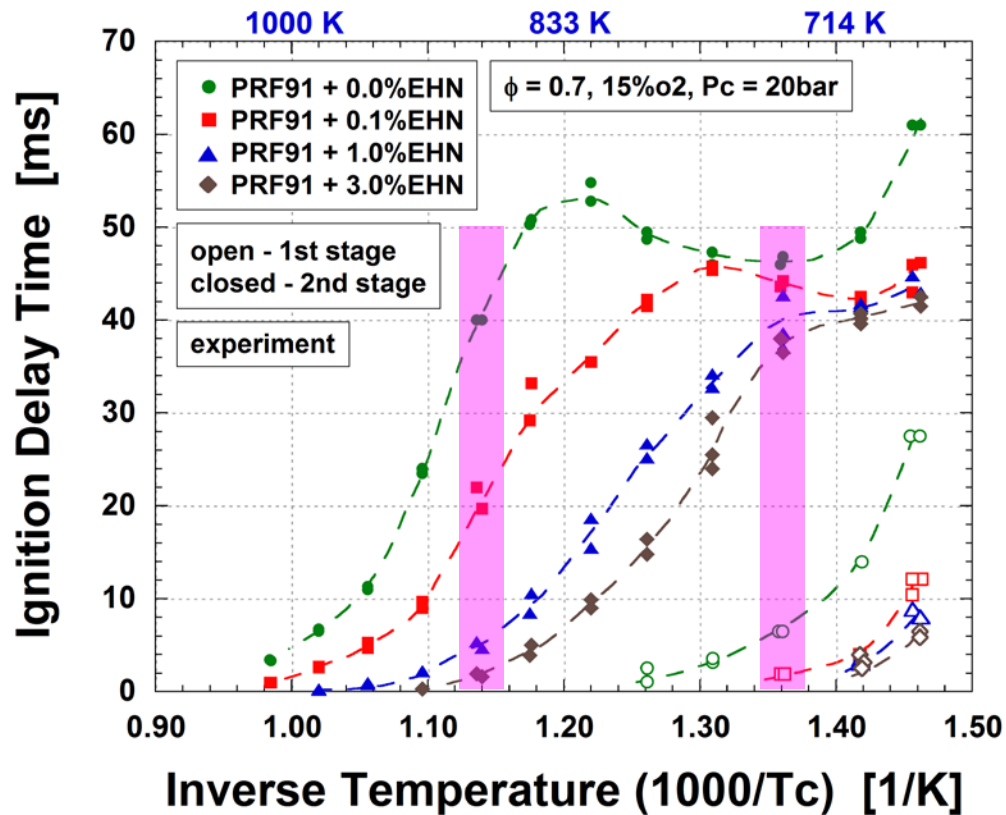
DTBP

Others??

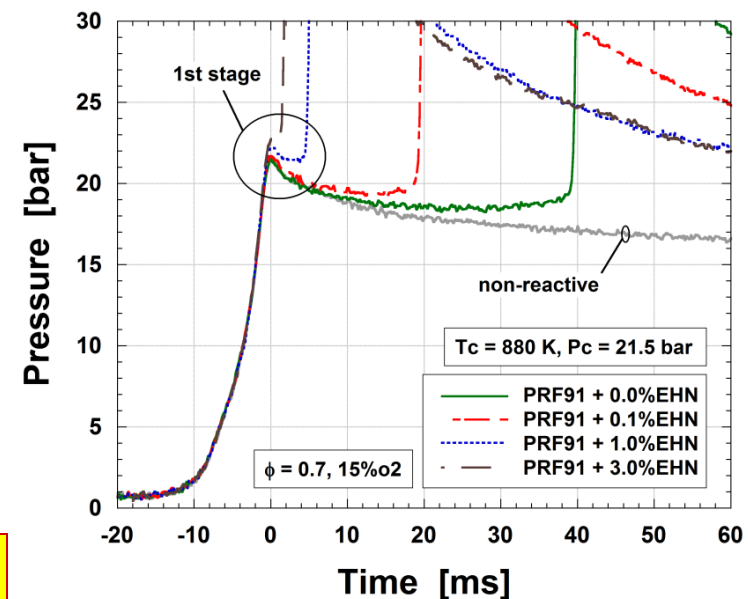
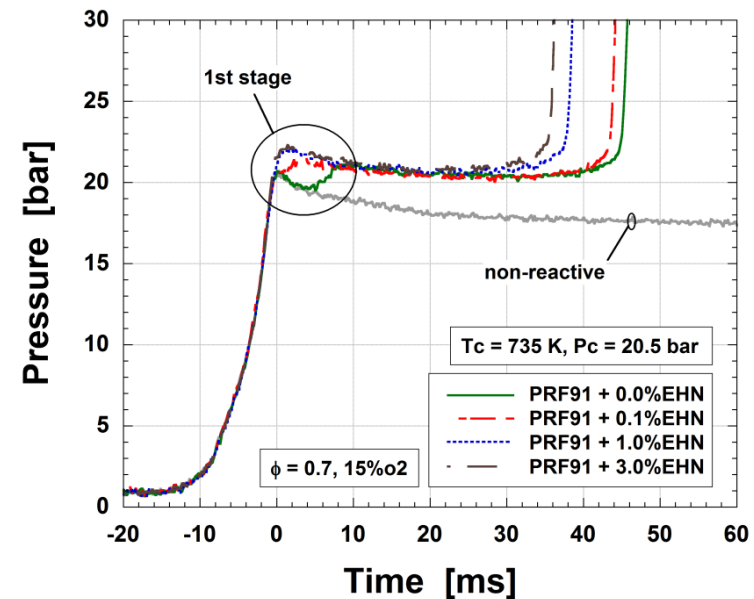
# Technical Accomplishments

