

A Discussion of Conductivity Testing in High Temperature Membranes (lessons learned in assessing transport)

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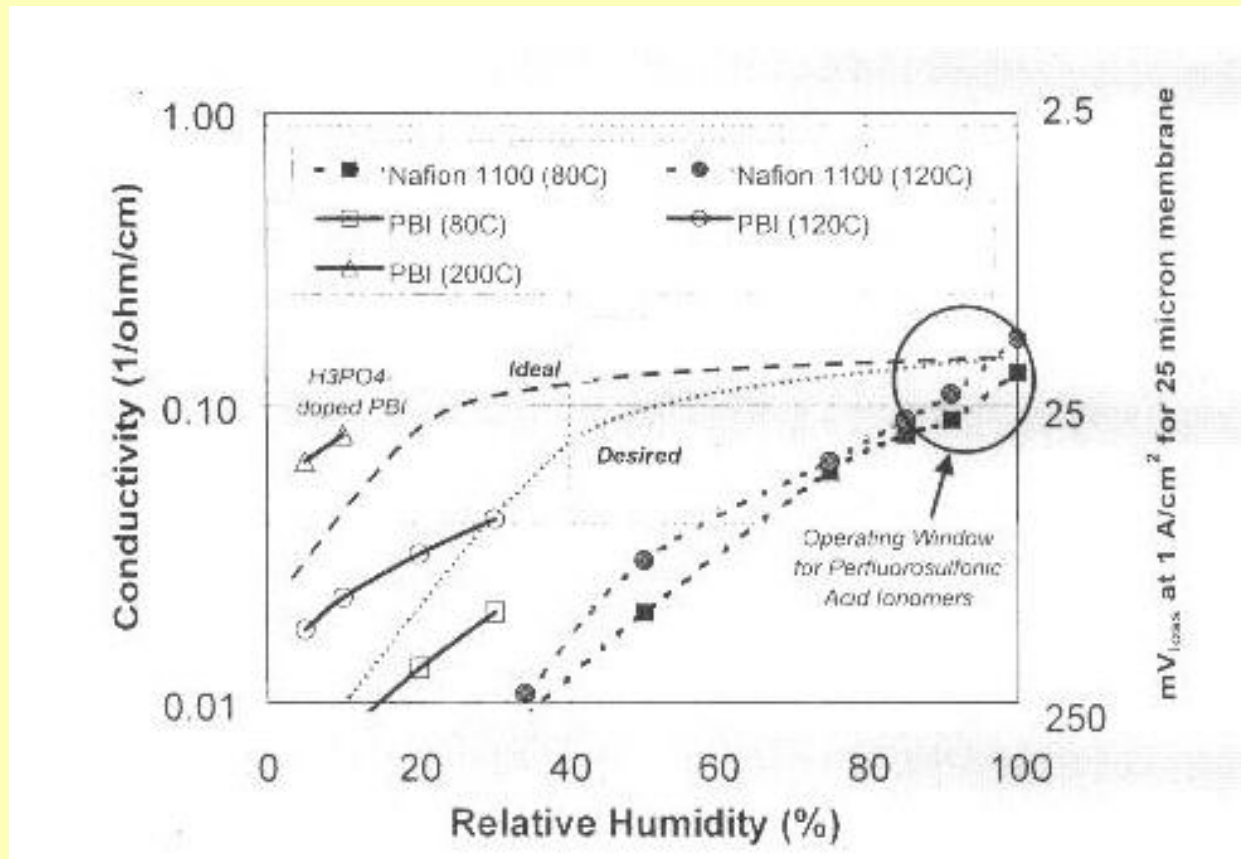
What are shortcomings of current materials?

- While thermal and chemical stability are required, unless the materials demonstrate conductivity at low humidity, it doesn't matter.
- The ability to conduct protons with low relative humidity is the currently missing piece.
- Phosphoric acid comes close to meeting requirements (unfortunately, anion adsorption and water soluble liquid electrolyte limit application)

Conductivity of Various Samples

- Different materials have different experimental difficulties (polymers vs 'free' liquids)
- Common ground is difficulty associated with high T
 - Temperature control
 - Pressurized cells when water is involved
- Primary experiment is AC impedance spectroscopy (EIS or current interrupt)
 - These give conductivity not proton conductivity, unless protons are the only charge carrier.
- For multiple species (acid doped or ILs) ionic conductivity is obtained (need NMR or H pump)

Conductivity Goals

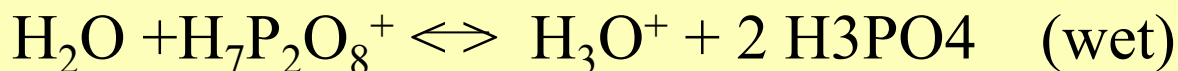
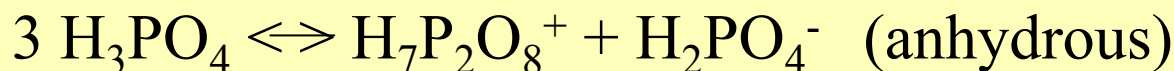


Even phos acid/PBI falls short at DOE T target (120C).

