

PROJECT OBJECTIVES

Goal: Microchannel heat exchangers can attain very high rates of heat transfer. This will allow an increase in the maximum receiver flux by a factor of 5 to 10 which will result in a reduction in the size of the receiver by a similar amount which in turn leads to a reduction in thermal losses from the receiver and possibly receiver cost.

Innovation: This use of microchannel geometries for heat transfer can attain allowable receiver fluxes of 100 W/cm² for supercritical CO₂ receivers and 400 W/cm² for molten salt receivers. This should be compared to a maximum allowable flux of 30 to 100 W/cm² for current receiver technology.

¹Romero, M., Buck, R., and Pacheco, J. E., 2002

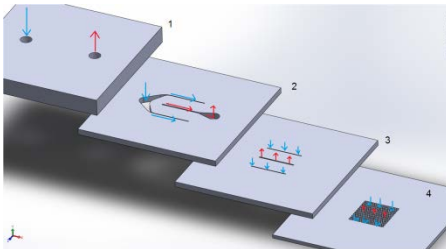
Milestones: None during reporting period.

APPROACH

- Use simulation to develop designs of both a supercritical CO₂ receiver and a molten salt receiver capable of achieving the performance includes in the project objectives.
- Based on simulation results use microlamination to assemble laboratory test articles for supercritical CO₂ and molten salt.
- Assemble a flux concentrator capable of achieving 400 W/cm² incident flux and assemble test loops for supercritical CO₂ and molten salt
- Complete a laboratory demonstrate the ability of the test articles to meet the required performance.
- Based on laboratory results, assemble a supercritical CO₂ test article and test using the PNNL solar dish concentrator.
- Use simulation to design a microscale adaptive flow control system
- Complete a laboratory demonstration of a single and multiple channel adaptive flow control device.

KEY RESULTS AND OUTCOMES

- Based on our structural analysis it appears that the use of refractory metals will allow a receiver design that can operate with 100 Bar CO₂ at 600 C. We have identified vendors and fabrication options for the CO₂ test article.
- We have completed the design and assembly of the flux concentrator and are assembling the CO₂ test loop, molten salt test loop and an apparatus for testing microchannel receivers at pressure and temperature.



Design of Supercritical CO₂ test article

NEXT MILESTONES

- No goals from the SOPO will be completed in the next reporting period.
- Task 1 – Key risk is that no design will meet the projects objectives, the use of arrays of pins appears to meet all of our performance goals.
- Task 2 – The key risks are delamination due to the high pressure of supercritical CO₂ and thermal stresses. The use of refractory metals in place of stainless steel appear to result in a design that can meet our performance goals and fabrication options have been identified.
- Task 3 – The key risk is in the performance of the flux concentrator, we are minimizing that risk by using approaches developed and documented by others.
- Task 4 – Risks will be minimized by using simulation to identify attractive designs before initiating experimental investigations.