

Emerging Green Conference

Laura Nereng Sustainability Leader 3M Electronics & Energy Business Group September 23, 2014

Agenda

- Intro to 3M, and our place in Electronics industry supply chain
- 3M's Sustainability Goals and specifically, energy efficiency goal
- How 3M contributes to improving the environmental footprint of the electronics industry
 - 1. Improving the energy efficiency of our own manufacturing processes
 - 2. Providing innovative products which allow for a reduction in GHG emissions in our customers' manufacturing processes
 - 3. Providing innovative materials & components which as components in the devices allow for lower energy use during the life of the device



Since 1902

- Subsidiaries in 71 countries
- Sales in nearly
 200 countries
- ~90,000 employees
- International sales \$20.1B (63% of company total)
- 200+ factories
- Sales: \$31.8B
- Net income: \$5.0B
- R&D investment: \$1.8B
- **55,000+** products
- 100,000 patents

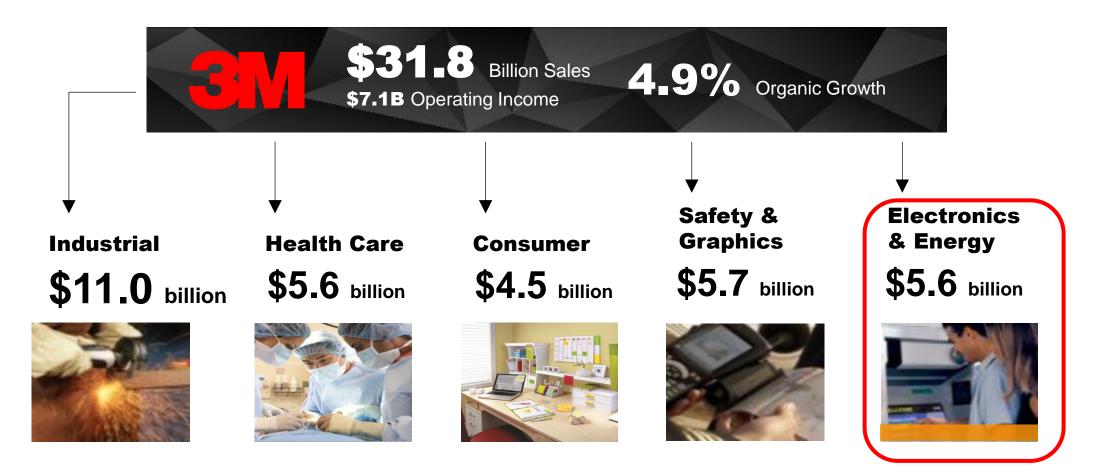


Our Vision

3M Technology Advancing Every Company 3M Products Enhancing Every Home 3M Innovation Improving Every Life



Five business groups (2014 results)





Electronics & Energy

Enabling tomorrow's lifestyle today by contributing to power, communications and electronics





We Approach our Sustainability Goals & Strategy by:

Building on iconic 3P Program initiated in 1975, we have seen that Pollution Prevention Pays.	 Reduce manufacturing waste by an additional 10%, indexed to sales Achieve "zero landfill" status at more than 30% of manufacturing sites Drive supply chain sustainability through targeted raw material traceability and supplier performance assurance Reduce water use by an additional 10%, indexed to sales Ensure GHG emissions at least 50% below our 2002 baseline, while growing our business Improve energy efficiency indexed to net sales by 30% Increase renewable energy to 25% of total electricity use 100% participation in employee development programs to advance individual and organizational capabilities Double the pipeline of diverse talent in management to build a diverse workforce
Innovating to Improve Lives	 Invest to develop more sustainable materials and products to help our customers reach their environmental goals Help our customers reduce their GHGs by 250 million tons of CO₂ equivalent
Enriching Our Communities	 emissions through use of 3M products Provide training to 5 million people globally on worker and patient safety
	 Invest cash and products for education, community and environmental programs Engage 100% of water-stressed/scarce communities where 3M manufactures on community- wide approaches to water management

*All goals are global. Unless otherwise noted, all goals have a 2015 baseline and a 2025 end date.