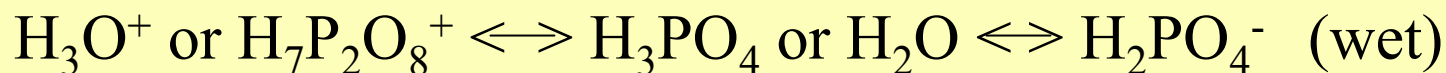
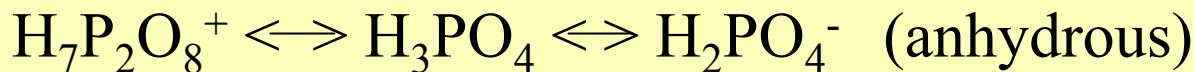
“Desired Characteristics of a High Temperature Membrane for Automotive Fuel Cells,” Angelopoulos et. al., Abstracts from Advances in Materials for Proton Exchange Membrane Fuel Cell Systems, Pacific Grove, CA, February 23-26, 2003.

Phosphoric Acid System (single molecule)

Self Ionization



Numerous hopping mechanisms possible

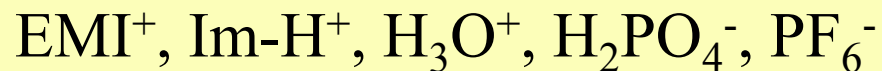


All ions capable of vehicle transport (diffusion-like)

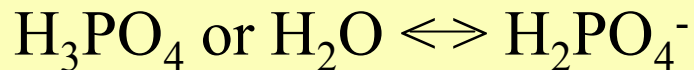
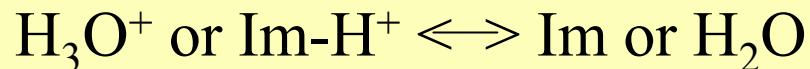
All mechanisms responsible for net proton transport.

Ionic Liquids (two molecules)

Ions



Hopping mechanisms possible

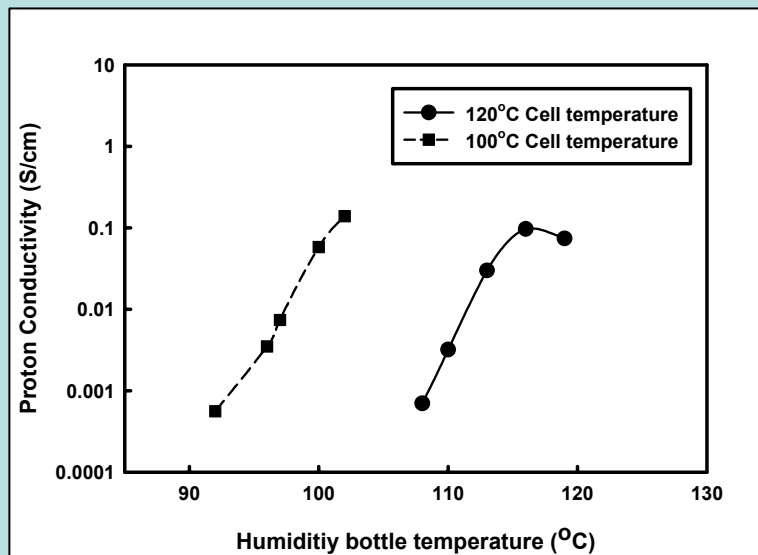


All ions capable of vehicle transport (diffusion-like)

Not all mechanisms responsible for net proton transport.

Controlled Humidity Conductivity

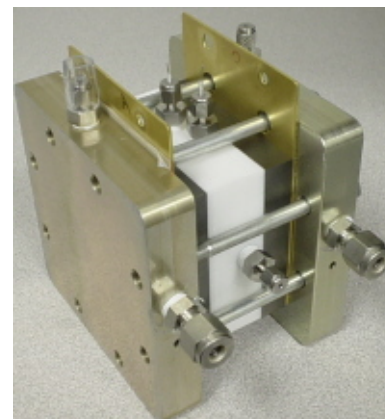
AC Impedance Spectroscopy Nafion 1135 Data



→ We have been able to establish high temperature conductivity testing under controlled humidity.

