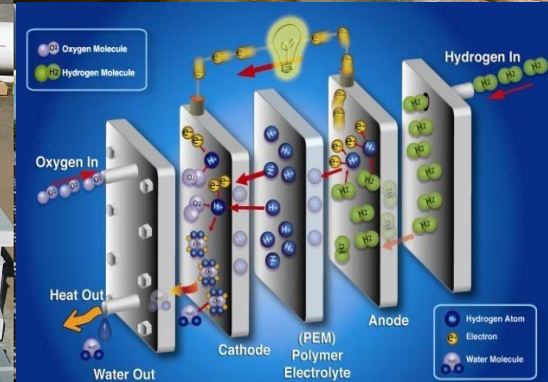


# Highly Efficient, Solar Thermochemical Reaction Systems (2014 R&D 100 Award Winner)

U.S. DEPARTMENT OF  
**ENERGY**

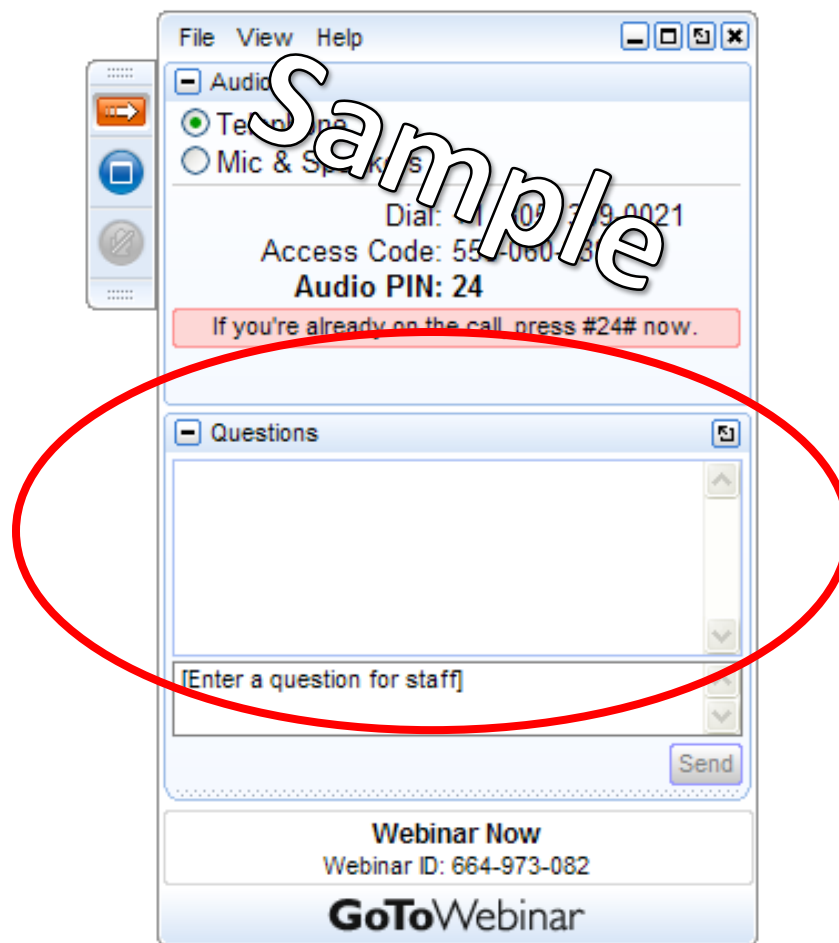
Energy Efficiency &  
Renewable Energy



U.S. Department of Energy  
Fuel Cell Technologies Office

# Question and Answer

- Please type your question into the question box



[hydrogenandfuelcells.energy.gov](http://hydrogenandfuelcells.energy.gov)



# HIGHLY EFFICIENT, SOLAR THERMOCHEMICAL REACTION SYSTEMS

*Robert S Wegeng, PI*

FCTO Webinar

January 13, 2015



**2014 R&D 100 Award Winning Technology**

# HIGHLY EFFICIENT, SOLAR THERMOCHEMICAL REACTION SYSTEMS

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## Acknowledgments

To the **DOE Fuel Cell Technology Office (FCTO)** for early support in the 1990s and 2000s to the micro- and meso-channel process technology that is being adapted for solar applications!

To the **DOE Solar Energy Technologies Office** for the support to the current work that is being described in this presentation!

To **FCTO** for the opportunity to present our work in this webinar!



