



Characterization of New Cathode Materials using Synchrotron-based X-ray Techniques and the Studies of Li-Air Batteries

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Overview

Timeline

- **Start: 10/01/2007**
- **Finish: 09/30/2010**
- **60% complete**

Budget

- **Funding received in FY08**
DOE: \$550k
- **Funding received in FY09**
DOE: \$550k

Barriers addressed

- **Li-ion and Li-metal batteries with superior performance**
- **Li-ion and Li-metal batteries with long calendar and cycle life**
- **Li-ion and Li-metal batteries with superior abuse tolerance**

Collaborators

- **University of Massachusetts at Boston**
- **Argonne National Lab. (ANL)**
- **SUNY Binghamton**
- **SUNY Stony Brook**
- **Korean Institute of Science and Technology (KIST)**
- **Beijing Institute of Physics**
- **Hydro-Québec (IREQ)**
- **Lockheed Martin Space System**

Milestones

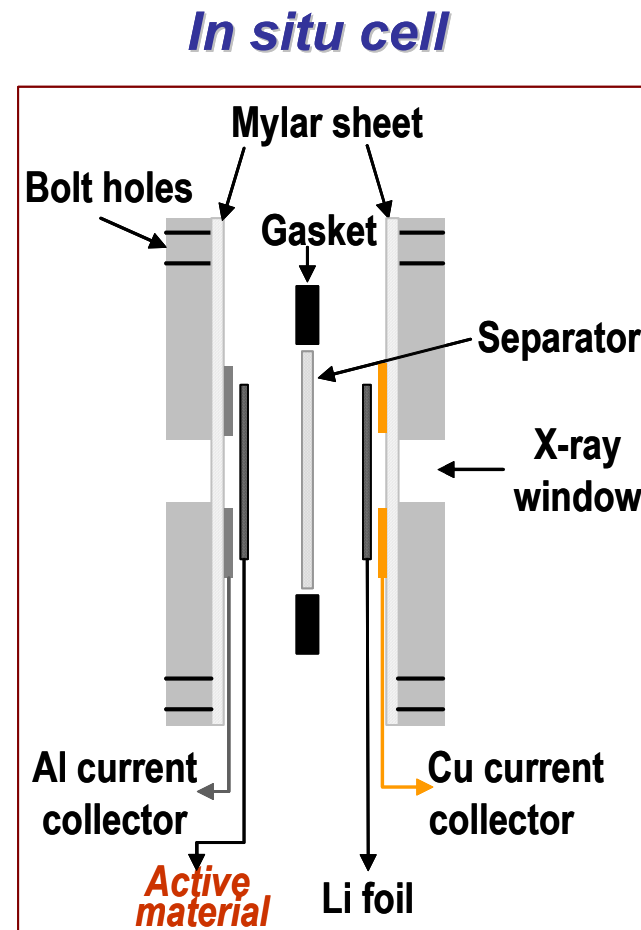
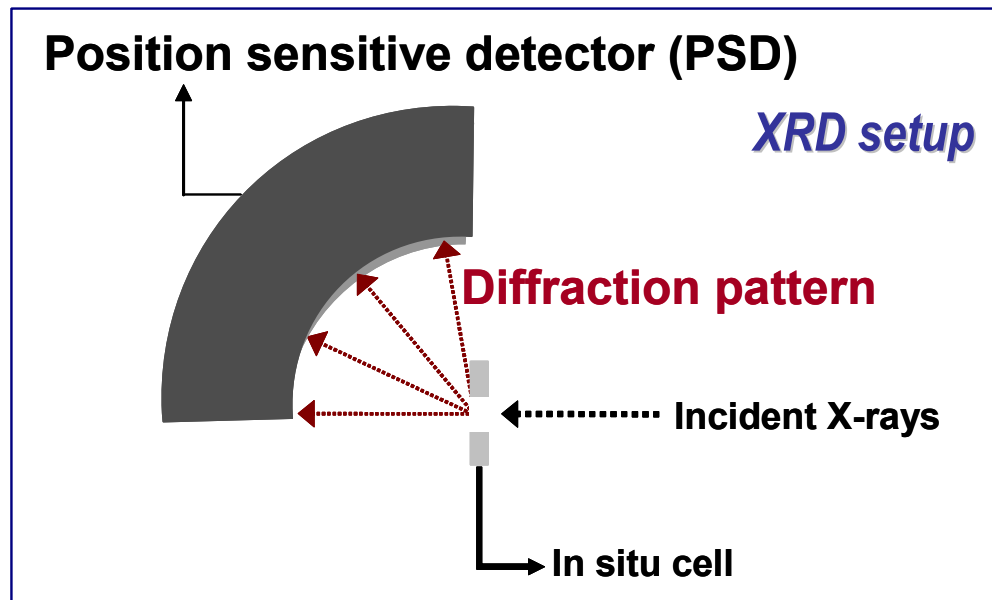
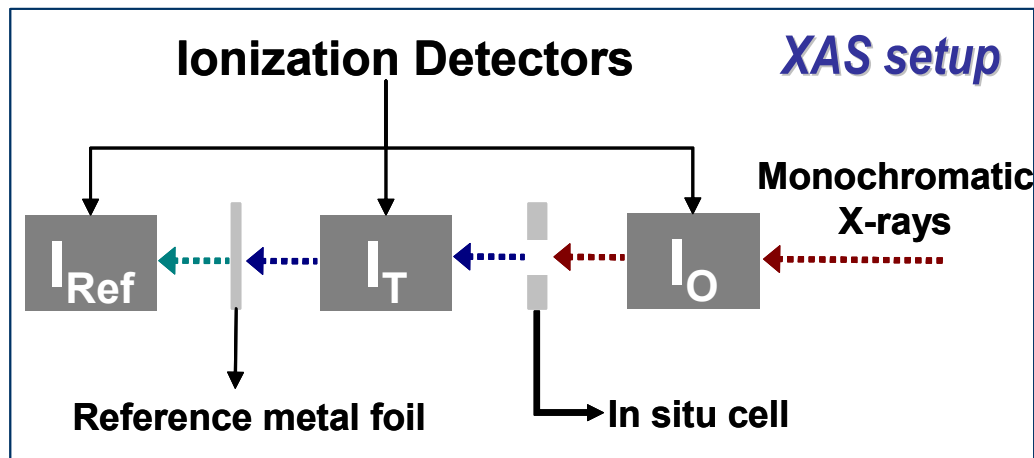
Month/Year	Milestones
Oct/08	Complete <i>in situ</i> XRD studies on the structural changes of the layered, lithium-rich transition metal oxides containing manganese, nickel, and cobalt like $\text{Li}_{1+x}(\text{Mn}_{0.5}\text{Ni}_{0.5})_{1-x}\text{O}_2$ and $\text{Li}_{1+x}(\text{Mn}_{1/3}\text{Ni}_{1/3}\text{Co}_{1/3})_{1-x}\text{O}_2$. ➔ Completed.
Apr/09	Complete <i>in situ</i> X-ray absorption spectroscopy (XAS) studies of $\text{LiFe}_{0.25}\text{Mn}_{0.25}\text{Co}_{0.25}\text{Ni}_{0.25}\text{PO}_4$ cathode materials during cycling. ➔ Completed.
Apr/09	Complete the synthesis and selections of boron based anion receptors (BBAR) with the capability to dissolve Li_2O and Li_2O_2 in non-aqueous solvents for Li-Air battery electrolytes. ➔ Completed.
Set/09	Complete <i>in situ</i> XRD studies during cycling of $\text{LiFe}_{0.25}\text{Mn}_{0.25}\text{Co}_{0.25}\text{Ni}_{0.25}\text{PO}_4$ cathode materials in comparison with $\text{LiFe}_{1-x}\text{Mn}_x\text{PO}_4$ materials. ➔ On schedule.
Sep/09	Complete the solubility, conductivity and Li^+ transference number studies using BBAR- $\text{Li}_2\text{O}/\text{Li}_2\text{O}_2$ electrolytes in non-aqueous solvents for Li-Air battery electrolytes. Complete the preliminary studies of air-cathode electrode loaded with oxygen reduction catalyst for Li-air batteries. ➔ On schedule.

Approaches

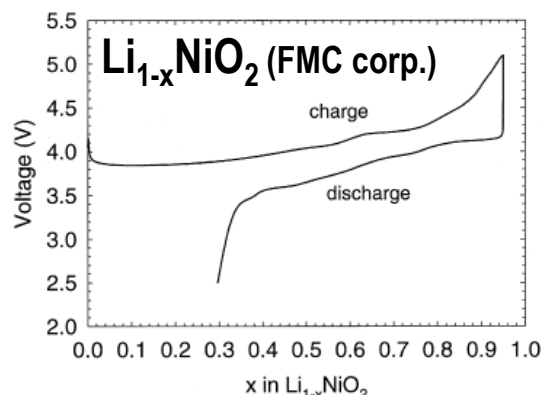
- A combination of *in situ* X-ray absorption (XAS) and *in situ* X-ray diffraction (XRD) during heating to study the thermal stability of the electrode materials.
- Hard and soft X-ray XAS studies of new electrode materials during electrochemical cycling to perform the diagnostic studies to extend the calendar and cycling life of Li-ion batteries.
- Transmission electron microscopy (TEM) and electron diffraction for solid electrolyte interface (SEI) and interfacial studies.
- New electrolyte system development through molecular design and organic synthesis for lithium-air batteries. Construct and test lithium-air batteries using organic electrolytes. Collaborations with other institutions and industrial partners.