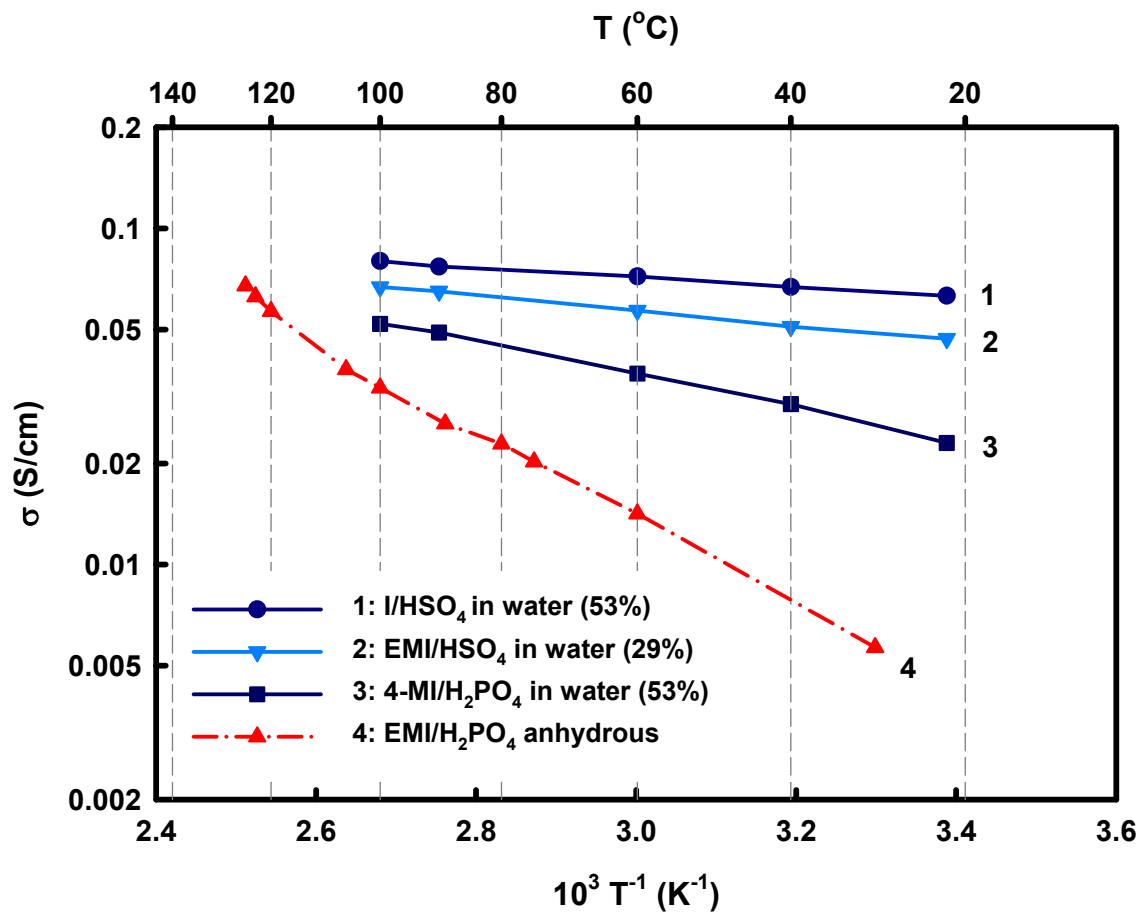
Control Humidity

- By salt mixtures (LiCl, etc)
- By humidifier bottles

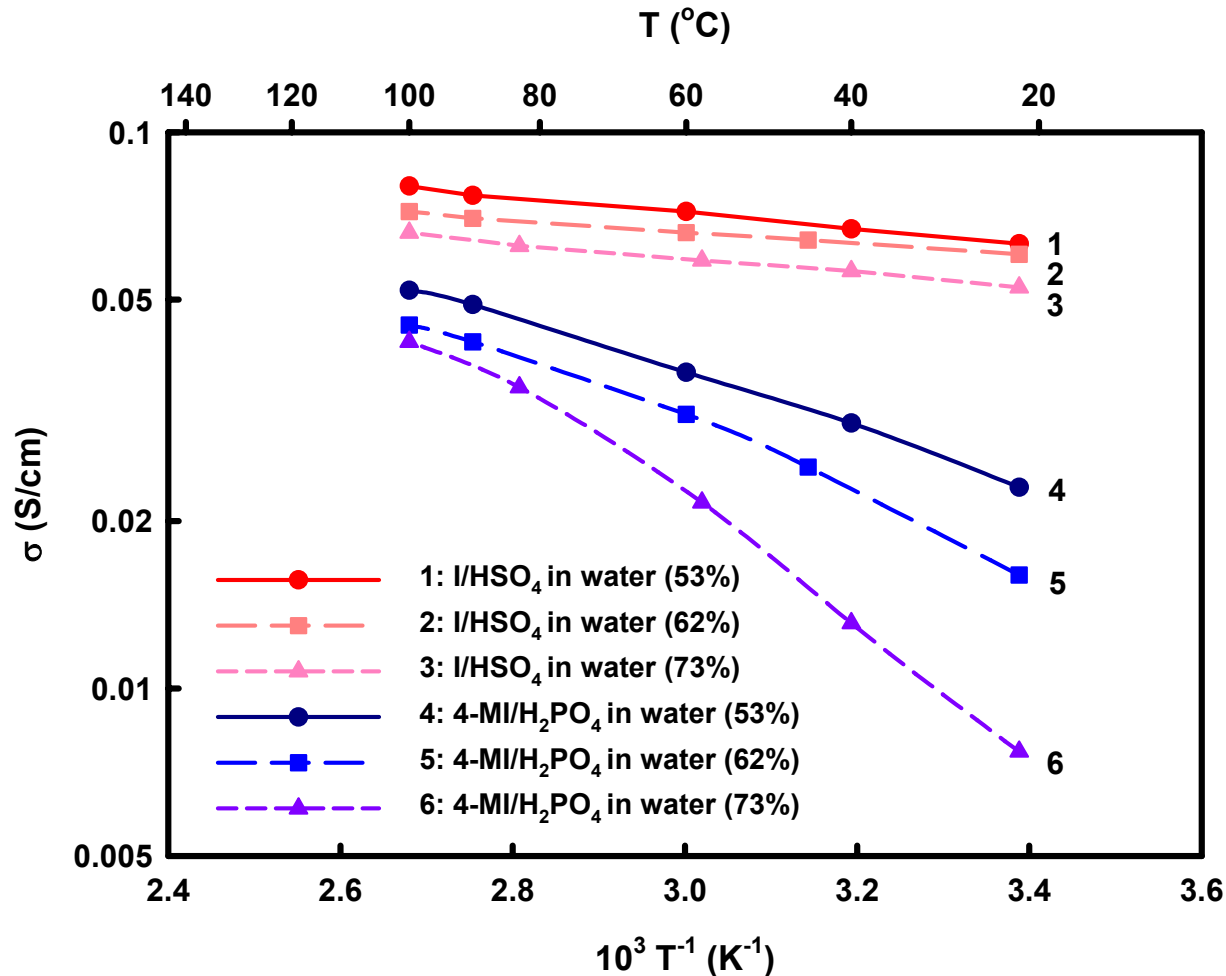


Conductivity experiments have been performed in modified fuel cell hardware with a Teflon insert from Bekktech, LLD. Test cells like this allow operation at elevated temperature.