# HIGHLY EFFICIENT, SOLAR THERMOCHEMICAL REACTION SYSTEMS

*Robert S Wegeng, PI*

**FCTO Webinar**

**January 13, 2015**

## **Project Team**

Pacific Northwest National Laboratory

Southern California Gas Company

Diver Solar LLC

Barr Engineering

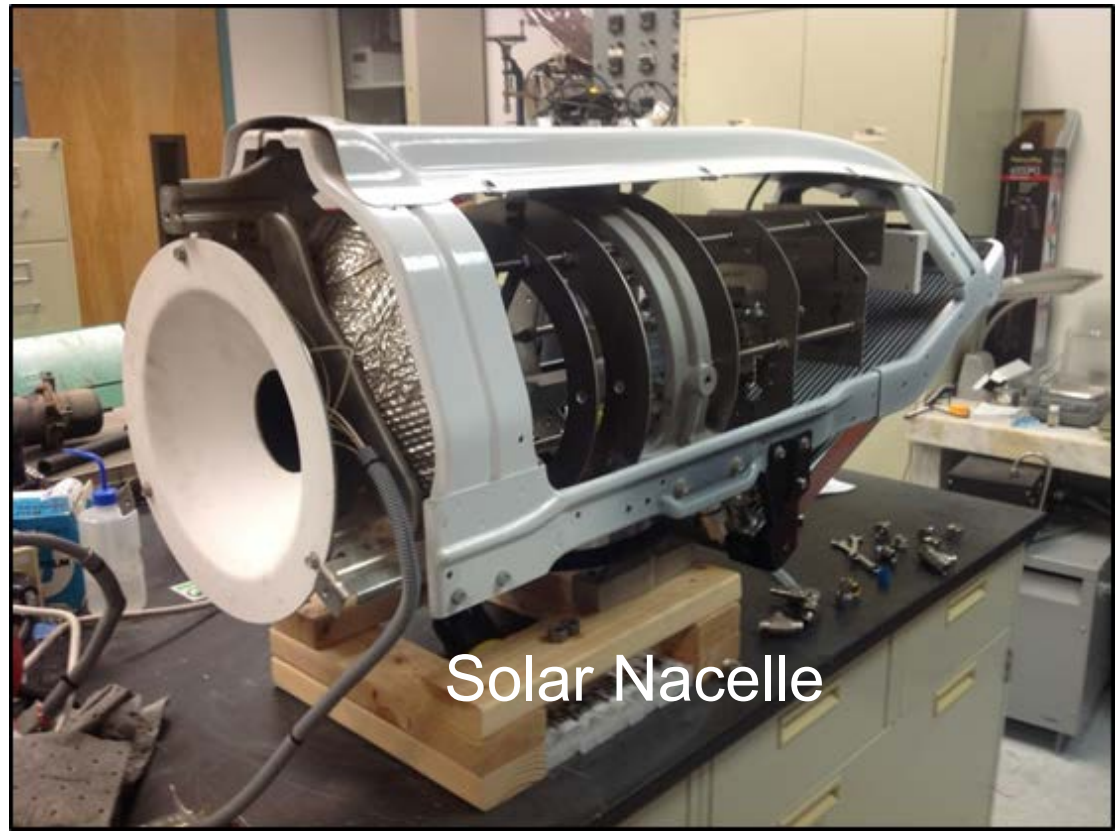
Infinia Technology Corporation

Oregon State University

# Solar Thermochemical Reaction System

## On-Sun Testing Accomplished 69% Solar-to-Chemical Energy Conversion Efficiency\* During 2013

Technology Readiness Level 4 (TRL 4) Reaction System

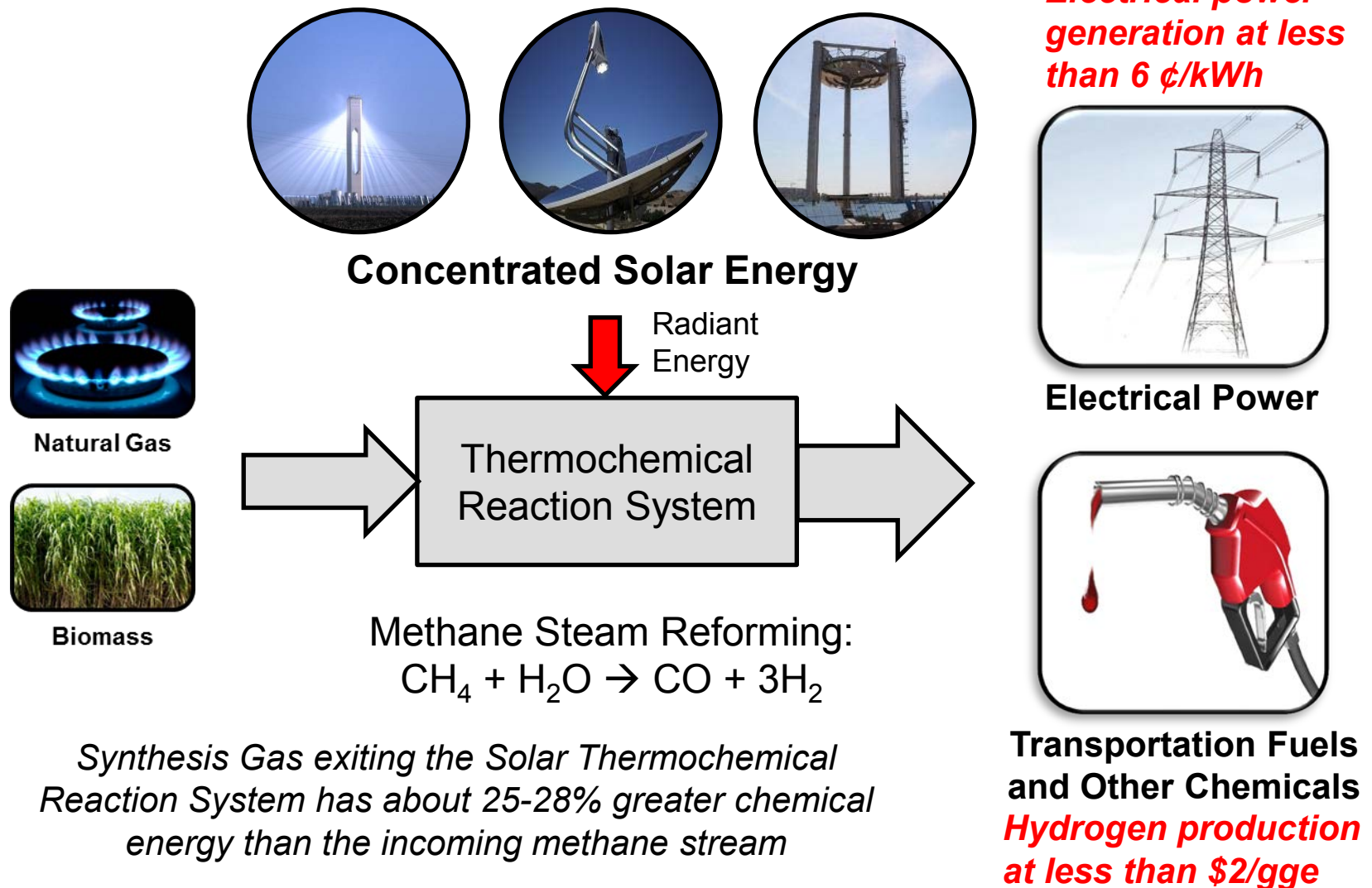


Solar Nacelle

\* Solar-to-Chemical Energy Conversion Efficiency is defined as the ratio of the increase in the Higher Heating Value (HHV) in the reacting stream to the direct (non-diffuse) solar energy that is incident upon the parabolic dish concentrator.

# Technical Approach

Use Concentrated Solar Power to Augment the Chemical Energy Content of Methane and Produce Syngas



# Outline

- ▶ Introduction and Summary
- ▶ Concentrating Solar Power Examples
- ▶ Previous Solar Thermochemical Processing Efforts
- ▶ Example Applications
- ▶ Micro- and Meso-Channel Process Technology
- ▶ TRL 4 System Performance
- ▶ TRL 5 System Discussion (including preliminary performance data)
- ▶ Plan for TRL 6 Demonstration
- ▶ Conclusions
  
- ▶ Recent Selected References



# Concentrating Solar Power





# Concentrating Solar Power

## World's Largest Solar Thermal Power Station: Ivanpah



- California's Mojave Desert
- 392 MegaWatts
- 173,500 heliostats, each with two mirrors

- Developed by BrightSource Energy and Bechtel
- Unit 1 connected to the grid in September 2013
- Capital Cost: \$2.2 B
- Largest investor: NRG Energy



# Previous Work by Others

## Solar-to-Chemical Energy Conversion

### Sandia 1980s

- Experiments consisting of the solar CO<sub>2</sub> reforming of methane
  - In conjunction with the Weizmann Institute of Science, using a heat pipe solar receiver and integrated reforming reactors
  - In a direct catalytic absorption reactor; with a 3.5 kW<sub>s</sub> solar concentrator

### Weizmann Institute of Science and DLR 2000s

- Solar steam reforming of methane; 400 kW<sub>s</sub>

### Sandia and DLR 1990s

- Solar CO<sub>2</sub> reforming of methane; 150 kW<sub>s</sub> concentrator; chemical efficiency of 54%

### DLR and CIEMAT 1990s

- Solar steam reforming of methane; 170 kW<sub>s</sub>

### DOE Hydrogen Program

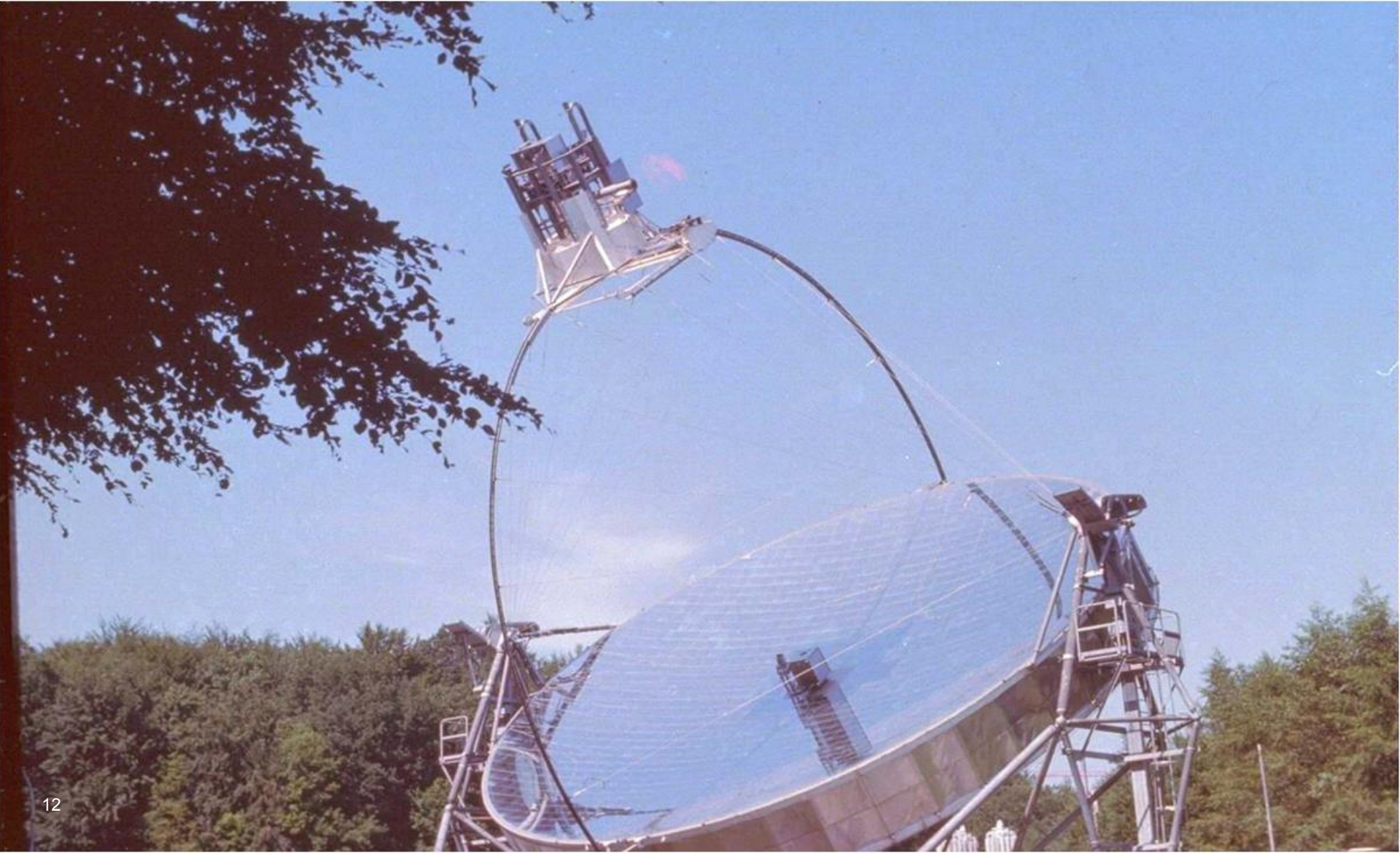
- Several solar thermochemical *water-splitting* investigations
  - Requires significantly higher temperatures, advanced materials, innovative thermal recuperation methods