Combining *in situ* synchrotron XAS and XRD techniques to do diagnostic studies of battery materials and components at or near operating conditions

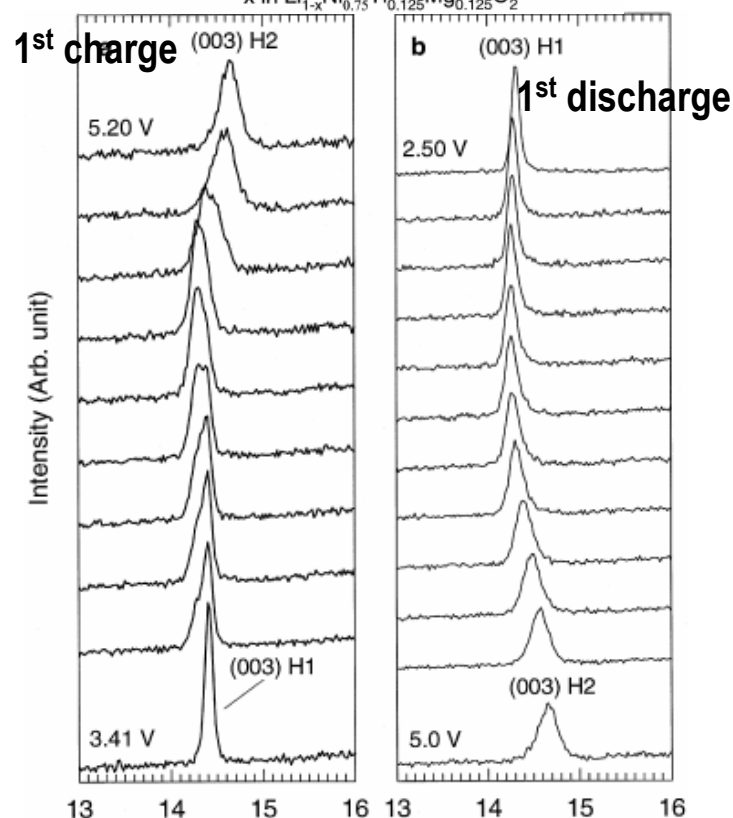
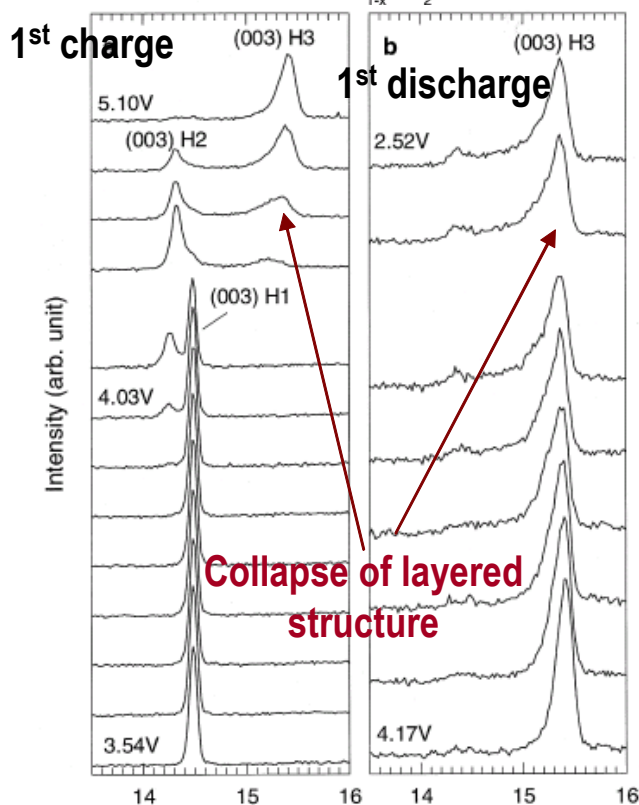
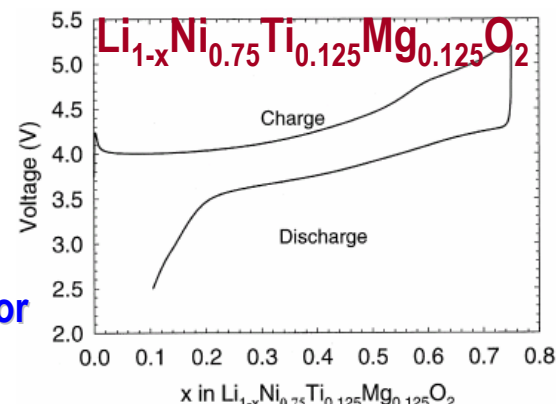
X19A & X18B (XAS) and X14A & X18A (XRD) at National Synchrotron Light Source (NSLS)



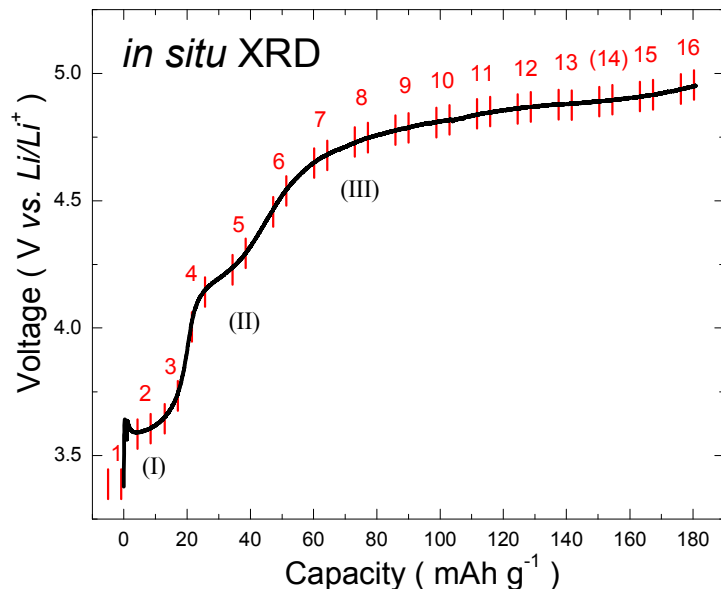
Examples of using *in situ* XRD to study the relationship between the structural changes and electrochemical performance



Overcharge to 5.0V the structure clasped for LiNiO₂ but preserved for LiNi_{0.75}Ti_{0.125}Mg_{0.125}O₂ !

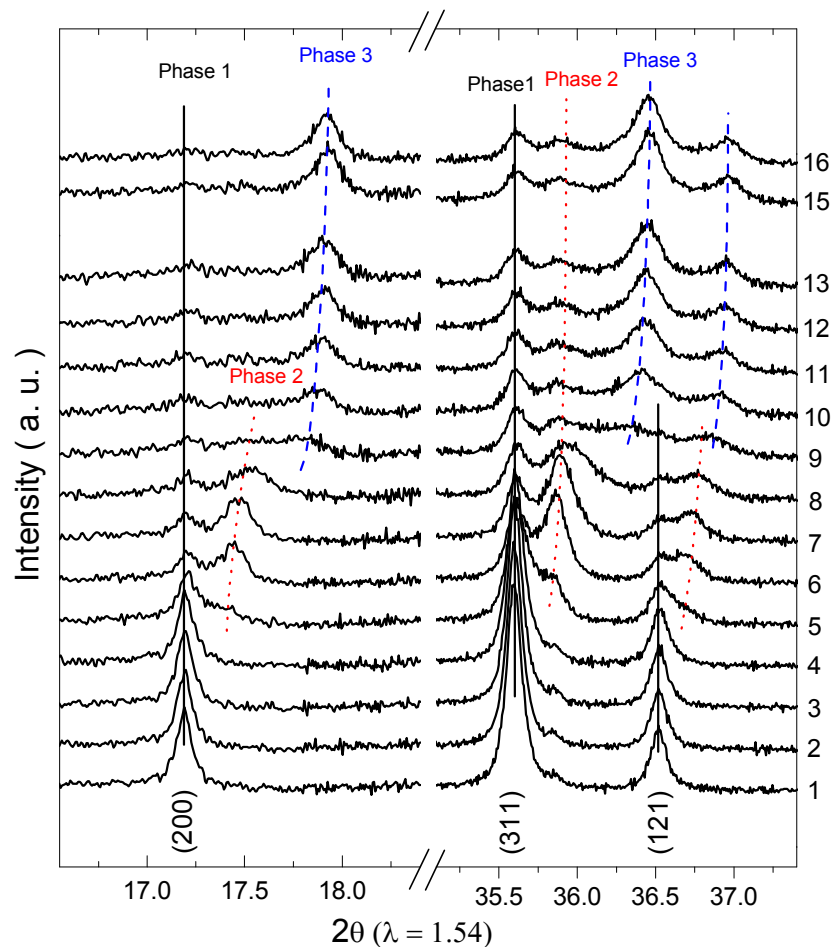


In situ XRD of $\text{C-LiFe}_{1/4}\text{Mn}_{1/4}\text{Co}_{1/4}\text{Ni}_{1/4}\text{PO}_4$ during first charge



Cut-off voltage: ~ 5.0 V, C/7 rate

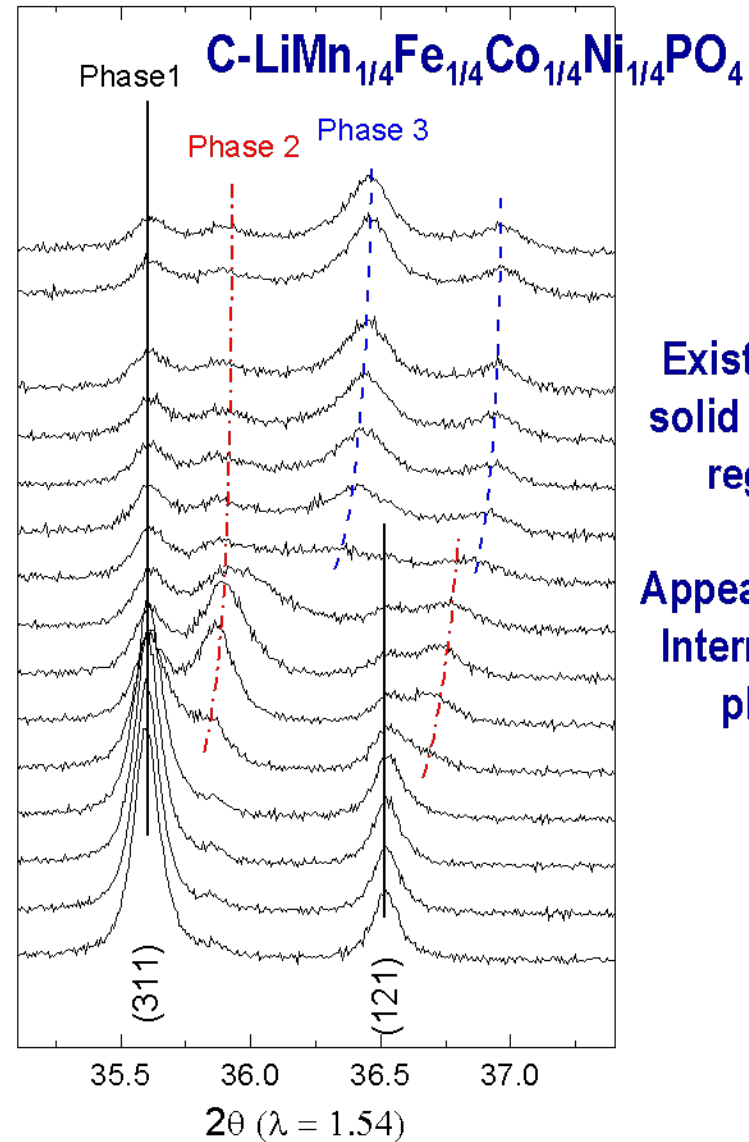
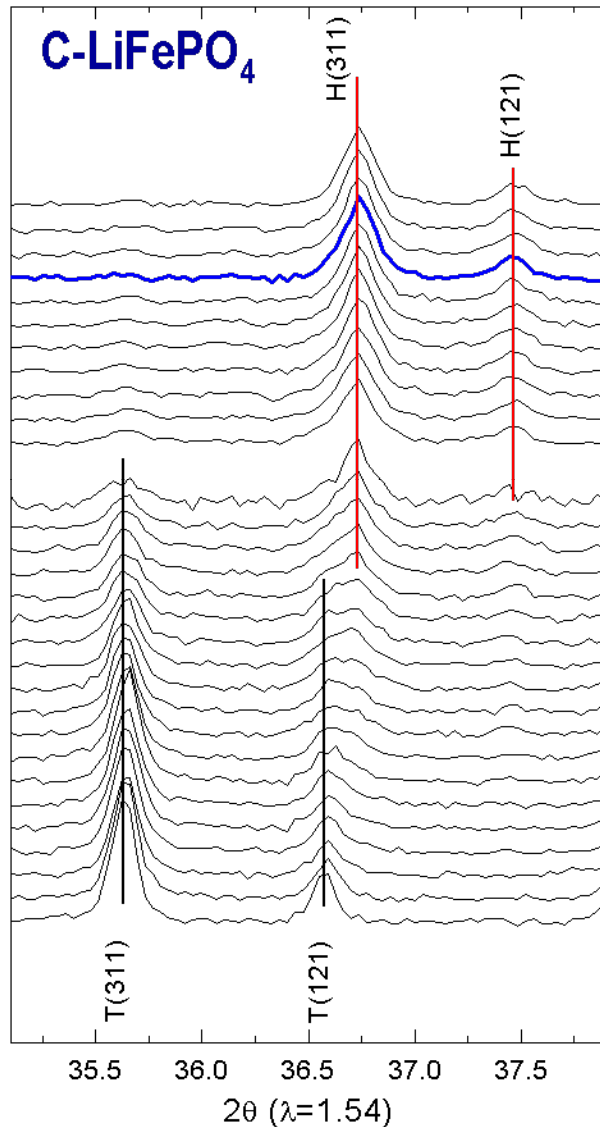
Developing high voltage (high energy density)
cathode by Mn Co Ni substitution