Conductivity of 4 test materials

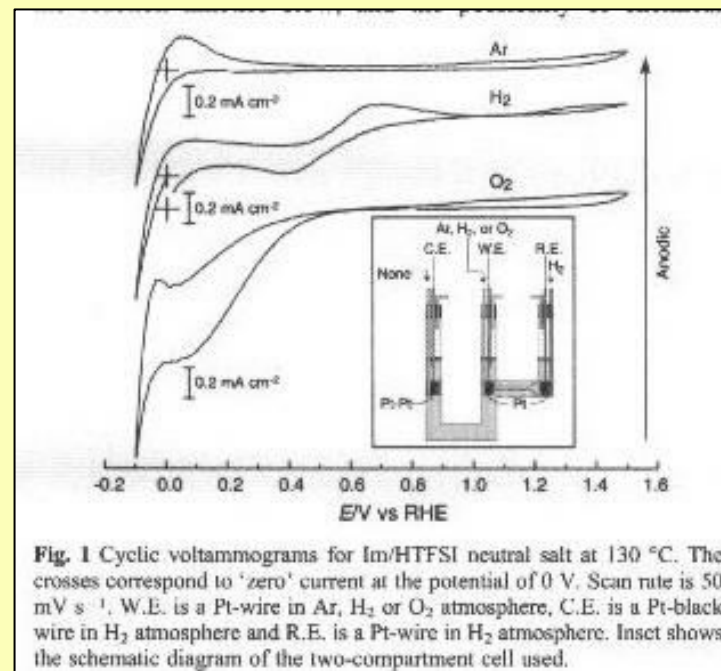
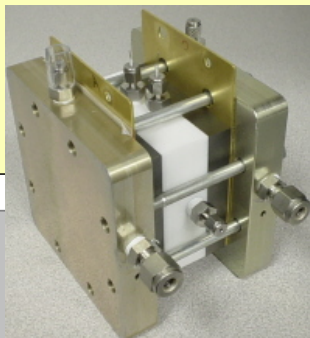
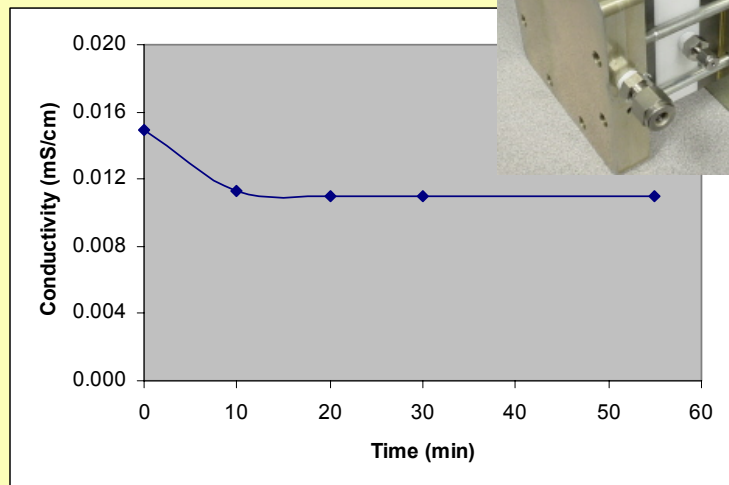


Influence of water content on conductivity



Special test cells may be necessary, we were limited here to 100C.