## REACTIVITY MODIFIERS

- PRF91 + EHN, experiments
  - Early heat release with most additive concentrations



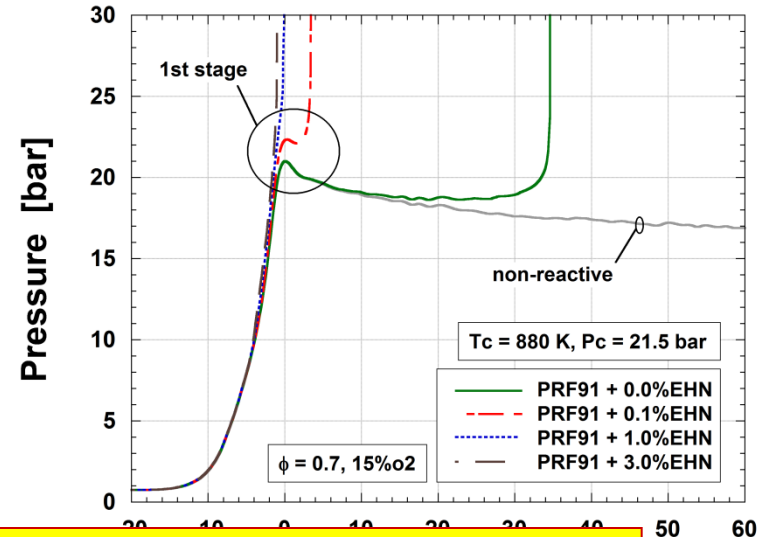
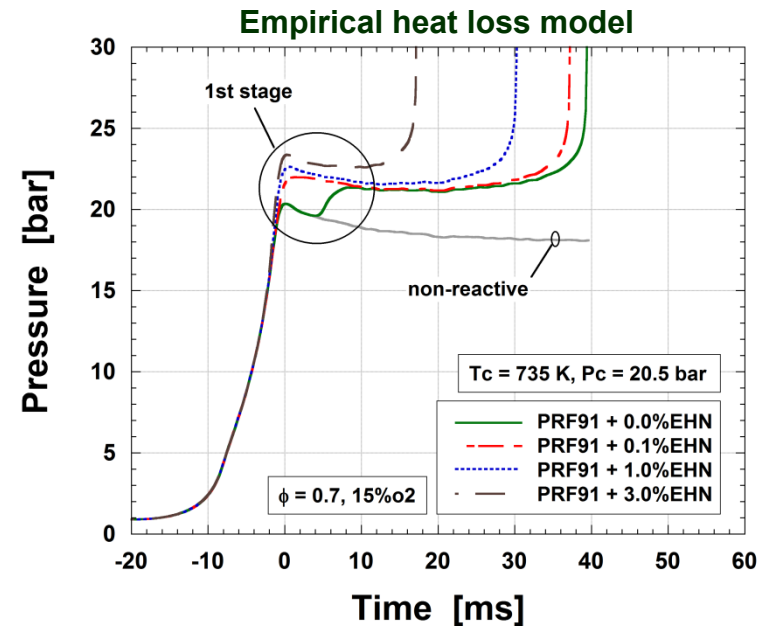
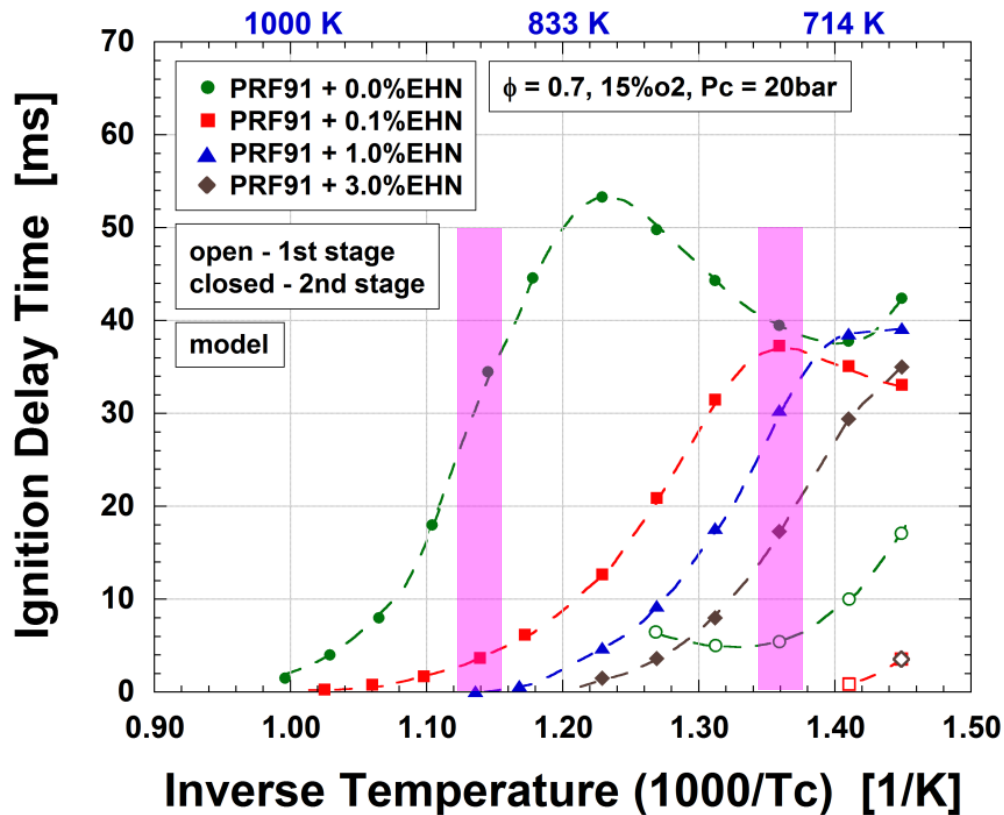
**EHN influential throughout NTC regime**