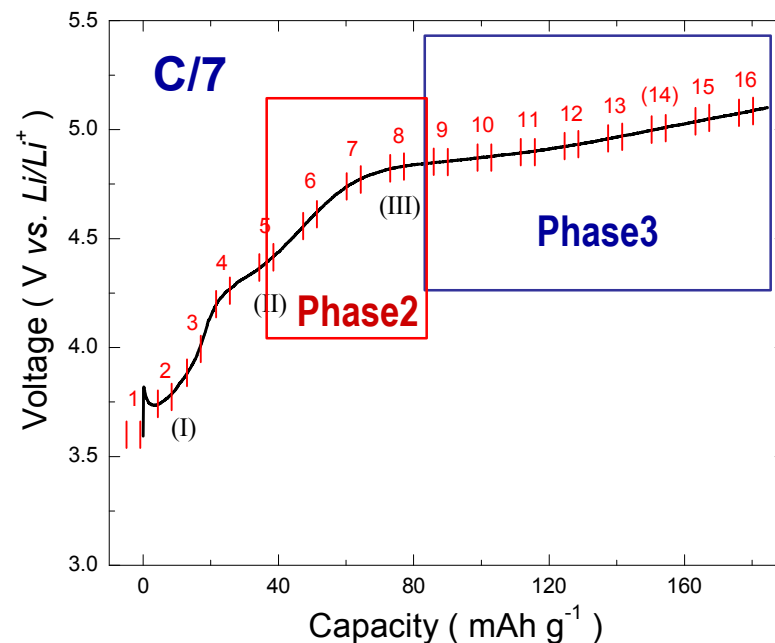
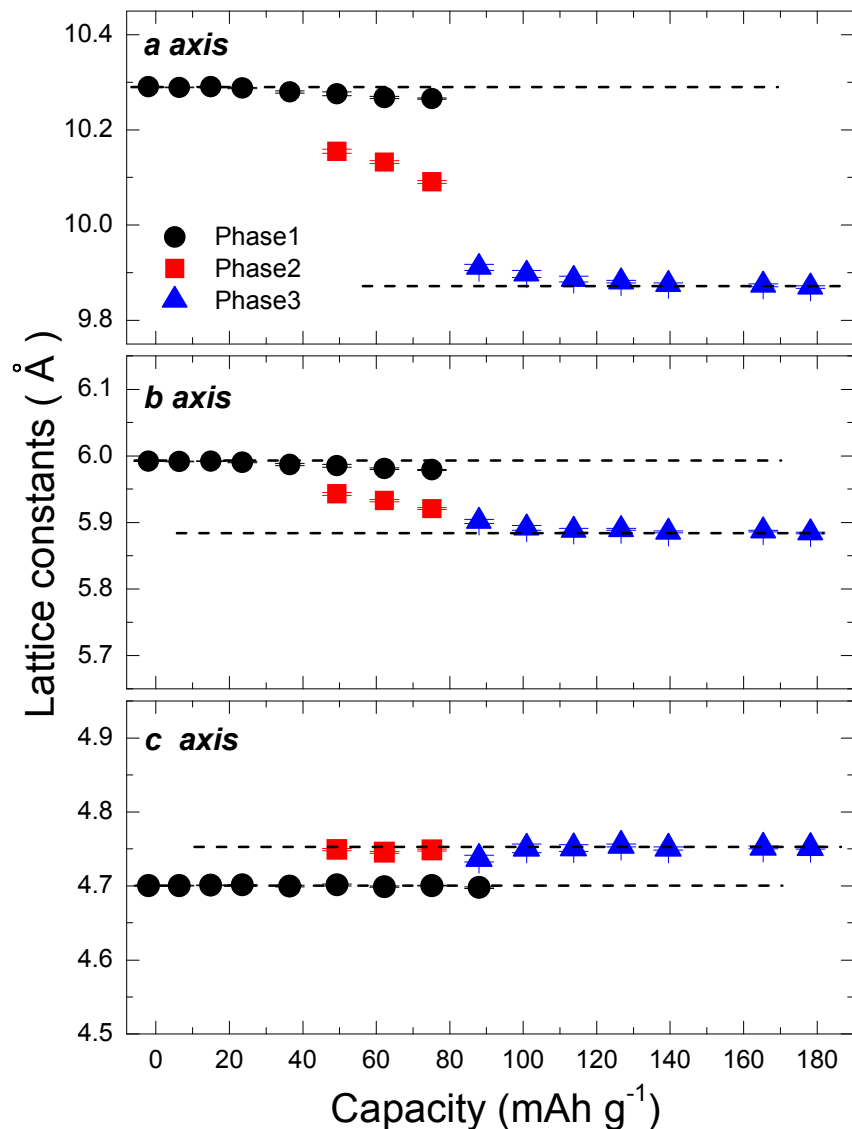
- ➔ Appearance of intermediate phase (phase 2) and solid-solution regions!
- ➔ From scan 2 to 4 (1st plateau region), small changes in the XRD patterns (slow crystal structural change).
- ➔ Fast electronic structural changes (from *in situ* XAS) and slow bulk crystal structural changes in this system!

In situ XRD of $\text{C-LiFe}_{1/4}\text{Mn}_{1/4}\text{Co}_{1/4}\text{Ni}_{1/4}\text{PO}_4$ during first charge

Comparison with pure C-LiFePO_4

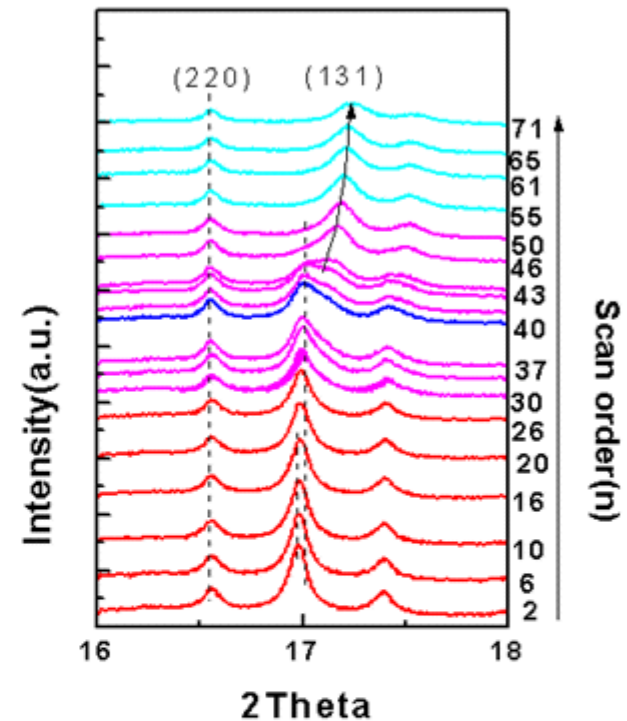
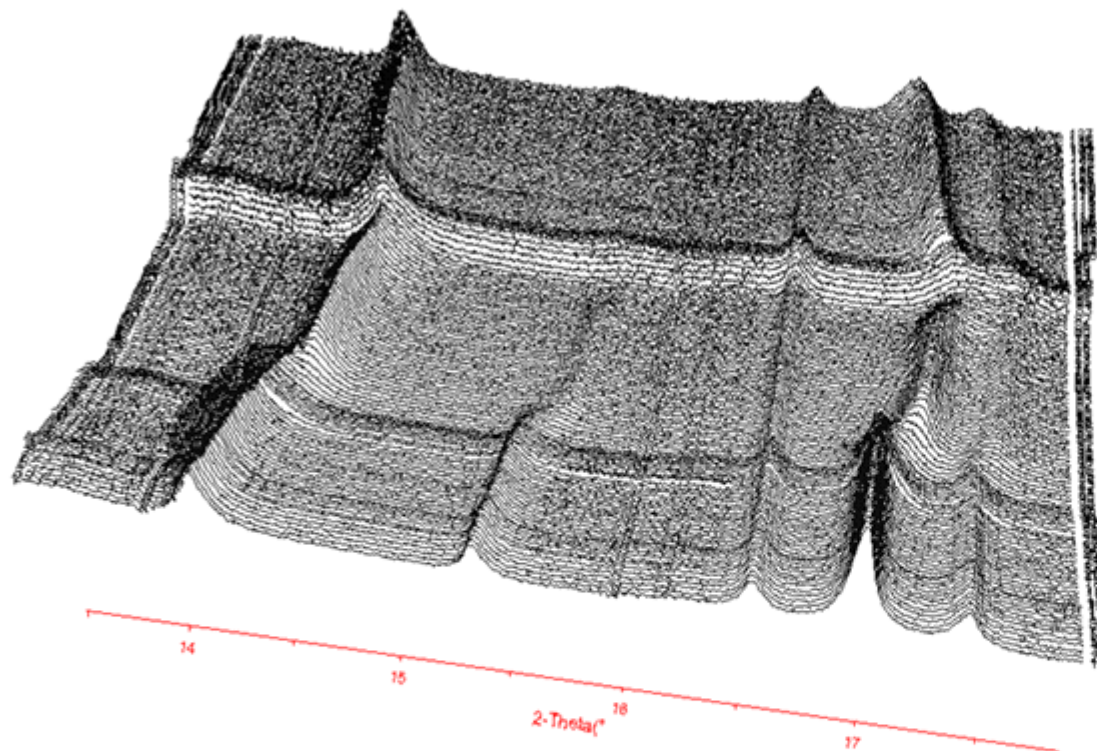


Lattice parameter changes of $C\text{-LiFe}_{1/4}\text{Mn}_{1/4}\text{Co}_{1/4}\text{Ni}_{1/4}\text{PO}_4$ during first charge



- ↪ Appearance of intermediate phase 2.
- ↪ Clear solid solution regions in Phase 2 & 3
- ↪ ~4.8% of volume shrinkage from phase 1 to 3.
- ↪ Intermediate phase and solid solution mechanism ; could be closely related to lattice defects, disorders and cation mixing induced by the substituting metal cations.