Hydrogen Pump



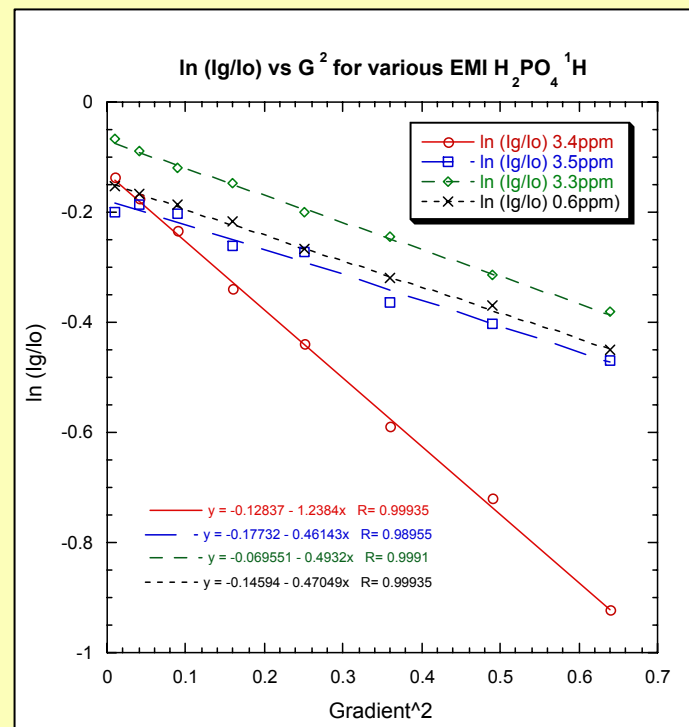
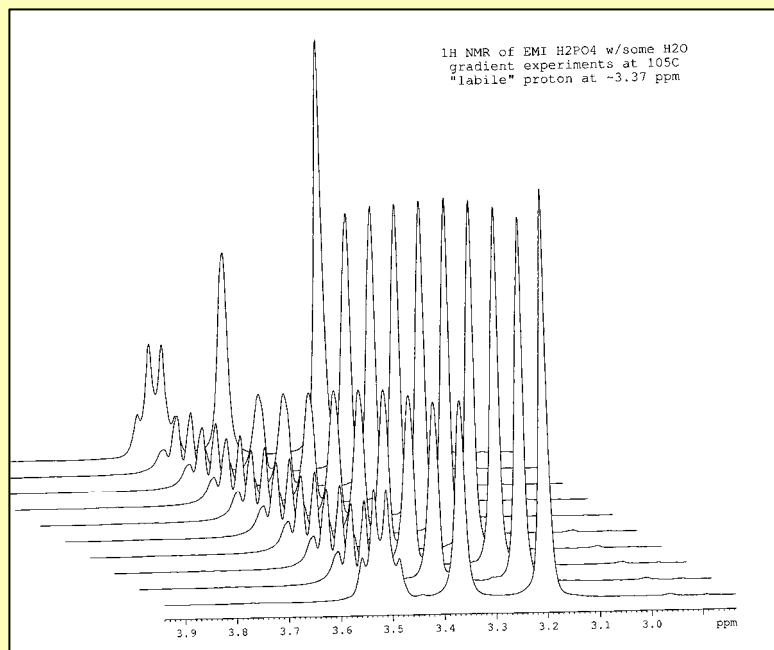
Conductivity of EMI/H₂PO₄ under hydrogen pump

ac conductivity → 5 mS/cm (400x)

Chem. Commun., 2003, 938-939.

Can't be certain of reliability of data, but ionic conductivity doesn't equate to proton conductivity.

^1H PFG SE NMR for Diffusion



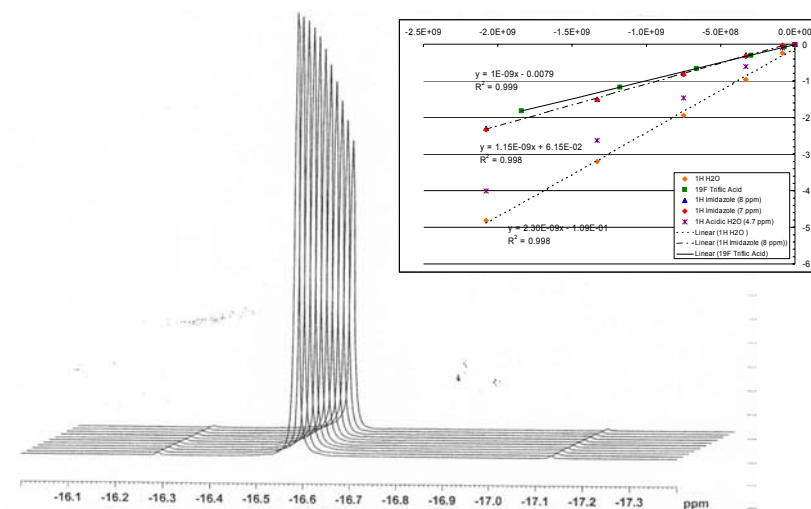
$$\ln(I_g/I_o) = -[\gamma^2 \delta^2 G^2 (\Delta - \delta/3)] D$$

$$D_{\text{acid}} = 1.4 \times 10^{-5} \text{ cm}^2/\text{s} \quad D_{\text{EMI}} = 5.2\text{-}5.6 \times 10^{-6} \text{ cm}^2/\text{s}$$

Acid proton $\sim 2.6\text{x}$ faster than EMI proton
next step phosphate diffusion

Conductivity of Imidazole Containing Solutions

^{19}F PFGSE Results (inset ^{19}F and ^1H data)



Sample	pH	Conductivity (mS/cm)
2 M imidazole	8	58 (at 22°C)
1 M $\text{CF}_3\text{SO}_3\text{H}$ in D_2O		65 (at 30°C)
[estimated from NMR]		[80 (at 30°C)]
2 M imidazole	8	68 (at 22°C)
1 M $\text{CF}_3\text{SO}_3\text{H}$ in H_2O		79 (at 30°C)

$$D_{\text{Triflic Acid from F-19}} = 1.00 \times 10^{-5} \text{ cm}^2/\text{s}$$

$$D_{\text{Imidazole from H-1}} = 1.15 \times 10^{-5} \text{ cm}^2/\text{s}$$

We have prepared and characterized 'buffered' solutions of triflic acid and excess imidazole. The high pH of the solution suggests 'free' protons play little role in the observed conductivity, while differences in conduction between D_2O and H_2O suggest proton hopping may be important. However, conductivity values estimated from pulsed field gradient NMR based only on vehicle mechanism conduction are higher than those found by conductivity measurements and more work needs to be done to understand these phenomenon.