# Technical Accomplishments

## REACTIVITY MODIFIERS

- PRF91 + EHN, simulations
  - Over-predicting additive effects; excessive LTHR, esp. at higher T



Sensitization with low temperature fuel chemistry needs better understanding



# Technical Accomplishments

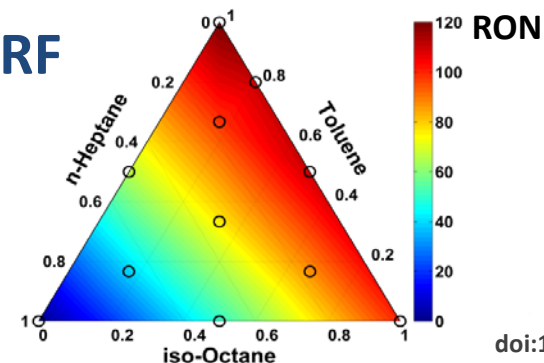
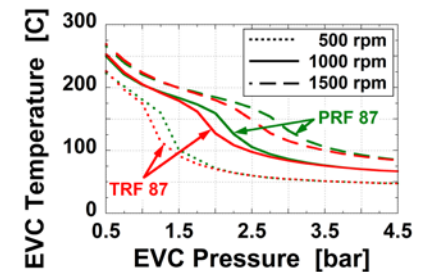
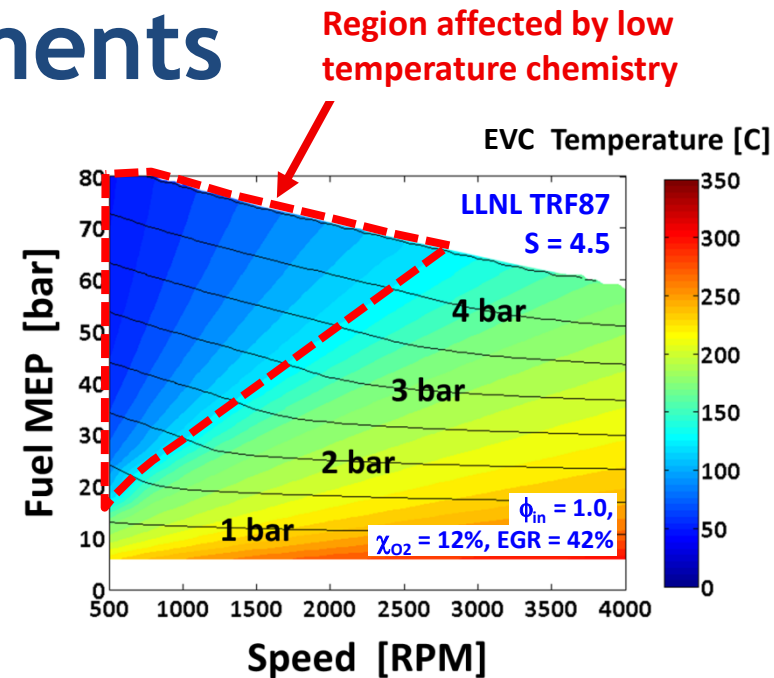
## REDUCED-ORDER IGNITION MODEL

- Advanced, model-based engine control needs fast prediction of knock / autoignition
- Lean / dilute, boosted operation affected by low temperature chemistry, esp. at lower speeds
- Autoignition correlation covering NTC region, with range of fuel reactivity, ON sensitivity