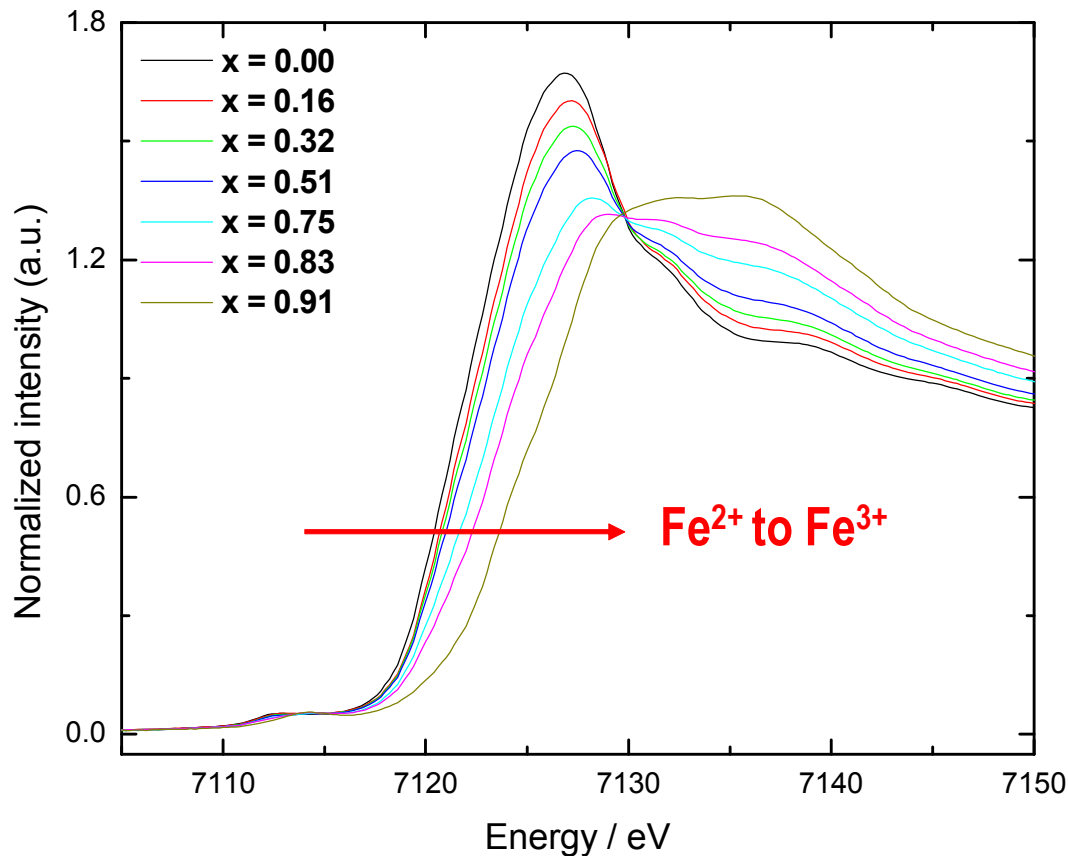
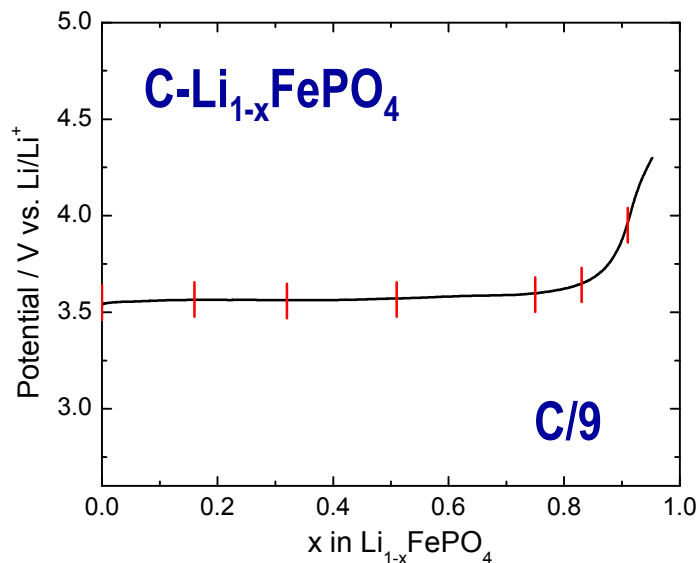
In situ XRD of $\text{C-LiFe}_{0.6}\text{Mn}_{0.4}\text{PO}_4$ during first charge-discharge



- ↪ No intermediate phase was observed
- ↪ Small changes in the XRD patterns during the Fe^{2+} to Fe^{3+} oxidation and solid solution region for final phase
- ↪ Pseudo one-phase reaction during first discharge

In situ Fe K-edge XAS of C-LiFePO_4 during first charge

XANES (X-ray Absorption Near Edge Structure)
: Shift of K-edge position toward **higher** energy
 \Rightarrow **Increase in oxidation state**

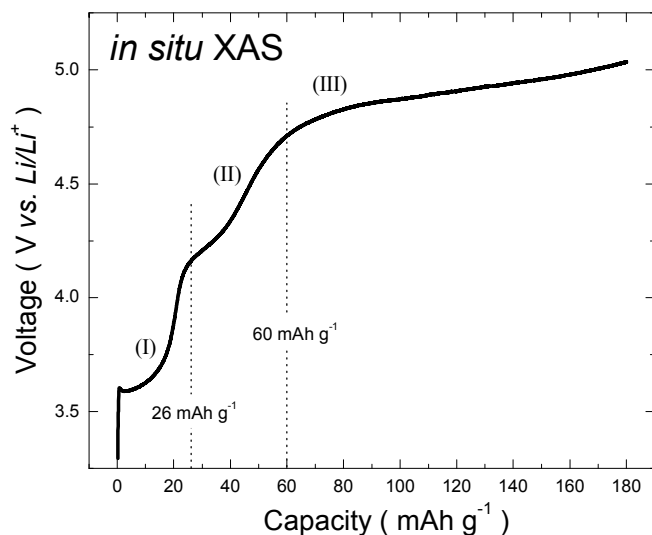


\hookrightarrow Major charge compensation during charge \Rightarrow **Oxidation of Fe^{2+} to Fe^{3+} .**

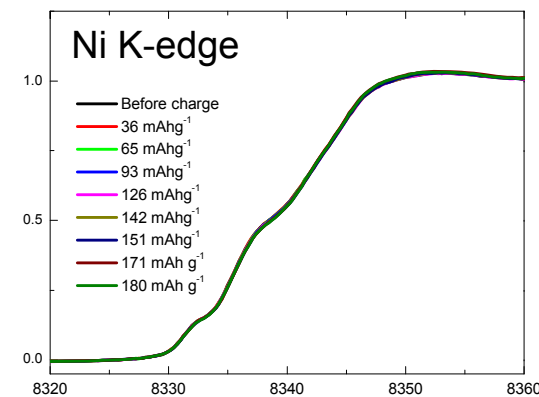
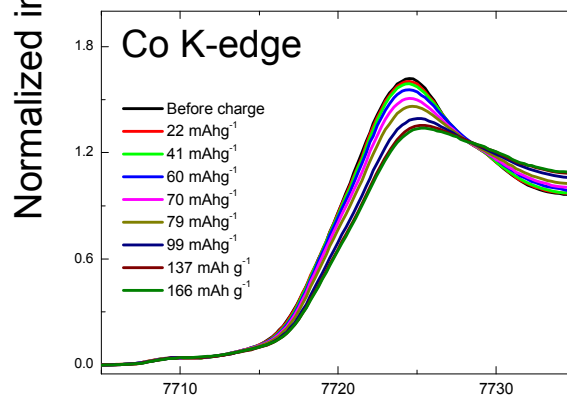
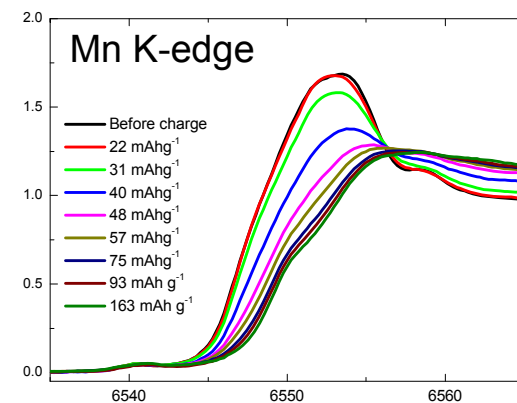
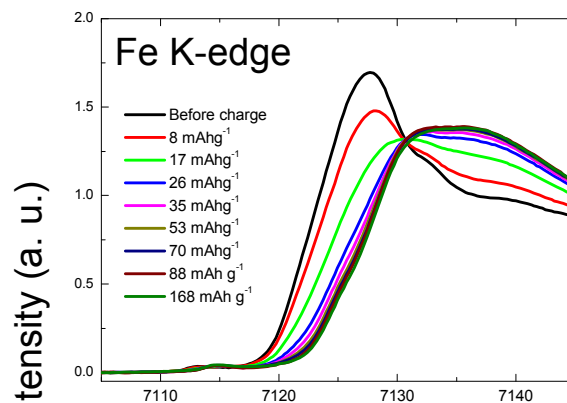
In situ XAS of $\text{C-LiFe}_{1/4}\text{Mn}_{1/4}\text{Co}_{1/4}\text{Ni}_{1/4}\text{PO}_4$ during first charge