Work investigating higher pH electrolytes is very preliminary. Areas of future investigation include: effects of D_2O versus H_2O , higher concentration imidazole solutions, strongly basic buffered solutions, and substituted imidazoles.

Tunable Parameters

What we control

Table 1 Transport properties and primary influencing factors (broken into tunable parameters and structural feature) for polymer electrolytes.

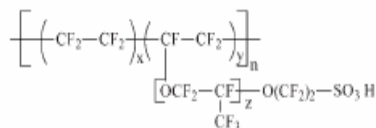
Transport Properties	Tunable Parameters	Structural Features
Proton conductivity	Backbone characteristics	Water domain size,
Water transport	Acid group	shape and interface
properties (D_{H_2O} , E_D)	characteristics	Interanionic distances
Reactant permeability	Ion exchange capacity	Water uptake
	Processing/History	Tortuosity

M. Hickner, B. S. Pivovar, *Fuel Cells* **5**, 213 (2005).

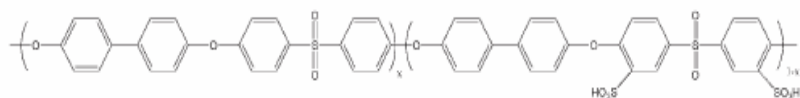
High Temperature Membrane Working Group

October 20, 2005

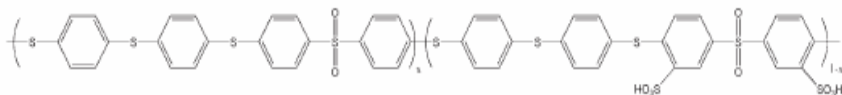
Backbone Stiffness



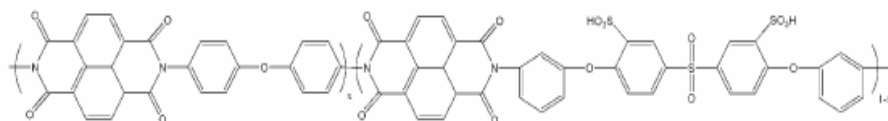
Nafion® 117



BPSH

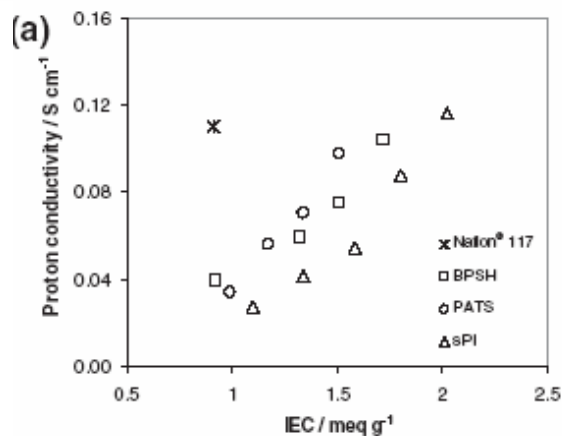


PATS



sPI

Trends in transport properties related to phase separation.

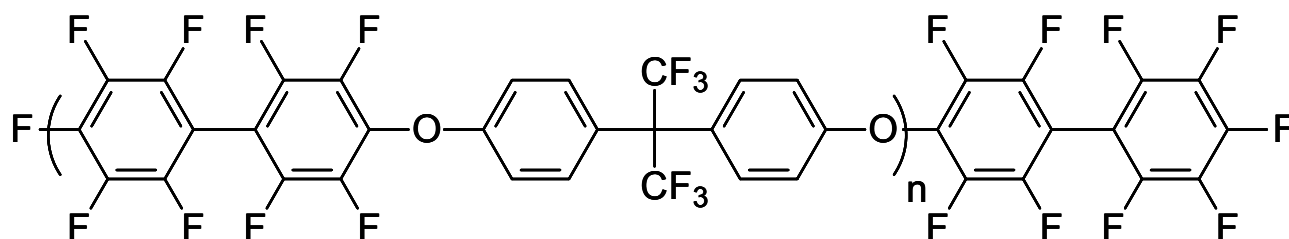
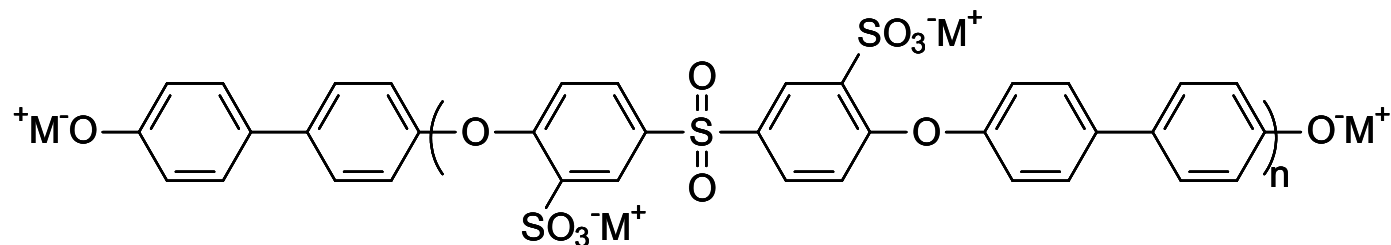