3M Has Aggressive Energy-Efficiency Goals

- Challenge '95
- Year 2000 Environmental Targets
- Environmental Targets 2005
- Environmental Targets 2010
- 2015 Sustainability Goals
- 2025 Sustainability Goals
 - 30% improvement in energy efficiency (indexed to net sales)
 - 25% more of 3M electricity from renewable sources

Time



Strategic Energy Management Continuum

Project Focus

- A loosely organized project-by project approach.
- Supports facilities of any size that are beginning to manage their energy.

ENERGY STAR Energy Management Guidelines

- A systematic approach in preparation for ISO 50001 implementation.
- Supports medium and large companies with prior energymanagement activities.
- No ISO management system experience is necessary.

ISO 50001

- A structured EnMS following ISO plan-docheck-act framework.
- Supports industries with prior ISO system or energy management experience.
- Allows for third-party certification of conformance to the standard.

Superior Energy Performance

- Implement ISO
 50001 EnMS
- Establish additonal robust energy data tracking and measurement system.
- Obtain ANSI-ANAB accredited thirdparty party energy performance verification.



3M Locations Certified or Pursuing Certification

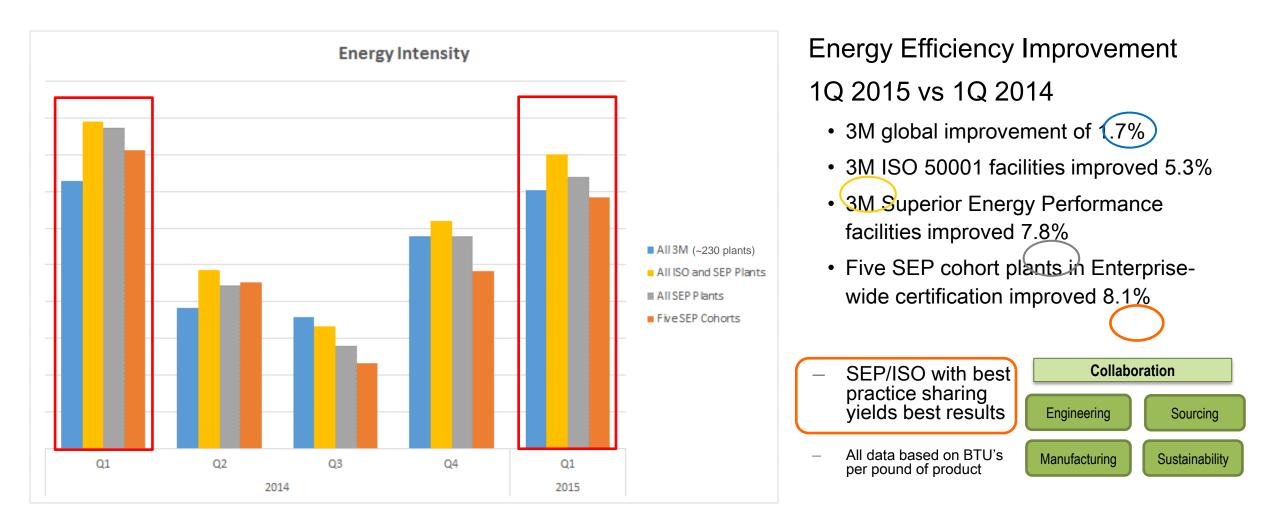
Country	Site	Latest Action	SEP Certified							
Canada	Brockville 501 (Tape)	ISO 50001 Certified	Plantinum				Ener	gy Intensity		
Canada	London	ISO 50001 Certified	No							
Canada	Perth 301	ISO 50001 Certified	No							
Canada	Perth 302	ISO 50001 Certified	No							
France	Tilloy	ISO 50001 Certified	No							
Germany	Kempten (Ceradyne)	ISO 50001 Certified	No							
Germany	Neuss	ISO 50001 Certified	No							
Germany	Hilden	ISO 50001 Certified	No							
Germany	Kamen	ISO 50001 Certified	No							
Germany	Seefeld & Landsberg	ISO 50001 Certified	No							
Germany	Jüchen	ISO 50001 Certified	No							AII3M (~230 plants)
Korea	Naju	1-Dec-15								All ISO and SEP Plan:
Poland	Wroclaw PSD	ISO 50001 Certified	No							All SEP Plants
Poland	Wroclaw Automotive	ISO 50001 Certified								Five SEP Cohorts
U.K.	Gorseinon	On-hold								
U.S.	Cordova	ISO 50001 Certified	Silver							
J.S.	Aberdeen		Enterprise-wide ISO	1 1 1						
J.S.	Cynthiana	working as a group of		4						
J.S.	Decatur		Superior Energy	4 4 7 7						
U.S.	Hutchinson	-co-horts	a subtition to a							
U.S.	Prairie du Chien			╽╷┍┖═════						
				Q1		Q2	Q3	Q4	Q1	
					2014 2015		2015			