$$\int_0^t \frac{1}{\tau(T, p, \phi, \chi_{O_2})} dt = 1.0$$

- Based on simulations with LLNL TRF gasoline surrogate model

T	p	$\phi$	EGR
500-2000 K	10-50 bar	0.2-2.0	0-50%

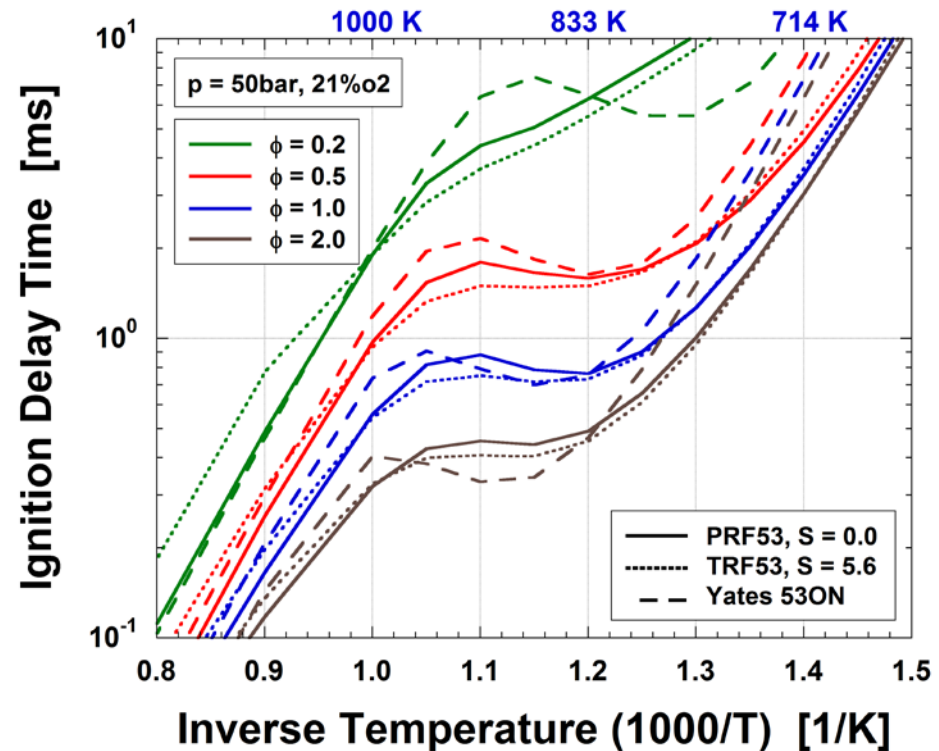
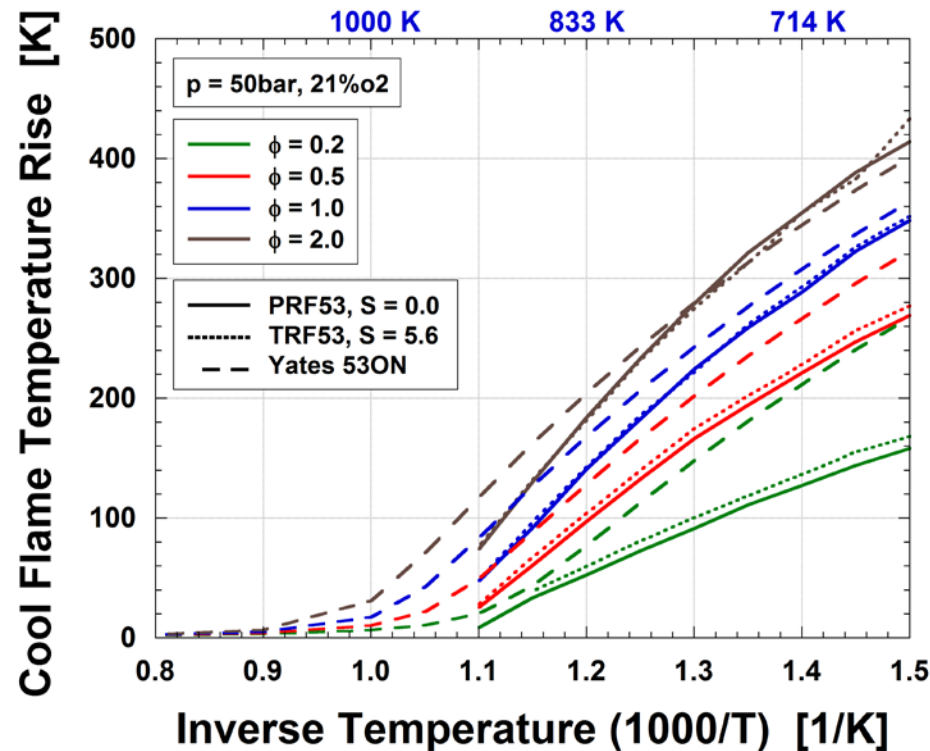




# Technical Accomplishments

## REDUCED-ORDER IGNITION MODEL

- Parametric simulations provide insight for functional form of correlation and influence of ON sensitivities
  - At engine-relevant conditions ON sensitivity mainly affects NTC



Available models capture some trends; do not exhibit ON sensitivity

# Collaborations

## ONGOING INTERACTIONS

- **ANL:** mechanism development / refinement, global sensitivity analysis, gasoline LTC – reactivity modifiers
- **LLNL:** mechanism development / validation, FACE gasolines, surrogates and additives
- **NUI Galway:** mechanism development / validation, RCM data / model sharing
- **U. Akron:** reduced order model development / validation
- **Marquette U.:** aerosol fueling system for high boiling point fuel components / data analysis software
- **U. Lille:** RCM data and model exchange, visiting faculty appointment (summer 2013)
- **U. Leeds:** RCM data sharing

# Collaborations

## NEW DEVELOPMENTS

- **International RCM Workshop:** patterned after ECN to better understand LTC phenomena using RCMs, esp. auto-ignition chemistry, turbulence-chemistry interactions, etc.; theorists, experimentalists, modelers participating; 14 RCM laboratories contributing to first standardized tests using iso-octane, with bi-component and other blends to follow; 1<sup>st</sup> meeting held at ANL, August 2012.