Edge shift toward higher energy position

⇒ increase in oxidation state



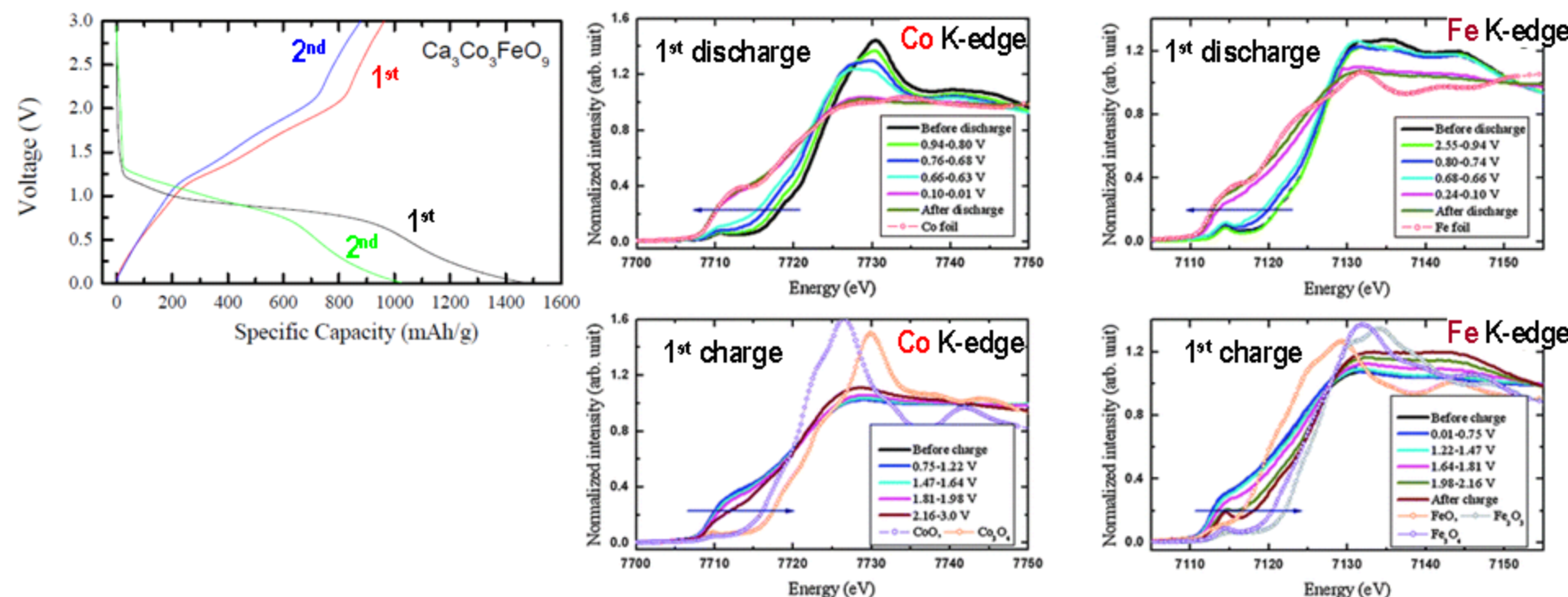
Cut-off voltage: ~ 5.0 V, C/7 rate



Energy (eV)

- Three voltage plateaus at ~ 3.6, 4.2 and 4.7 V ⇒ Redox reactions of $\text{Fe}^{2+}/\text{Fe}^{3+}$, $\text{Mn}^{2+}/\text{Mn}^{3+}$ and $\text{Co}^{2+}/\text{Co}^{3+}$.
- Voltage plateau over ~ 4.9V ⇒ Mostly electrolyte decomposition.
- Electronic structural changes following the lithium extraction quite well to balance the electrical neutrality.

In situ XAS of *new anode material* during first charge-discharge; Iron-substituted calcium cobaltite ($\text{Ca}_3\text{Co}_3\text{FeO}_9$)



↪ In collaboration with KIST (Korea), charge storage mechanism of new anode material, $\text{Ca}_3\text{Co}_3\text{FeO}_9$, was studied by *in situ* XAS during charge-discharge.

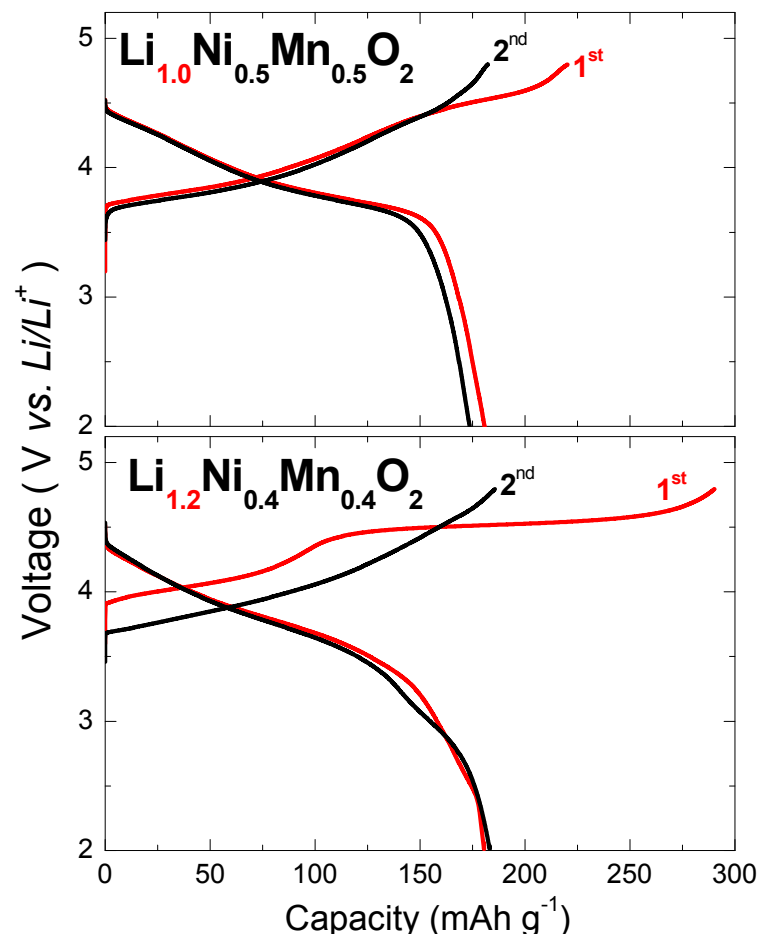
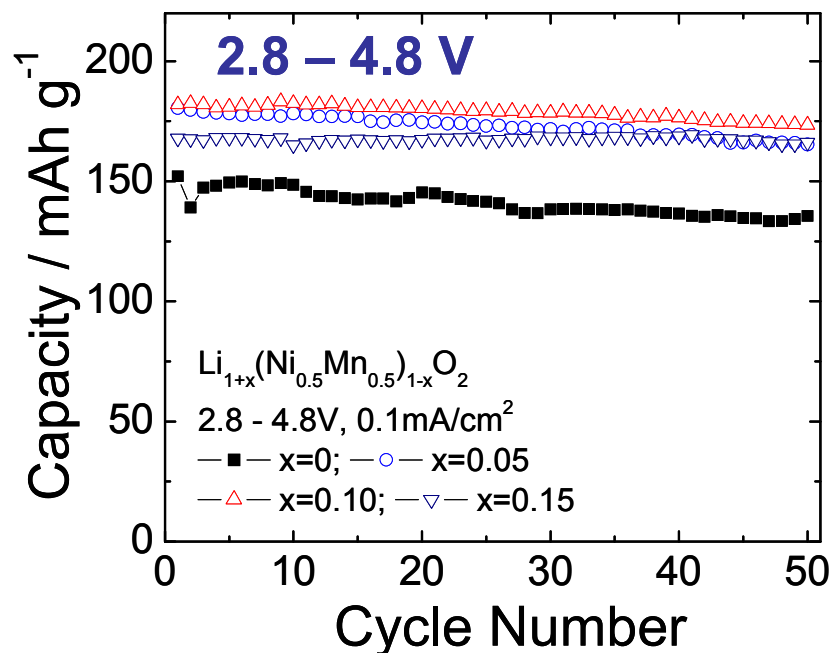
↪ Proposed charge storage mechanism;



High voltage layered structure cathode materials with high capacity;

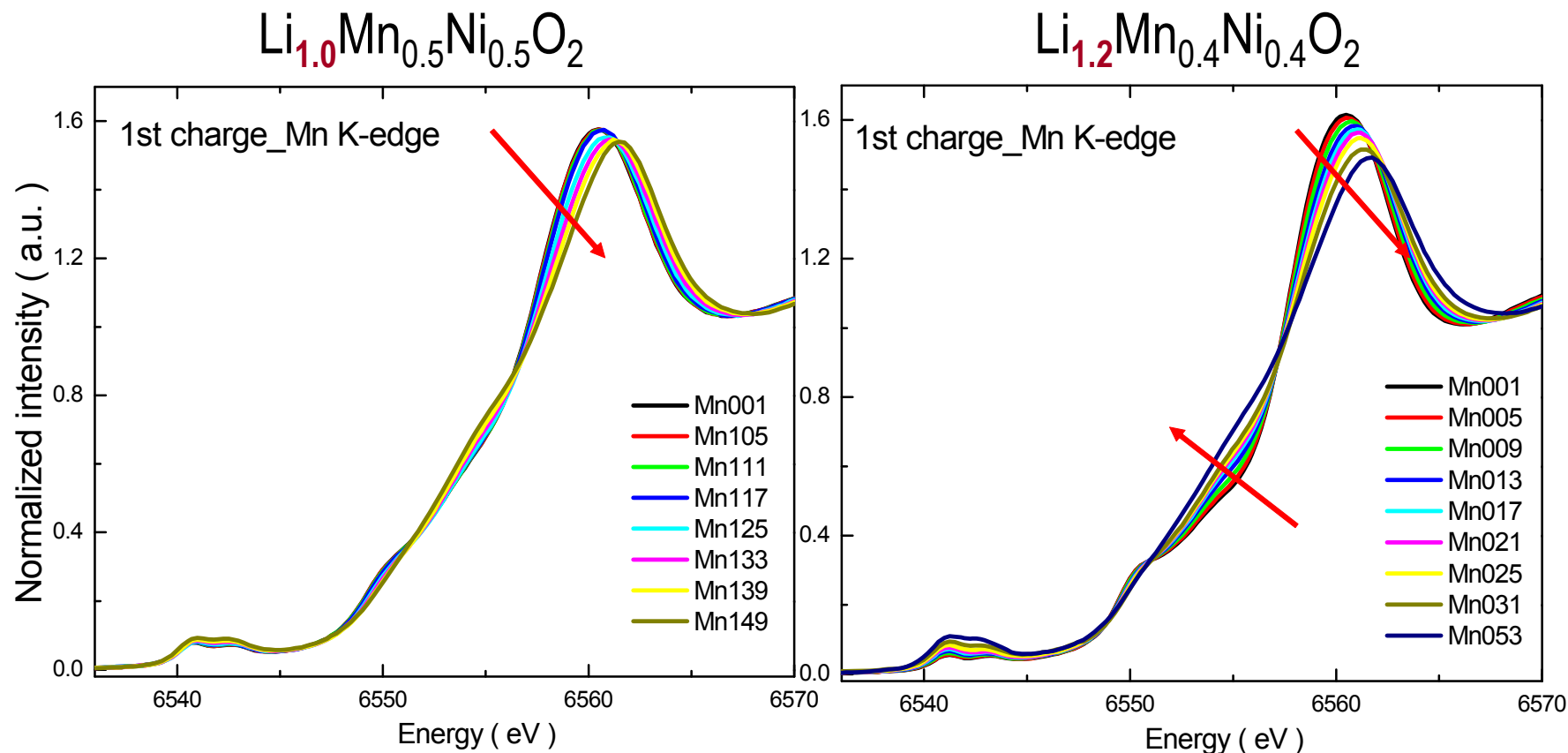


Collaboration with Argonne National Lab. (ANL)