# Solar CO<sub>2</sub>-Methane Reforming Demonstration (~1990-1993)

Photo courtesy of Sandia National Laboratory

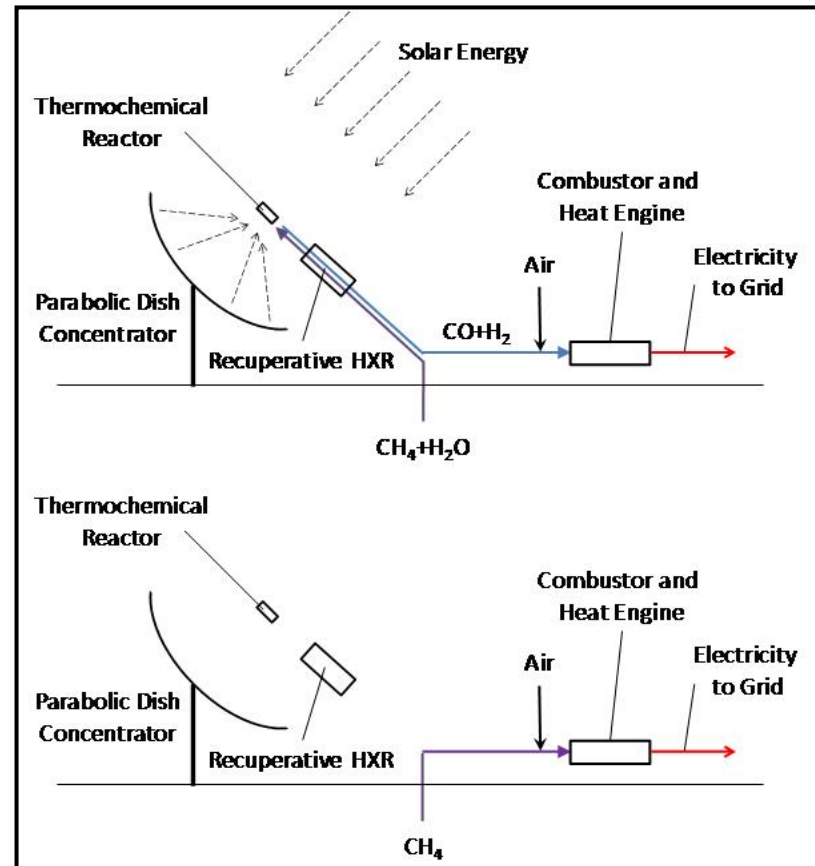
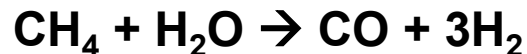


# Applications of Solar Methane Reforming

## Power Generation via Combustion Turbine

- ▶ Efficient conversion of solar energy to electricity
- ▶ High capacity factors (>90%)
- ▶ Reduced CO<sub>2</sub> emissions
- ▶ Competitive Levelized Cost of Electricity (LCOE); accelerated approach to grid parity for Concentrating Solar Power (CSP)

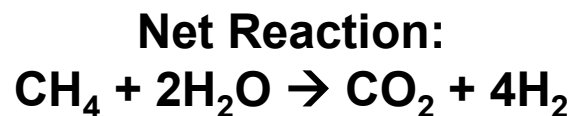
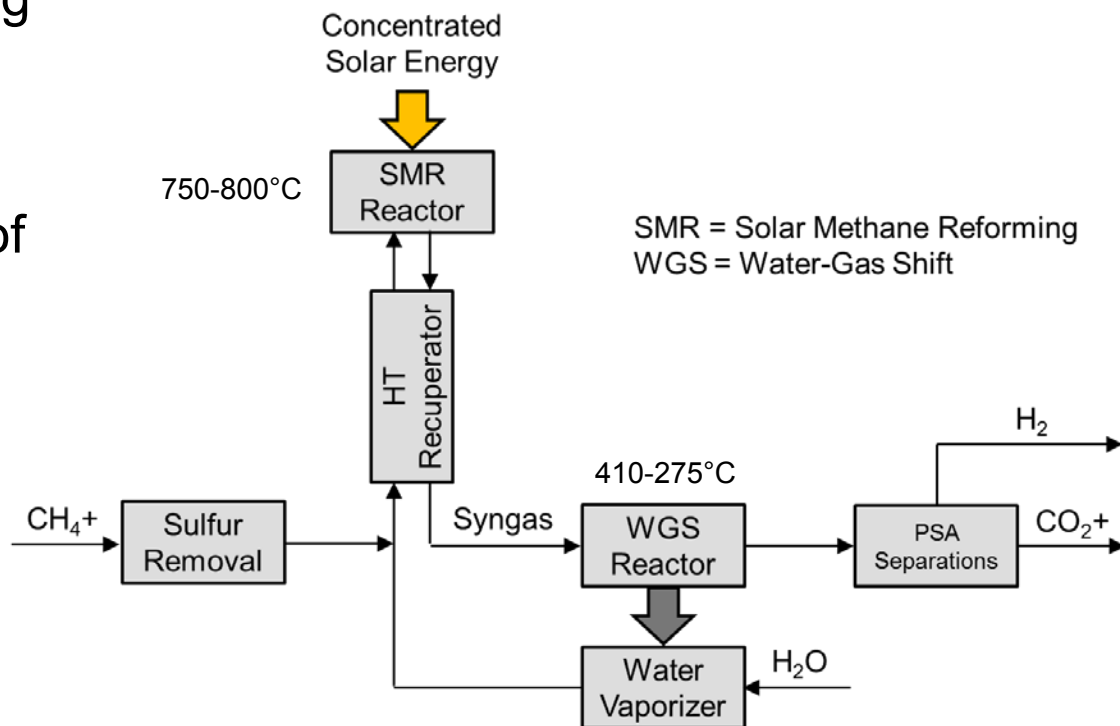
**Net Solar Thermochemical Reaction**



# Applications of Solar Methane Reforming

## H<sub>2</sub> Production

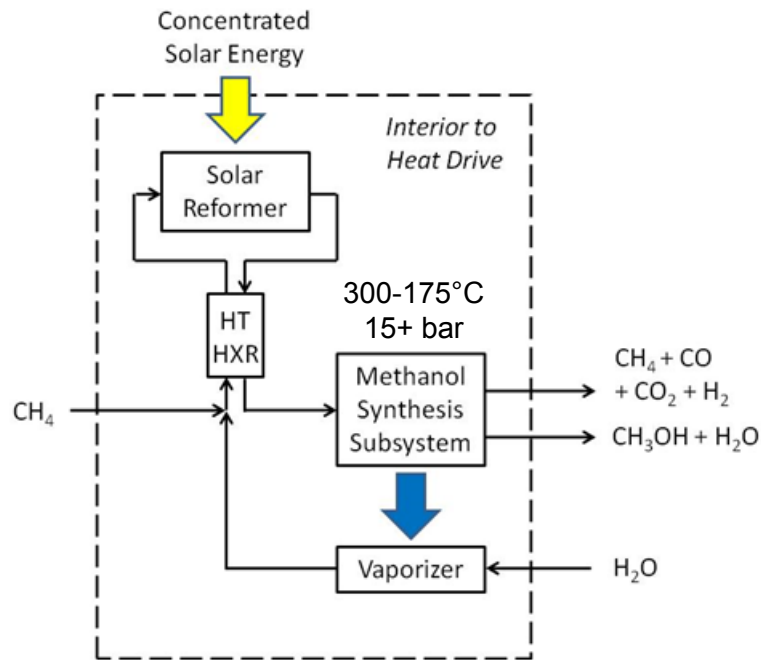
- ▶ Requires components in addition to solar reforming system, already in development or proven
- ▶ Projected H<sub>2</sub> production cost: < \$2/gge (gallons of gasoline equivalent) based on H<sub>2</sub>A and standard assumptions
- ▶ Projected carbon emissions as low as 5.5 kg CO<sub>2</sub>/kg H<sub>2</sub>; or approximately ½ of conventional H<sub>2</sub> production via methane reforming
- ▶ Potential commercial practice by 2020