M. Hickner, B. S. Pivovar, *Fuel Cells* **5**, 213 (2005).

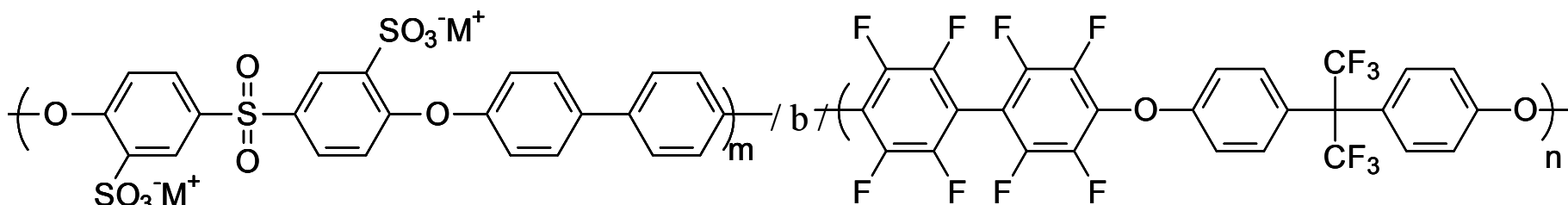
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Multiblock Copolymers



Solvent
90-110C
4-6 h

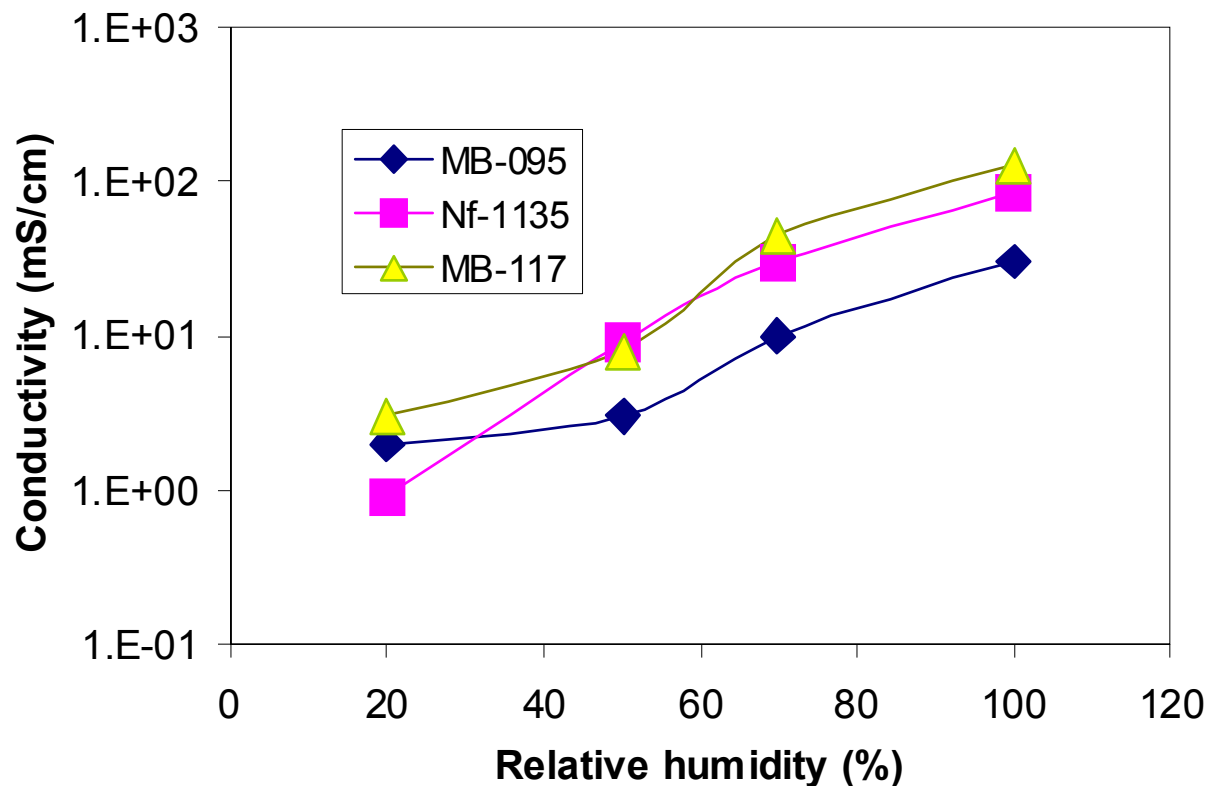


Hossein Ghassemi, William Harrison, Tom A. Zawodzinski, Jr., and James E. McGrath, "New Multiblock Copolymers Containing Hydrophilic-Hydrophobic Segments For Proton Exchange Membrane," *Polymer Preprints* (American Chemical Society, Division of Polymer Chemistry) (2004), 45(1),68-69.