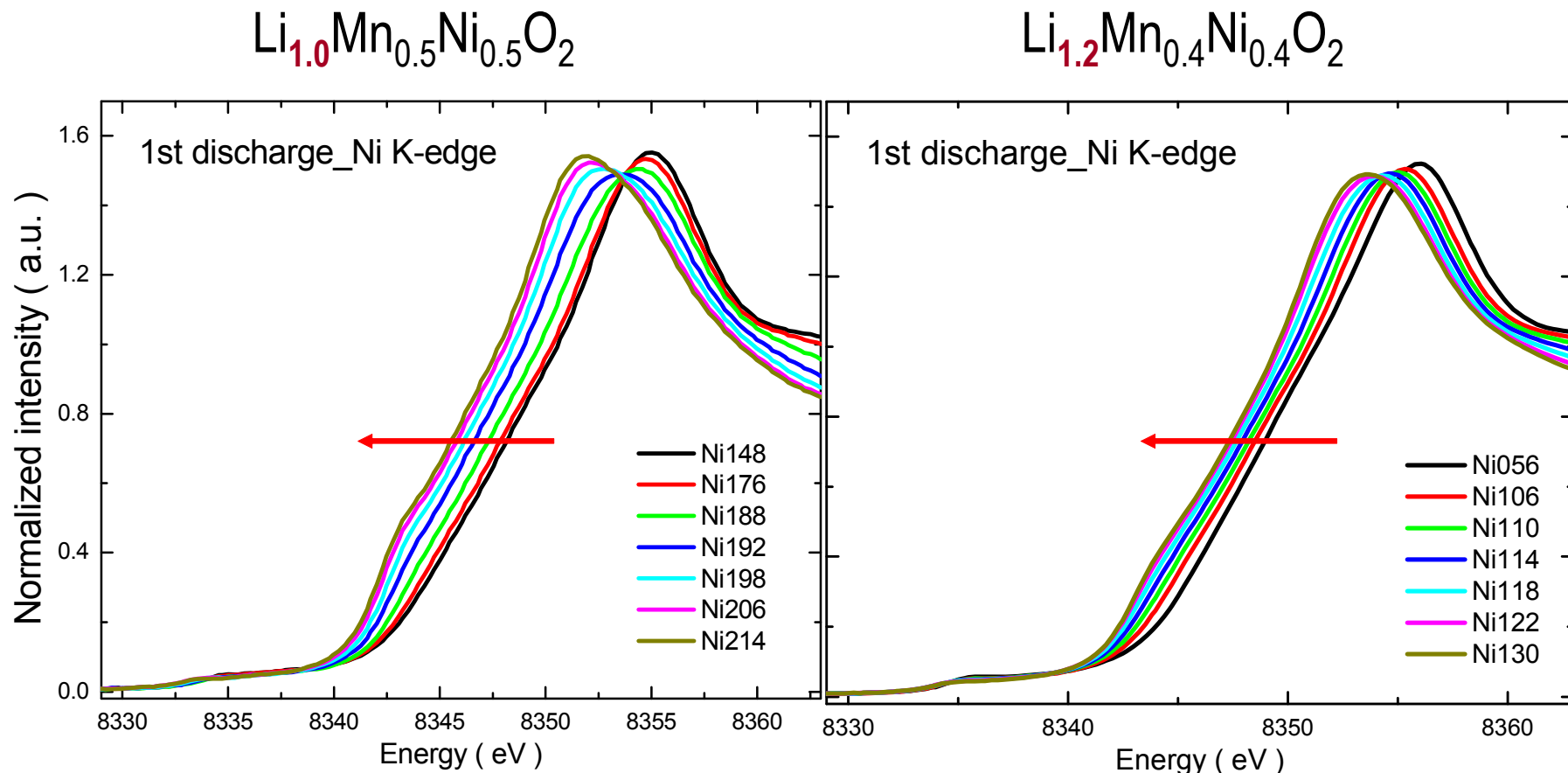
- ➔ In collaboration with Dr. Kang and Dr. Thackeray in ANL, the local electronic and structural changes of $\text{Li}_{1+x}(\text{Ni}_{0.5}\text{Mn}_{0.5})_{1-x}\text{O}_2$ electrode during charge-discharge at high voltages were studied by *in situ* XAS.
- ➔ The lithium rich $\text{Li}_{1+x}(\text{Ni}_{0.5}\text{Mn}_{0.5})_{1-x}\text{O}_2$ show higher capacity and better capacity retention if activated during first charge above 4.6V.

Mn K-edge XANES during 1st charge



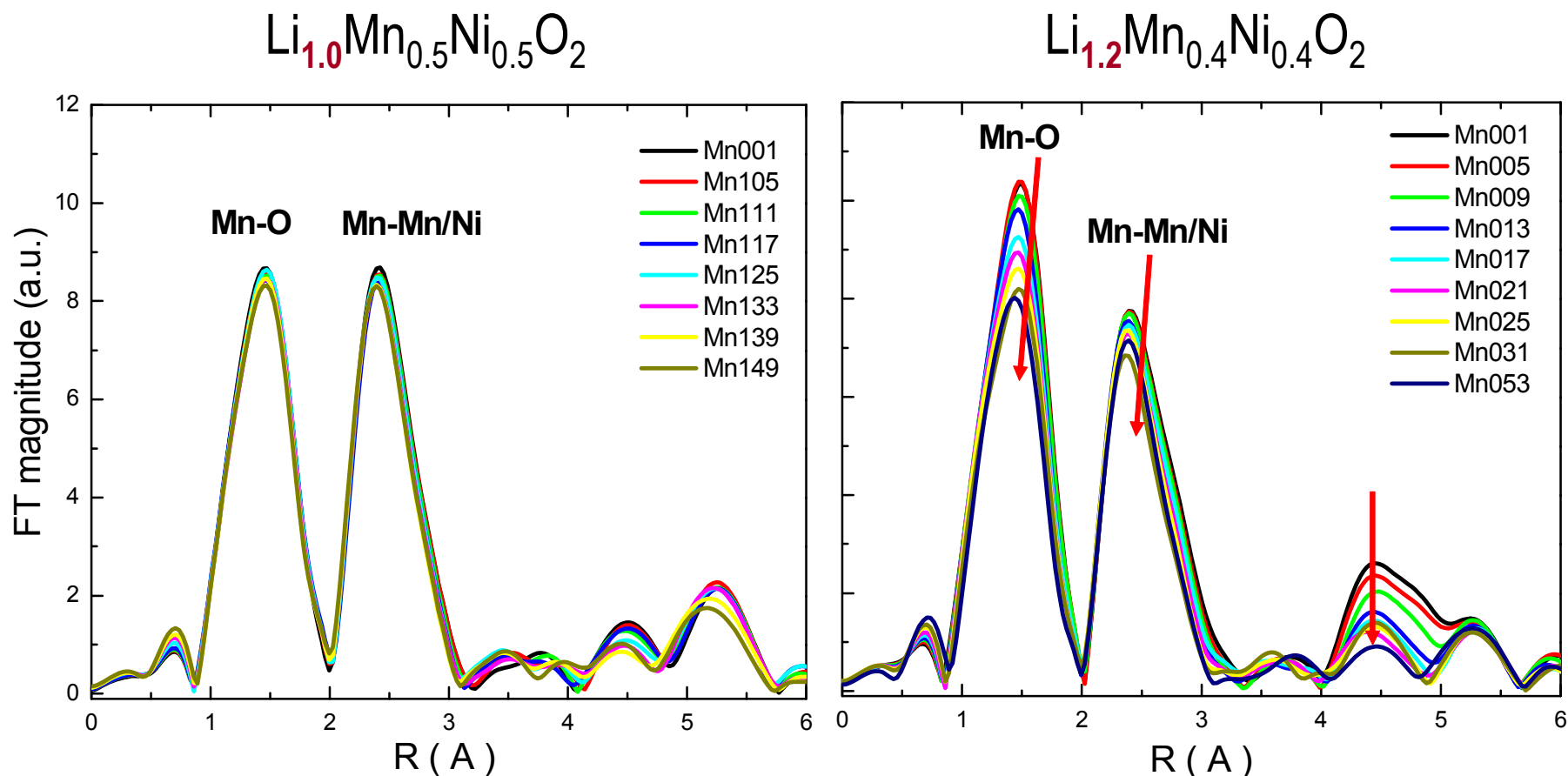
➔ The near edge spectra changes much more significantly in Li_{1.2}Mn_{0.4}Ni_{0.4}O₂ than in LiMn_{0.5}Ni_{0.5}O₂ supporting to the proposed model of activating Li₂MnO₃ alike phase during first high V charge.

Ni K-edge XANES during 1st discharge



➔ The narrower energy shift range of Ni K-edge during discharge for Li_{1.2}Mn_{0.4}Ni_{0.4}O₂ comparing with LiMn_{0.5}Ni_{0.5}O₂ showing that the extra capacity for Li_{1.2}Mn_{0.4}Ni_{0.4}O₂ is not contributed by Ni.

Mn K-edge EXAFS during 1st charge



↪ The decreasing coordination number for Mn-O shell during first charge for $\text{Li}_{1.2}\text{Mn}_{0.4}\text{Ni}_{0.4}\text{O}_2$ indicating that the some oxygen atoms surrounding Mn were lost during high V first charge.