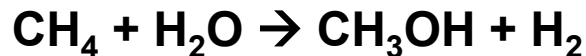


# Applications of Solar Methane Reforming

## Production of Solar Methanol for Renewable (Thermochemical) Energy Storage



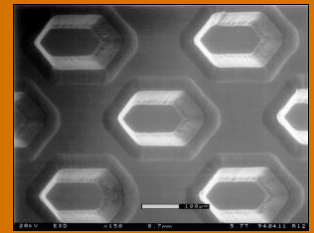
**Net Reaction:**



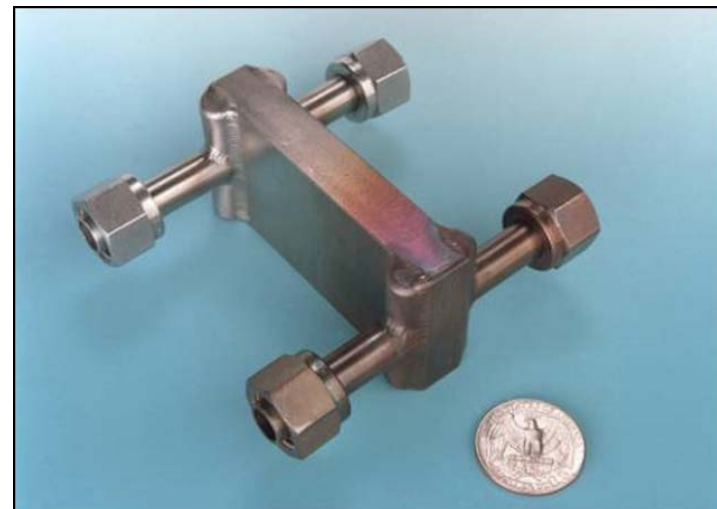
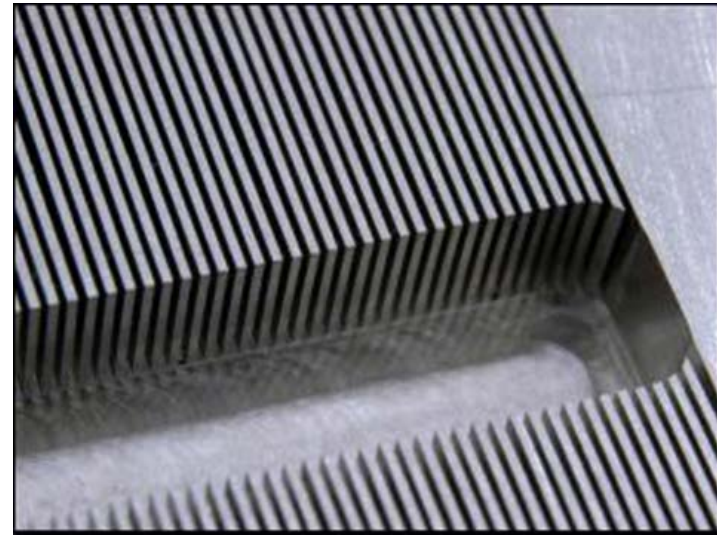
- ▶ Methanol is a commodity chemical, sold worldwide (100 million metric tons)
- ▶  $\text{CO}_2$  in the product stream can in principle be recycled, yielding high overall selectivity to  $\text{CH}_3\text{OH}$
- ▶ Process enables inexpensive thermochemical energy storage for concentrated solar and other renewable energy
- ▶ Using solar energy to run endothermic operations avoids carbon emissions associated with methanol production (typically 25-40% of incoming carbon is emitted as  $\text{CO}_2$ )
- ▶ Low-carbon intensity (based on lifecycle) methanol could also be used for other purposes. For example, as an additive to gasoline to help states meet Low Carbon Fuel Standards (LCFS)

# Core Technology/Competitive Advantage

## Micro- and Meso-channel Reactors and Heat Exchangers



- ▶ In development at PNNL since mid-1990s
- ▶ Compact
- ▶ Process-Intensive
- ▶ Exploit rapid heat and mass transport in thin, engineered channels
- ▶ Exploit economies of mass production (as opposed to classical economies of scale for chemical process technology)



# Core Technology/Competitive Advantage

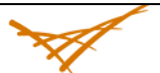
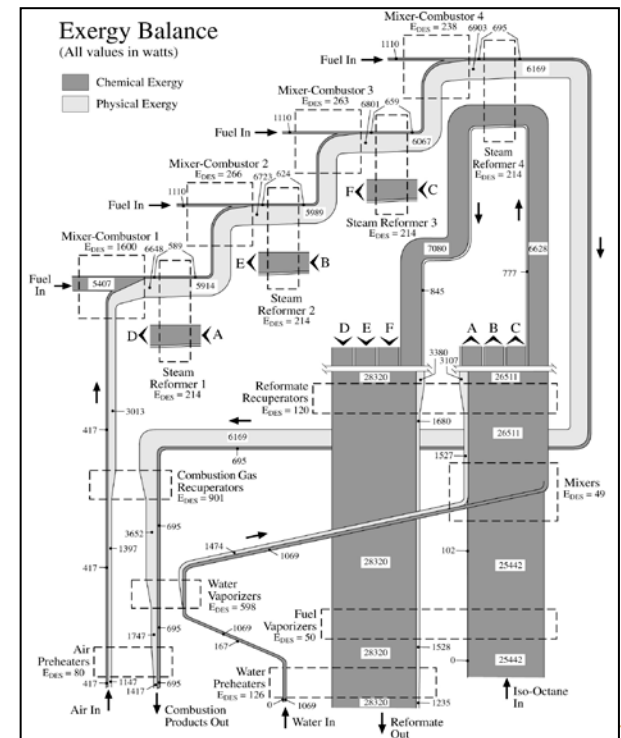
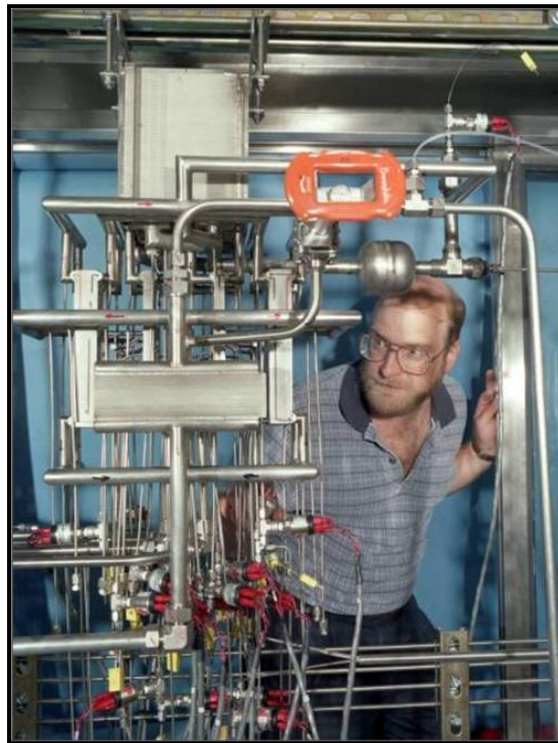
Several prototype reactors and heat exchangers for H<sub>2</sub> production were developed during FY1997-2003 with Hydrogen Program Funding

Modular, process-intensive reactors and heat exchangers yield highly efficient systems