 All data based on BTU's per pound of product



Results

For pdf ver



Energy Efficiency at 3M improves the environmental footprint of our customers' devices



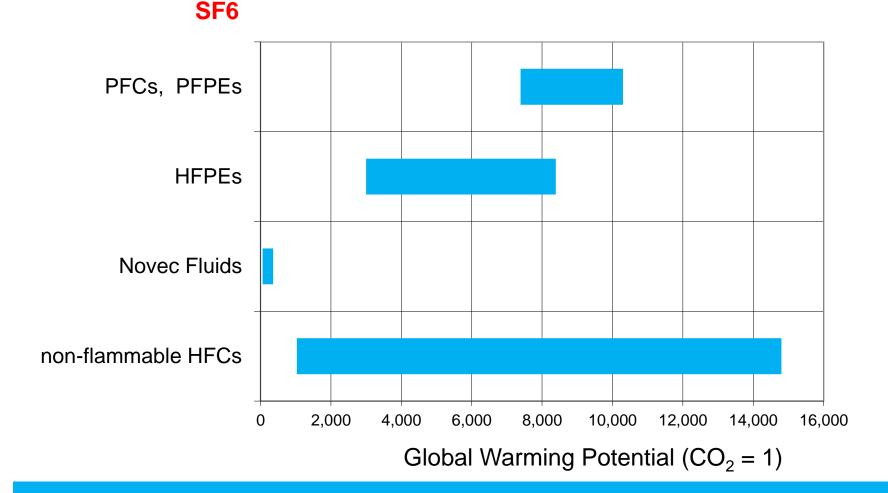
Novec[™]