<http://www.transportation.anl.gov/rcmworkshop/>



# Collaborations

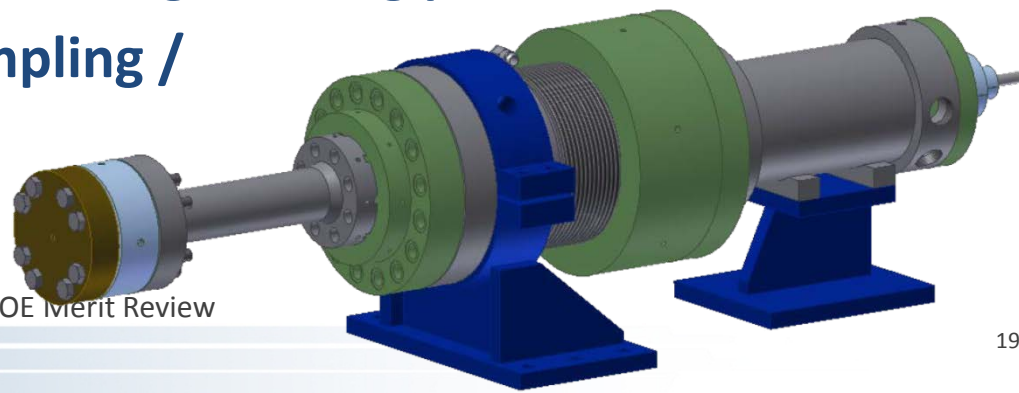
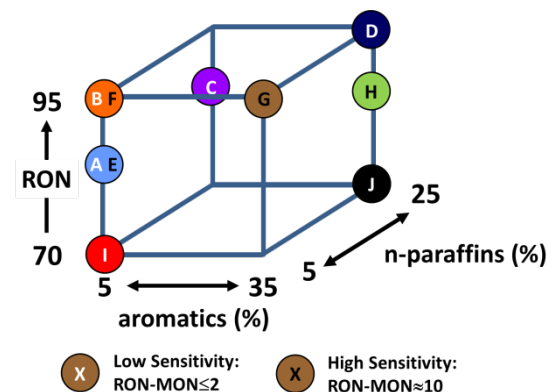
## NEW DEVELOPMENTS

- **KAUST:** experiments / modeling with FACE gasolines
- **U. Wisconsin ERC:** data / models using reactivity modifiers
- **U. Illinois Chicago:** biodiesel surrogates data / models
- **U. Michigan:** RCM Workshop, LTC / RCM review paper
- **Convergent Science, Sasol LTD:** sponsorship of RCM Workshop

# Future Work

## FY2013 / FY2014

- Experiments and modeling with surrogates and additives
- Experiments using FACE gasolines
- Incorporate stratified reactor model into RCM system model
- Integrate model probing tools (GSA) with RCM system model to improve chemical kinetic models
- Fabricate new single-piston RCM via ANL LDRD
  - Aerosol-fueling capable for high boiling point fuels
  - Integrated with gas sampling / analytical unit



# Summary

## ■ Objective

- Acquire data / develop models for transportation-relevant fuels at advanced engine conditions

## ■ Approach

- Utilize ANL's RCM and novel data analysis tools, leverage expertise of BES-funded researchers to synergistically develop predictive models

## ■ Technical Accomplishments

- Improved existing facilities, and physics-based, RCM system models
- Acquired data and developed kinetic model for reactivity modifiers
- Developing control-oriented, reduced-order ignition model

## ■ Collaborations

- National labs, universities and industry; International RCM Workshop

## ■ Future Work

- Reactivity modifiers, FACE gasolines, model improvement tools, and fabrication of new experimental apparatus



# Technical Back-Up Slides

(Note: please include this “separator” slide if you are including back-up technical slides (maximum of five). These back-up technical slides will be available for your presentation and will be included in the DVD and Web PDF files released to the public.)

The diagram compares two microfluidic manifold architectures: MZM (Microzone Manifold) and HRM (Hybrid Reaction Manifold).

**MZM (Microzone Manifold):** This architecture features a central **Reaction Chamber** (blue) surrounded by a **Gap** (white) and a **Crevice** (green). The manifold is labeled **MZM** at the top. A green arrow labeled **physical effects** points from the MZM towards the HRM, and a red arrow labeled **chemical effects** points from the HRM towards the MZM.

**HRM (Hybrid Reaction Manifold):** This architecture features a central **Reaction Chamber** (blue) surrounded by a **Gap** (white) and a **Crevice** (green). The manifold is labeled **HRM** at the top. The reaction chamber contains the following chemical reactions:

$$H + O_2 = OH + O$$

$$H_2O_2 + M = 2OH + M$$

$$OH + H_2O_2 = HO_2 + H_2O$$

$$O_2 + H_2O = OH + HO_2$$

$$\dots$$

Below the reaction chamber, the rate of change of volume is indicated by the expression  $\frac{dV}{dt}$  with a double-headed arrow.

A schematic diagram of a 1D chain of particles. A horizontal line represents the chain with discrete sites labeled  $i=1$ ,  $i-1$ ,  $i$ ,  $i+1$ , and  $i=M$ . Site  $i=1$  is a red hatched rectangle. Site  $i=M$  is a grey rectangle labeled  $T_M = T_{wall}$ . A dashed blue box encloses sites  $i-1$ ,  $i$ , and  $i+1$ . A black dot is at site  $i$ , labeled  $V_i$ . Red arrows show heat flux  $q_{i-1 \rightarrow i}$  from  $i-1$  to  $i$  and  $q_{i+1 \rightarrow i}$  from  $i+1$  to  $i$ . Curved arrows show area  $A_{i-1}$  and  $A_i$  pointing to the dashed box. The text  $q_{0 \rightarrow 1} = 0$  is at site  $i=1$ .

$$\frac{d(nu)_i}{dt} = -P_i \frac{dV_i}{dt} + \underbrace{(q_{i-1 \rightarrow i} + q_{i+1 \rightarrow i})}_{\text{net inflow}} - h_i \frac{dn_i}{dt}$$