**Exergetic Efficiency:**  $\varepsilon = \frac{\text{Exergy Out}}{\text{Exergy In}} = 0.85$



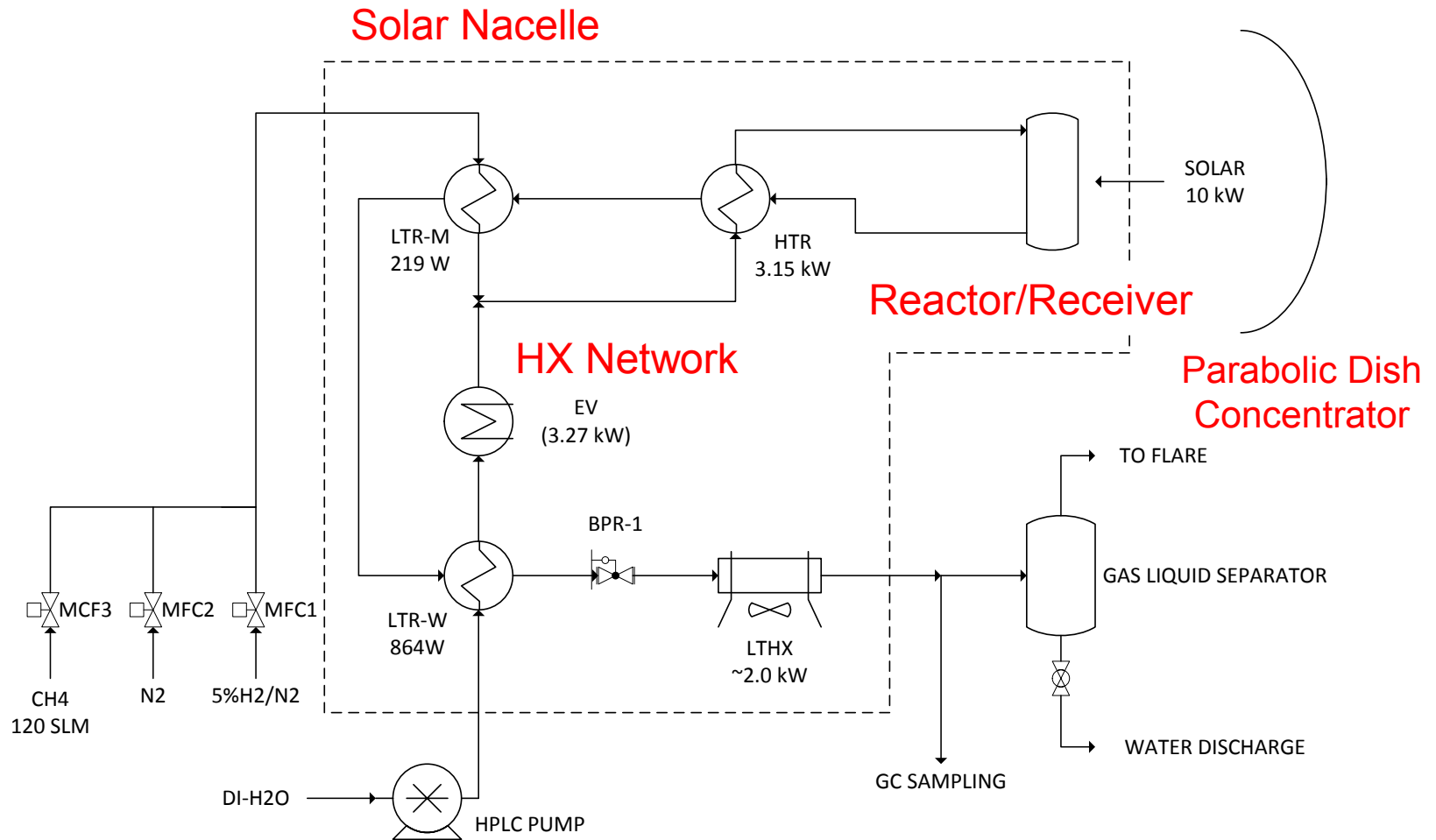
**1999 Recipient of  
R&D 100 Award**



**Pacific Northwest**  
NATIONAL LABORATORY

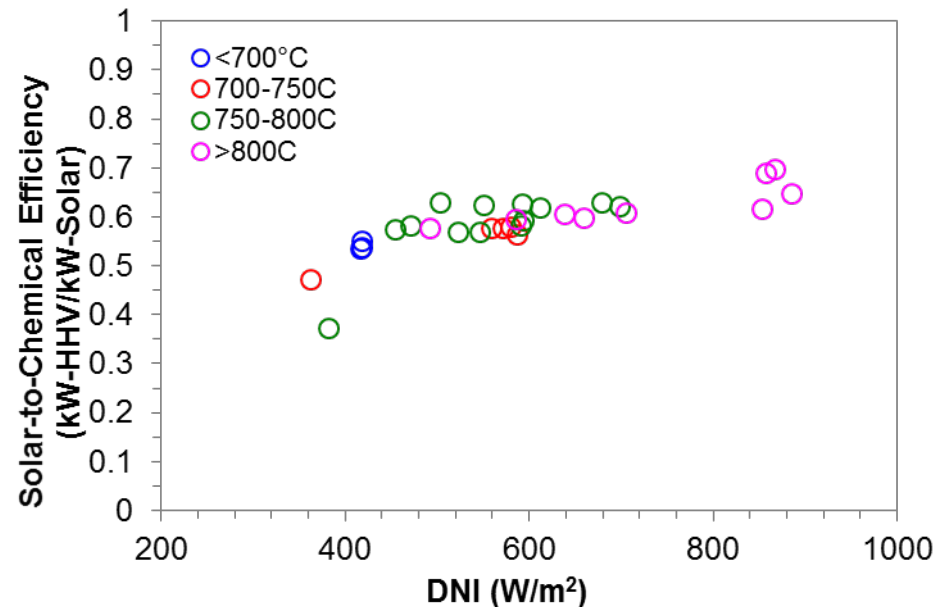
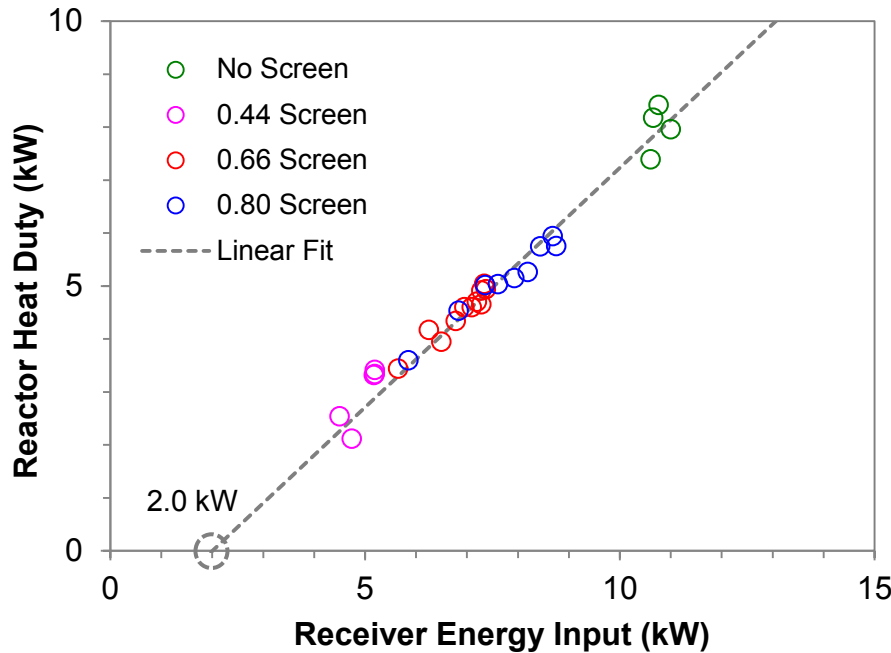


# Reactor Test System Process Flow Diagram



# On-Sun Reactor Tests in 2013

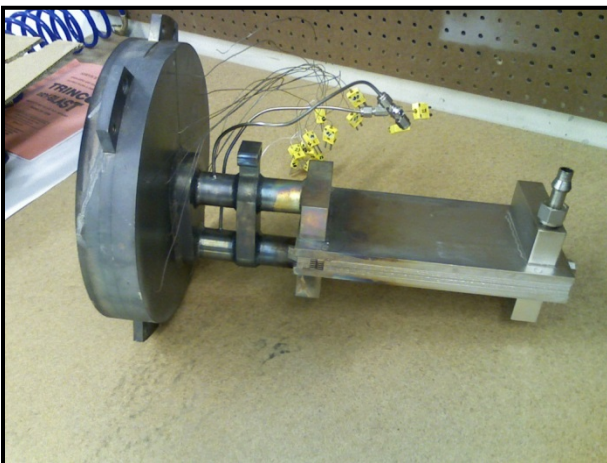
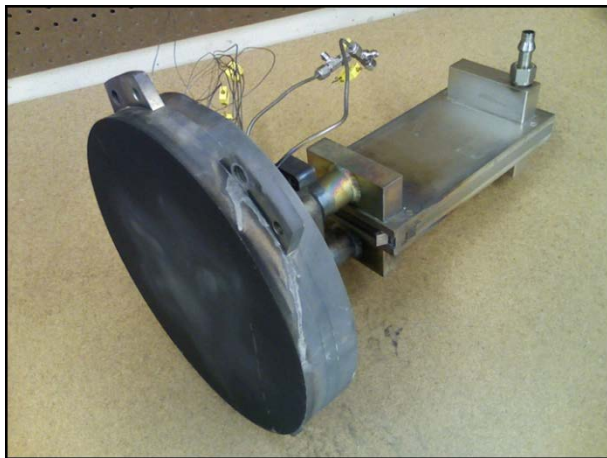
World Record Solar-to-Chemical Energy Conversion Efficiency: 69.6%



- Energy absorption with different solar screens implies 2 kW<sub>t</sub> fixed heat loss
- High solar-to-chemical efficiency over a wide range of operating temperatures and DNI; believed to be a world record