Replacement Materials for PFCs,SF6, CFCs, HCFCs, halons and HFCs



GWP Potential for Legacy Materials vs. 3M™ Novec[™] Fluids

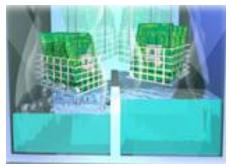


Novec Fluids offer >99% reduction in greenhouse gas emissions



3MTM NovecTM Fluid Applications

Electronic Assembly Solvents



Fire Suppression



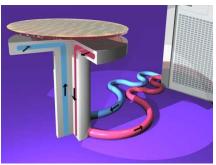
SF6 Replacement

Circuit breaker





IC Heat Transfer Fluids



Aerospace cleaning



Gas Insulated Lines

SIV



IC/Data Storage Solvents



Oxygen Line Cleaning



Needle coating



Mg protection

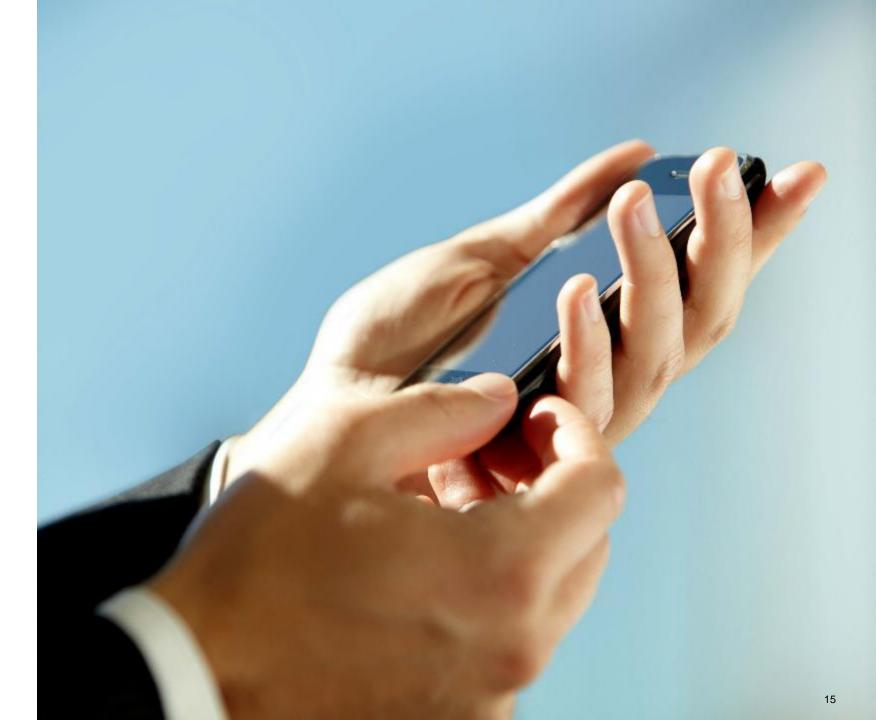


Movie Film Cleaning

Latent Fingerprint Development



3M[™] Advanced Polarizing Film V3 (APF-V3)



3M DBEF (Dual Brightness Enhancement Film)