## Conductive Transport

**Enthalpy flow to crevice**  
**(most cells contribute mass)**

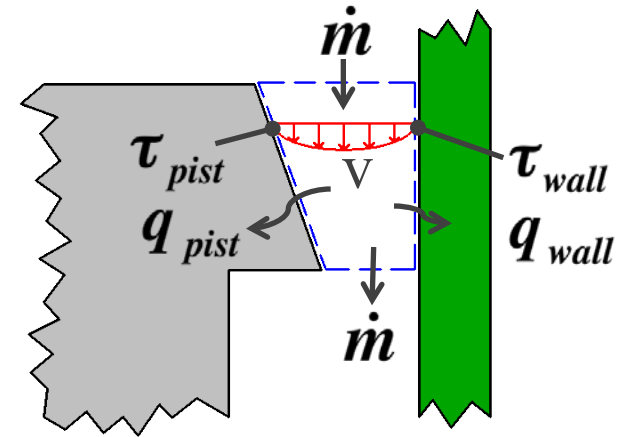


# RCM System Model

## SUB-MODEL DESCRIPTION

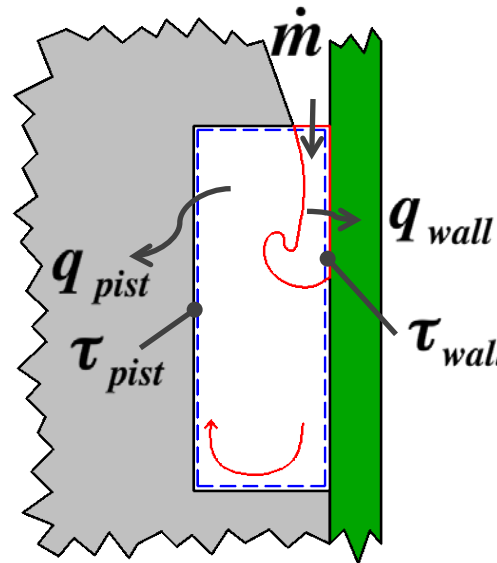
### ■ Tapered Gap

- Quasi-steady flow driven by pressure differential
- Fluid shear on piston and wall using mean friction coefficient,  $\tau_s = 0.5 C_f \rho v^2$
- Convective heat loss, using annular, developing flow correlation,  $q = h_{conv} A (LMTD)$

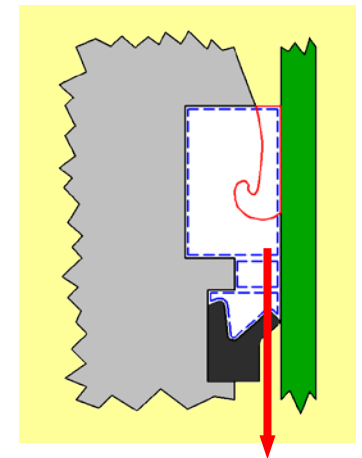


### ■ Crevice Volume

- Fully unsteady analysis
- Entering flow modeled using jet correlation
- Crevice flow modeled using annular pipe correlation
- **Different crevice geometries require modifications to shear and convection correlations**