# SunShot Project Description

## Thermochemical System Evolution



TRL 3 Reactor / HXR  
63%

TRL 4 Reactor / HXR  
69%



TRL 5 Reaction System  
Designed for 70+%  
Initial Testing Oct 2014

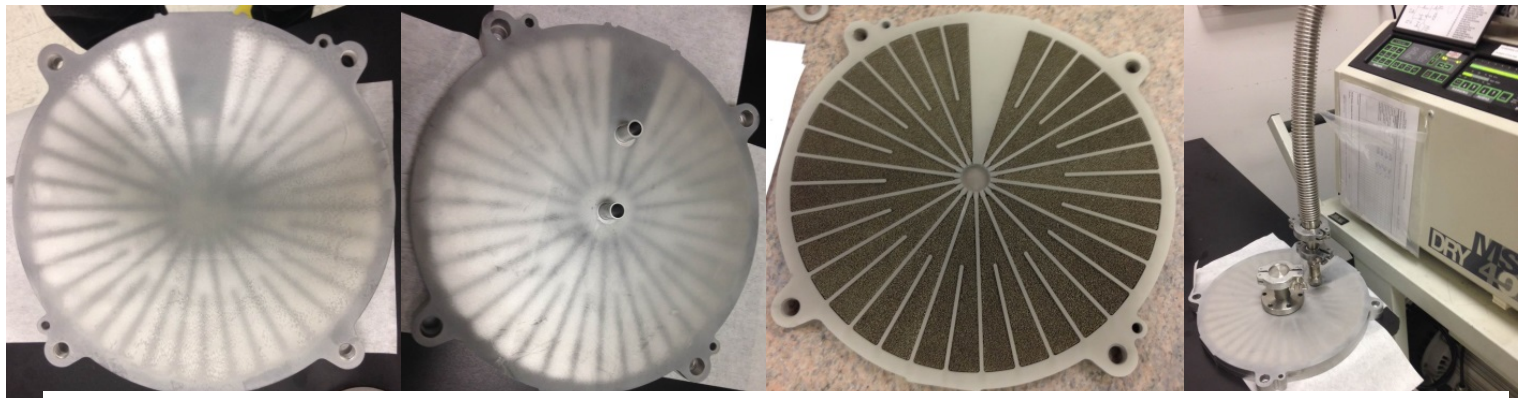


# TRL 5 Solar Thermochemical Reactor Design, Fabricate and Assemble

## ► TRL 5 Reactor Progress



Front Plate (left), Middle Plate (center) and Back Plate (right) after CNC Machining



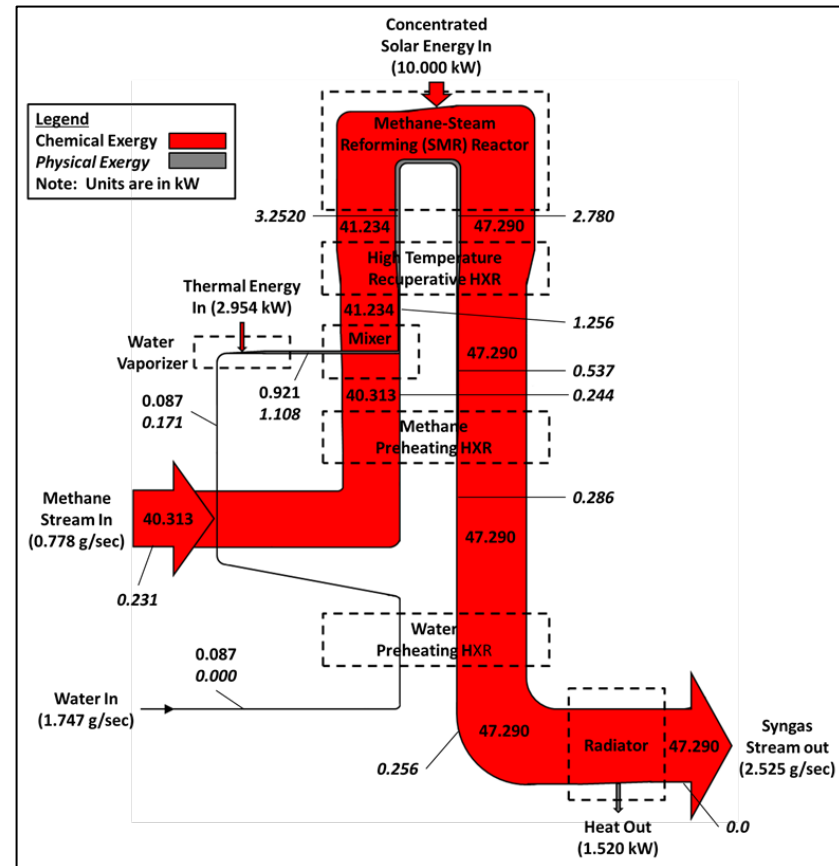
Nickel-coated front plate with catalyst inserts (right-of-center).  
Front plate after bonding (two left images). Hermetic testing (right).

# TRL 5 Solar Thermochemical Reaction System Assembly

## Heat Exchanger Network



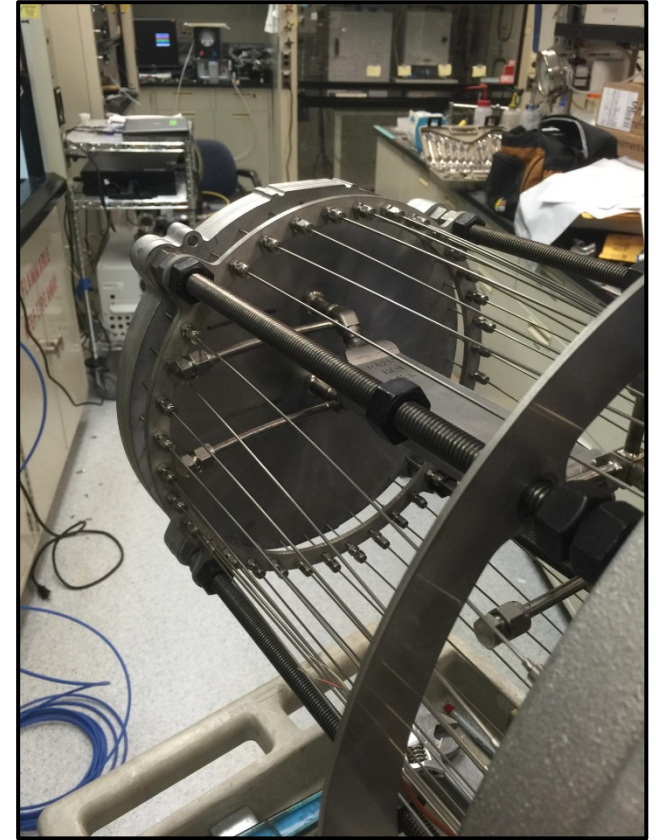
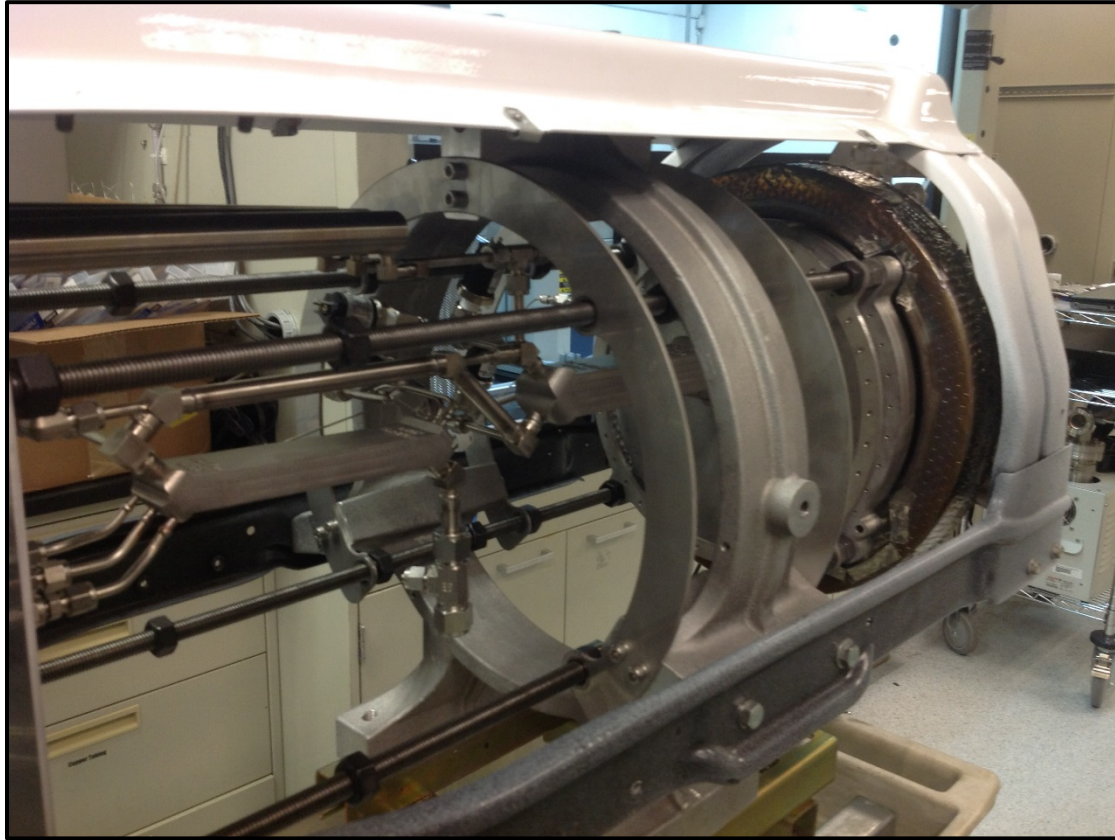
### Exergy Conversion and Destruction Calculations from Phase 1 (TRL 4 System)