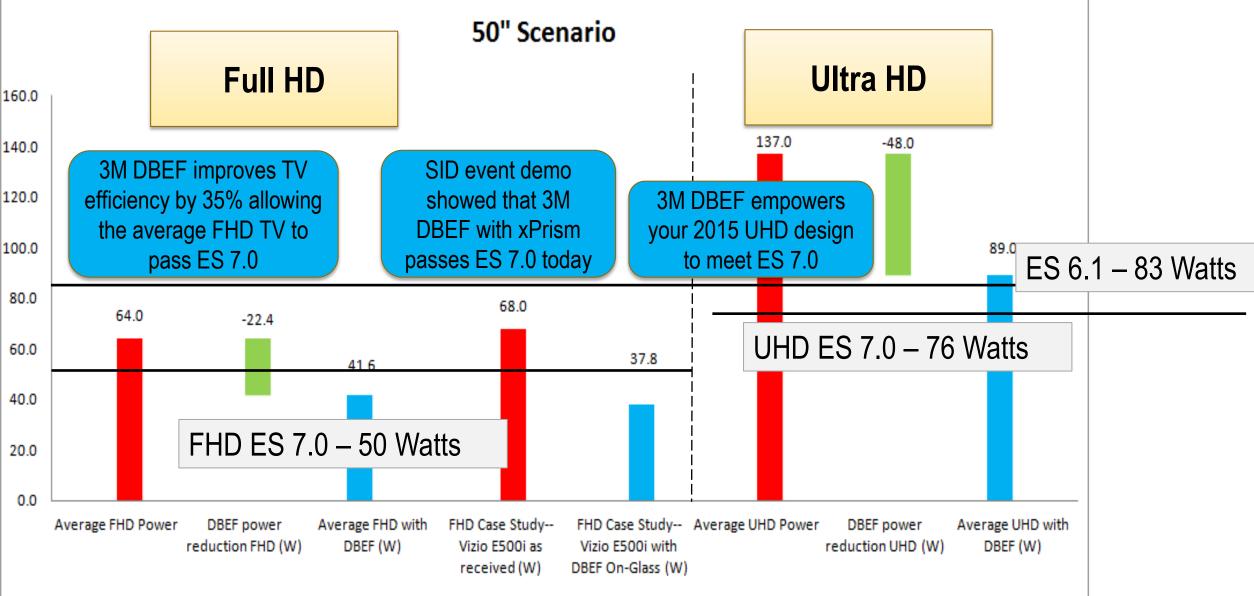
Thin film reflective polarizer





ENERGY STAR version 7.0 TV example

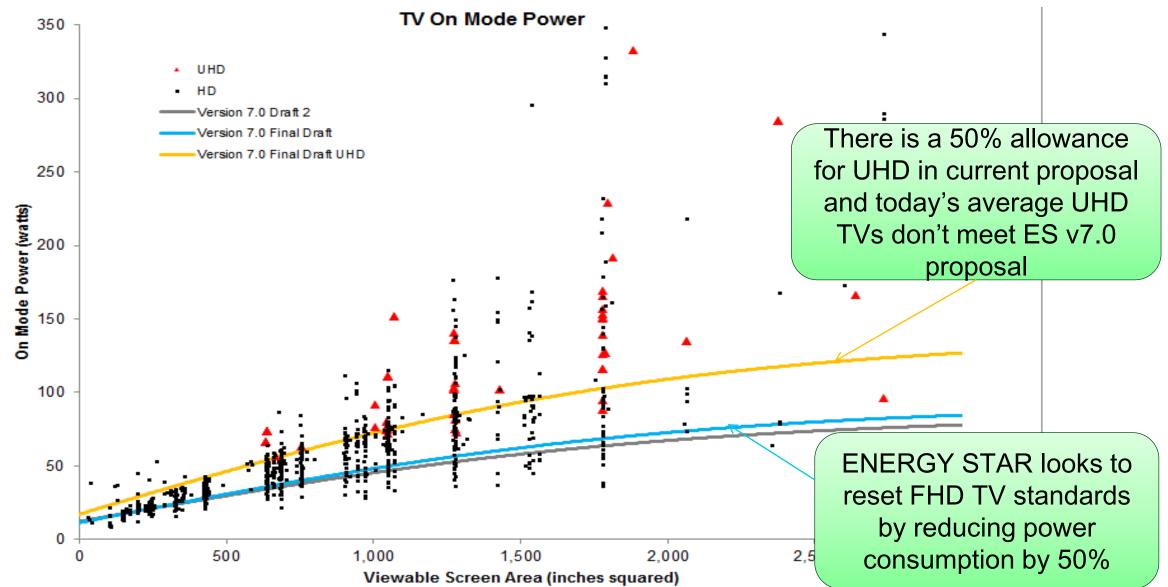
3M DBEF enables compliance with ES 7.0



Performance

ENERGY STAR version 7.0 TV Final Draft

Proposed Dataset – Implementation October 30, 2015



Higher Luminance Impact

Reflective Polarizer Example in 50 " 4K TV



	Without Reflective Polarizer	With Reflective Polarizer
Brightness Increase	100%	127%
Off Axis (20%, 40%, 60 %)	76 %,37 %,18 %	89 %,53 %,22 %
Power at 100 % Brightness	74 Watts	51 Watts

High brightness at virtually all viewing angles + low power provides a great user experience

If all UHD TVs in 2015 used DBEF, would save 759 MW. In 2016, > 1 GW!



In Conclusion

- 3M working to improve the environmental footprint of electronics industry by
 - 1. Continuous improvement in energy efficiency in our own manufacturing processes
 - e.g. Implementation of ISO 5001 and SEP program
 - 2. Making innovative alternatives available to the industry to reduce GHG emissions in our customers' manufacturing processes
 - e.g. Low GWP 3M[™] Novec[™] Engineering Fluids
 - 3. Offering innovative materials & components that become part of the electronic devices that enable lower energy use as the devices are used
 - e.g. DBEF reflective polarizers



Thank you!