Solubility and Li⁺ transference number of Li₂O-TPFPB and Li₂O₂-TPFPB based electrolytes

Solubility

Nominal molar concentration	Solubility (mol/L)
0.2 M Li ₂ O	0.0104 ± 0.002
0.2 M Li ₂ O ₂	0.0198 ± 0.0017
0.2 M Li ₂ O/ 0.4 M TPFPB	0.1919 ± 0.002
0.4 M Li ₂ O/ 0.8 M TPFPB	0.2398 ± 0.002
0.2 M Li ₂ O ₂ / 0.4 M TPFPB	0.1896 ± 0.0017

Transfer numbers

No.	Electrolyte	t _{Li+}	t _{x-}
a	0.4 M TPFPB-0.2 M Li ₂ O-PC:DMC (1:1)	0.78	0.22
e	0.4M TPFPB-0.2 M Li ₂ O ₂ -PC:DMC (1:1)	0.74	0.26
f	0.4 M TPFPB-0.2 M Li ₂ O-EC:DMC (1:1)	0.89	0.11

➡ Significant improvement of solubility and Li⁺ transfer numbers for Li₂O and Li₂O₂ based electrolytes by adding TPFPB.

What Chemistry beyond Li-ion?

Battery type	Electrochemical reaction	Energy density (Wh/kg)	Real energy density (Wh/kg)	Real/Cal (%)
Pb-acid	$\text{Pb} + \text{PbO}_2 + 2\text{H}_2\text{SO}_4 \leftrightarrow 2\text{PbSO}_4 + 2\text{H}_2\text{O}$	171	30-40	17-24
Na-S	$2\text{Na} + 5\text{S} \leftrightarrow \text{Na}_2\text{S}_5$	760	80-100	10-13
Ni-MxH	$1/2 \text{H}_2 + \text{NiOOH} \leftrightarrow \text{Ni(OH)}_2$	378	50-70	13-19
Li-ion	$2\text{Li}_{0.5}\text{CoO}_2 + \text{LiC}_6 \leftrightarrow 2\text{LiCoO}_2 + \text{C}_6$	584	150-200	25-34
Li-S	$\text{Li} + 2\text{S} \leftrightarrow \text{Li}_2\text{S}$	2674	250-300	9-11
Li-MnO ₂	$2\text{Li} + 2\text{MnO}_2 \rightarrow \text{Li}_2\text{O} + \text{Mn}_2\text{O}_3$	770	100-220	13-29
Zn-O ₂	$\text{Zn} + 1/2 \text{O}_2 \rightarrow \text{ZnO}$	1350	150-200	11-15
Li-(CF) _n	$\text{Li} + (\text{CF})_n \rightarrow \text{LiF} + \text{C}$	2260	200-300	9-13
Li-O ₂	$2\text{Li} + \text{O}_2 \rightarrow 2\text{Li}_2\text{O}$	5900	/	/
Li-F ₂	$2\text{Li} + \text{F}_2 \rightarrow 2\text{LiF}$	6250	/	/
H ₂ -O ₂	$\text{H}_2 + 1/2\text{O}_2 \rightarrow \text{H}_2\text{O}$	1937	250-400	13-26

Among the 24 on-going NEDO projects, one is Li-air and another one is Zn-air

Obstacles for Rechargeable Metal Air Cells

Metal air in non-aqueous electrolyte

Li-air

Feasibility for air cathode: gas diffusion electrode.

Rechargeability (Li oxide)

Electrode structure (prevent the pores from being filled by Li Oxide - solubility).

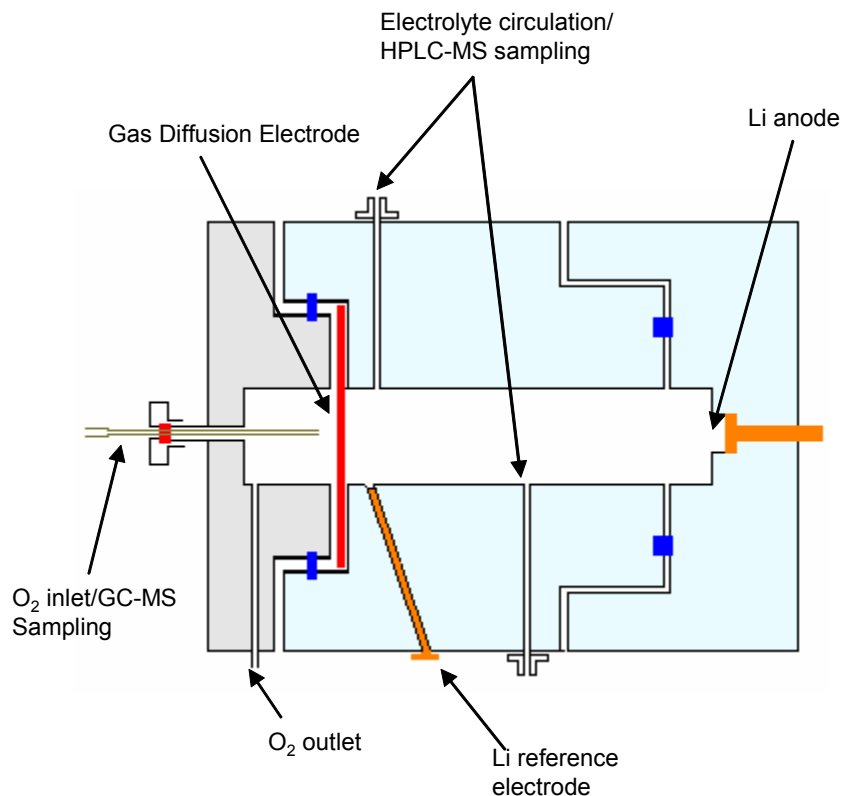
Solubility of Li oxides.

Oxygen solubility in non-aqueous electrolytes

Li Peroxide (Li₂O₂), safety

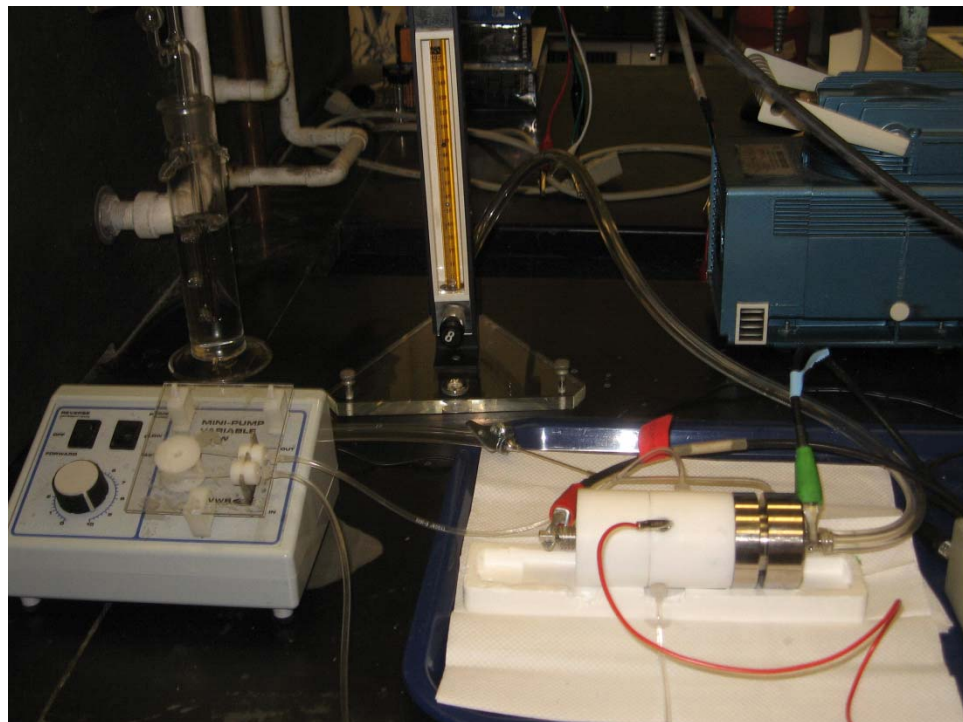
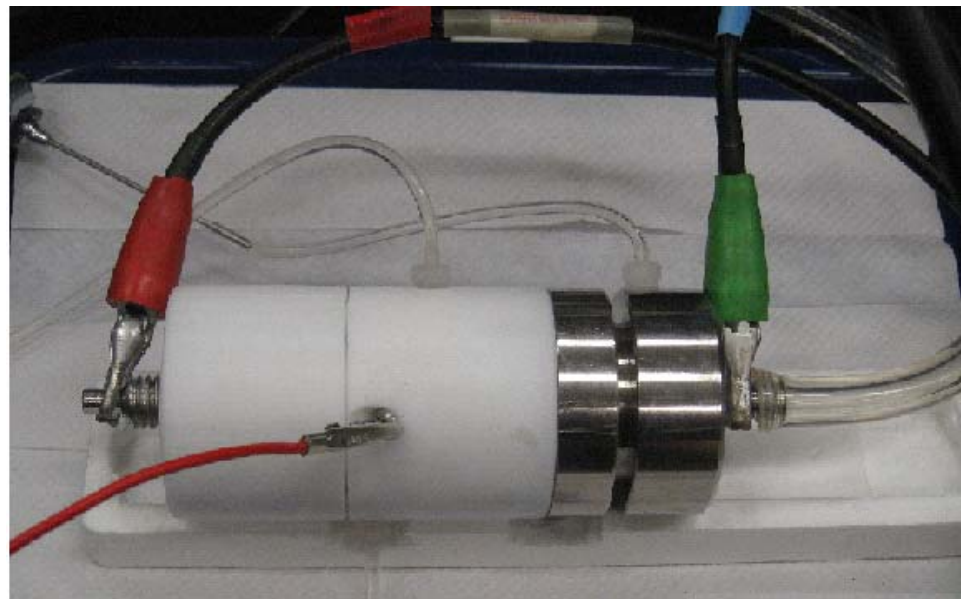
New organic electrolytes, new air cathodes and testing Zn-Air and Li-Air cells