# TRL 5 Solar Thermochemical Reaction System Assembly

## Within Nacelle





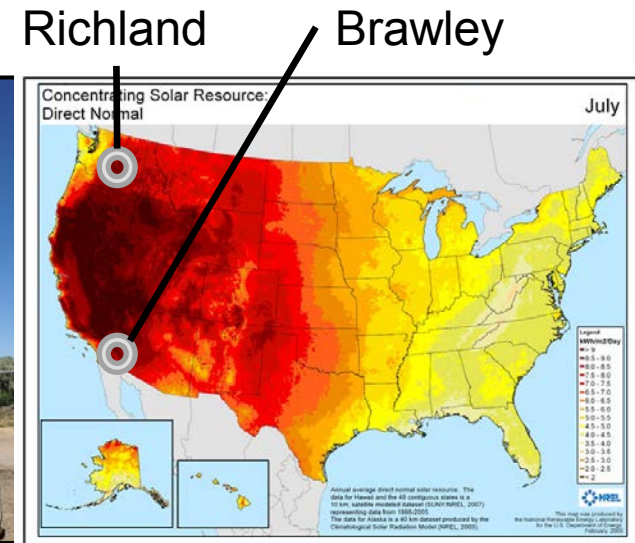
# Test Sites

Richland, Washington (PNNL)

Brawley, California (San Diego State University)

## ► Pacific Northwest National Laboratory

- Convenient access to national laboratory
- Annual Average Solar Resource:  $\sim 5 \text{ kWh/m}^2/\text{day}$
- Summer testing is enhanced by long days
- Winter months are hampered by cloud cover



## ► San Diego State University Branch Campus

- Annual Average Solar Resource:  $7\text{-}8 \text{ kWh/m}^2/\text{day}$
- High testing productivity year-round
- Support from Southern California Gas Company