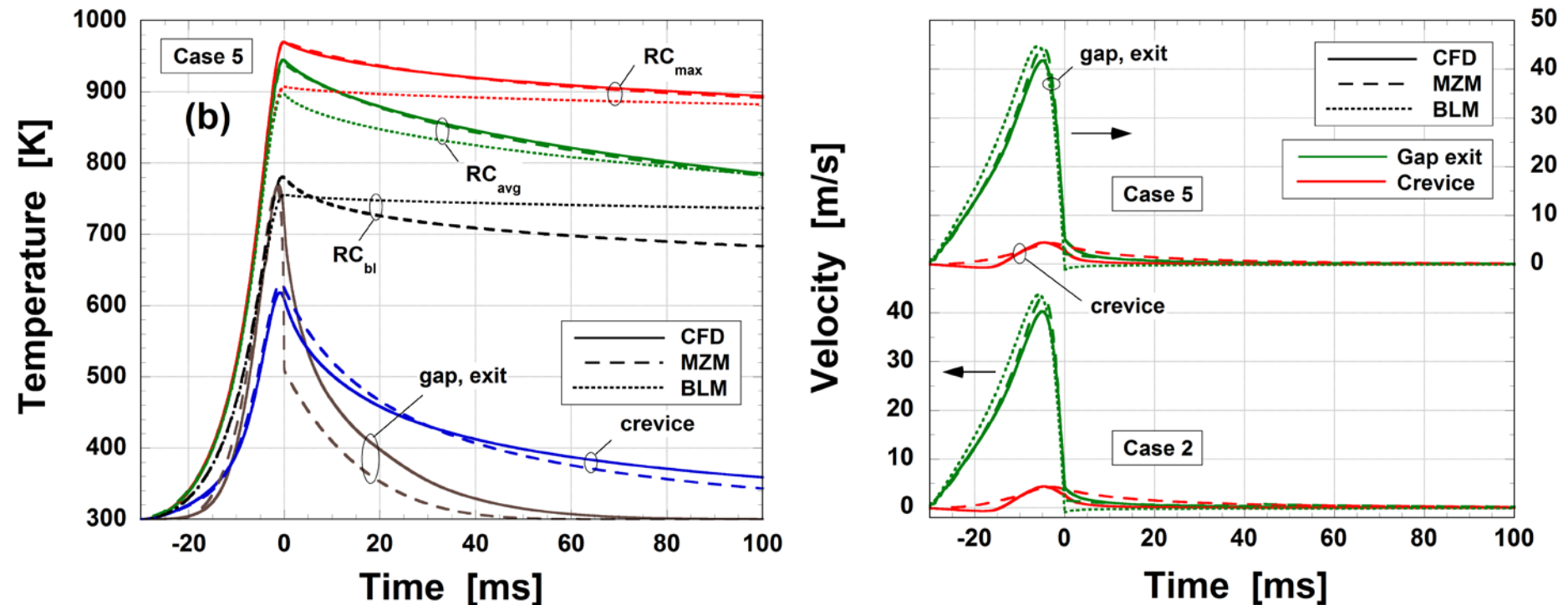
### ■ Ringpack Volume



# RCM System Model

## VALIDATION

- Using non-reacting / reacting CFD, and experiments

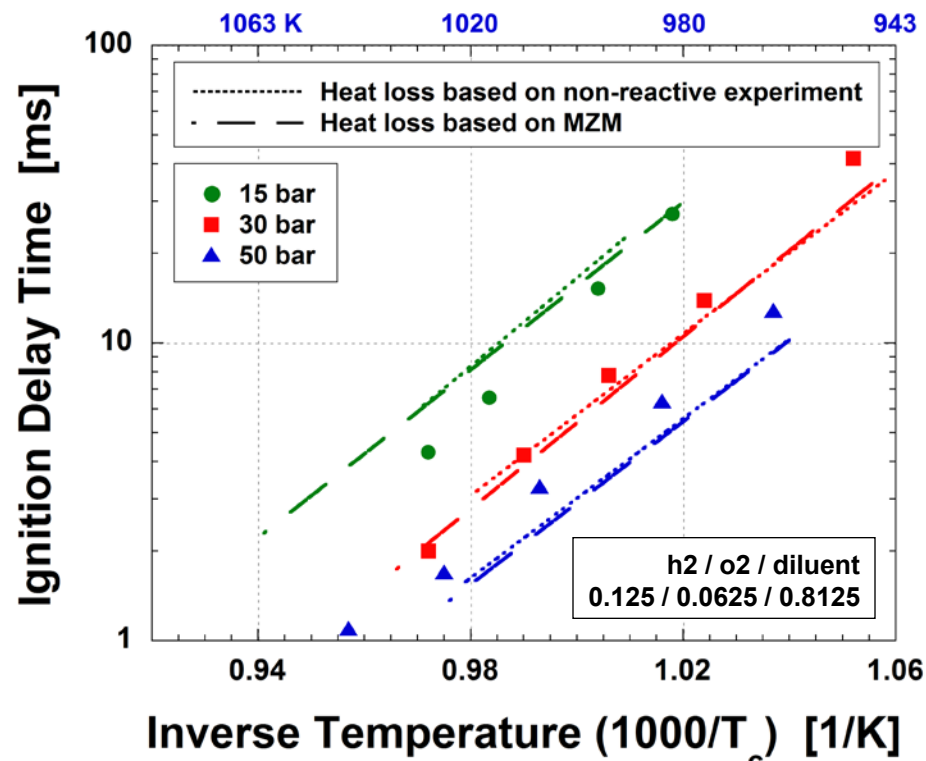
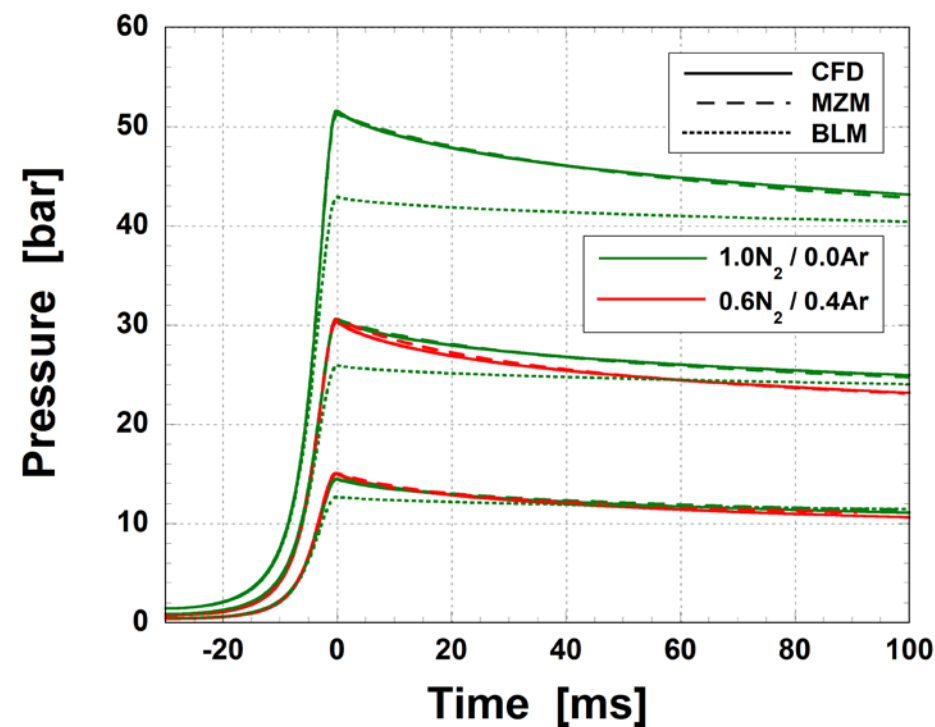


- Good agreement in trends of temperature decay within reaction chamber and in gap / crevice regions between CFD and multi-zone model (MZM).
- Gap and crevice velocities also show reasonable agreement.
- Some discrepancies seen due to sub-model approximations, e.g., quasi-steady assumption, shear and convection correlations in crevice volume.