High Temperature Membrane Working Group

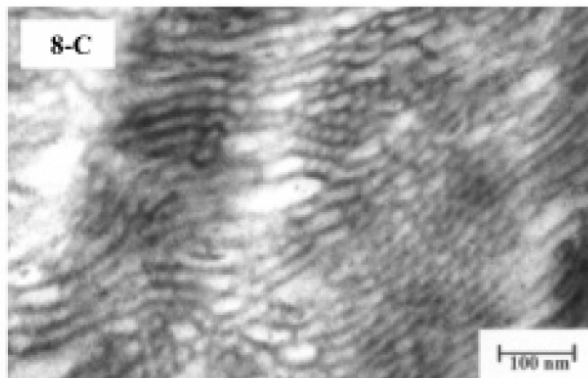
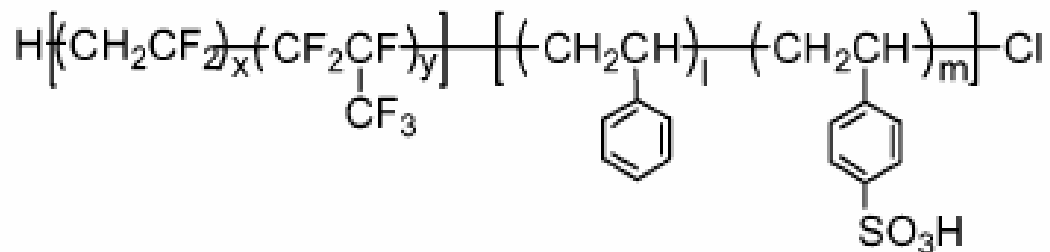
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Influence of relative humidity on proton conductivity

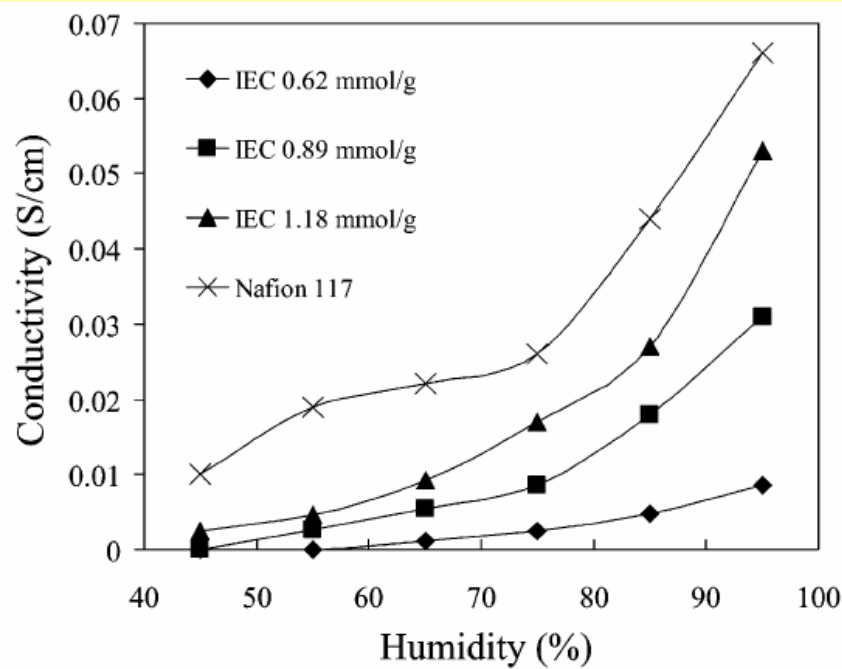


H. Ghassemi and T. Zawodzinski, ECS Abstracts, October 2004.

Block Polymers

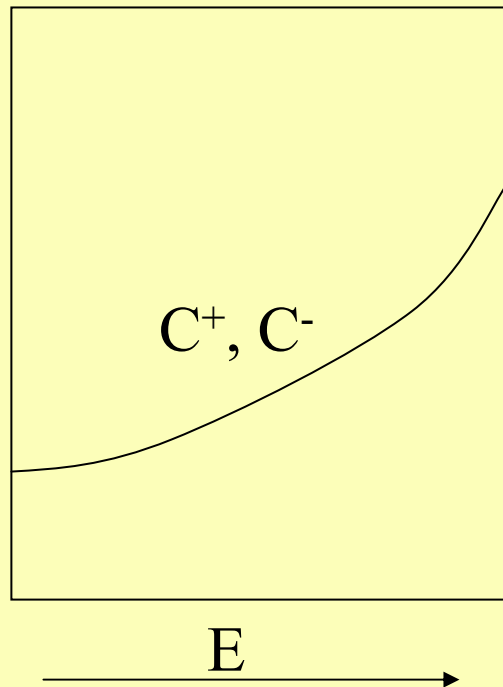


Show phase separation,
but not performance of
polyarylenes.



Concentration Polarization

If cation/anion do not have same mobility, concentration polarization will result in higher resistance.



Ac impedance measurements not reflective of proton conductivity at steady state.

Presumably not important in phos acid due to fast diffusion.