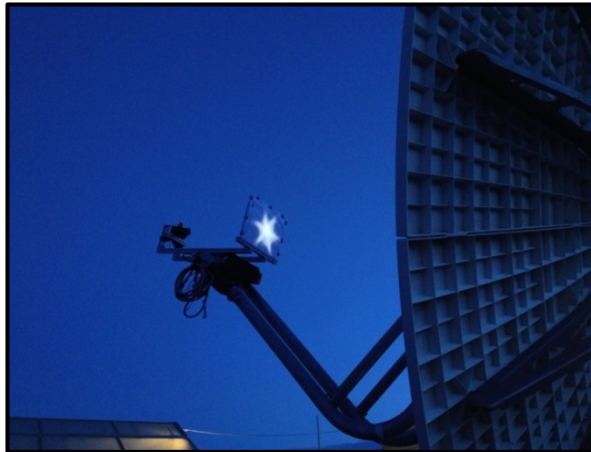


# Concentrator Setup and Calibration

## Setup of Concentrator Test Stand



## Cold Water Calorimeter

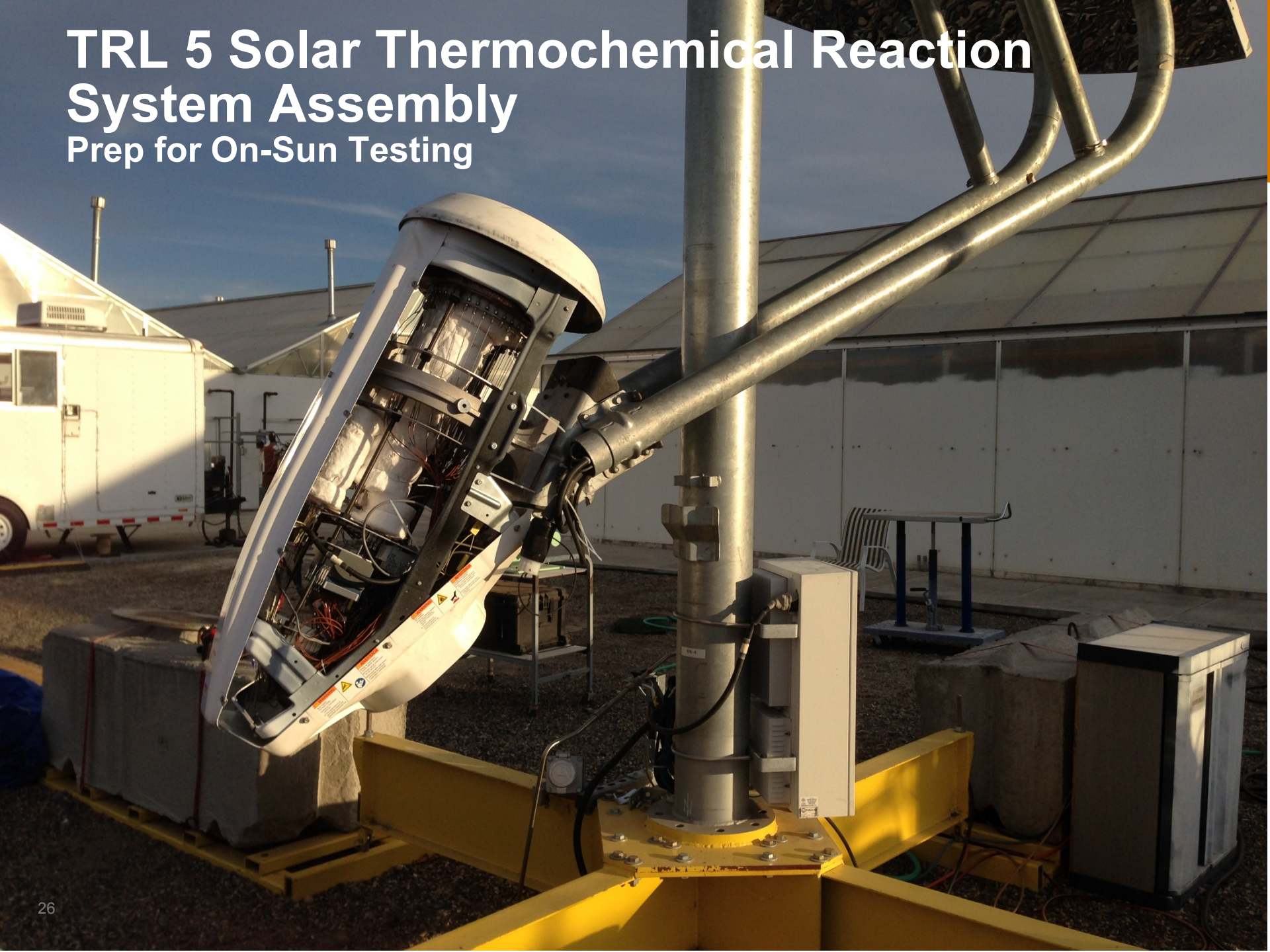


## Moon Tests



# TRL 5 Solar Thermochemical Reaction System Assembly

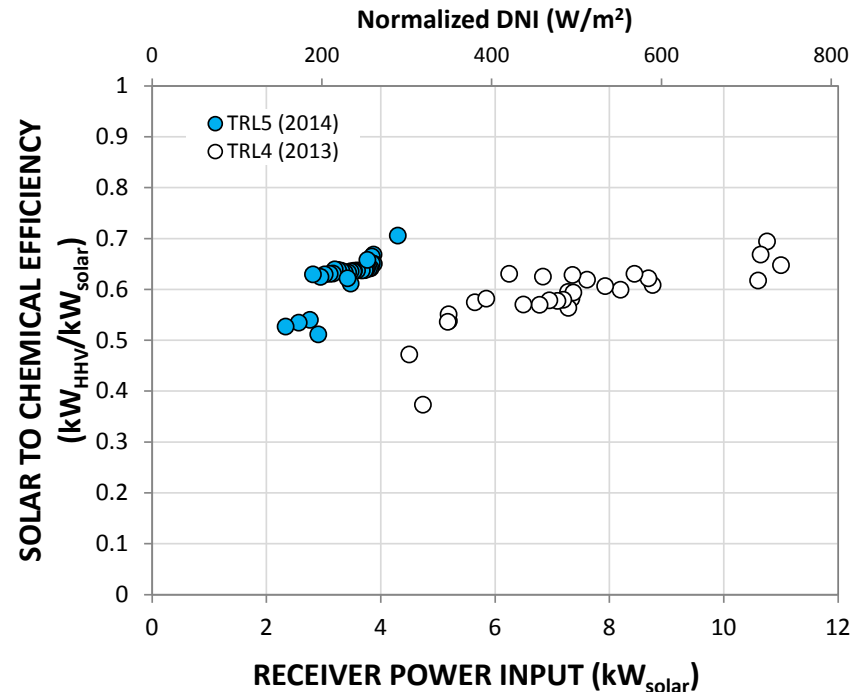
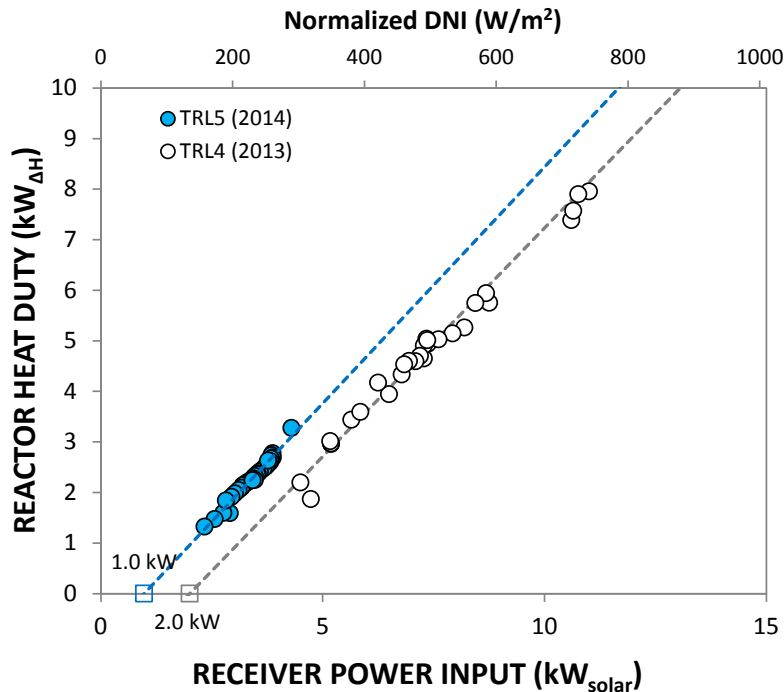
## Prep for On-Sun Testing





# On-Sun Reactor Tests in 2014

Increase in Solar-to-Chemical Energy Conversion Efficiency Expected in 2015



- Fixed heat loss reduced to  $\sim 1 \text{ kW}_t$
- High solar-to-chemical efficiency – in the mid-70%s – at higher DNIs; expected to be confirmed with testing at Brawley test site in 2015

# Plan for SunShot Project, Phase 3

## During CY2015

- ▶ Advance Solar Thermochemical Reaction System to TRL 6
  - Target solar-to-chemical energy conversion efficiency: 74-75%
- ▶ End-to-End Demonstration with Electrical Power Generation
- ▶ Continued Evaluation of Manufacturing Methods and Technoeconomics

# Conclusions

- ▶ Highly Efficient Operation: High solar-to-chemical energy efficiencies have been demonstrated in on-sun tests
  - ~70% in 2013 and 2014
  - Expect mid-70%s in CY 2015
  - Values exceeding 80% are feasible
- ▶ Process Intensive, Micro- and Meso-channel Reactors and Heat Exchangers
  - Originally developed in DOE Hydrogen Program
  - Now being adapted to utilize concentrated solar energy
- ▶ Reasonable Costs Expected
  - Strong advantage through economies of hardware mass production
- ▶ Near-Term Applications Anticipated:
  - Electrical power generation at ~6 ¢/kWh (LCOE)
  - H<sub>2</sub> production at <\$2/gge
  - The production of other chemicals including synthetic hydrocarbon fuels



# Acknowledgments

- ▶ US Department of Energy Solar Energy Technologies Program
  - Program Managers and Staff
- ▶ US Department of Energy Fuel Cell Technology Office
  - Initial funding of microchannel reactors and heat exchangers (circa 1996-2003)
- ▶ Project Team
  - Pacific Northwest National Laboratory
  - Southern California Gas Company
  - Diver Solar LLC
  - Barr Engineering
  - Infinia Technology Corporation
  - Oregon State University

# Our Team

## Integrated Solar Thermochemical Reaction System



*Proudly Operated  
by Battelle Since 1965*

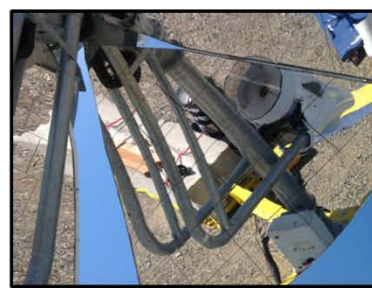
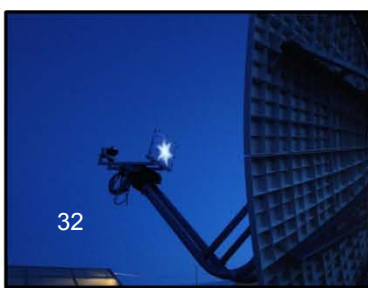
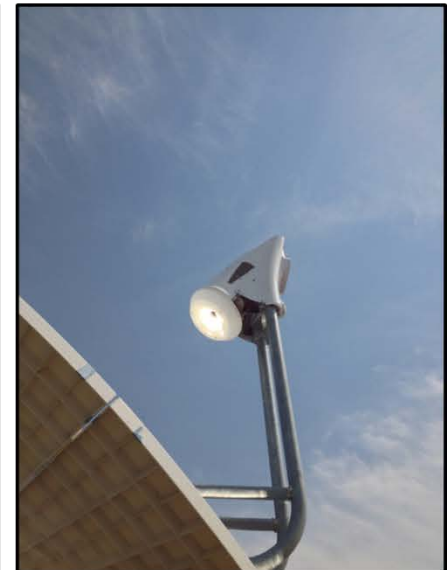


Robert Wegeng (PI, Project Manager)

Daryl Brown, Dustin Caldwell, Rick Cameron  
Richard Diver (Diver Solar), Rob Dagle, Brad Fritz, Paul Humble  
Dan Palo (Barr Engineering), Ward TeGrotenuis, Richard Zheng



# Questions?





# Recent Selected References

- ▶ Zheng, R and Wegeng, R, “Integrated Solar Thermochemical Reaction System for Steam Methane Reforming”, 2014 SolarPACES Conference, Sep 2014.
- ▶ Brown, D, TeGrotenhuis, W and Wegeng, R, “Solar Powered Steam-Methane Reformer Economics”, *Energy Procedia*, June, 2014.
- ▶ Wegeng, R, Diver, R and Humble, P, “Second Law Analysis of a Solar Methane Reforming System”, *Energy Procedia*, June, 2014.
- ▶ Wegeng, R, Brown, D, Dagle, R, Humble, P, Lizarazo-Adarme, J, TeGrotenhuis, W, Mankins, J, Diver, R, Palo, D, Paul, B, “Hybrid Solar/Natural Gas Power System”, 2013 International Energy Conversion Engineering Conference, July, 2013.
- ▶ Wegeng, R, D Palo, R Dagle, P Humble, J Lizarazo-Adarme, S Krishnan, S Leith, C Pestak, S Qiu, B Boler, J Modrell and G McFadden, “Development and Demonstration of a Prototype Solar Methane Reforming System for Thermochemical Energy Storage – Including Preliminary Shakedown Testing Result,” 2011 International Energy Conversion Engineering Conference, July 2011.
- ▶ Humble, P, D Palo, R Dagle and . Wegeng, “Solar Receiver Model for an Innovative Hybrid Solar-Gas Power Generation Cycle”, 2010 International Energy Conversion Engineering Conference, 2010.

# Thank You

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