Are being developed by the collaboration between UMASS Boston and BNL

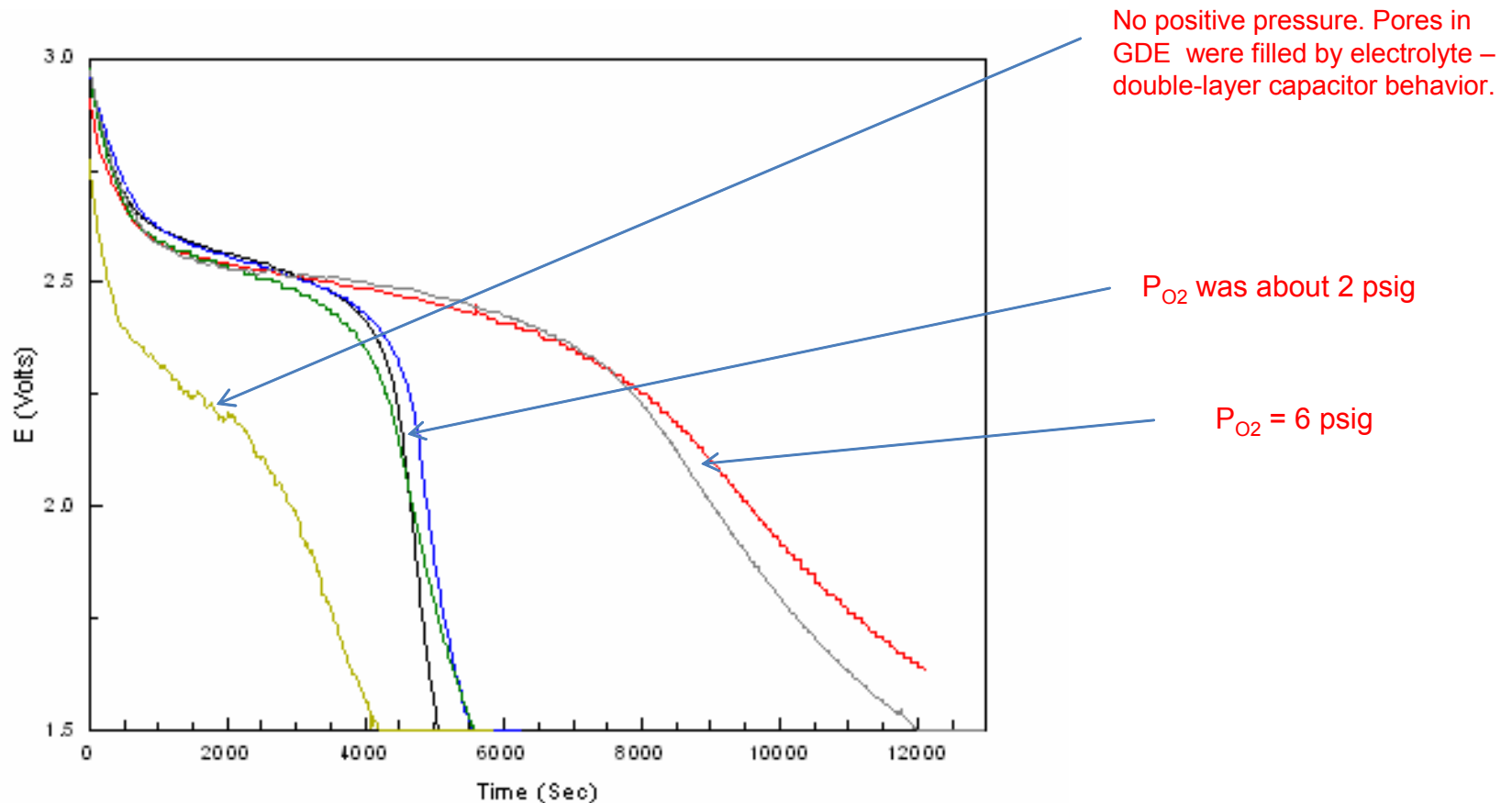


Electrochemical cell designed and constructed at **UMASS Boston for Li-air cell**

- discharge and recharge
- while the forming gas and electrolyte composition can be monitored real-time by GC-MS and HPLC-MS, respectively.
- Electrolyte circulation for Li oxide removal and re-dissolution.



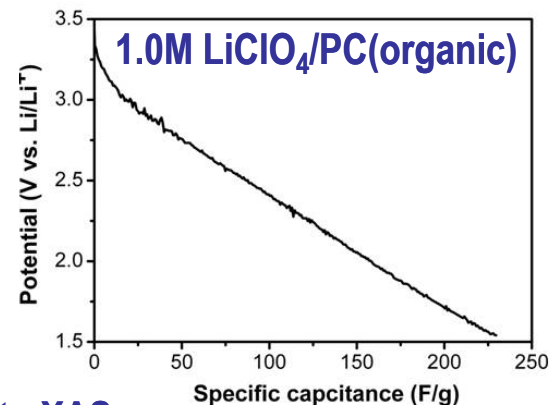
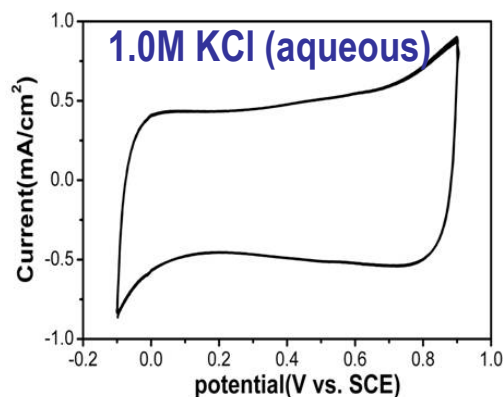
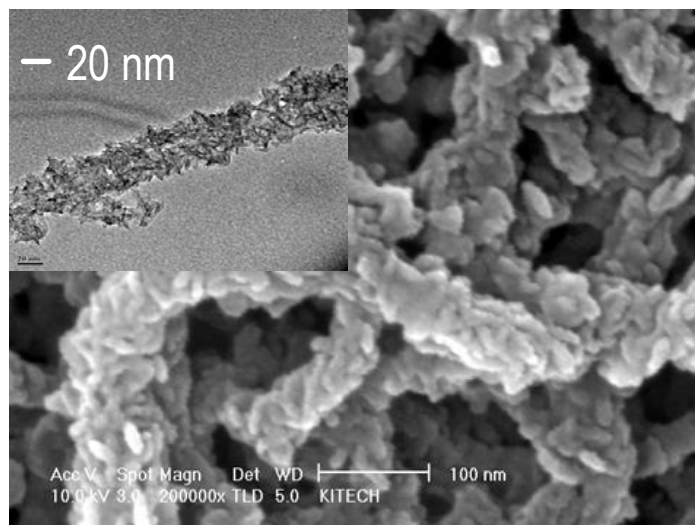
Establishing 3-phase Interface by adjusting O₂ pressure



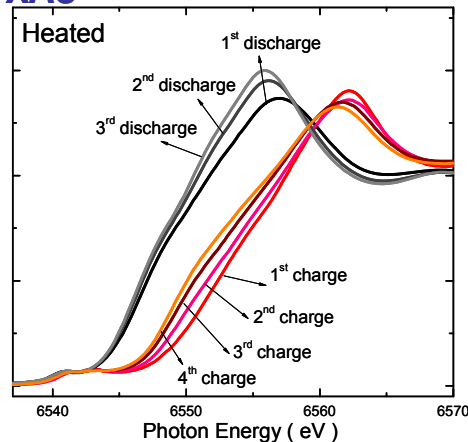
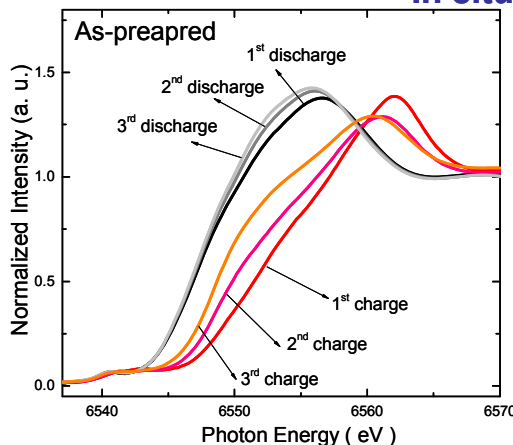
Higher gas pressure creates larger reaction interface for oxygen reduction. Too high pressure will cause cell leakage

MnO₂/CNT nanocomposite materials for supercapacitor applications

Synthesized by solution based direct redox reaction



In situ XAS



- In collaboration with Yonsei University in Korea, MnO₂/CNT nanocomposite electrode materials for supercapacitor applications were studied by using *in situ* XAS during charge-discharge.
- Heat treatment of the MnO₂/CNT nanocomposite electrodes improved the cyclability (i.e. reversibility) in organic electrolytes which confirmed by *in situ* XAS study.

Planned work for FY 2009 and FY2010

- Complete the *in situ* XRD studies in collaboration with Hydro-Quebec and CAS on coated and uncoated $\text{LiFe}_{1-x}\text{M}_x\text{PO}_4$ (M=Mn, Co, and Ni) type of olivine structured cathodes. (milestone for Sep. 2009)
- Further development of *in situ* XAS technique for thermal stability studies. Apply this new technique to various electrode materials to probe the structural changes at the surface and in the bulk simultaneously. Co-relate these changes to understand the fundamental aspects of the safety related thermal run away of lithium-ion cells.
- Further development of surface and interface techniques, such as TEM, electron diffraction, and electron energy loss spectroscopy (EELS) for SEI layer formation and functionality studies.
- Design, synthesis, and characterization of new salts, new additives, and new electrolyte systems for high voltage lithium-ion cells, lithium metal cells and lithium-air cells in collaboration with MER Corp. and Army Research Lab (ARL).
- In collaboration with **UMASS at Boston**, continue on the efforts to develop gas diffusion electrode for Li-air batteries using organic electrolytes. The key issue is to increase the solubility of oxygen to overcome the oxygen deficiency in organic electrolytes.

Summary

- *In situ* XRD and XAS techniques have been developed at NSLS and made available to battery research community (SUNYSB, ANL, Yardney, and Duracell (P&G)).
- In collaboration with ANL, $\text{Li}_{1+x}(\text{Ni}_{0.5}\text{Mn}_{0.5})_{1-x}\text{O}_2$ new cathode materials have been studied using *in situ* XRD and XAS. The results of these studies provide useful information for improving the energy density and cycleability of Li-ion batteries.
- In collaboration with Institute of Physics in China, $\text{Li}_{1-x}\text{Fe}_{1/4}\text{Mn}_{1/4}\text{Co}_{1/4}\text{Ni}_{1/4}\text{PO}_4$ cathode material has been studied. Clear K-edge shifts to higher energies for Fe, Mn, and Co were observed corresponding to the voltage plateaus at ~3.5 (Fe^{2+} to Fe^{3+}), ~4.1 (Mn^{2+} to Mn^{3+}), and ~4.8 V (Co^{2+} to Co^{3+}). An intermediate phase and solid solution regions for all three phases were clearly observed during charge in the *in situ* XRD patterns. This is quite different than the unsubstituted LiFePO_4 . These results are quite important for synthesis high voltage (high energy density) cathode materials with olivine structures.
- New boron based additives with capability to dissolve Li_2O and Li_2O_2 in organic solvents have been synthesized and studied. These new electrolytes have high potential to be used in high energy density Li-Air and lithium metal batteries.
- Collaborations with US industrial partners, as well as with US and international research institutions have been established. The results of these collaborations have been published or presented at invited talks at international conferences.