# RCM System Model

## VALIDATION

- Using non-reacting / reacting CFD, and experiments

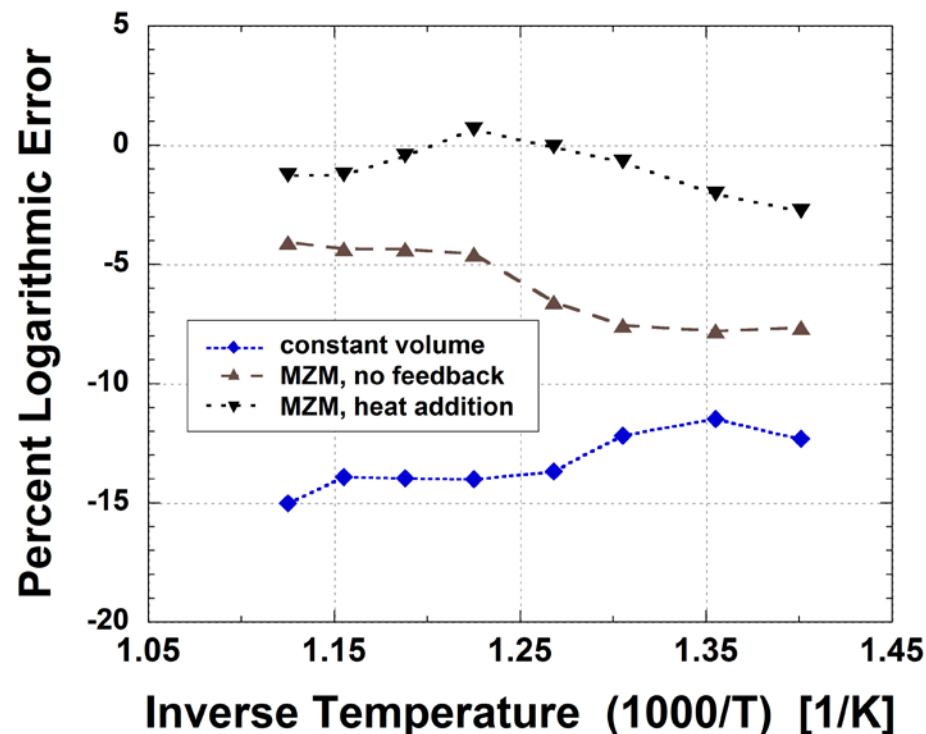
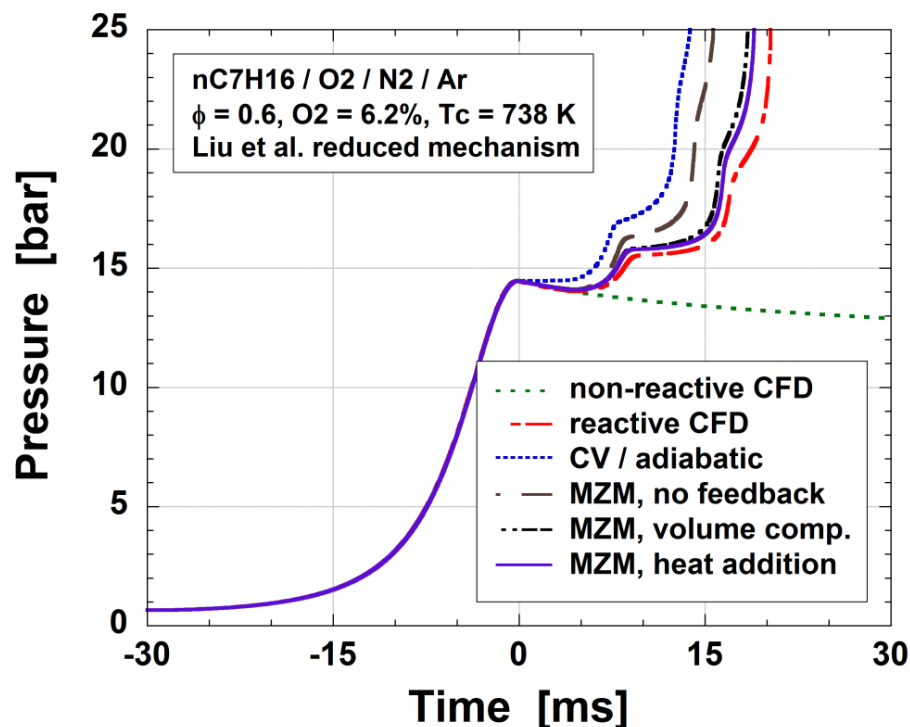


- MZM captures effects of pressure ( $\alpha=k/\rho c_p$ ), and composition ( $T_{peak}$ ,  $\alpha$ ) changes, as well as compression ratio. Effects of crevice design currently under investigation.
- Comparison with experiments indicate MZM performs just as well as conventional, empirical heat loss model for single stage fuels.

# RCM System Model

## ADVANTAGES

- Multi-stage ignition – chemical-physical interactions



- NTC regimes can experience substantially increased ignition delay when preliminary heat release causes flow into crevice (leading to increased heat loss).
- Analogous physics in shock tubes yield decreased ignition times.
- Coupled MZM / HRM accounts for these effects during RCM simulations.